

*Whether your customer is a homeowner, retailer, or homebuilder, the timeless design and quality craftsmanship of House of Forgings' stair and railing products will attract the attention of the most discerning eye.*

*Our impeccably crafted styles are originally designed in partnership with our Italian studio and created with the sense of pride in workmanship that can only be found in an employee owned company. We fashion stairs and railings from the finest materials available so that what you provide to your clients is unsurpassed in style, uncompromising in quality, and unmatched in elegance.*

*We manufacture over 2,000 active SKUs in over 200,000 square feet of warehouse space with a national distribution network that ships to you in under 24 hours. No one else comes close to the brilliantly executed design, construction, and service you'll experience only at House of Forgings.*



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## Powder Coated & Stainless Steel

**House of Forgings  
is the benchmark in  
the stair and railing  
industry, offering an  
unsurpassed  
selection of quality  
products and  
expert service.**

Our vast selection of products will meet the needs of even the most discerning customers. Whether selecting a powder coated finish or stainless steel, our newels, balusters and accessories will compliment a broad range of architectural styles.

STAIR & RAILING PRODUCTS BY





# Finishes & Patinas



SATIN BLACK (STB)



ASH GREY (AG)



SILVER VEIN (SP)



COPPER VEIN (CV)



OIL RUBBED BRONZE (ORB)



OIL RUBBED COPPER (ORC)





### SATIN CLEAR (SC)

*This is a clear finish over RAW/unfinished iron, variations in surface color may occur.*



### DORADO GOLD (GD)



### STAINLESS STEEL (Satin Polish)



### BRASS (Satin Polish)

*Passivated to minimize tarnishing, use gloves when handling.*

House of Forgings provides an unsurpassed selection of designs in the highest quality powdercoated finishes available. Our hand applied patinas enhance the lines and hammered detail of each unique piece. As interior design trends move forward, count on us to carry the latest styles & finishes.

THESE FINISHES HAVE BEEN PROFESSIONALLY PHOTOGRAPHED WITH THE HIGHEST INTEGRITY. OUR GOAL IS TO PRODUCE THE MOST REALISTIC MATCH TO THE ACTUAL FINISHES, HOWEVER SOME SLIGHT VARIANCES MAY OCCUR.  
All images are the sole property of House of Forgings, LLC. and cannot be copied or reproduced without written permission.

— Stainless Steel —

# Cable Railing



Red Oak 4000 Newels, 6084 Handrail with stainless round bar bracket (shown)

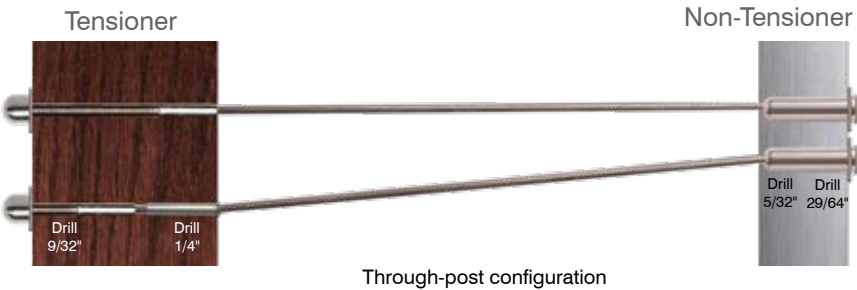
Create the ideal modern aesthetic by combining stainless steel cable and rich oak. The expansive views allowed for by cable make it ideal for balconies as well as staircases.







## SWAGED CABLE INFILL KITS FOR WOOD OR METAL POSTS



Through-post configuration

Non-Tensioner



Outside to outside  
Level/balcony or angle/stair  
Steel or wood posts

<b>HFC18.102-5</b>	5'	.15 kgs (.331 lbs)
<b>HFC18.102-10</b>	10'	.227 kgs (.5 lbs)
<b>HFC18.102-15</b>	15'	.303 kgs (.669 lbs)
<b>HFC18.102-20</b>	20'	.383 kgs (.844 lbs)
<b>HFC18.102-25</b>	25'	.549 kgs (1.2 lbs)

Pre-assembled kit includes fittings and factory swaged cable in lengths 5'-25'



Included in kit



AISI 316

**MINIMUM BREAKING STRENGTH** - Cable Diameter 1/8" = 1,780 lbs.  
**1X19 STRAND TYPE 316 STAINLESS STEEL CABLE**

1 x 19 Cable - 1/8" Diameter

Cable Cutter



**HFC18.CUTTER**

Cable cut-off wheel



**HFC18.WHEEL**  
Used to cut cable flush with the end of Pull-Lock fittings, and to cut excess threads of stud. Includes mandrel and two cut-off wheels.

Drill Kit  
Metal Post

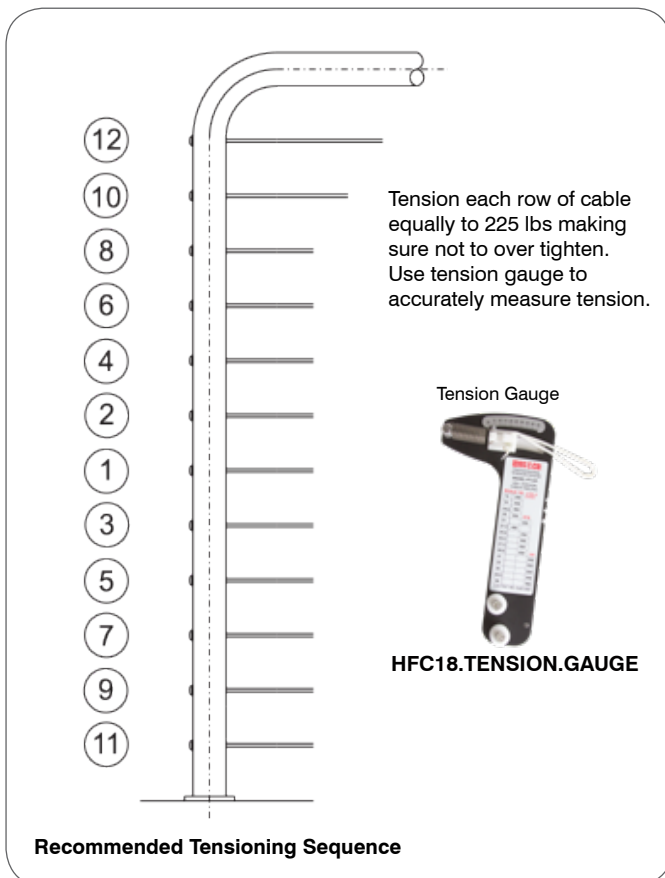


**AX00.070.635**

Drill Kit  
Wood Post



**AX00.070.630**



**EASY AS 1-2-3**

- 1. What posts are you using? Wood or metal?**
- 2. Measure your level and stair runs, calculate number of level and stair fittings.**
- 3. Add up tensioners and non-tensioners, then calculate total cable footage (plus 5%).**

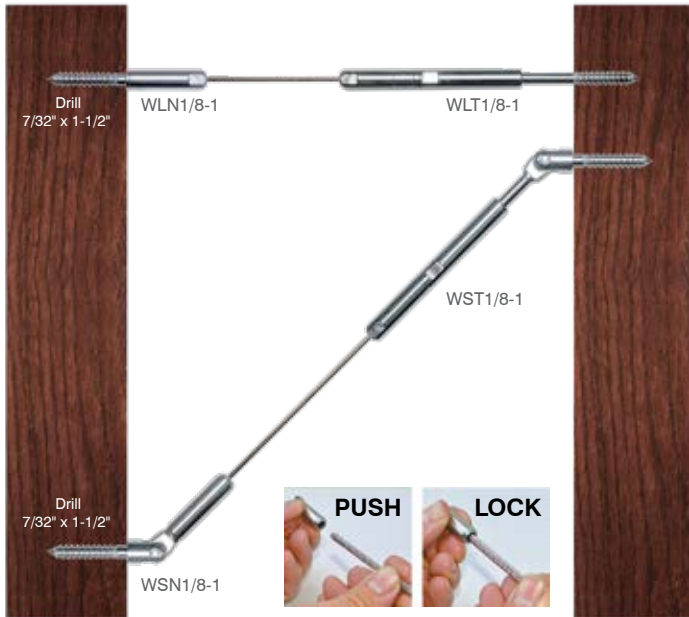
**Push-Lock®  
Fittings**

Push-Lock fittings do not require any special tools for installation. Simply push the cable into the fitting and it locks.



## SWAGELESS CABLE INFILL FOR WOOD OR METAL POSTS

Non-Tensioner



Surface-mount configuration

Inside to inside  
Level/balcony or angle/stair  
Wood posts

For use with 1/8" cable

<b>WLN1/8-1</b>	Wood Level Non Tensioner	.04 kgs (.092 lbs)
<b>WLN1/8-10</b>	Wood Level Non Tensioner(10 pack)	.31 kgs (.693 lbs)

<b>WLT1/8-1</b>	Wood Level Tensioner	.07 kgs (.173 lbs)
<b>WLT1/8-10</b>	Wood Level Tensioner(10 pack)	.68 kgs (1.5lbs)

<b>WSN1/8-1</b>	Wood Stair Non Tensioner	.06 kgs (.135 lbs)
<b>WSN1/8-10</b>	Wood Stair Non Tensioner(10 pack)	.5 kgs (1.12 lbs)

<b>WST1/8-1</b>	Wood Stair Tensioner	.09 kgs (.217 lbs)
<b>WST1/8-10</b>	Wood Stair Tensioner(10 pack)	.88 kgs (1.94 lbs)

Drill Kit



AX00.070.625

Cable Cutter



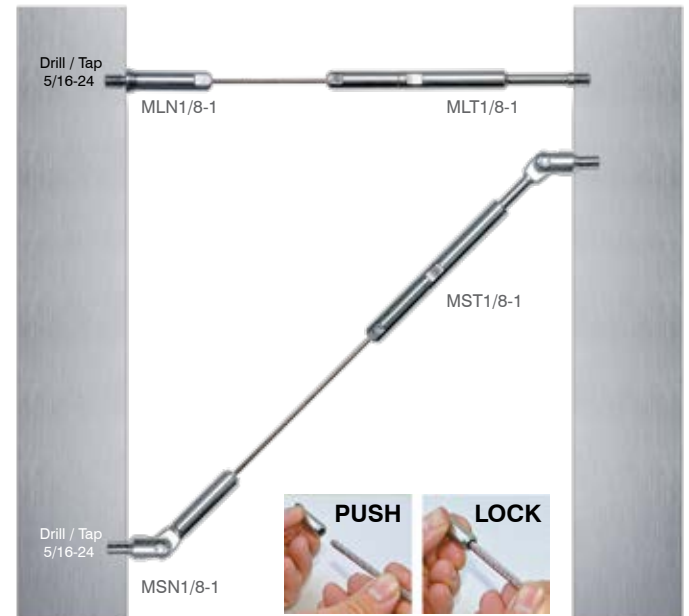
HFC18.CUTTER

Driver



DRIVER PL-LAG/R

Non-Tensioner



Surface-mount configuration

Inside to inside  
Level/balcony or angle/stair  
Metal posts

For use with 1/8" cable

<b>MLN1/8-1</b>	Metal Level Non Tensioner	.04 kgs (.087 lbs)
<b>MLN1/8-10</b>	Metal Level Non Tensioner(10 pack)	.29 kgs (.638lbs)

<b>MLT1/8-1</b>	Metal Level Tensioner	.07 kgs (.158 lbs)
<b>MLT1/8-10</b>	Metal Level Tensioner(10 pack)	.61 kgs (1.349 lbs)

<b>MSN1/8-1</b>	Metal Stair Non Tensioner	.05 kgs (.118 lbs)
<b>MSN1/8-10</b>	Metal Stair Non Tensioner(10 pack)	.6 kgs (1.349 lbs)

<b>MST1/8-1</b>	Metal Stair Tensioner	.09 kgs (.202 lbs)
<b>MST1/8-10</b>	Metal Stair Tensioner(10 pack)	.81 kgs (1.793 lbs)

Drill Kit



AX00.070.650

Cable Cutter



HFC18.CUTTER



<b>UTCABLE100-4</b>	100' coil - 1/8" 1X19 type 316 S/S cable	2.07 kgs (4.56 lbs)
<b>UTCABLE500-4</b>	500' spool - 1/8" 1X19 type 316 S/S cable	10.02 kgs (22.1 lbs)

1x19 Cable(1/8" 316)

AISI 316



**MINIMUM BREAKING STRENGTH - Cable Diameter 1/8" = 1,780 lbs.  
1X19 STRAND TYPE 316 STAINLESS STEEL CABLE**



SATIN BLACK

**HFSTB5.1.1**

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

OIL RUBBED BRONZE **HFORB5.1.1**

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

ASH GREY

**HFAG5.1.1**

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

COASTAL WHITE

**HFWHT5.1.1**

Powder Coated Tubular Round Bar 5/8" Dia. x 8'

*NEW!*

STAINLESS STEEL

**HFSS5.1.1**

304 Grade Stainless Steel Round Bar 5/8" Dia. x 8'

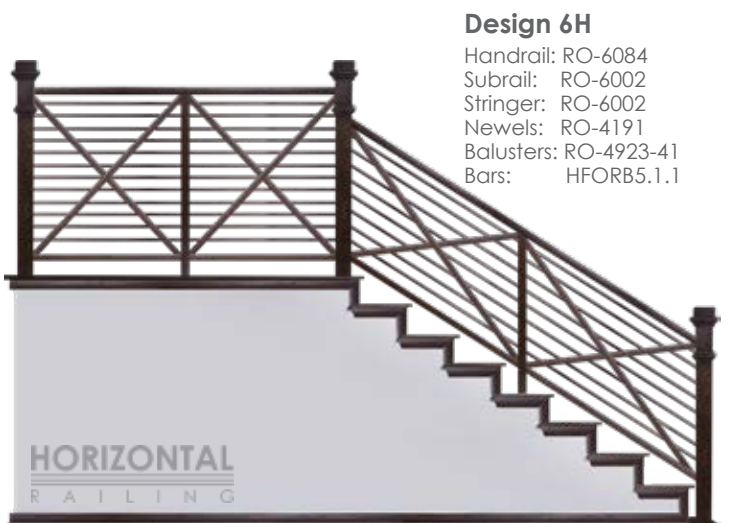
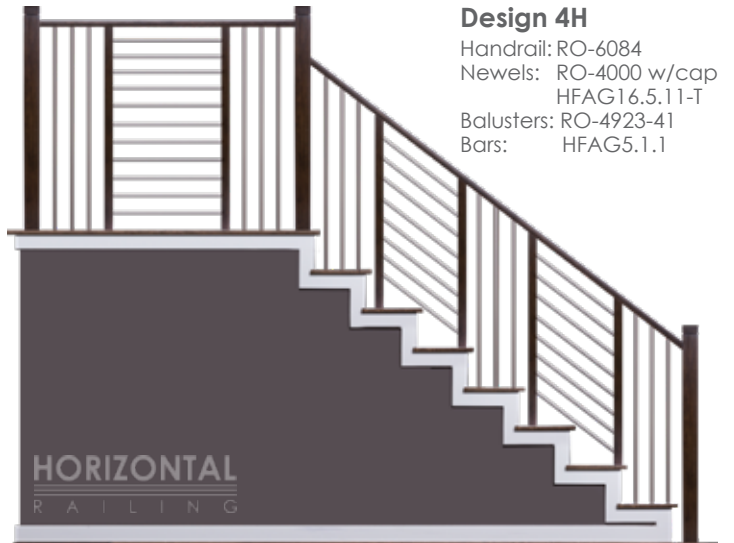
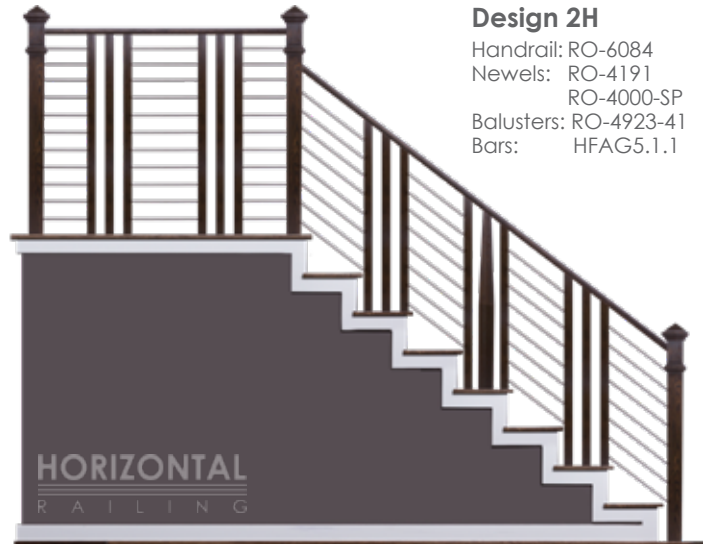
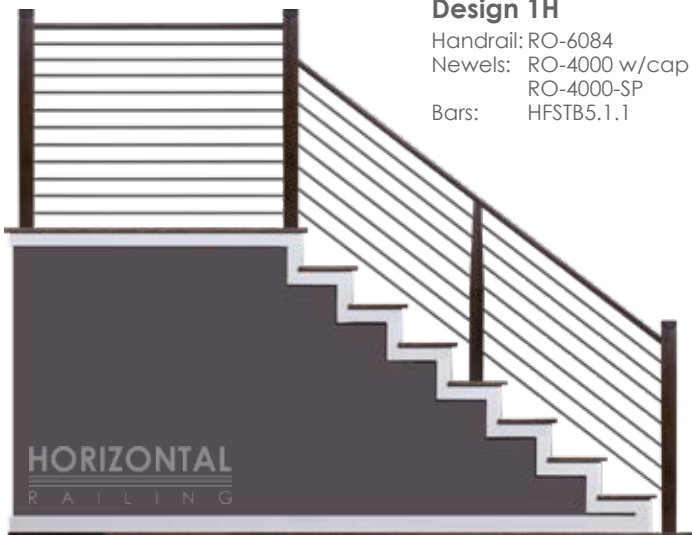
Our tubular bar is made with superior 12 gauge(2 mm / 5/56") stock for minimal deflection

**HORIZONTAL**  
RAILING

Now available exclusively from House of Forgings, powder coated and stainless steel tubular round bars. These sleek 5/8" bars are available in a convenient 8' length, ideal for installation and affordable shipping. Mix and match them with our exclusive components for a look that is completely custom and uniquely you.











**Design 1FK**

Handrail: RO-6084

Newels:

Starting: RO-5400

Intermediate: RO-4400

Bars: HFSTB5.1.1

**Design 2FK**

Handrail: RO-6084

Newels:

Starting: RO-5900

Intermediate: RO-4900

Bars: HFSTB5.1.1



**Design 3FK**

Handrail: RO-6084

Newels:

Starting: RO-5000

Shown w/ optional COVE CAP-5000

Intermediate: RO-4000

Shown w/ optional COVE CAP-4000

Bars: HFSTB5.1.1





# — Stainless Steel — Cable Railing

# HORIZONTAL RAILING

## ACCESSORIES

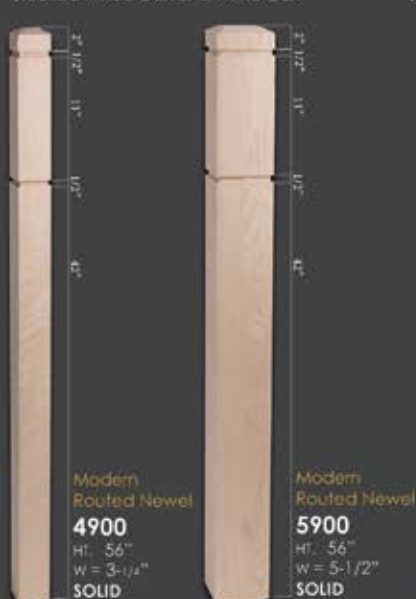
### Box Newels

Non removable caps  
Stocked in Red Oak and White Oak



### Routed Newels

Non removable caps  
Stocked in Red Oak and White Oak



### Blank Newels

Optional caps available  
Stocked in Red Oak and White Oak



### Blank Newel Caps

Available for: 3-1/4" and 5-1/2" blank newels  
Stocked in Red Oak and White Oak - Sold separately

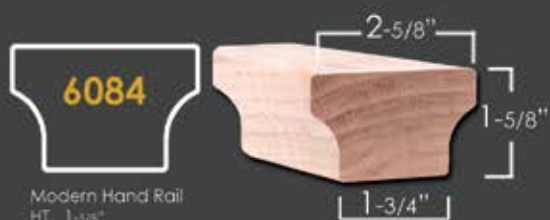


### Newel Bases

Stocked in Red Oak and White Oak  
Sold separately



## Modern Handrail



**6084**

Modern Hand Rail  
HT. 1-5/8"  
W. 2-5/8"

**6084** Straight Rail  
**6084-B** Bending Rail  
no fittings available



**6002**

Modern Hand Rail  
HT. 1-5/8"  
W. 2-3/4"

**6002** Straight Rail  
**6002-B** Bending Rail  
no fittings available



**6060**

Modern Hand Rail  
HT. 1-1/16"  
W. 2"

**6060** Straight Rail  
no fittings available

\* All wood parts stocked in Red Oak and

### ROUND STAINLESS NEWEL

**HF17.1.2-T**  
Ends: 1-3/16" Rd.  
Height: 47"  
Wt. 5.7 lbs.  
**TUBULAR**

### ROUND NEWEL

**HF 16.5.11**  
Ends: 1-3/16" Rd.  
Height: 48"  
Wt. 19 lbs.  
**SOLID**

**HF 16.5.11-T**  
Ends: 1-3/16" Rd.  
Height: 48"  
Wt. 5.7 lbs.  
**TUBULAR**



(Newels or bars can be cut to length for handrail brackets)

## Wall Mount Handrail Bracket



mounting hardware included



**HF17.4002**  
Stainless Steel(304)  
HT. 2-1/2"  
Base = 1-1/2" x 2"  
Extends 3-1/4" off wall  
**ADJUSTABLE**

**HFSTB17.4002**  
Satin Black  
HT. 2-1/2"  
Base = 1-1/2" x 2"  
Extends 3-1/4" off wall  
**ADJUSTABLE**

## Newel Mount Handrail Bracket



mounting hardware included



**HF17.4001**  
Stainless Steel(304)  
HT. 1-3/4"  
Base = 1-1/2" sq.  
**ADJUSTABLE**

**HFSTB17.4001**  
Satin Black  
HT. 1-3/4"  
Base = 1-1/2" sq.  
**ADJUSTABLE**

## Cable Gripping Pliers



**HFC18.PLIER**

## Cable Cutter



**HFC18.CUTTER**

## Insert Tube



Length: 1-1/2"  
**HFC18.TUBE**

## Release Key



**HFC18.KEY**

## Cable Cut-off Wheel



**HFC18.WHEEL**



## Lag Bolt Driver



For use with WLNT/8-1  
swageless cable fitting

**DRIVER PL-LAG/R**

## Stainless Cleaner-Protectant



**HFC18.CLEAN**



BALUSTRADE

SOHO™

AVAILABLE EXCLUSIVELY  
FROM HOF  
ACCEPT NO IMITATIONS

ITALY·USA  
DESIGN COLLABORATIVE

SOHO™ | BALUSTRADE

Customize your style like never before with the latest offering from HOF. Luxurious brass and stainless steel paired with black iron makes a bold statement.





SATIN  
BLACK (STB)



STAINLESS  
STEEL (SS)



SATIN  
BLACK (STB)



BRASS (BR)

## configuration options for your style



## sleeves



## newel mounting kit flange covers

Fits 1-3/16" Round Newels  
Diameter: 4.13" Height: .7"



SATIN BLACK

**HFSTB16.4.5**

Also available in Ash Grey.  
See page 62.



BRASS

**HF18.4.5**



STAINLESS STEEL

**HF17.4.5**

**NEWEL  
MOUNTING KIT**  
Fits 1-3/16" Round Newels  
**HF16.2.9**



Replacement set screws  
Satin Black, Brass, Stainless Steel

## balusters/newels



Passivated to minimize tarnishing, use gloves when handling

AVAILABLE  
EXCLUSIVELY  
FROM HOF

ACCEPT  
NO IMITATIONS

ITALY·USA  
DESIGN COLLABORATIVE

**FOUNDATION™**  
BALUSTERS

- TUBULAR
- NO COLLARS OR SHOES REQUIRED
- AFFORDABLE STYLE



**SATIN BLACK**

**HFSTB16.7.5**

1" Square (Tubular)

1/2" Square (Tubular)

Weight: 1.15 lbs.

8"

36"

1/2"

**ASH GREY**

**HFAG16.7.5**

**OIL RUBBED BRONZE**

**HFORB16.7.5**

Bottom pin for quick installation!





# MEGA<sub>COLLECTION</sub>

Our most popular designs in a grand size



SIZE COMPARISON: Mega 3/4" vs. Standard 1/2"

# MEGA<sub>COLLECTION</sub>

Our most popular designs in a grand size

PERFECT FOR NEW CONSTRUCTION OR REMODEL  
Create mega impact with these grand balusters

- Ideal for large or small staircases
- Perfect for replacing old wood balusters
- Traditional or modern base shoe/collar options

# MEGA SQUARE



## Finishes & Patinas



SATIN BLACK  
(STB)



ASH GREY  
(AG)

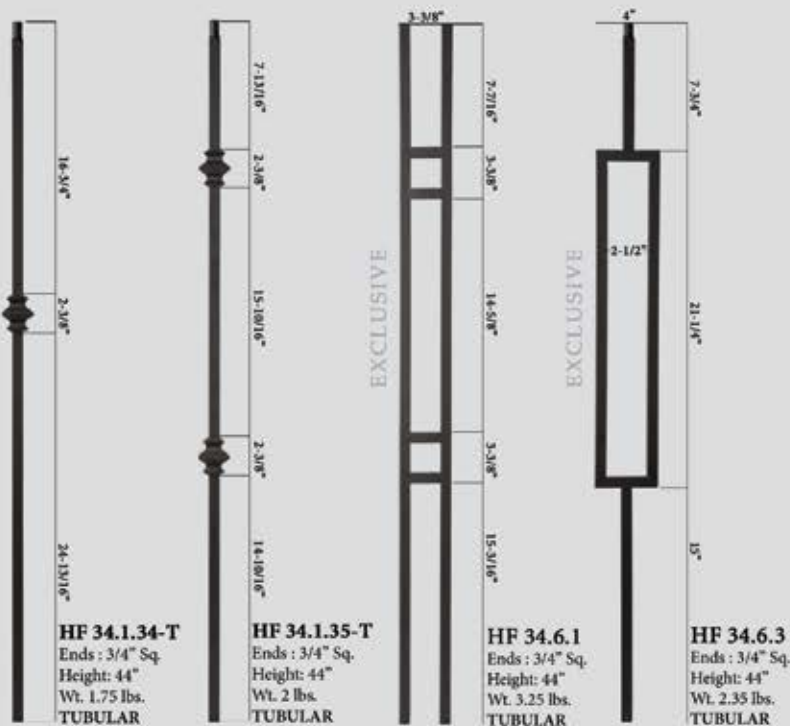
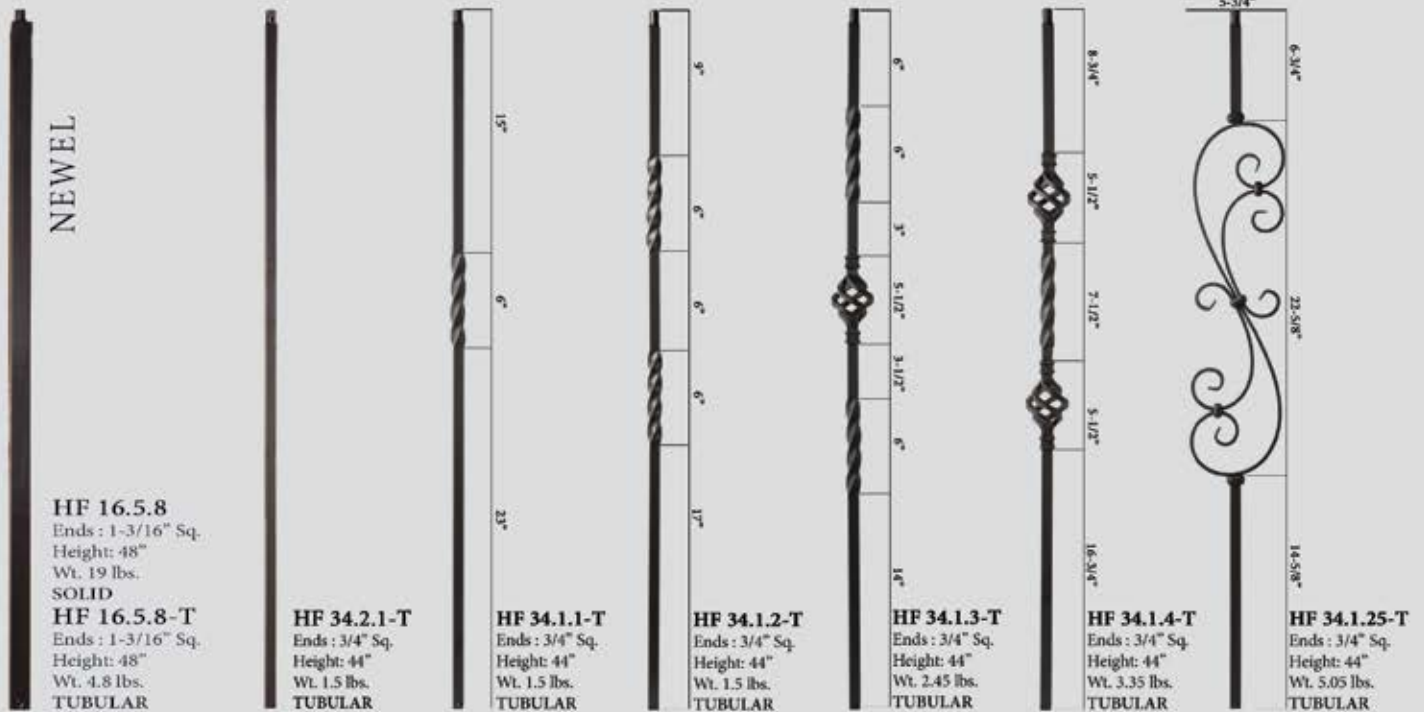


OIL RUBBED  
BRONZE (ORB)



**Pintop**  
Diameter : 5/8"  
Height: 3/4"

**Tubular Bar Specifications**  
Superior 18 gauge wall thickness  
(1/20" / 1.27mm)



EXCLUSIVE

**HF34.3.16**  
Level Base Collar - CAST IRON  
Base : 2" Rd. - Height: 3/8" - Wt. .15 lbs.

**HF34.3.19**  
Level Base Shoe w/Set Screw - ALUMINUM  
Base : 1-7/8" Sq. - Height: 1-9/16" - Wt. .1 lbs.

**HF34.3.2**  
Angle Base Shoe w/Set Screw - ALUMINUM  
Base : 1-7/8" Sq. - Height: 2-7/8" - Wt. .15 lbs.

**HF16.2.3**  
Newel Mounting Kit

For photos and full accessory details see pages 62-63







Oil Rubbed Bronze (shown)

## WENTWORTH | COLLECTION

Inspired by old world English design, Wentworth Collection is an ode to an era of simple craftsmanship and metalsmithing. Hand forged design available in our most popular finishes & patinas.





Satin Clear (shown)



Satin Clear (shown)



Satin Black (shown)



Oil Rubbed Bronze (shown)

# WENTWORTH

ROUND HAND FORGED SQUARE RUSTIC HAMMERED



## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



SATIN CLEAR  
(SC)

### ACCESSORIES

Round level base shoes  
Round angled base shoes

HF16.3.35  
HF16.3.36

Square level base shoes  
Square angled base shoes

HF16.3.38  
HF16.3.39

Round newel mounting kit  
Square newel mounting kit

HF16.3.33  
HF16.3.31

Photos: J.  
Photos: N.

Photos: C.  
Photos: G.

Photos: U.  
Photos: T.

For photos and full accessory details see pages 62-63



**HF 1.1.22**  
Ends : 1" Rd.  
Height: 47"  
Wt. 18 lbs.  
SOLID



**HF 3.1.1**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 3.6 lbs.  
SOLID



**HF 3.1.2**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 3.58 lbs.  
SOLID



**HF 1.1.23**  
Ends : 1" Sq.  
Height: 47"  
Wt. 18 lbs.  
SOLID



**HF 3.2.1**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 4.28 lbs.  
SOLID



**HF 3.2.2**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 5.2 lbs.  
SOLID

Hand forged product, variance in specifications may occur.





Satin Black (shown)



Oil Rubbed Bronze (shown)



# AALTO

Ash Grey (shown)

Ash Grey (shown)

Our Aalto collection is a compliment to the modern design aesthetic. Adorn any space with the clean lines and open detail of these modern balusters and panels.



Satin Black (shown)



Satin Black (shown)



Satin Black (shown)



Ash Grey (shown)



Ash Grey (shown)



# AALTO

## SQUARE



## Finishes & Patinas



SATIN BLACK  
(STB)



SILVER VEIN  
(SP)



ASH GREY  
(AG)



DORADO GOLD  
(GD)

	NEWELS	HF16.5.8	HF16.5.8-T	BALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.30	HF16.1.30-T	HF16.1.31	HF16.1.31-T	HF16.1.32	HF16.1.32-T	HF16.6.1	HF16.6.2	HF16.6.3	HF16.6.4	HF16.6.5	HF16.6.7	HF16.6.8	HF16.6.9	HF9.4.11	HF9.4.22	HF9.4.33	HF9.4.44
STB		•			•	•	•	•		•		•		•	•	•	•	•	•	•	•	•	•	•	•
SP		•			•	•		•		•		•													
AG			•			•			•		•		•	•	•	•	•	•	•	•	•	•	•	•	•
GD			•			•								•		•			•						

## ACCESSORIES

Level base shoes

Level base collars

Angled base shoes

Adjustable level base shoes

Adjustable angle base shoes

Level base collars(modern)

Newel mounting kit

HF16.3.1, HF16.3.19

HF16.3.4, HF16.3.5,

HF16.3.2, HF16.3.30

HF16.3.44, HF16.3.46

HF16.3.45, HF16.3.47

HF16.3.9

HF16.2.3

Photos: A. A.

Photos: D. H.

Photos: E. G.

Photos: R.

Photos: S.

Photos: P. **NEW**

Photos: T.

For photos and full accessory details see pages 62-63



Satin Black (shown)



**HF 16.5.8**  
Ends: 1-3/16" Sq.  
Height: 48"  
Wt. 19 lbs.  
SOLID

**HF 16.5.8-T**  
Ends: 1-3/16" Sq.  
Height: 48"  
Wt. 4.8 lbs.  
TUBULAR

**HF 16.2.1**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 3 lbs.  
SOLID

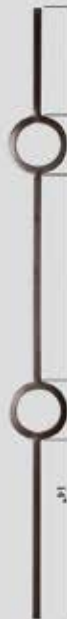
**HF 16.2.1-T**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.2 lbs.  
TUBULAR

**HF 16.2.1-50**  
Ends: 1/2" Sq.  
Height: 50"  
Wt. 3.2 lbs.  
SOLID



**HF 16.1.30**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 3.4 lbs.  
SOLID

**HF 16.1.30-T**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.6 lbs.  
TUBULAR



**HF 16.1.31**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 3.6 lbs.  
SOLID

**HF 16.1.31-T**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.75 lbs.  
TUBULAR



**HF 16.1.32**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 10 lbs.  
SOLID

**HF 16.1.32-T**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 5 lbs.  
TUBULAR



**HF 16.6.1**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 2.5 lbs.  
TUBULAR



**HF 16.6.8**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.75 lbs.  
TUBULAR



**HF 16.6.9**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.6 lbs.  
TUBULAR



**HF 16.6.7**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.6 lbs.  
TUBULAR



**HF 16.6.2**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.6 lbs.  
TUBULAR



**HF 16.6.3**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.7 lbs.  
TUBULAR



**HF 16.6.4**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.7 lbs.  
TUBULAR

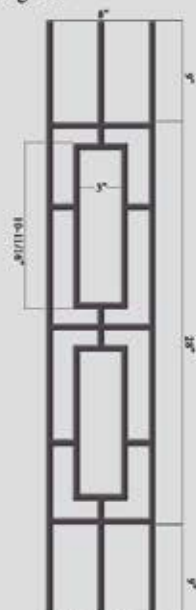


**HF 16.6.5**  
Ends: 1/2" Sq.  
Height: 44"  
Wt. 1.8 lbs.  
TUBULAR

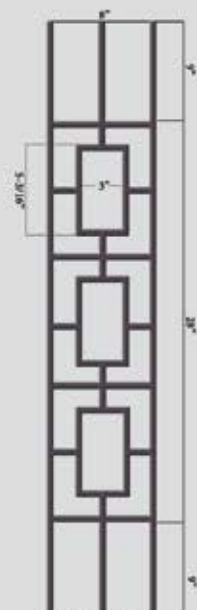
fits all angles up to 40 degrees



**HF 9.4.11**  
Ends: 1/2" Sq.  
Height: 46"  
Wt. 4.5 lbs.  
TUBULAR (Rake)



**HF 9.4.22**  
Ends: 1/2" Sq.  
Height: 46"  
Wt. 4.7 lbs.  
TUBULAR (Rake)



**HF 9.4.33**  
Ends: 1/2" Sq.  
Height: 46"  
Wt. 4.9 lbs.  
TUBULAR (Rake)



**HF 9.4.44**  
Ends: 1/2" Sq.  
Height: 46"  
Wt. 4.9 lbs.  
TUBULAR (Rake)





Satin Clear (shown)

The craftsmanship in these hand-forged balusters exude character and beauty nearly impossible to duplicate. Our Tuscan series is available in both round forged and square hammered profiles. Bring the rustic charm of old world Italy into your home with this unique series.

Oil Rubbed Bronze (shown)



# TUSCAN



Satin Clear (shown)



Oil Rubbed Bronze (shown)



# TUSCAN

ROUND HAND FORGED



## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



SATIN CLEAR  
(SC)

	NEWELS	HF1.1.22	HF1.1.8	HF1.1.9	HF1.1.16	HF1.1.20	HF1.1.21	BALUSTERS	HF2.9.21	HF2.1.5	HF2.1.6	HF2.1.7	HF2.1.9	HF2.1.8	HF2.1.11	HF2.6.8	HF2.6.9	HF2.6.7	HF2.10.2	HF2.10.4	HF2.10.3	HF2.11.40	HF2.11.41
STB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
ORB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
SC		•			•		•		•							•	•	•	•	•			

## ACCESSORIES

Level base shoes

Level base collars

Angled base shoes

Adjustable level base shoes

Adjustable angle base shoes

Level base collars(modern)

HF16.3.26

HF16.3.40, HF16.3.43

HF16.3.27

HF16.3.44, HF16.3.46

HF16.3.45, HF16.3.47

HF16.3.10

Photos: J.

Photos: K. O.

Photos: N.

Photos: R.

Photos: S.

Photos: Q. **NEW**

For photos and full accessory details see pages 62-63





**HF 2.1.9**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 2.4 lbs.



**HF 2.1.8**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 4.2 lbs.



**HF 2.1.11**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 3 lbs.



**HF 2.6.8**  
Ends : 9/16" Rd.  
Tapered  
Height: 44"  
Wt. 3.2 lbs.



**HF 2.6.9**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 4.2 lbs.



**HF 2.6.7**  
Ends : 9/16" Rd.  
Tapered  
Height: 44"  
Wt. 3.8 lbs.



**HF 2.9.21**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 2.4 lbs.



**HF 2.10.2**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 3.2 lbs.



**HF 2.10.4**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 4.2 lbs.



**HF 2.10.3**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 3.6 lbs.



**HF 2.11.40**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 4 lbs.



**HF 2.11.41**  
Ends : 9/16" Rd.  
Height: 44"  
Wt. 5.2 lbs.





## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



SATIN CLEAR  
(SC)

	NEWELS	HF1.1.10	HF1.1.11	HF1.1.14	HF1.1.14-T	HF1.1.15	HF1.1.15-T	BALUSTERS	HF2.9.12	HF2.9.11	HF2.9.13	HF2.9.3	HF2.9.4	HF2.9.8	HF2.9.5	HF2.9.6	HF2.1.2	HF2.1.1	HF2.9.20	HF2.9.20-T	HF2.9.28	HF2.9.28-T	HF2.9.27	HF2.9.26	HF2.9.26-T	HF2.9.29	HF2.9.36	HF2.9.37
STB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
ORB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
SC			•	•		•			•	•	•			•					•		•		•					

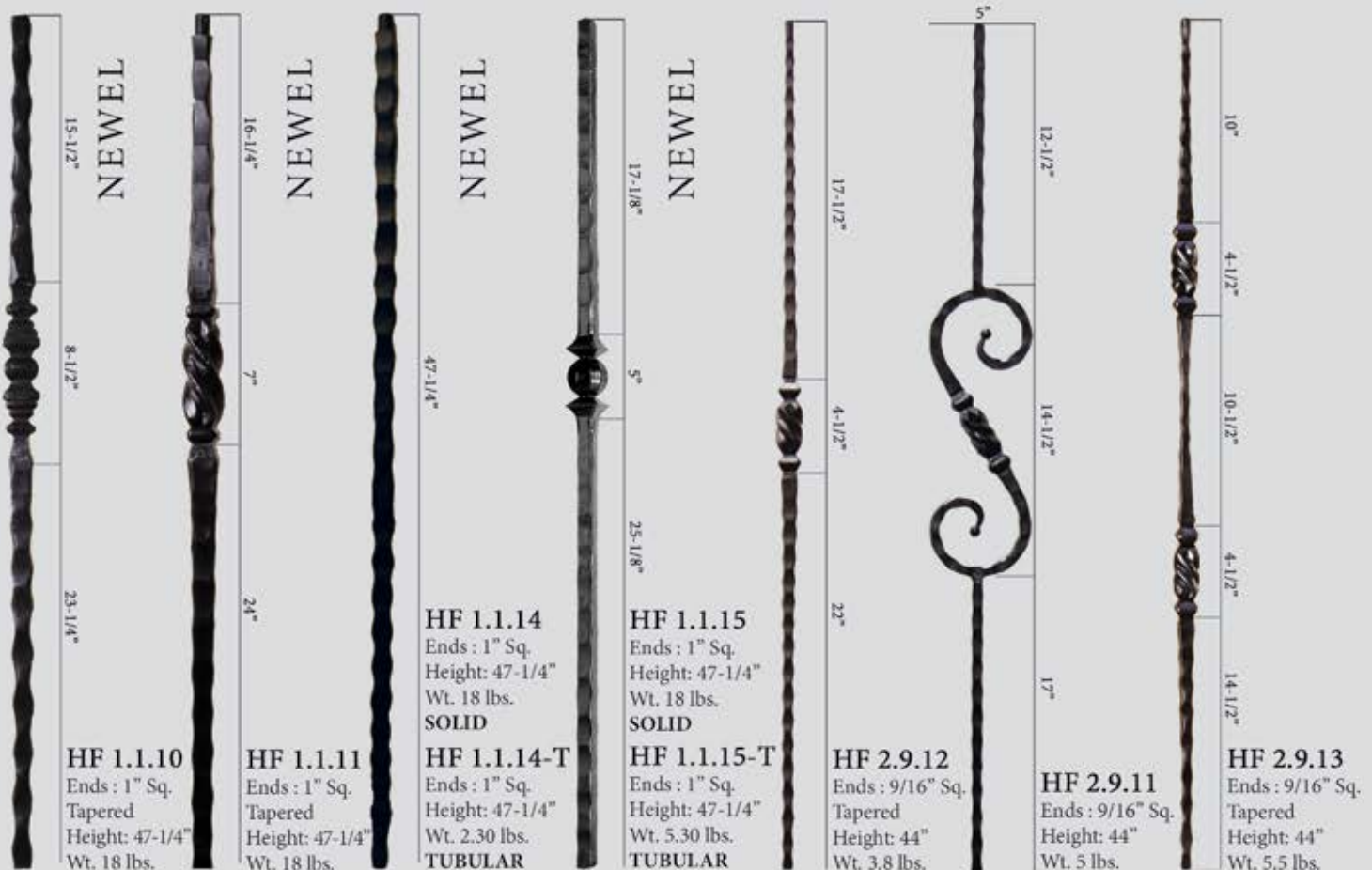
## ACCESSORIES

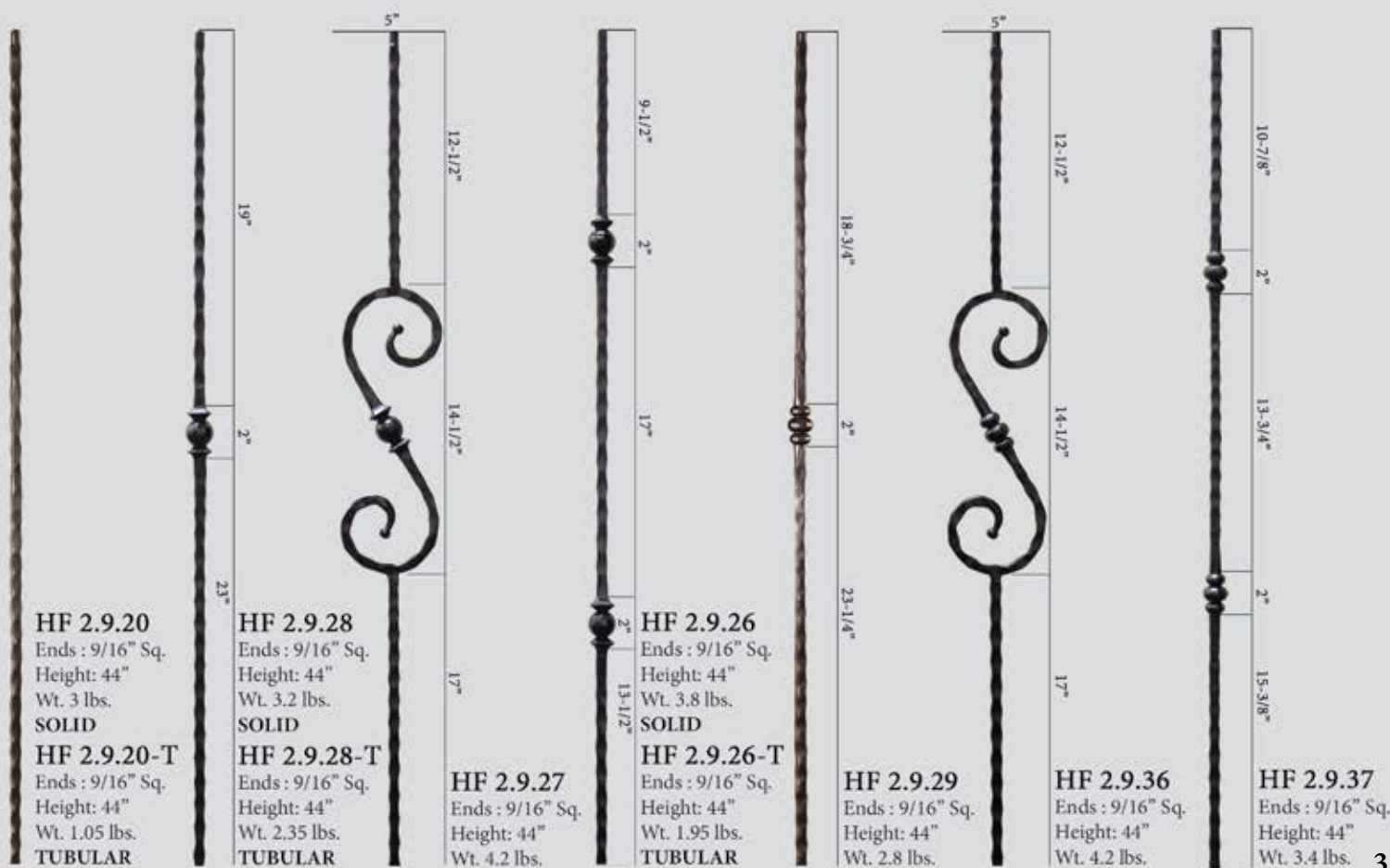
Level base shoes  
Level base collars  
Angled base shoes  
Adjustable level base shoes  
Adjustable angle base shoes  
Level base collars(modern)  
Newel mounting kit

HF16.3.25  
HF16.3.41, HF16.3.42  
HF16.3.28  
HF16.3.44, HF16.3.46  
HF16.3.45, HF16.3.47  
HF16.3.11  
HF16.3.31

Photos: C.  
Photos: D. H.  
Photos: G.  
Photos: R.  
Photos: S.  
Photos: P. **NEW**  
Photos: T.

For photos and full accessory details see pages 62-63





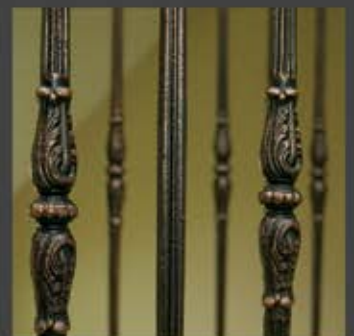


# MONTE CARLO

Oil Rubbed Bronze (shown)

Drawing inspiration from the great Roman columns, the Monte Carlo series stands alone in style and elegance. The robust designs compliment the prominence of even the grandest estates. The intricately cast components are highlighted by the Oil Rubbed Bronze patina.

Oil Rubbed Bronze (shown)



# MONTE CARLO

ROUND



## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



### HF 18.1.1-T

Ends : 1-3/16" Rd.

Height: 48"

Wt. 18.55 lbs.

TUBULAR

\*Middle section is hollow cast iron,  
ends are hollow cast steel



### HF 18.2.1-T

Ends : 5/8" Rd.

Height: 44"

Wt. 1.75 lbs.

TUBULAR

\*Middle section is hollow cast aluminum, ends are hollow cast steel



### HF 18.2.2-T

Ends : 5/8" Rd.

Height: 44"

Wt. 1.50 lbs.

TUBULAR

## ACCESSORIES

Level base shoes

Angled base shoes

Level base collars(modern)

Newel mounting kit

HF16.3.50

HF16.3.51

HF16.3.12

HF16.3.14

Photos: I.

Photos: M.

Photos: Q. **NEW**

Photos: U.

For photos and full accessory details see pages 62-63





# DESIGNER



Oil Rubbed Bronze (shown)

The designer series offers an upgraded look at an affordable price for homebuilders and homeowners alike. These hollow balusters are offered in square or round and compliment a wide range of architectural styles.

Oil Rubbed Bronze (shown)



Oil Rubbed Bronze (shown)

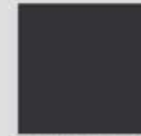
# DESIGNER TUBULAR

ROUND

SQUARE



## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



**HF 16.8.1**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 2 lbs.  
TUBULAR



**HF 16.8.2**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 2 lbs.  
TUBULAR



**HF 16.8.3**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 2 lbs.  
TUBULAR



**HF 16.8.4**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 3 lbs.  
TUBULAR



**HF 16.8.5**  
Ends : 5/8" Rd.  
Height: 44"  
Wt. 3 lbs.  
TUBULAR



**HF 16.8.6**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 2 lbs.  
TUBULAR



**HF 16.8.10**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 2 lbs.  
TUBULAR



**HF 16.8.11**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 2 lbs.  
TUBULAR



**HF 16.8.8**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 3 lbs.  
TUBULAR



**HF 16.8.9**  
Ends : 5/8" Sq.  
Height: 44"  
Wt. 4 lbs.  
TUBULAR

## ACCESSORIES

Level base shoes  
Angled base shoes  
Level base collars(modern)  
Level base collars(modern)

**HF16.3.35, HF16.3.38**  
**HF16.3.36, HF16.3.39**  
**HF16.3.15**  
**HF16.3.12**



For photos and full accessory details see pages 62-63

Photos: J. C.  
Photos: N. G.  
Photos: P. **NEW**  
Photos: Q. **NEW**



# STAINLESS STEEL



Stainless steel is a mainstay in the modern and contemporary home decor market. The simple, honest lines of this profile is the perfect compliment to your urban dwelling. Now, offered in a more affordable tubular style for the budget savy buyer.



# STAINLESS STEEL

ROUND



STAINLESS STEEL

NEWEL

## HF17.1.2

Ends : 1-3/16" Rd.  
Height: 47"  
Wt. 18 lbs.  
**SOLID**

## HF17.1.2-T

Ends : 1-3/16" Rd.  
Height: 47"  
Wt. 5.7 lbs.  
**TUBULAR**

NEWEL

17-1/2"

2"

27-1/2"

## HF17.12.1-T

Ends : 1-3/16" Rd.  
Height: 47"  
Wt. 5.7 lbs.  
**TUBULAR**

## HF17.11.5

Ends : 9/16" Rd.  
Height: 44"  
Wt. 3.5 lbs.  
**SOLID**

## HF17.11.5-T

Ends : 9/16" Rd.  
Height: 44"  
Wt. 1.25 lbs.  
**TUBULAR**

18-1/4"

1"

24-3/4"

## HF17.11.21-T

Ends : 9/16" Rd.  
Height: 44"  
Wt. 1.25 lbs.  
**TUBULAR**

10-3/4"

1"

18-5/8"

1"

17-5/8"

## HF17.11.23-T

Ends : 9/16" Rd.  
Height: 44"  
Wt. 1.25 lbs.  
**TUBULAR**

## ACCESSORIES

Level base collar  
Newel mounting kit

**HF17.11.22**

**HF17.2.3**

Photos: L.

Photos: V.

For photos and full accessory details see pages 62-63







## SANTA FE

Satin Black (shown)

Our Santa Fe collection of edge hammered balusters are reminiscent of the old world Spanish architecture found in rustic Mexican villas. The bold, distinct hammering is the key to turning your home into an impressive estate.

Satin Black (shown)





# SANTA FE

SQUARE EDGE HAMMERED



## Finishes & Patinas



SATIN BLACK  
(STB)



**HF 16.3.8**

Ends : 9/16" Sq.  
Height: 44"  
Wt. 3.7 lbs.



**HF 16.1.26**

Ends : 9/16" Sq.  
Height: 44"  
Wt. 4 lbs.



**HF 16.1.27**

Ends : 9/16" Sq.  
Height: 44"  
Wt. 4.5 lbs.



**HF 16.1.15**

Ends : 9/16" Sq.  
Height: 44"  
Wt. 3 lbs.



**HF 16.1.22**

Ends : 9/16" Sq.  
Height: 44"  
Wt. 3.6 lbs.

## ACCESSORIES

Level base shoes

Angled base shoes

Adjustable level base shoes

Adjustable angle base shoes

Level base collars(modern)

**HF16.3.3**

**HF16.3.17**

**HF16.3.44, HF16.3.46**

**HF16.3.45, HF16.3.47**

**HF16.3.11**

Photos: A.

Photos: E.

Photos: R.

Photos: S.

Photos: P. **NEW**

For photos and full accesory details see pages 62-63





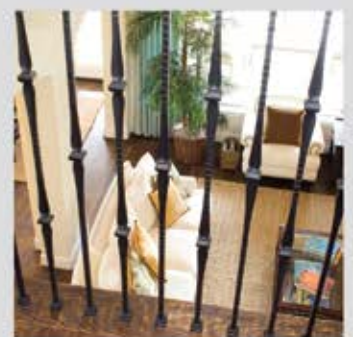


# GOTHIC

Oil Rubbed Copper (shown)

The inspiration for our Gothic series was the timeless ironwork featured in many European castles and estates. These prominent designs will compliment old world hardware and fixtures found throughout many homes today.

Oil Rubbed Copper (shown)



# GOTHIC

SQUARE FACE HAMMERED



## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



OIL RUBBED  
COPPER  
(ORC)



NEWEL

**HF 16.5.6**  
Ends : 1-3/16" Sq.  
Height: 48"  
Wt. 22 lbs.



**HF 16.1.7**  
Ends : 9/16" Sq.  
Height: 44"  
Wt. 4 lbs.



**HF 16.5.2**  
Ends : 9/16" Sq.  
Height: 44"  
Wt. 3.5 lbs.



**HF 16.1.8**  
Ends : 9/16" Sq.  
Height: 44"  
Wt. 3.8 lbs.



**HF 16.1.9**  
Ends : 9/16" Sq.  
Height: 44"  
Wt. 4.5 lbs.

## ACCESSORIES

Level base shoes  
Level base collars  
Angled base shoes  
Adjustable level base shoes  
Adjustable angle base shoes  
Level base collars(modern)  
Newel mounting kit

**HF16.3.3, HF16.3.20, HF16.3.25**  
**HF16.3.41, HF16.3.42**  
**HF16.3.17, HF16.3.28**  
**HF16.3.44, HF16.3.46**  
**HF16.3.45, HF16.3.47**  
**HF16.3.11**  
**HF16.2.3**



Photos: A. A. C.  
Photos: D. H.  
Photos: E. G.  
Photos: R.  
Photos: S.  
Photos: P. **NEW**  
Photos: T.

For photos and full accessory details see pages 62-63





Satin Black (shown)

The style of this collection provides a sleek appearance that strikes a perfect balance between traditional and contemporary.

Ash Grey (shown)

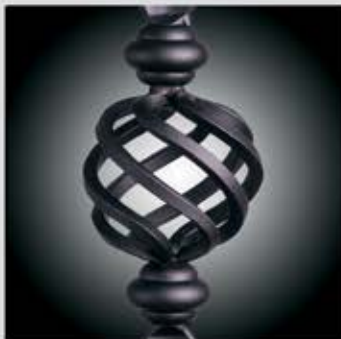
# ROUND



Oil Rubbed Bronze, Satin Black (shown)



Oil Rubbed Bronze (shown)



Satin Black (shown)



Ash Grey/Satin Black (shown)

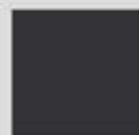


# ROUND

## ROUND SMOOTH



# Finishes & Patinas



SATIN BLACK  
(STB)

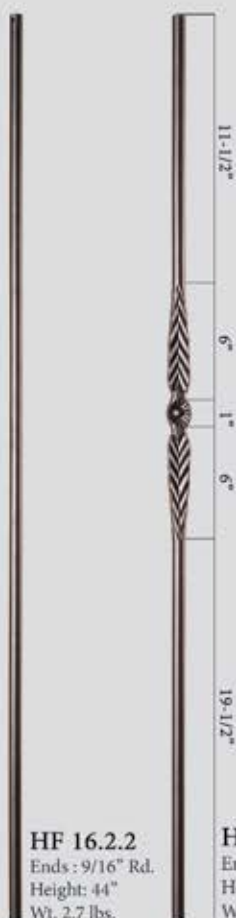


OIL RUBBED  
BRONZE  
(ORB)



ASH GREY  
(AG)

	NEWELS	HF16.5.10	HF16.5.11	HF16.5.11-T	HF1.1.19	BALUSTERS	HF16.2.2	HF16.1.17	HF16.1.18	HF16.1.19	HF16.1.20	HF16.1.25-R	HF2.11.3	HF2.11.3-T	HF2.11.4	HF2.11.4-T	HF2.11.16	HF2.11.16-T	HF2.8.18	HF16.8.1	HF16.8.12	HF16.8.13	HF16.8.14
STB		•	•		•		•	•	•	•	•	•	•	•	•	•	•	•		•	•	•	
ORB			•		•							•	•	•	•	•	•	•	•				
AG				•										•		•				•	•	•	





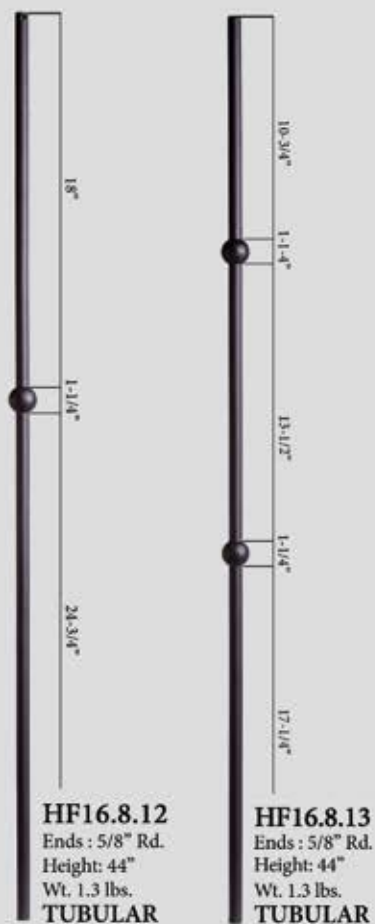
## ACCESSORIES

Level base shoes  
Level base collars  
Angled base shoes  
Adjustable level base shoes  
Adjustable angle base shoes  
Level base shoe, fits 5/8"  
Angled base shoe, fits 5/8"  
Level base collars(modern)  
Newel mounting kit

**HF16.3.13, HF16.3.26**  
**HF16.3.40, HF16.3.43**  
**HF16.3.16, HF16.3.27**  
**HF16.3.44, HF16.3.46**  
**HF16.3.45, HF16.3.47**  
**HF16.3.35**  
**HF16.3.36**  
**HF16.3.10, HF16.3.12**  
**HF16.3.14, HF16.3.33, HF16.2.9**

Photos: L. J.  
Photos: K. O.  
Photos: M. N.  
Photos: R.  
Photos: S.  
Photos: J.  
Photos: N.  
Photos: Q. **NEW**  
Photos: U.

For photos and full accessory details see pages 62-63







Ash Grey (shown)

The endless baluster combinations in this series offers a match for your individual taste and style. These balusters compliment our Scroll, Twist and Ribbon series.

Silver Vein (shown)



VERSATILE



Satin Black (shown)



Oil Rubbed Bronze (shown)

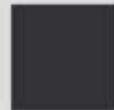




# VERSATILE SQUARE



## Finishes & Patinas



SATIN BLACK  
(STB)



SILVER VEIN  
(SP)



COPPER VEIN  
(CV)



OIL RUBBED  
BRONZE  
(ORB)

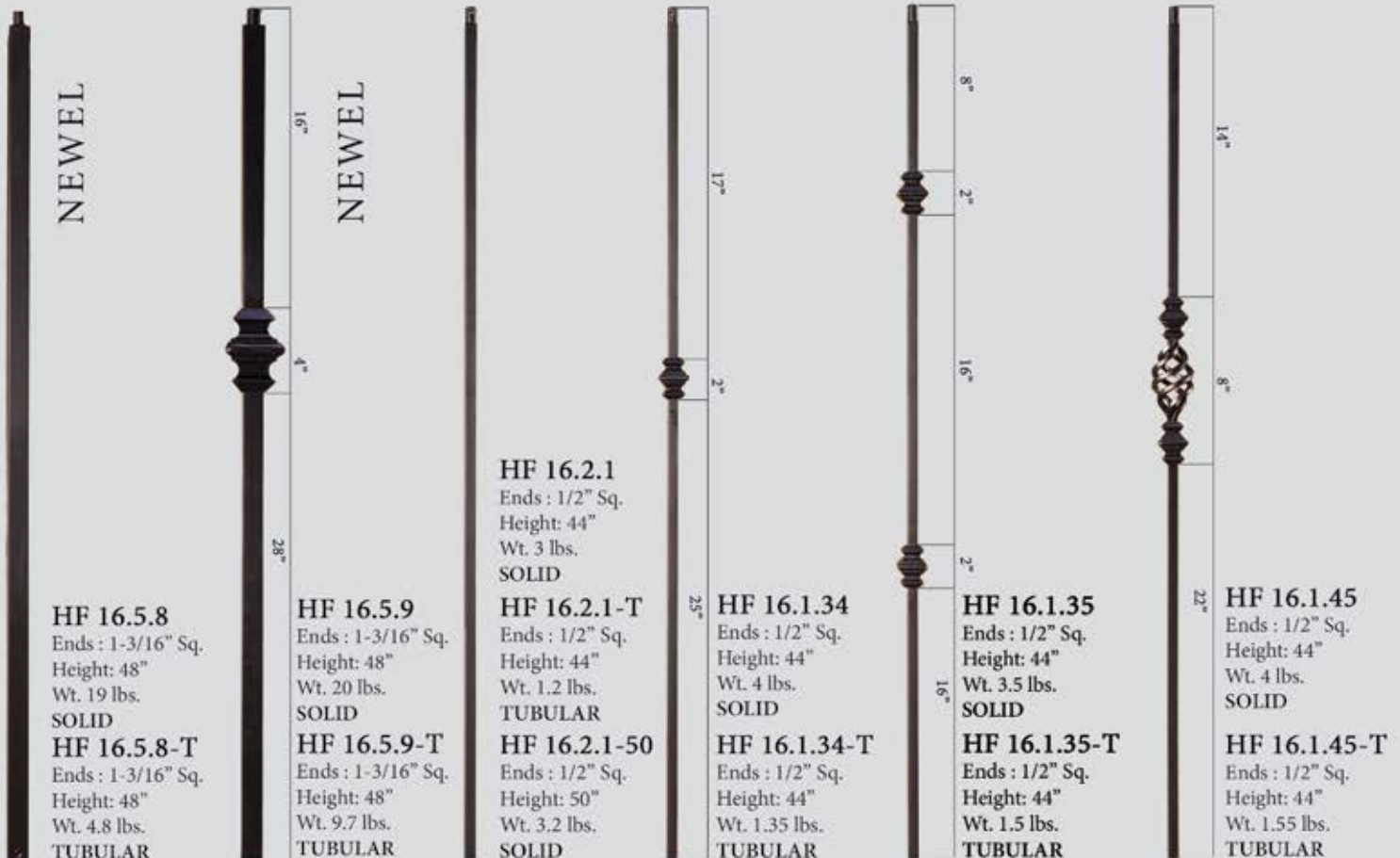


OIL RUBBED  
COPPER  
(ORC)



ASH GREY  
(AG)

	NEWELS	HF16.5.8	HF16.5.8-T	HF16.5.9	HF16.5.9-T	BALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.34	HF16.1.34-T	HF16.1.35	HF16.1.35-T	HF16.1.45	HF16.1.45-T	HF2.10.1	HF2.2.3	HF16.1.25	HF16.1.25-T	HF16.1.25-S
STB		•		•			•	•	•	•	•	•	•	•	•	•	•	•	•	•
AG			•		•			•			•		•						•	
SP		•		•			•	•												
CV							•	•			•		•					•	•	
ORB		•		•			•	•		•	•	•	•	•		•	•	•	•	•
ORC		•		•			•	•		•	•	•	•	•	•	•		•	•	•





**HF 2.10.1**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 4.2 lbs.



**HF 2.2.3**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3 lbs.



**HF 16.1.25**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 5.2 lbs.  
**SOLID**

**HF 16.1.25-T**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3.85 lbs.  
**TUBULAR**



**HF 16.1.25-S**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 5.2 lbs.

## ACCESSORIES

Level base shoes  
Level base collars  
Angled base shoes  
Adjustable level base shoes  
Adjustable angle base shoes  
Level base collars(modern)  
Versatile style knuckle  
Newel mounting kit

**HF16.3.1, HF16.3.19, HF16.3.29**  
**HF16.3.4, HF16.3.5,**  
**HF16.3.2, HF16.3.30**  
**HF16.3.44, HF16.3.46**  
**HF16.3.45, HF16.3.47**  
**HF16.3.9**  
**HF16.5.1**  
**HF16.2.3**

Photos: A. A. C.  
Photos: D. H.  
Photos: E. G.  
Photos: R.  
Photos: S.  
Photos: P. **NEW**  
Photos: F.  
Photos: T.

For photos and full accessory details see pages 62-63







Satin Black (shown)

This ribbon style twist in this series pairs nicely with balusters from the Versatile series. The ribbon is accented nicely by the Oil Rubbed Bronze patina as well as the Copper Vein finish.

Copper Vein (shown)





RIBBON





# RIBBON SQUARE



## Finishes & Patinas



SATIN BLACK  
(STB)



OIL RUBBED  
BRONZE  
(ORB)



OIL RUBBED  
COPPER  
(ORC)



NEWEL

**HF 16.5.7**  
Ends : 1-3/16" Sq.  
Height: 48"  
Wt. 19 lbs.



**HF 16.1.5**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3.2 lbs.



**HF 16.1.6**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3 lbs.



**HF 16.3.6**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3.2 lbs.



**HF 16.3.7**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 4 lbs.



**HF 16.1.10**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3.6 lbs.



**HF 16.1.11**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 4.1 lbs.

## ACCESSORIES

Level base shoes  
Level base collars  
Angled base shoes  
Adjustable level base shoes  
Adjustable angle base shoes  
Level base collars(modern)  
Versatile style knuckle  
Newel mounting kit

**HF16.3.1, HF16.3.19, HF16.3.29**  
**HF16.3.4, HF16.3.5,**  
**HF16.3.2, HF16.3.30**  
**HF16.3.44, HF16.3.46**  
**HF16.3.45, HF16.3.47**  
**HF16.3.9**  
**HF16.5.1**  
**HF16.2.3**

Photos: A. A. C.  
Photos: D. H.  
Photos: E. G.  
Photos: R.  
Photos: S.  
Photos: P. **NEW**  
Photos: F.  
Photos: T.

For photos and full accesory details see pages 62-63







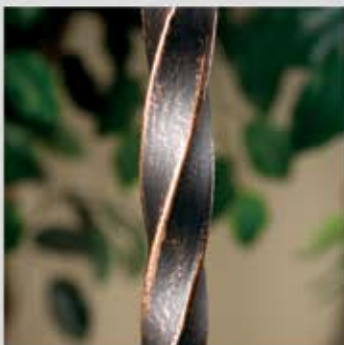
TWIST

Satin Black (shown)

This popular twist and basket design is a mainstay featured in many new homes. These balusters and newels are offered in an extensive range of finishes and patinas. They combine seamlessly with profiles from the Versatile series.

Oil Rubbed Copper (shown)





Oil Rubbed Bronze (shown)



Ash Grey (shown)



# TWIST SQUARE



## Finishes & Patinas



	NEWELS	HF16.5.4	HF16.5.4-T	HF16.5.5	HF16.5.5-T	BALUSTERS	HF16.1.1	HF16.1.1-T	HF16.1.2	HF16.1.2-T	HF16.1.3	HF16.1.3-T	HF16.1.4	HF16.1.4-T	HF16.1.21	HF16.1.21-T	HF16.1.16	HF16.1.41
STB		•		•			•	•	•	•	•	•	•	•	•	•	•	•
AG			•		•			•		•		•		•		•		
SP		•		•			•	•	•	•	•	•	•	•	•	•	•	
CV		•		•			•	•	•	•	•	•	•	•	•	•		
ORB		•		•			•	•	•	•	•	•	•	•	•	•		
ORC		•		•			•	•	•	•	•	•	•	•	•	•		



**HF 16.5.4**  
Ends : 1-3/16" Sq.  
Height: 48"  
Wt. 18 lbs.  
**SOLID**

**HF 16.5.4-T**  
Ends : 1-3/16" Sq.  
Height: 48"  
Wt. 5.5 lbs.  
**TUBULAR**



**HF 16.5.5**  
Ends : 1-3/16" Sq.  
Height: 48"  
Wt. 20 lbs.  
**SOLID**

**HF 16.5.5-T**  
Ends : 1-3/16" Sq.  
Height: 48"  
Wt. 7.6 lbs.  
**TUBULAR**



**HF 16.1.1**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3 lbs.  
**SOLID**

**HF 16.1.1-T**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 1.2 lbs.  
**TUBULAR**



**HF 16.1.2**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 3 lbs.  
**SOLID**

**HF 16.1.2-T**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 1.15 lbs.  
**TUBULAR**



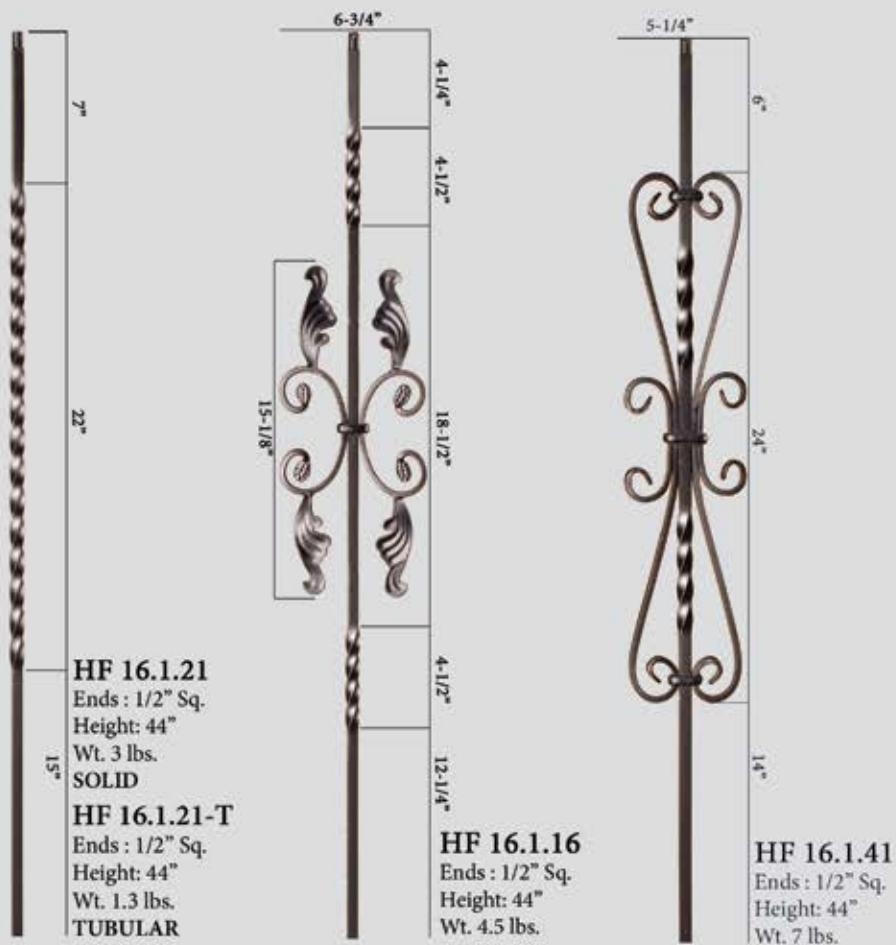
**HF 16.1.3**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 4 lbs.  
**SOLID**

**HF 16.1.3-T**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 1.55 lbs.  
**TUBULAR**



**HF 16.1.4**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 4 lbs.  
**SOLID**

**HF 16.1.4-T**  
Ends : 1/2" Sq.  
Height: 44"  
Wt. 1.95 lbs.  
**TUBULAR**



## ACCESSORIES

Level base shoes  
Level base collars  
Angled base shoes  
Adjustable level base shoes  
Adjustable angle base shoes  
Level base collars(modern)  
Versatile style knuckle  
Newel mounting kit

**HF16.3.1, HF16.3.19, HF16.3.29**  
**HF16.3.4, HF16.3.5,**  
**HF16.3.2, HF16.3.30**  
**HF16.3.44, HF16.3.46**  
**HF16.3.45, HF16.3.47**  
**HF16.3.9**  
**HF16.5.1**  
**HF16.2.3**

Photos: A. A. C.  
Photos: D. H.  
Photos: E. G.  
Photos: R.  
Photos: S.  
Photos: P. **NEW**  
Photos: F.  
Photos: T.

For photos and full accesory details see pages 62-63





# ACCESSORY SPECIFICATIONS

Photo	Part #	Description	STB	AG	SP	CV	ORB	ORC	SC	GD
<b>1/2" Square Baluster Accessories</b>										
A.	HF16.3.1	Level base shoe, fits 1/2" square balusters, 1-5/16" square base, aluminum	•		•	•		•		
A.	HF16.3.19	Level base shoe with set screw, fits 1/2" square balusters, 1-5/16" square base, aluminum	•	•	•	•	•	•		•
E.	HF16.3.2	Angled base shoe with set screw, fits 1/2" square balusters, 1-5/16" base, aluminum	•	•	•	•	•	•		•
B.	HF16.3.21	Level base shoe with screw mount, fits 1/2" square balusters, 1-9/16" square base, aluminum	•			•				
F.	HF16.5.1	Versatile style knuckle with set screw, fits 1/2" square balusters, 1-7/16" square, aluminum	•		•	•	•	•		
C.	HF16.3.29	Oil Rubbed Bronze, level base shoe with set screw, fits 1/2" square balusters, 1-1/4" square base, cast iron	•				•			
G.	HF16.3.30	Oil Rubbed Bronze, angled base shoe with set screw, fits 1/2" square balusters, 1-1/4" base, cast iron					•			
D.	HF16.3.4	Level base collar, fits 1/2" square balusters, 2" square base, aluminum	•			•	•	•		
H.	HF16.3.5	Level base collar, fits 1/2" square balusters, 1-15/16" round base, aluminum, (ORB - cast iron)	•			•	•	•		
P.	HF16.3.9	Level base collar, fits 1/2" square balusters, 1-9/16" round base, cast iron	•	•		•	•			•
<b>9/16" Square Baluster Accessories</b>										
A.	HF16.3.3	Level base shoe, fits 9/16" square balusters, 1-5/16" square base, aluminum	•			•		•		
A.	HF16.3.20	Level base shoe with set screw, fits 9/16" square balusters, 1-5/16" square base, aluminum	•				•	•		
E.	HF16.3.17	Angled base shoe with set screw, fits 9/16" square balusters, 1-5/16" base, aluminum	•				•	•		
B.	HF16.3.22	Level base shoe with screw mount, fits 9/16" square balusters, 1-9/16" square base, aluminum								
C.	HF16.3.25	Level base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" square base, cast iron	•				•		•	
G.	HF16.3.28	Angled base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" base, cast iron	•				•		•	
D.	HF16.3.41	Level base collar, fits 9/16" square balusters, 2" square base, cast iron	•				•			
H.	HF16.3.42	Level base collar, fits 9/16" square balusters, 1-15/16" round base, cast iron	•				•			
P.	HF16.3.11	Level base collar, fits 9/16" square balusters, 1-3/4" round base, cast iron	•				•			
<b>5/8" Square Baluster Accessories</b>										
C.	HF16.3.38	Level base shoe with set screw, fits 5/8" square balusters, 1-1/4" square base, cast iron	•				•		•	
G.	HF16.3.39	Angled base shoe with set screw, fits 5/8" square balusters, 1-1/4" base, cast iron	•				•		•	
P.	HF16.3.15	Level base collar, fits 5/8" square balusters, 1-3/4" round base, cast iron	•				•			
<b>3/4" Square Baluster Accessories</b>										
A.	HF34.3.19	Level base shoe with set screw, fits 3/4" square balusters, 1-7/8" square base, aluminum	•	•			•			
E.	HF34.3.2	Level base shoe with set screw, fits 3/4" square balusters, 1-7/8" square base, aluminum	•	•			•			
P.	HF16.3.16	Level base collar, fits 3/4" square balusters, 2" round base, cast iron	•	•			•			
<b>9/16" Round Baluster Accessories</b>										
I.	HF16.3.13	Level base shoe, fits 9/16" round balusters, 1-5/16" square base, aluminum	•							
M.	HF16.3.16	Angled base shoe with set screw, fits 9/16" round balusters, 1-5/16" base, aluminum	•							
J.	HF16.3.26	Level base shoe with set screw, fits 9/16" round balusters, 1-1/4" square base, cast iron	•				•		•	
N.	HF16.3.27	Angled base shoe with set screw, fits 9/16" round balusters, 1-1/4" base, cast iron	•				•		•	
K.	HF16.3.40	Level base collar, fits 9/16" round balusters, 2" square base, cast iron	•				•			
O.	HF16.3.43	Level base collar, fits 9/16" round balusters, 1-15/16" round base, cast iron	•				•			
Q.	HF16.3.10	Level base collar, fits 9/16" round balusters, 1-9/16" round base, cast iron	•			•	•			
L.	HF17.11.22	Level base collar, fits 9/16" round stainless steel balusters, 1-1/2" round base, stainless steel								
<b>5/8" Round Baluster Accessories</b>										
J.	HF16.3.35	Level base shoe with set screw, fits 5/8" round balusters, 1-1/4" square base, cast iron	•	•			•		•	
N.	HF16.3.36	Angled base shoe with set screw, fits 5/8" round balusters, 1-1/4" base, cast iron	•	•			•		•	
I.	HF16.3.50	Level base shoe with set screw, fits 5/8" round balusters, 1-5/16" square base, aluminum	•				•			
M.	HF16.3.51	Angled base shoe with set screw, fits 5/8" round balusters, 1-5/16" base, aluminum	•				•			
Q.	HF16.3.12	Level base collar, fits 5/8" round balusters, 1-9/16" round base, cast iron	•	•			•			•
Adjustable Shoes/Collars have a flexible insert that allows them to be used with either square or round balusters ranging in size from 1/2" to 9/16". Epoxy must be used to permanently secure.										
R.	HF16.3.44	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" square base, cast iron	•				•		•	
R.	HF16.3.46	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-1/2" square base, cast iron	•				•		•	
S.	HF16.3.45	Angled base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" base, cast iron	•				•		•	
S.	HF16.3.47	Angled base shoe, fits 1/2" - 9/16" square or round balusters, 1-1/2" base, cast iron	•				•		•	
<b>Newel Mounting Kits</b>										
T.	HF16.2.3	Newel mounting kit with level base shoe, fits 1-3/16" square newels, 3-1/8" square base, cast iron	•	•	•	•	•	•		•
T.	HF16.3.31	Newel mounting kit with level base shoe, fits 1" square newels, 3-1/8" square base, cast iron	•				•		•	
U.	HF16.3.14	Newel mounting kit with level base shoe, fits 1-3/16" round newels, 3-1/8" square base, cast iron	•	•						
U.	HF16.3.33	Newel mounting kit with level base shoe, fits 1" round newels, 3-1/8" square base, cast iron	•	•			•		•	
V.	HF17.2.3	Newel mounting kit with level base collar, fits 1-3/16" round stainless steel newels, 3-1/4" round base, stainless steel								
V2.	HF16.2.9	Newel mounting kit, fits 1-3/16" round newels, flange cover sold separately. Flange covers: STB, AG, Stainless, Brass								
<b>Handrail Brackets</b>										
W.	HF3002	Handrail bracket, 1-1/4" x 2-3/8" mounting plate, extends out 3" from wall, aluminum Also available in Brushed Chrome HFBC.3002, Polished Brass HFPR.3002	•	•	•	•	•	•	•	
X.	HF3003	Handrail bracket, 2-1/16" round mounting plate, extends out 3" from wall, aluminum Also available in Chrome HFCL.3003, Brushed Chrome HFBC.3003, Nickel HFNL.3003, Polished Brass HFPR.3003	•	•	•	•	•	•	•	

# ACCESSORY PROFILES



NEW

NEW



## Flange Covers

Use with HF16.2.9  
Newel Mounting Kit  
Fits 1-3/16" Round Newels  
Diameter: 4.13" Height: .7"





## Forged Panels

**House of Forgings  
is dedicated to  
providing superior  
products that meet the  
highest standards of  
architects,  
homebuilders  
and homeowners.**

We are pleased to provide a full line of prefabricated ornamental iron components. These elegant products allow for the look and feel of a fully custom fabricated iron stair or railing system. In addition to cost savings, installation time is greatly reduced compared to traditional fabrication.

STAIR & RAILING PRODUCTS BY





Rebecca panels paired with Monte Carlo balusters (shown)



# REBECCA

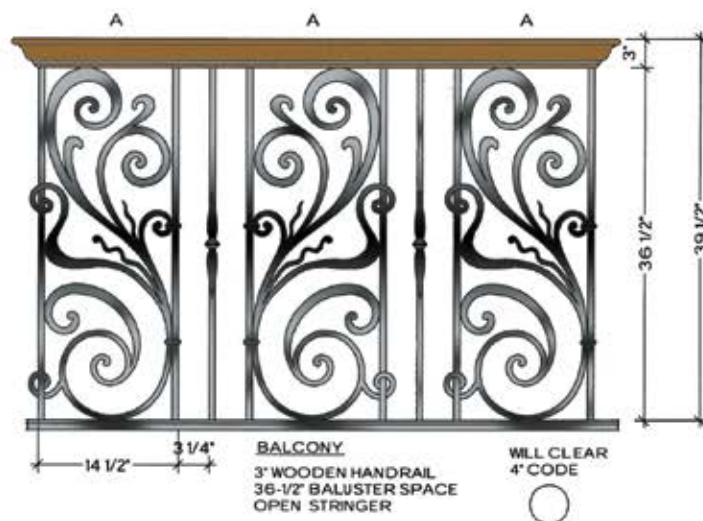
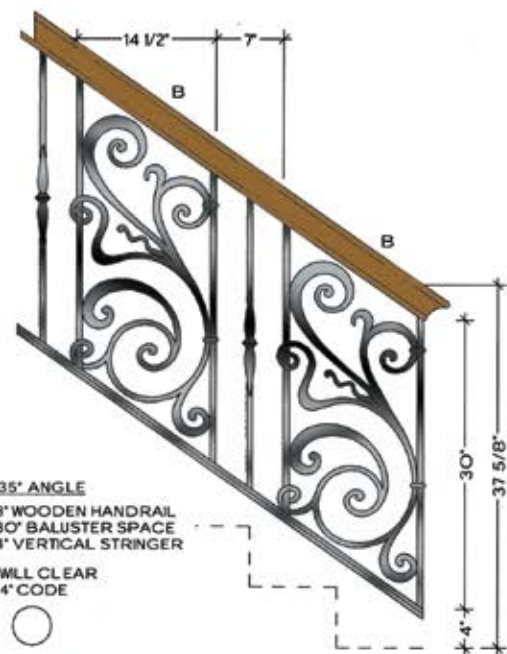


Rebecca HFRB.A1 (shown)

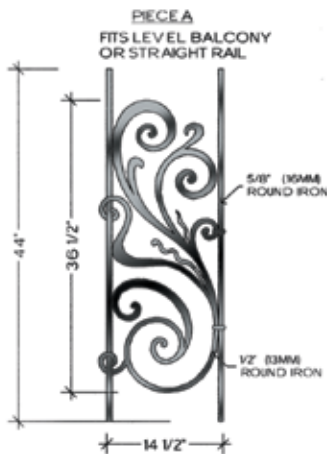
5/8" ROUND  
IRON



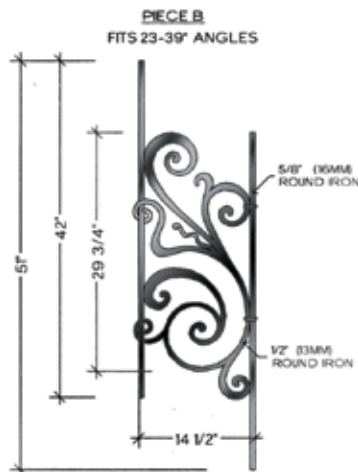
1/2" ROUND  
IRON



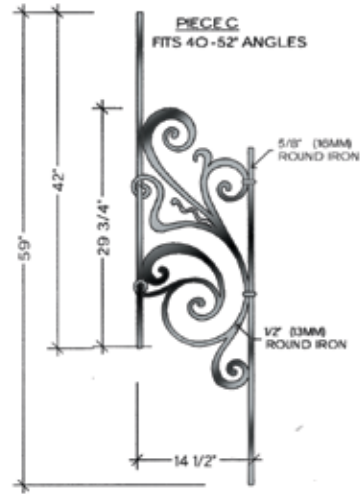
# REBECCA



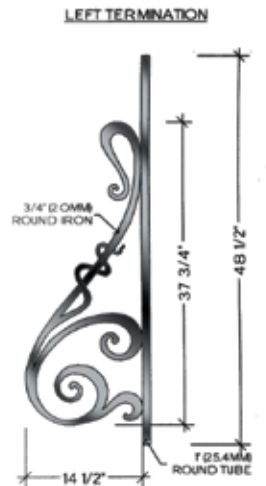
**TOP VIEW**  
A-1 **FLAT**  
**HFRB.A1**



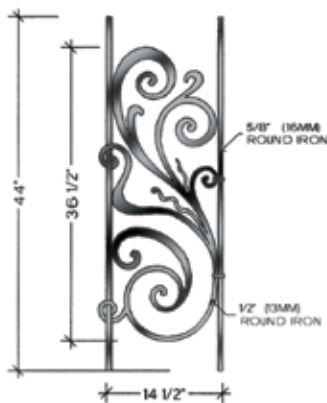
**TOP VIEW**  
B-1 **FLAT**  
**HFRB.B1**



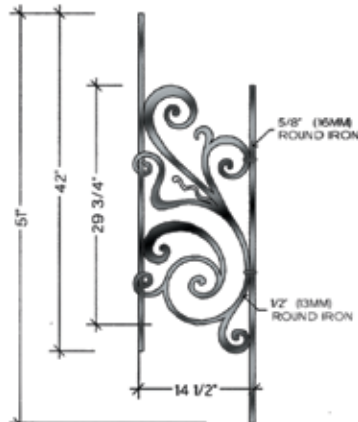
**TOP VIEW**  
C-1 **FLAT**  
**HFRB.C1**



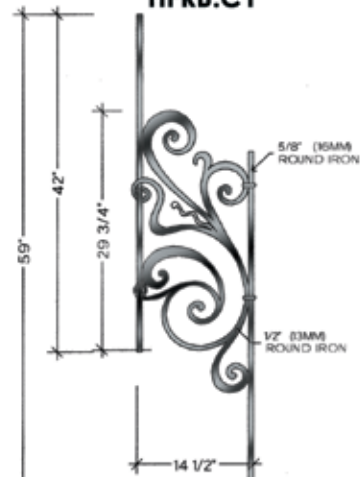
**TOP VIEW**  
4 1/2" RADIUS  
**HFRB.TERM LF**



**TOP VIEW**  
A-2  
ALL RADIUS FROM 28" TO 20'-0"  
**HFRB.A2**



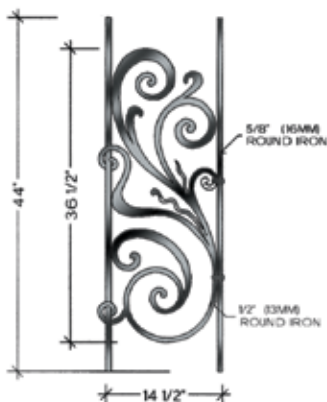
**TOP VIEW**  
B-2  
ALL RADIUS FROM 30" TO 20'-0"  
**HFRB.B2**



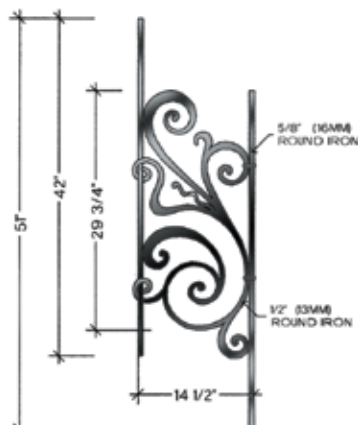
**TOP VIEW**  
C-2  
ALL RADIUS FROM 30" TO 20'-0"  
**HFRB.C2**



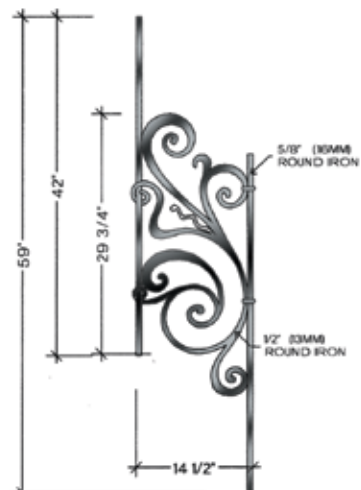
**TOP VIEW**  
4 1/2" RADIUS  
**HFRB.TERM RT**



**TOP VIEW**  
A-3  
ALL RADIUS FROM 28" TO 20'-0"  
**HFRB.A3**



**TOP VIEW**  
B-3  
ALL RADIUS FROM 30" TO 20'-0"  
**HFRB.B3**



**TOP VIEW**  
C-3  
ALL RADIUS FROM 30" TO 20'-0"  
**HFRB.C3**

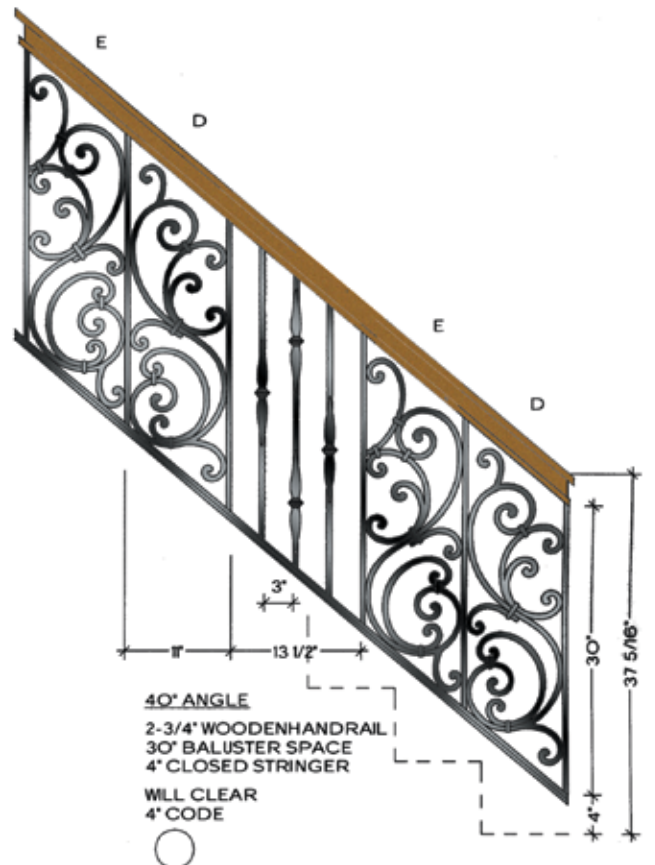
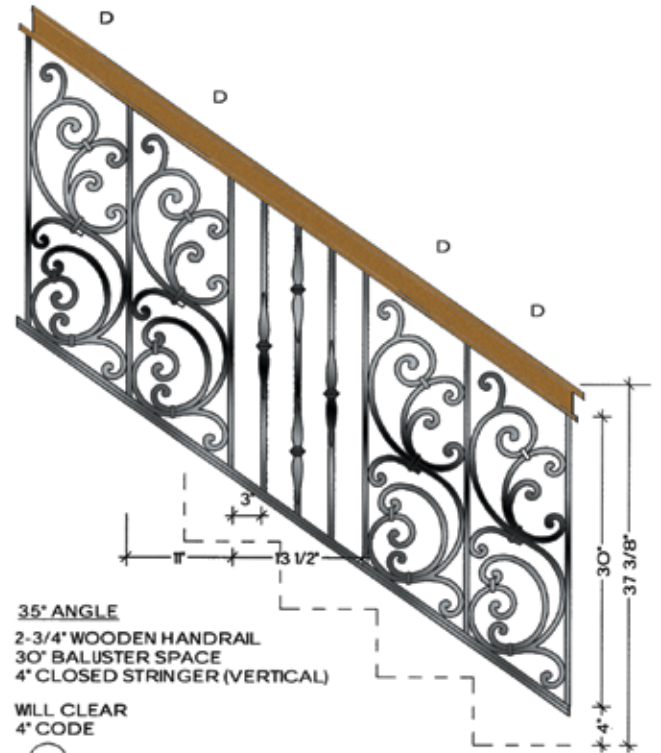


# TUSCANY

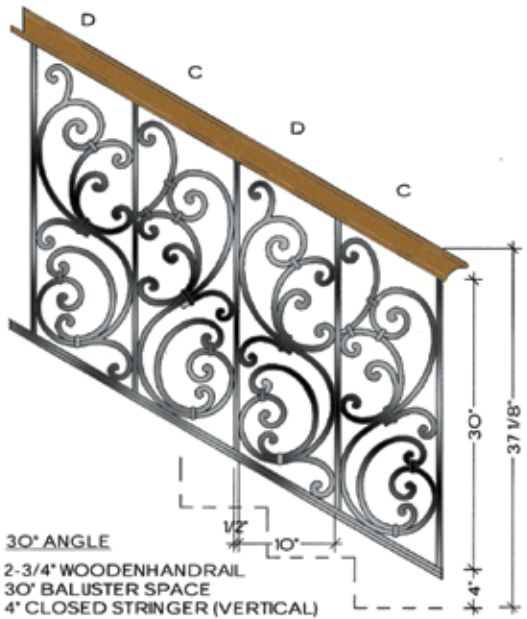


Tuscany HFTU.A1 (shown)

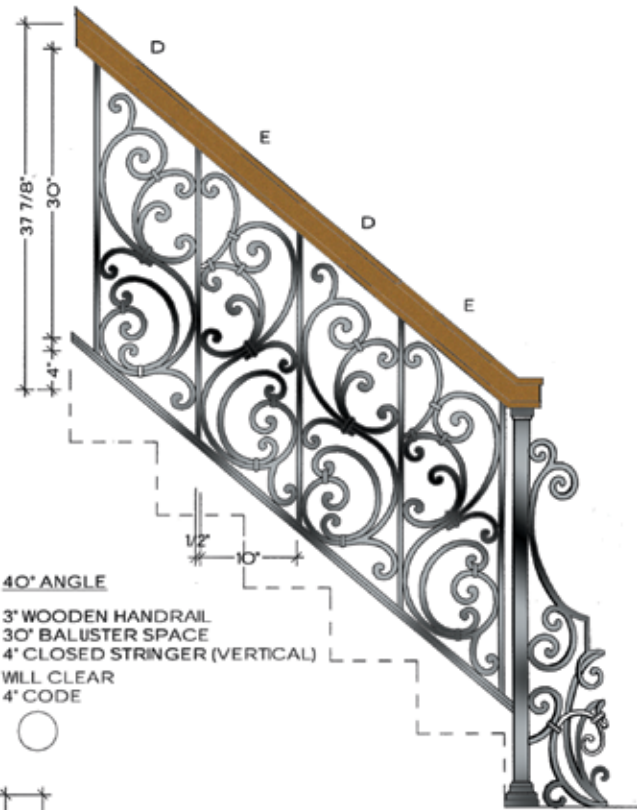
1/2" SQUARE  
IRON



# TUSCANY



WILL CLEAR  
4" CODE



40° ANGLE

3" WOODEN HANDRAIL  
30" BALUSTER SPACE  
4" CLOSED STRINGER (VERTICAL)  
WILL CLEAR  
4" CODE

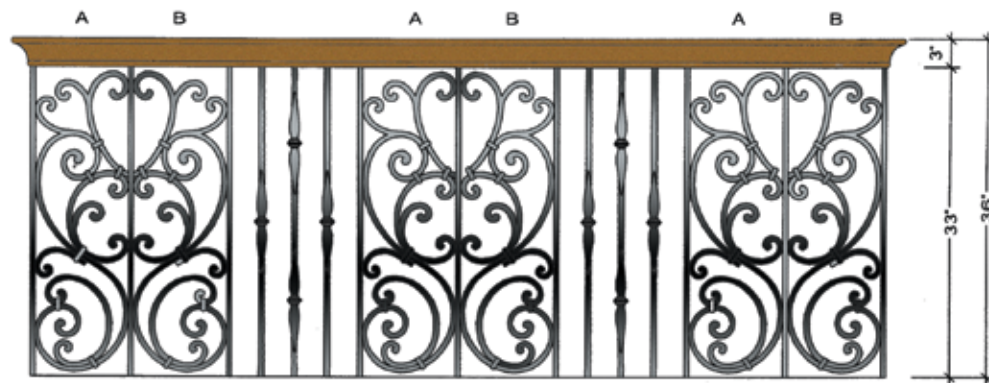
RIGHT TERMINATION  
LEFT SIDE VIEW



1/2" 10"

BALCONY  
3" WOODEN HANDRAIL  
33" BALUSTER SPACE

WILL CLEAR  
4" CODE



1/2" 10"

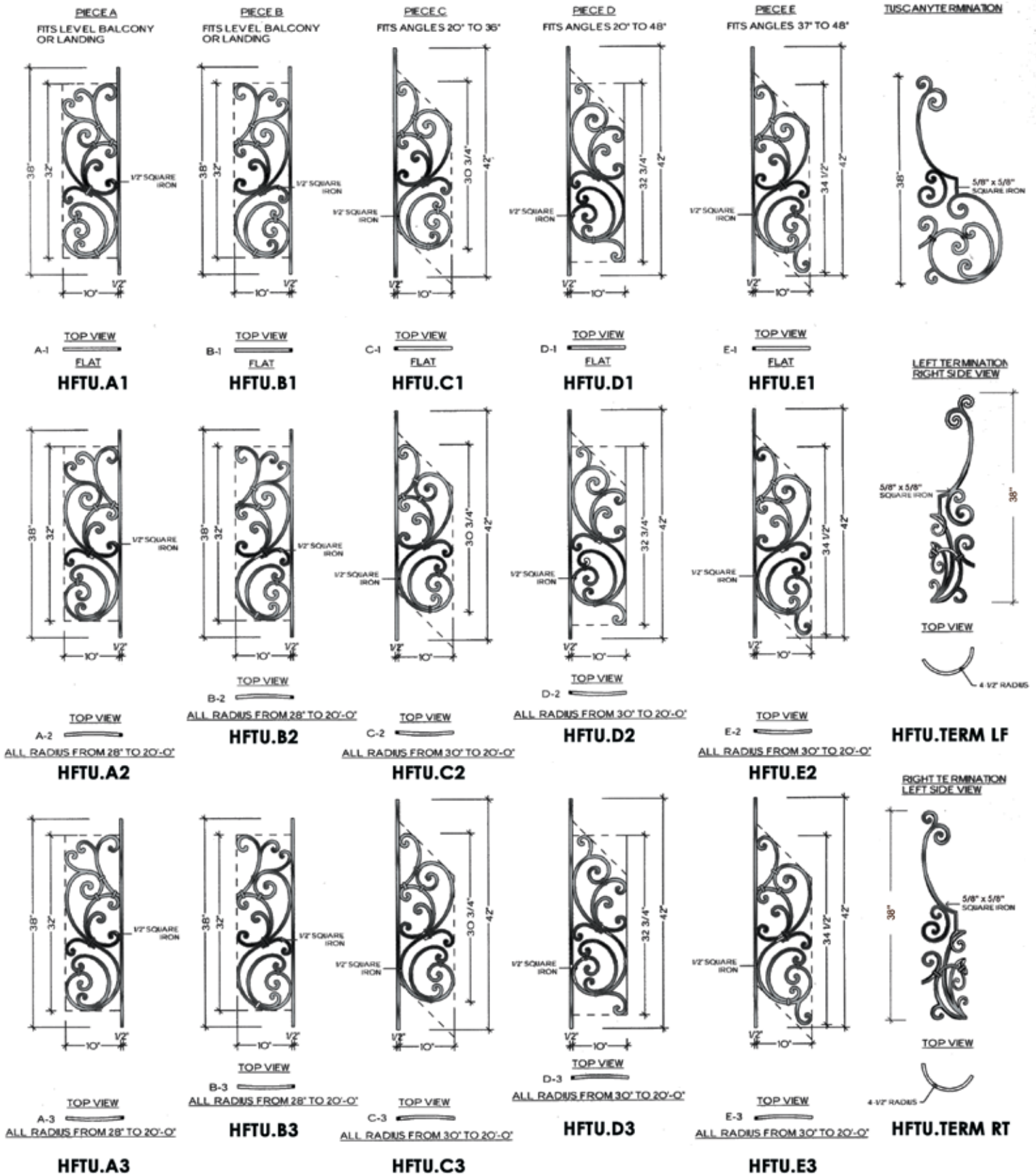
1/2" 3" 14 1/2"

BALCONY  
3" WOODEN HANDRAIL  
33" BALUSTER SPACE

WILL CLEAR  
4" CODE



# TUSCANY



All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269



Tuscany panels paired with  
Gothic balusters (shown)



# SEVILLE

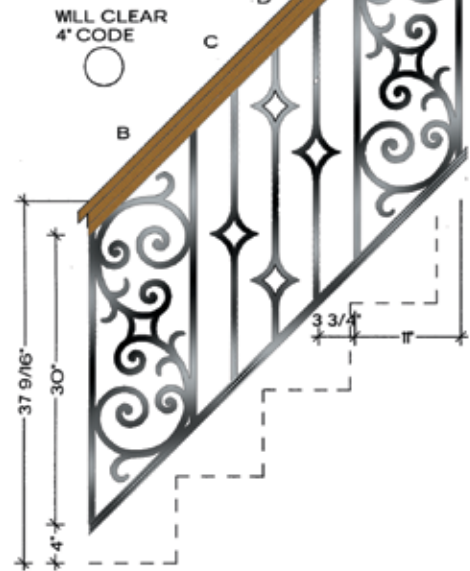


Seville HFSE.A1 (shown)

1/2" SQUARE  
IRON

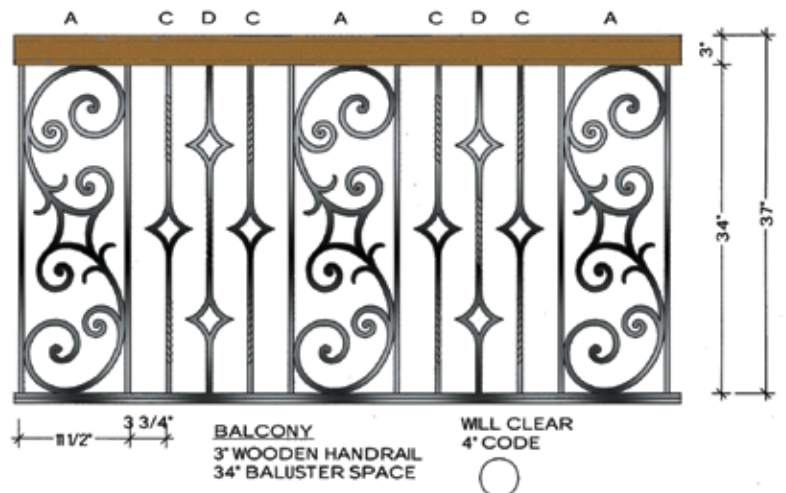
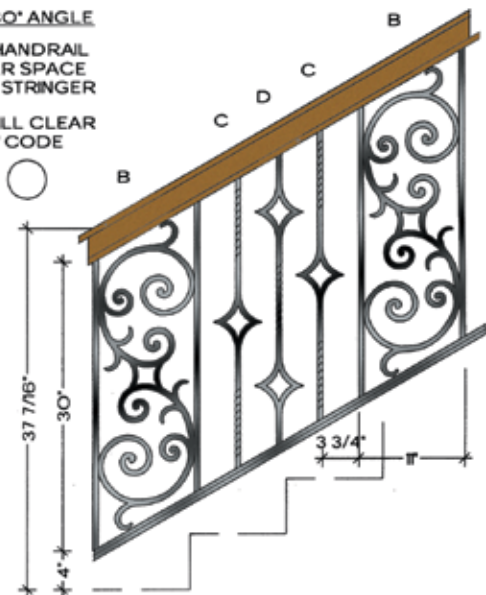


45° ANGLE  
2-1/2" WOODEN HANDRAIL  
30" BALUSTER SPACE  
4" VERTICAL STRINGER

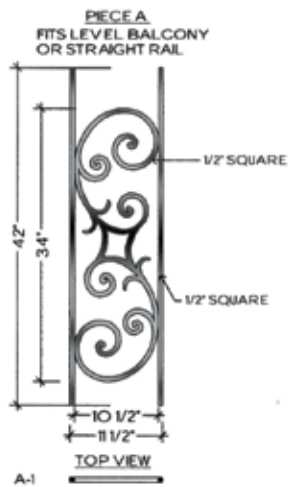


30° ANGLE  
3" WOODEN HANDRAIL  
30" BALUSTER SPACE  
4" VERTICAL STRINGER

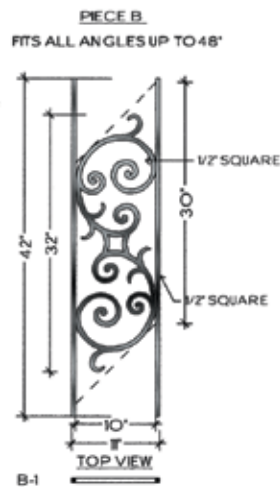
WILL CLEAR  
4" CODE



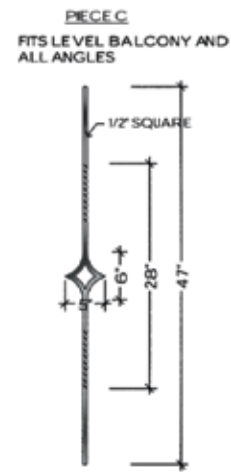
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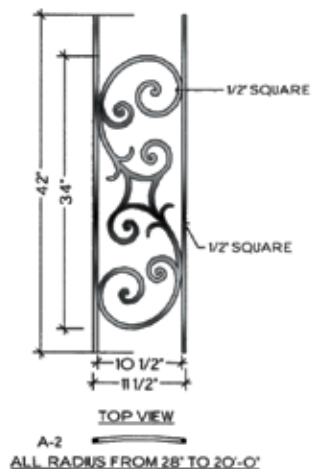
**HFSE.A1**



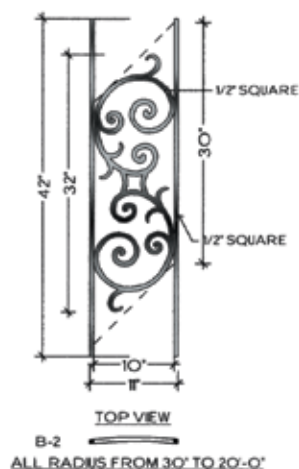
**HFSE.B1**



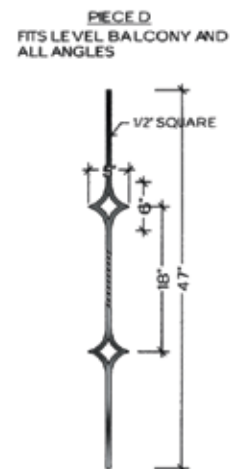
**HFSE.C**



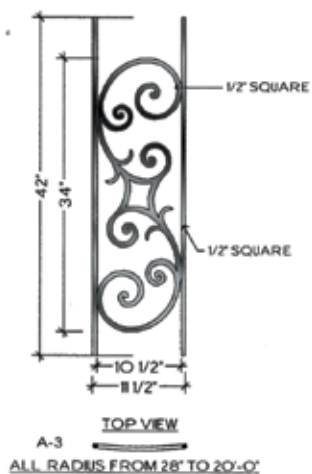
**HFSE.A2**



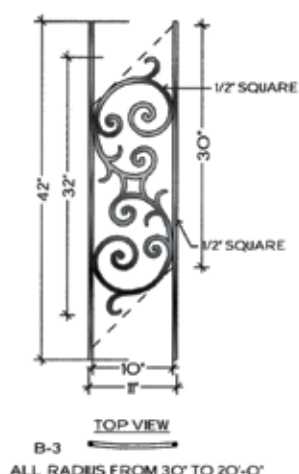
**HFSE.B2**



**HFSE.D**



**HFSE.A3**



**HFSE.B3**



# MILANO

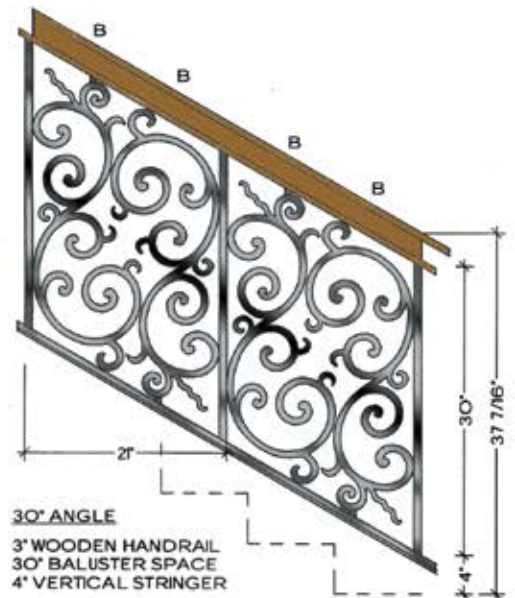


Milano HFMO.A1 (shown)

3/4" SQUARE  
TUBE

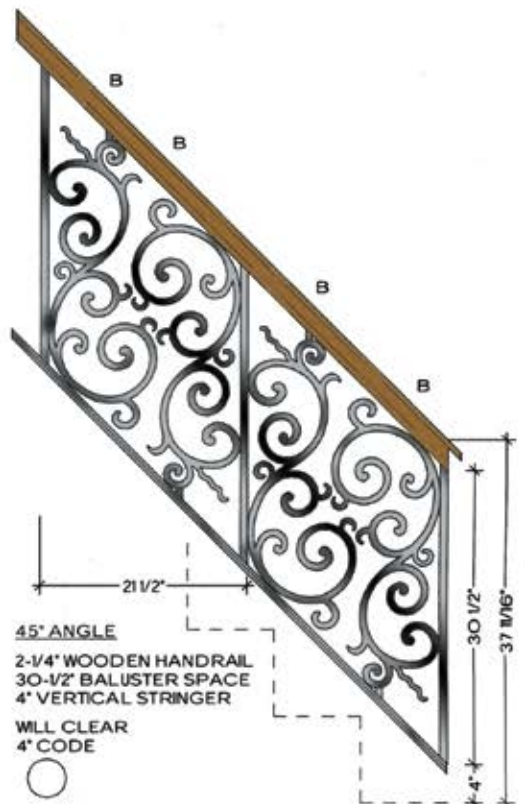


1/2" SQUARE  
IRON



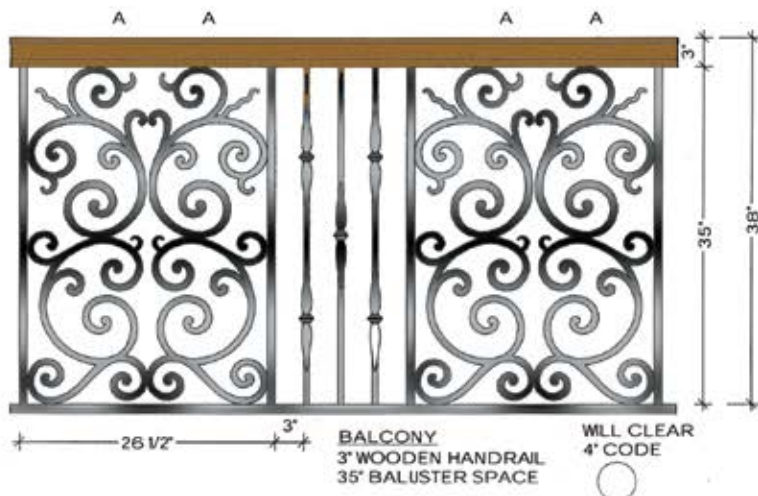
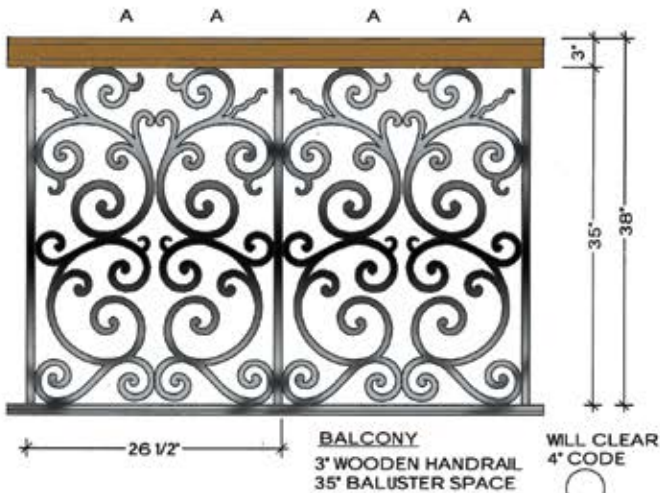
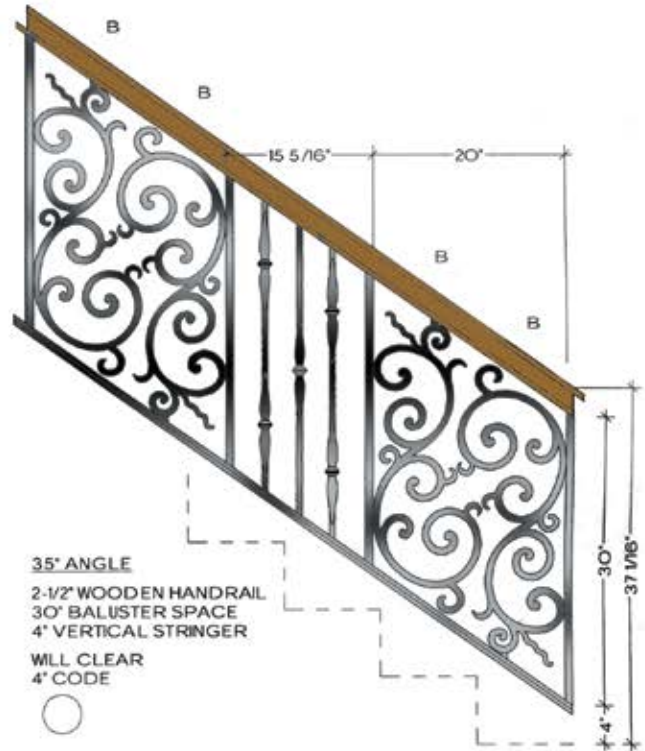
WILL CLEAR  
4" CODE

"NOTE: THE MILANO LAYOUT  
REQUIRES THE REMOVAL OF  
SOME ATTACHED VERTICALS  
AND REWELDING SCROLLS TO  
PREVIOUS VERTICAL"



WILL CLEAR  
4" CODE

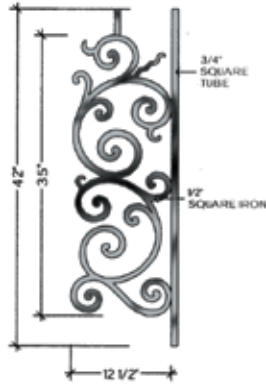
# MILANO





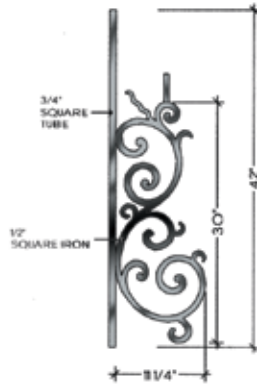
# MILANO

**PIECE A**  
FITS LEVEL BALCONY OR  
LANDING



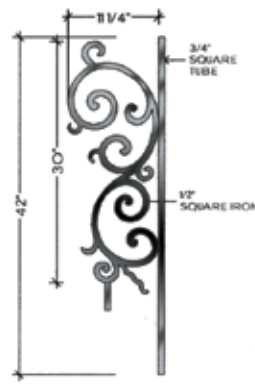
TOP VIEW  
A-1  
FLAT  
**HFMO.A1**

**PIECE B**  
FITS ALL ANGLES UP TO 48°



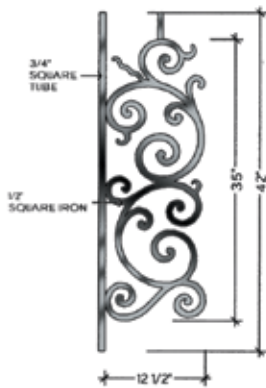
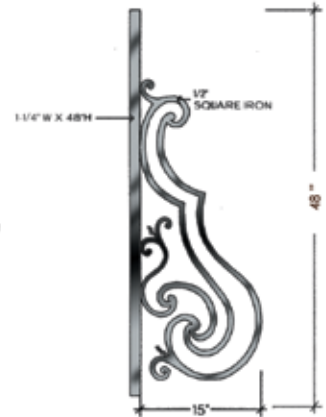
TOP VIEW  
B-1  
FLAT  
**HFMO.B1**

**PIECE B**  
FITS ALL ANGLES UP TO 48°

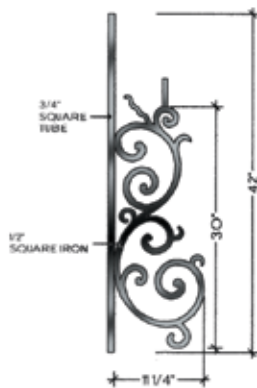


TOP VIEW  
B-1  
FLAT  
**HFMO.B1**

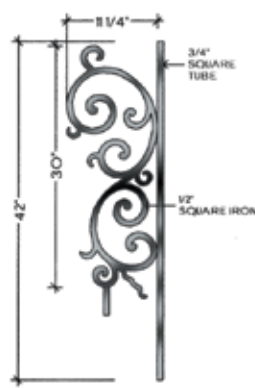
**TERMINATION**



TOP VIEW  
A-2  
ALL RADII FROM 28" TO 20'-0"  
**HFMO.A2**



TOP VIEW  
B-2  
ALL RADII FROM 30" TO 20'-0"  
**HFMO.B2**



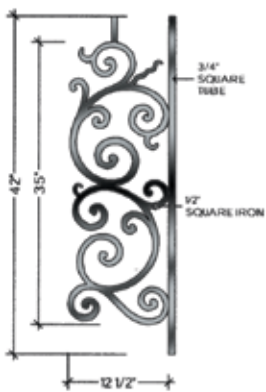
TOP VIEW  
B-2  
ALL RADII FROM 30" TO 20'-0"  
**HFMO.B2**

**LEFT TERMINATION  
RIGHT SIDE VIEW**

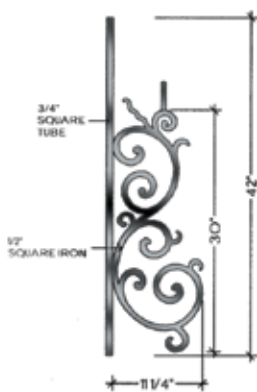


**HFMO.TERM LF**

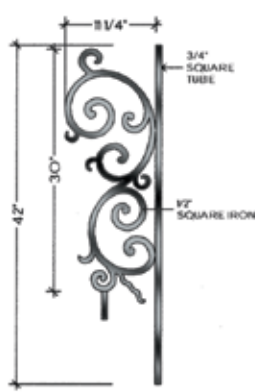
**RIGHT TERMINATION  
LEFT SIDE VIEW**



TOP VIEW  
A-3  
ALL RADII FROM 28" TO 20'-0"  
**HFMO.A3**



TOP VIEW  
B-3  
ALL RADII FROM 30" TO 20'-0"  
**HFMO.B3**



TOP VIEW  
B-3  
ALL RADII FROM 30" TO 20'-0"  
**HFMO.B3**



**HFMO.TERM RT**







# BORDEAUX

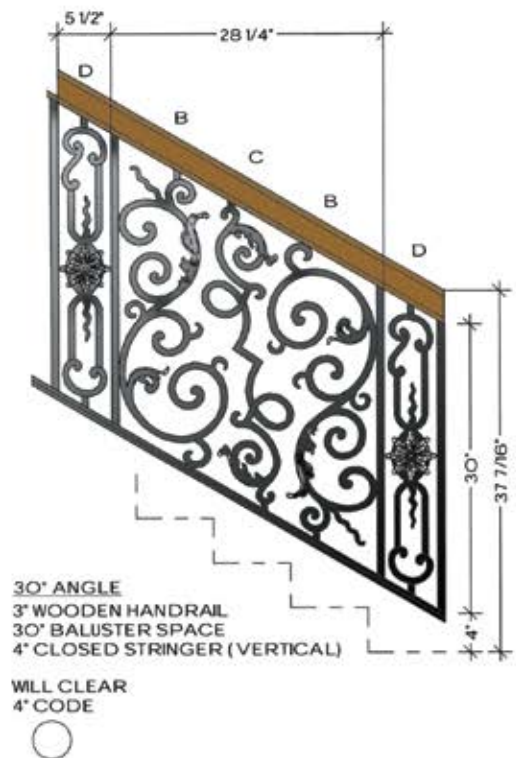
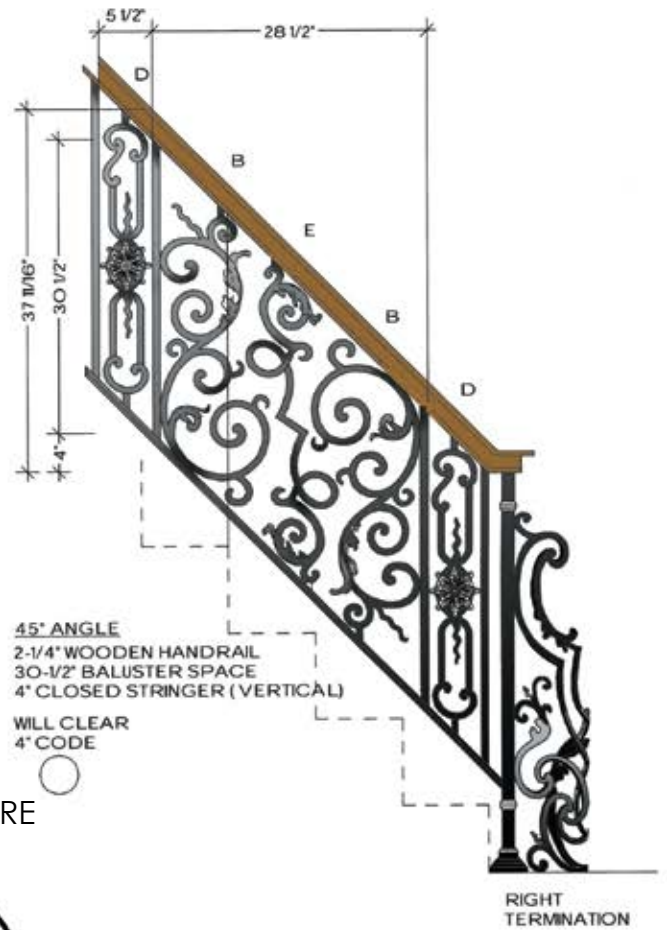


Bordeaux HFBX.A1 (shown)

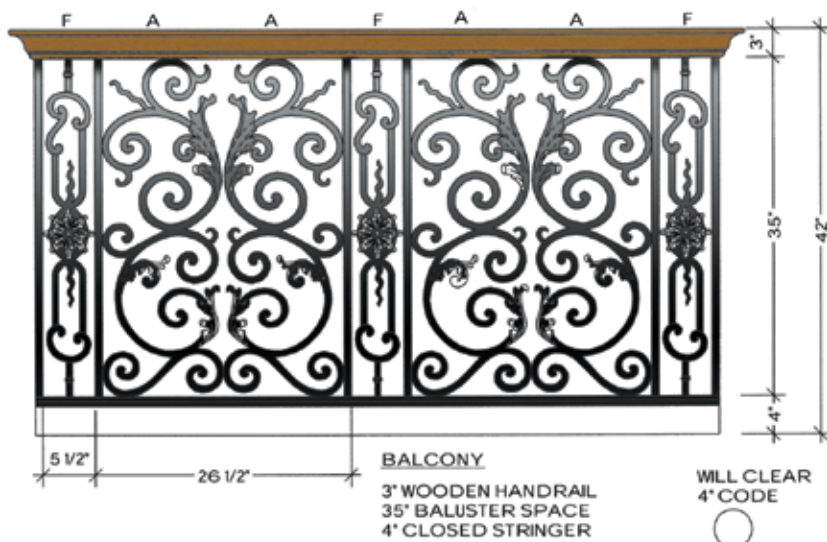
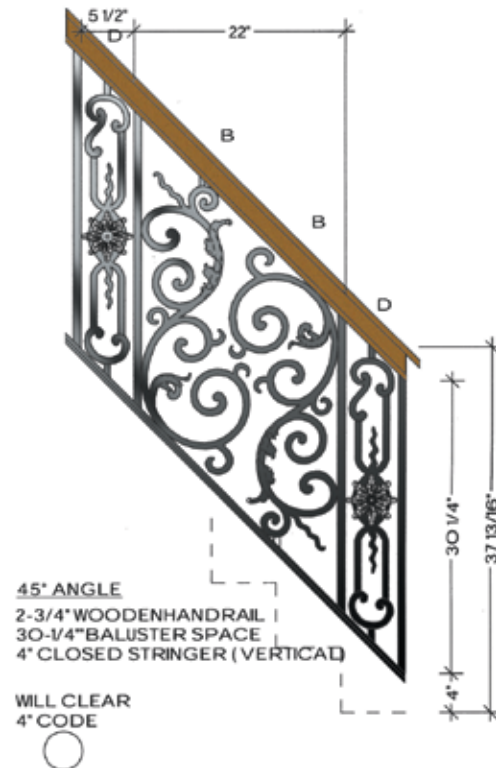
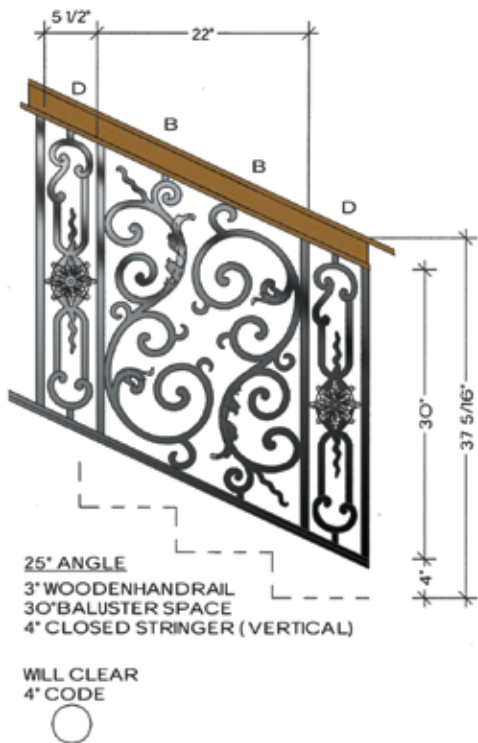
3/4" SQUARE  
TUBE



5/8" SQUARE  
IRON

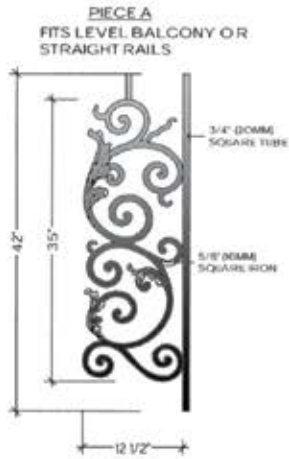


# BORDEAUX

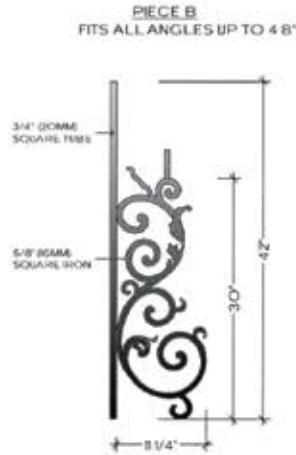




# BORDEAUX



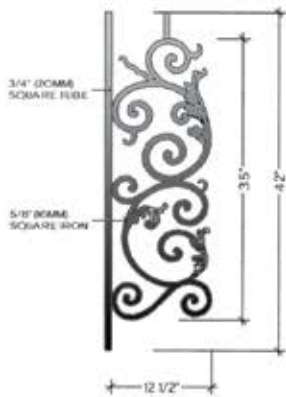
TOP VIEW  
A-1  
FLAT  
**HFBX.A1**



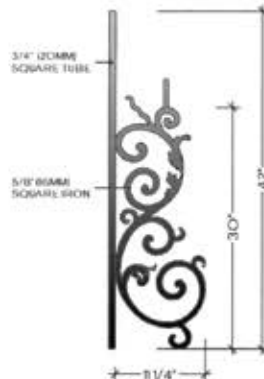
TOP VIEW  
B-1  
FLAT  
**HFBX.B1**



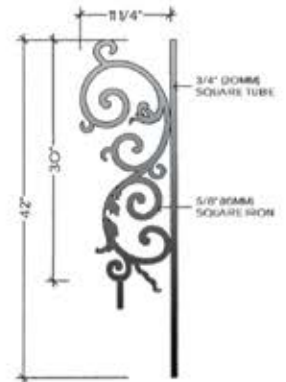
TOP VIEW  
B-1  
FLAT  
**HFBX.B1**



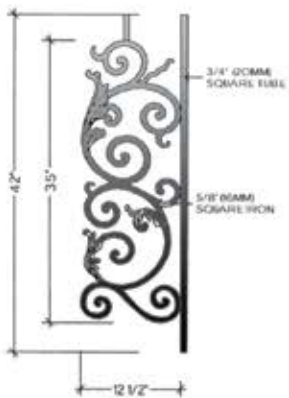
TOP VIEW  
A-2  
ALL RADIUS FROM 28" TO 20'-0"  
**HFBX.A2**



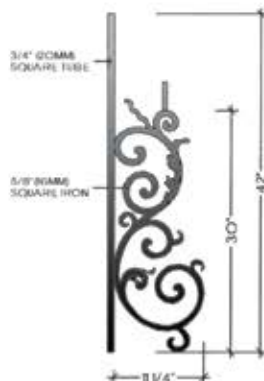
TOP VIEW  
B-2  
ALL RADIUS FROM 30" TO 20'-0"  
**HFBX.B2**



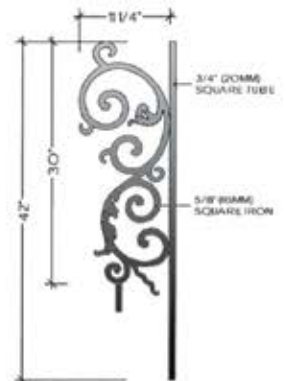
TOP VIEW  
B-2  
ALL RADIUS FROM 30" TO 20'-0"  
**HFBX.B2**



TOP VIEW  
A-3  
ALL RADIUS FROM 28" TO 20'-0"  
**HFBX.A3**



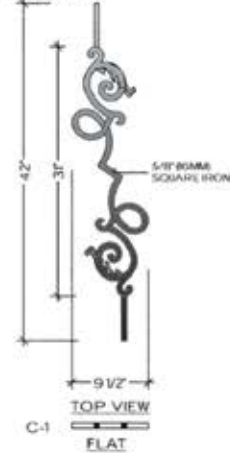
TOP VIEW  
B-3  
ALL RADIUS FROM 30" TO 20'-0"  
**HFBX.B3**



TOP VIEW  
B-3  
ALL RADIUS FROM 30" TO 20'-0"  
**HFBX.B3**

# BORDEAUX

**PIECE C**  
FITS ONLY INCLINE ANGLES  
BELOW 40°



**HFBX.C1**

**PIECE D**  
FITS ALL ANGLES



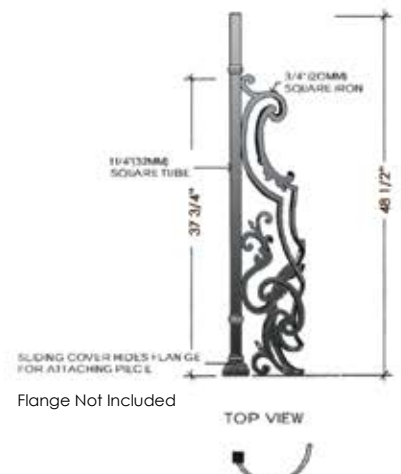
**HFBX.D**

**PIECE E**  
FITS ONLY ANGLES ABOVE 40°



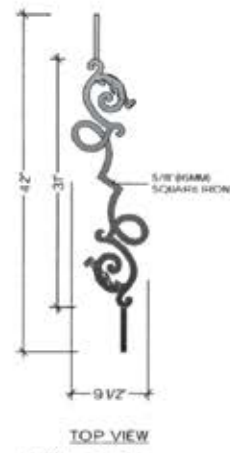
**HFBX.E1**

**RIGHT TERMINATION**  
**INSIDE VIEW**

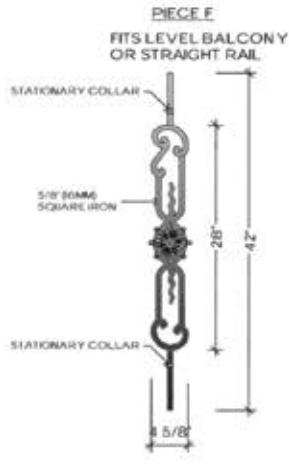


Flange Not Included

**HFBX.TERM RT**



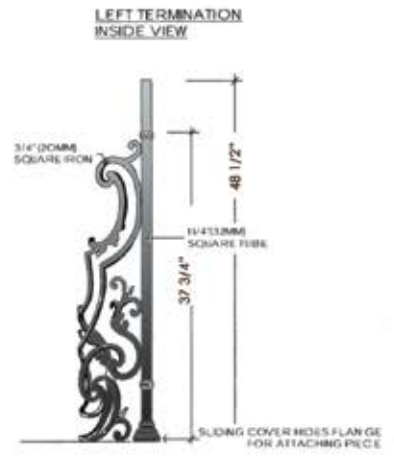
**HFBX.C2**



**HFBX.F**

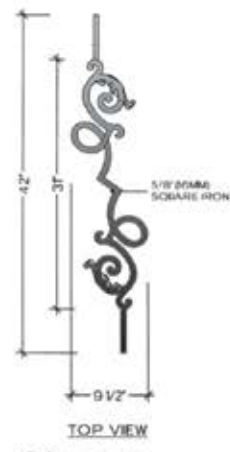


**HFBX.E2**

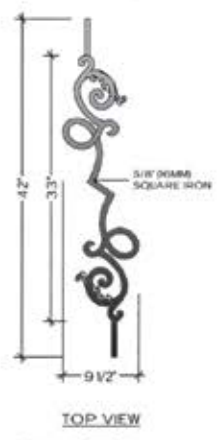


Flange Not Included

**HFBX.TERM LF**



**HFBX.C3**



**HFBX.E3**



# REGENCY

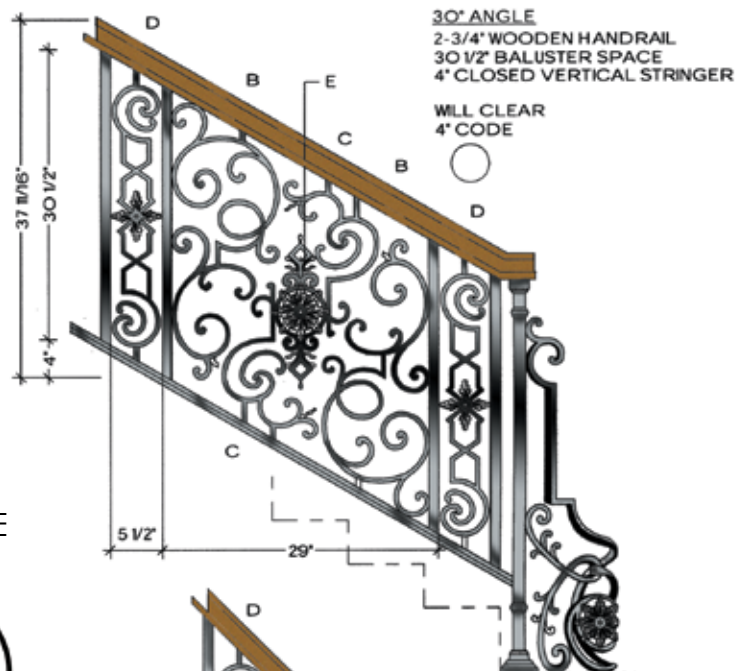


Regency HFREA1 (shown)

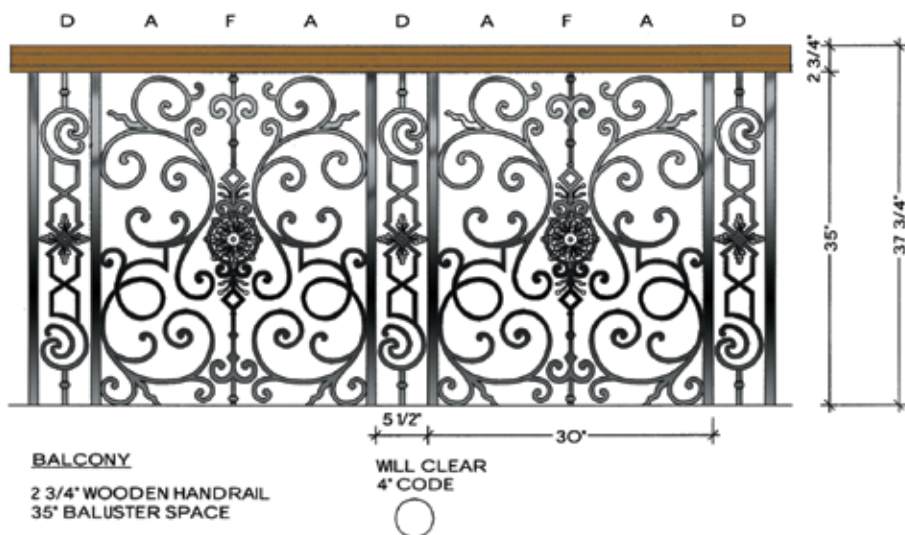
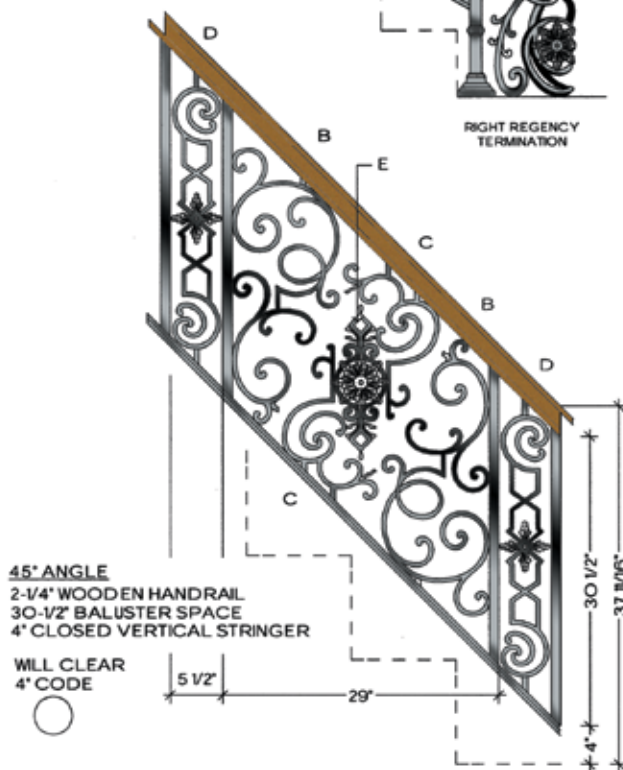
1" SQUARE  
TUBE



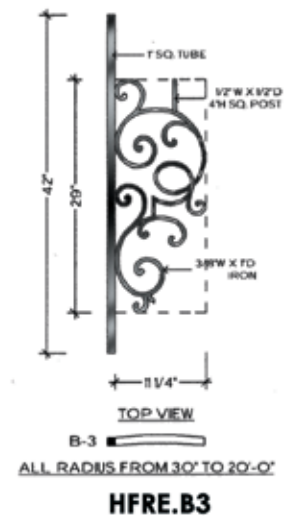
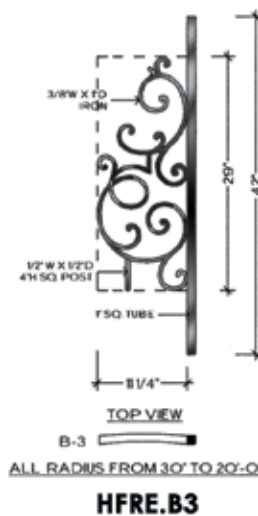
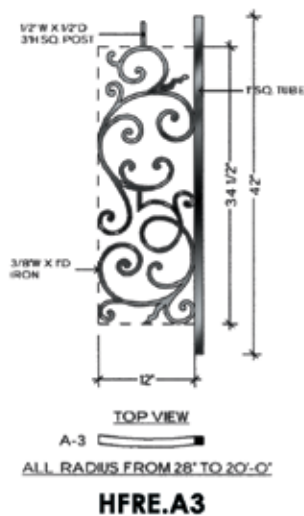
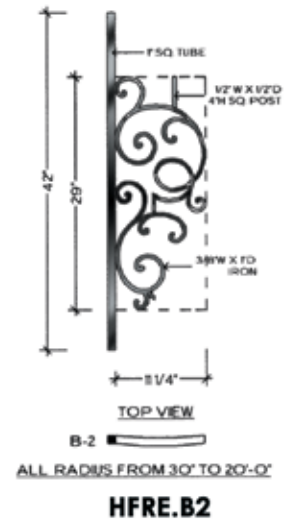
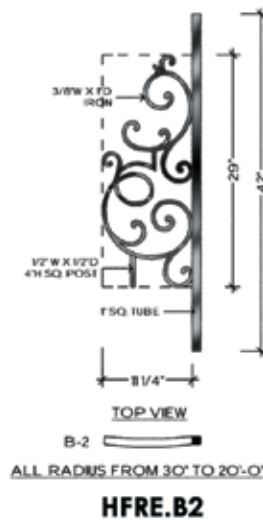
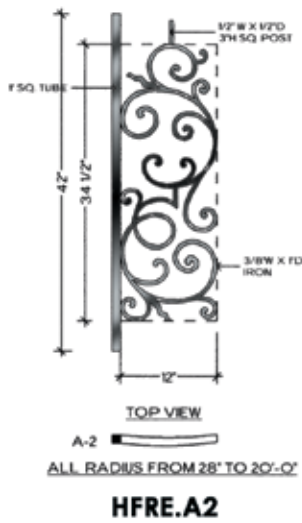
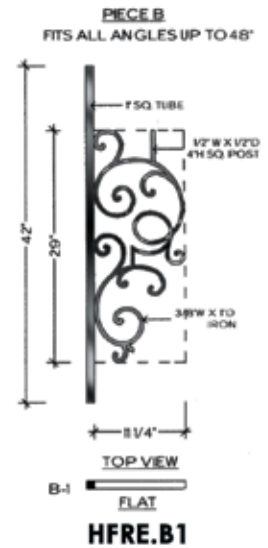
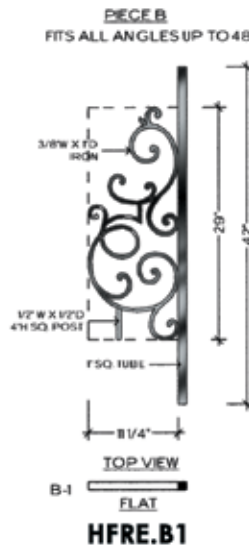
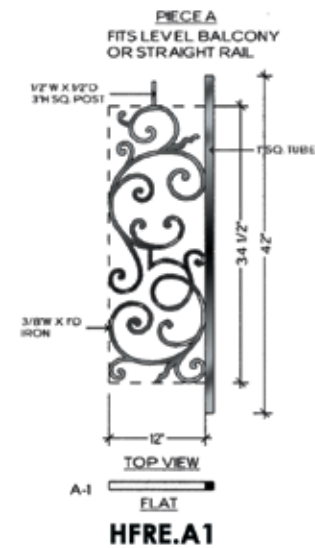
3/8" X 1"  
FLAT IRON



RIGHT REGENCY  
TERMINATION



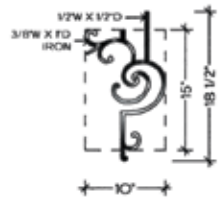
# REGENCY



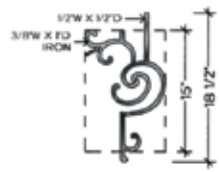


# REGENCY

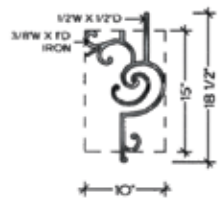
**PIECE C**  
FITS ALL ANGLES UP TO 48°



**TOP VIEW**  
**FLAT**  
**HFRE.C1**



**C-2**  
**TOP VIEW**  
**ALL RADIUS FROM 30° TO 20°-0'**  
**HFRE.C2**



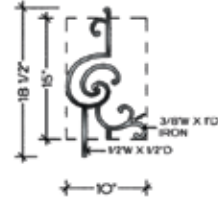
**C-3**  
**TOP VIEW**  
**ALL RADIUS FROM 30° TO 20°-0'**  
**HFRE.C3**

**PIECE D**  
FITS ALL ANGLES & LEVEL BALCONY

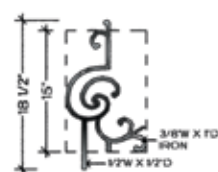


**TOP VIEW**  
**FLAT**  
**HFRE.D**

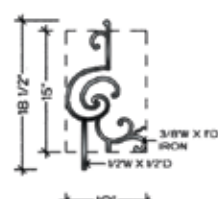
**PIECE C**  
FITS ALL ANGLES UP TO 48°



**TOP VIEW**  
**FLAT**  
**HFRE.C1**

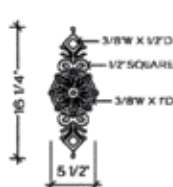


**C-2**  
**TOP VIEW**  
**ALL RADIUS FROM 30° TO 20°-0'**  
**HFRE.C2**



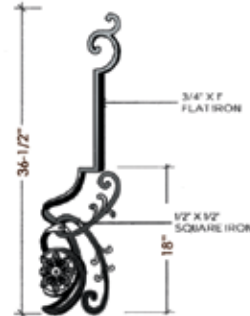
**C-3**  
**TOP VIEW**  
**ALL RADIUS FROM 30° TO 20°-0'**  
**HFRE.C3**

**PIECE E**  
FITS ALL ANGLES



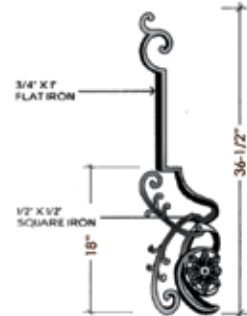
**HFRE.E**

**LEFT SIDE TERMINATION**  
**RIGHT SIDE VIEW**

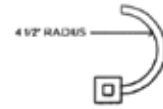


**HFRE.TERM LF**

**RIGHT SIDE TERMINATION**  
**LEFT SIDE VIEW**



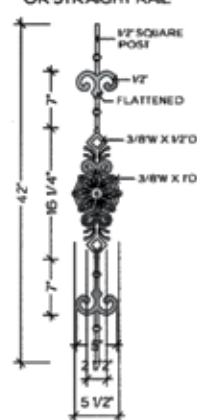
**HFRE.TERM RT**



**TERMINATION**



**PIECE F**  
FITS LEVEL BALCONY OR STRAIGHT RAIL



**TOP VIEW**  
**FLAT**  
**HFRE.F**



U.S. Pat.  
No. 5,820,111  
No. 6,059,269

Regency panels (shown)

Regency<sup>®</sup>  
85



## Wood Products

**At House of Forgings  
we provide much  
more than just forged  
iron products, we  
boast an extensive  
line of wood  
components  
as well.**

From handrails to treads, we carry virtually all components necessary to create the staircase or balcony you have envisioned. All products are stocked in Red Oak or Paint Grade, ready for immediate shipping. Components are packaged and shipped with the utmost integrity ensuring that your order will arrive on time and undamaged.

STAIR & RAILING PRODUCTS BY



**HOUSE OF  
FORGINGS**



Magnolia newels (RO-4040) paired with Aalto balusters in Satin Black (HFSTB16.6.3) (shown)



**Box Newels** Non removable caps - Stocked in Red Oak and White Oak



**Routed Newels** Non removable caps - Stocked in Red Oak and White Oak



## Blank Newel Caps

Available for: 3-1/4" and 5-1/2" blank newels  
Stocked in Red Oak and White Oak - Sold separately



**3-1/4"**  
Square  
Newels

**SQUARE CAP-4000**  
HT. 1-3/4"  
W= 3-1/4"

**PYRAMID CAP-4000**  
HT. 1-9/16"  
W= 3-1/4"

**STACKED CAP-4000**  
HT. 2-1/4"  
W= 3-1/4"

**COVE CAP-4000**  
HT. 2-1/2"  
W= 4-5/8"

**5-1/2"**  
Square  
Newels

**SQUARE CAP-5000**  
HT. 2"  
W= 5-1/2"

**PYRAMID CAP-5000**  
HT. 1-5/8"  
W= 5-1/2"

**STACKED CAP-5000**  
HT. 2-3/4"  
W= 5-1/2"

**COVE CAP-5000**  
HT. 2-7/8"  
W= 6-7/8"

## Newel Bases

Stocked in Red Oak  
and White Oak



## Blank Newels

Stocked in Red Oak and White Oak



Blank  
Newel  
**4000**  
HT. 54"  
W= 3-1/4"  
SOLID

Blank  
Newel  
**5000**  
HT. 56"  
W= 5-1/2"  
SOLID

Blank  
Stabilizer Newel  
**4000-SP**  
HT. 43"  
W= 3"  
SOLID

Blank  
Baluster  
**4913-41**  
HT. 41"  
W= 1-1/4"  
SOLID

**4923-41**  
HT. 41"  
W= 1-3/4"  
SOLID

Red Oak 5000 blank newel with COVE CAP-5000 (shown)



## Blank Newel Options: Caps / Bases

3-1/4" and 5-1/2" blank newels, shown with optional bases and caps - sold separately  
Additional configuration options available.



Shown with optional base (sold separately)

Shown with optional square cap (sold separately)

Shown with optional base and square cap (sold separately)

Shown with optional pyramid cap (sold separately)

Shown with optional base and pyramid cap (sold separately)

Shown with optional stacked cap (sold separately)

Shown with optional base and stacked cap (sold separately)

Shown with optional cove cap (sold separately)

Shown with optional base and cove cap (sold separately)



## BLANKS



**4005**  
HT. 54"  
W = 3-1/4"



**4007**  
HT. 54"  
W = 3-1/4"



Prefinished white  
**4923-41**

HT. 41"  
W = 1-1/4"

**\*4913-41**

HT. 41"  
W = 1-1/4"

\* SPECIAL ORDER IN RED OAK

## CLASSIC



**5140**  
HT. 48"  
W = 3-1/4"



**4140-SP**  
HT. 48"  
W = 3"  
STABILIZER  
NEWEL



**5160**  
HT. 54"  
W = 3-1/4"



**5170**  
HT. 54"  
W = 3-1/4"

## CLASSIC



Prefinished white  
**4121-41**  
HT. 41"  
W = 1-1/4"

\* SPECIAL ORDER



Prefinished white  
**4120-41**  
HT. 41"  
W = 1-3/4"



Prefinished white  
**4220-41**  
HT. 41"  
W = 2-1/4"

\* SPECIAL ORDER



Prefinished white  
**5067-36**

HT. 36"  
W = 1-1/4"

**5067-39**

HT. 39"  
W = 1-1/4"

**5067-41**

HT. 41"  
W = 1-1/4"

All newels stocked in Red Oak (RO), all balusters stocked in prefinished white (PG)

## MAGNOLIA



**4010-48**

HT. 48"  
W = 3"

**4010-3.5**

HT. 48"  
W = 3-1/2"



**4010-SP**

HT. 48"  
W = 3"  
**STABILIZER  
NEWEL**



**4040**

HT. 48"  
W = 3"

**4042**

HT. 54"  
W = 3"

**4042-3.5**

HT. 54"  
W = 3-1/2"

**4042-4.0**

HT. 54"  
W = 4"



**4045**

HT. 54"  
W = 3"

**4045-3.5**

HT. 54"  
W = 3-1/2"



Prefinished white

**5015-36**

HT. 36"  
W = 1-1/4"

**5015-39**

HT. 39"  
W = 1-1/4"

**5015-41**

HT. 41"  
W = 1-1/4"

**5015-43**

HT. 43"  
W = 1-1/4"

## CONCORD



**4315**

HT. 48"  
W = 3"

**4275**

HT. 54"  
W = 3-1/4"



**4301**

HT. 54"  
W = 3"

**4501**

HT. 54"  
W = 3-1/4"



**4305**

HT. 54"  
W = 3"

**4505**

HT. 54"  
W = 3-1/4"



**4270-SP**

HT. 54"  
W = 3-1/4"

**STABILIZER  
NEWEL**



Prefinished white

**4625-41**

HT. 41"  
W = 1-3/4"



Prefinished white

**4611-41**

HT. 41"  
W = 1-3/4"

## REMINGTON



Prefinished white

**4605-41**

HT. 41"  
W = 1-3/4"

\*SPECIAL ORDER

## Wood Products

All wood products are stocked in Red Oak(RO) or Prefinished White(PG) unless otherwise noted.



Red Oak (RO)



Prefinished White (PG)

## Domestic and Exotic Wood Species

All wood products in non-stock species are available by special order.



Maple



Poplar



White Oak



Walnut



Hickory/Pecan



Clear Alder



American Cherry



Mahogany





## BOX NEWELS



Contemporary  
Box Newel  
**4191**  
HT. 56"  
W = 3-1/4"  
SOLID



Contemporary  
Stabilizer Newel  
**4191-SP**  
HT. 43"  
W = 3"  
SOLID



Stabilizer newels are  
pre drilled  
1/2" x 2-1/8"  
(7/16" x 3" dowel  
included)



Plain Box  
Newel  
**961-56**  
HT. 56"  
W = 4-1/2"  
SOLID



Recessed Panel  
Box Newel  
**4291**  
HT. 56"  
W = 6"  
HOLLOW



All box newels come with both  
square and pyramid tops

## BOX NEWELS



Adjustable  
Box Newel  
**4592**  
HT. 56"  
W = 5"  
SOLID



Plain Newel  
**4592-PLAIN**  
HT. 56"  
W = 3-1/2"  
SOLID



Stabilizer Newel  
**4592-SP**  
HT. 43"  
W = 3"  
SOLID



Stabilizer newels  
are pre drilled  
1/2" x 2-1/8"  
(7/16" x 3" dowel  
included)



Raised Panel  
Box Newel  
**4791**  
HT. 56"  
W = 6-1/4"  
HOLLOW



Pluted Box  
Newel  
**4891**  
HT. 56"  
W = 6-1/4"  
HOLLOW



Recessed Panel  
Box Newel  
**4991**  
HT. 56"  
W = 6-1/4"  
HOLLOW

All box newels stocked in Red Oak (RO)



RO-4691 Box Newel and 4923-41 Balusters (shown)



RO-4191 Box Newels paired with Versatile balusters (shown)



RO-4291 Box Newels paired with Versatile balusters (shown)



# HANDRAIL & FITTINGS

**6040**



**6040**  
Round Wall Rail  
Diameter: 1-5/8"

**RETURNED END**



**7009**  
**7209**

**6010**



**6010** Straight Rail  
**6010-B** Bending Rail  
bending rail includes moulding



**OPENING CAP**



**7019**  
**7219**

**6210**



**6210** Straight Rail  
**6210-B** Bending Rail  
bending rail includes moulding



**TANDEM CAP**



**7020**  
**7220**

**6084**



**6084** Straight Rail  
**6084-B** Bending Rail  
no fittings available

**OVER EASING**



**7013**  
**7213**

**6002**



**6002** Straight Rail  
**6002-B** Bending Rail  
no fittings available

**UP EASING 90 DEGREE**



**7012** **7014**  
**7212** **7214**

**6060**



**6060** Straight Rail  
no fittings available



**START EASING WITH CAP**



**7010**  
**7210**

All handrail and fittings stocked in Red Oak (RO)

### LEVEL QUARTER TURN



### LEVEL QUARTER TURN WITH CAP



### LEFT & RIGHT HAND S-TURNS



### LEFT & RIGHT HAND TURNOUTS



### 2 RISE STRAIGHT GOOSENECK



### LEFT & RIGHT HAND VOLUTES



### 2 RISE STRAIGHT GOOSENECK WITH CAP



### 2 RISE LEFT & RIGHT HAND GOOSENECK



### 2 RISE LEFT & RIGHT HAND GOOSENECK WITH CAP



All handrail and fillings stocked in Red Oak (RO)



# TREADS/STEPS/LUMBER/PLY

## TREADS

### RO-8070

Red Oak Bull Nose Tread  
1-1/16" x 11-1/2" x 42, 48, 54,  
60, 72, 84, 96"



## CLASSIC TREADS

### RO-8070-13 x

Red Oak Tread  
1-1/16" x 13" x 48, 54, 60, 72, 84, 96"

### RO-8070-18 x

Red Oak Tread  
1-1/16" x 18" x 48, 54, 60, 72, 84"

### RO-8070-20 x 60

Red Oak Tread  
1-1/16" x 20" x 60"

### RO-8070-20 x 72

Red Oak Tread  
1-1/16" x 20" x 72"

### RO-8070-24 x

Red Oak Tread  
1-1/16" x 24" x 60", 72", 84", 96", 120"

### RO-8070-48 x 48

Red Oak Tread  
1-1/16" x 48" x 48"

### RO-8070-60 x 60

Red Oak Tread  
1-1/16" x 60" x 60"

### RO-8070-48-MR

1-1/16" x 11-1/2" x 48"

### RO-8070-54-MR

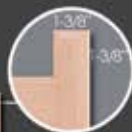
1-1/16" x 11-1/2" x 54"

### RO-8070-60-MR

1-1/16" x 11-1/2" x 60"

Mitered Return (MR) (Reversible)

Overall length does not include mitered return.



## REMODEL TREAD WITH RISER KIT

### TREAD

Red Oak Bull Nose Tread with Cove  
1-1/16" x 10-1/2" x 42, 54, 60"

### RISER

Red Oak Riser  
5/8" x 7-1/2" x 42, 54, 60"

### RETRO-42

### RETRO-54

### RETRO-60



Reversible riser material for stain or paint.



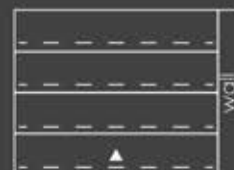
No mitered return



Mitered return on  
left and right



Mitered return on right



Mitered return on left

## BULL NOSED LANDING TREAD

### 8090-6

RED OAK

### 8090-6B

RED OAK BENDING (26 pieces)



## TONGUE & GROOVED BULL NOSED LANDING TREAD

### 8090-6-G

RED OAK (grooved)



## TONGUE & GROOVED LUMBER

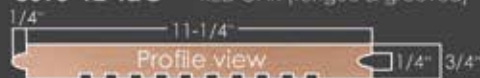
### 8095-8-T&G

RED OAK (tongue & grooved)



### 8095-12-T&G

RED OAK (tongue & grooved)



## 1" BULL NOSING

### 8080

RED OAK

### 8080-B

RED OAK BENDING  
(5 pieces)



## REMODEL RETURN TREAD WITH RISER KIT

### TREAD

Red Oak Bull Nose Tread with Cove  
1-1/16" x 10-1/2" x 48, 54, 60"

### RISER

Red Oak Riser  
5/8" x 7-1/2" x 48, 54, 60"

### RETRO-48MR

### RETRO-54MR

### RETRO-60MR



# MODERN REMODEL TREAD & RISER KITS

- Get the look of thick block style treads at a fraction of the price!
- Replace old carpeted stairs
- Can be used on new construction

## REMODEL TREAD WITH RISER KIT

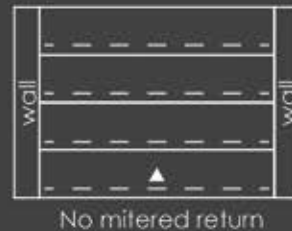
**TREAD** 2-1/8" Red Oak Tread w/roundover  
11/16" x 10-1/2" x 42, 54, 60"

**RISER** Red Oak Riser  
5/8" x 7-1/2" x 42, 54, 60"



Reversible riser material for stain or paint.

MODERN-RETRO-42  
MODERN-RETRO-54  
MODERN-RETRO-60



2-1/8" THICK  
RED OAK

## REMODEL RETURN TREAD WITH RISER KIT

**TREAD** 2-1/8" Red Oak Tread w/roundover  
Mitered return on both ends  
11/16" x 10-1/2" x 48, 54, 60"

**RISER** Red Oak Riser  
5/8" x 7-1/2" x 48, 54, 60"



Mitered return on  
left and right

Mitered return on right

Mitered return on left

MODERN-RETRO-48MR  
MODERN-RETRO-54MR  
MODERN-RETRO-60MR

2-1/8"





### DOUBLE END STARTING STEP

Diameter: 13-3/4"  
**8015-48** (48" throat) (72" overall)  
**8015-54** (54" throat) (78" overall)  
**8015-60** (60" throat) (84" overall)  
 Red Oak[RO]

Comes with:  
 1" Thick Tread,  
 6-3/4" Tall Riser  
 Cove & Quarter Round Moulding

### STARTER STEP VENEER

Width: 8"  
 Length: 120"  
**RO-VENEER** (Red Oak)



### SINGLE END STARTING STEP

Diameter: 13-3/4"  
**8010-48** (48" throat) (60" overall)  
**8010-60** (60" throat) (72" overall)  
**8010-72** (72" throat) (84" overall)  
 Red Oak[RO]

Comes with:  
 1" Thick Tread,  
 6-3/4" Tall Riser  
 Cove & Quarter Round Moulding



### SPECIAL WEDGE SHAPED DOUBLE END STARTING STEP

Diameter: 12-3/4" (small end)  
 Diameter: 18-1/2" (large end)  
**RO-8915-48** (48" throat) (73-1/2" overall)  
**RO-8915-54** (54" throat) (79-1/2" overall)  
 (Reversible)  
 Red Oak[RO]

Comes with:  
 1" Thick Tread,  
 6-3/4" Tall Riser  
 Cove & Quarter Round Moulding



### FALSE END STARTING STEP

Diameter: 13-3/4" Diameter: 17-1/2"  
 Length: 17-5/8" overall Length: 21-3/4" overall  
**8011** **8012**  
 Red Oak[RO]

Comes with:  
 1" Thick Tread,  
 6-3/4" Tall Riser  
 Cove & Quarter Round Moulding

### PLYWOOD

<b>PLY-1/4-MDF</b>	MDF 1/4" x 4' x 8'	<b>Half Sheet</b> 1/4" x 2' x 8'
<b>PLY-3/4-MDF</b>	MDF 3/4" x 4' x 8'	
<b>PLY-1/8-RO</b>	Red Oak 1/8" x 4' x 8'	<b>Half Sheet</b> 1/4" x 2' x 8'
<b>PLY-1/4-RO</b>	Red Oak 1/4" x 4' x 8'	<b>Half Sheet</b> 1/4" x 2' x 8'
<b>PLY-1/2-RO</b>	Red Oak 1/2" x 4' x 8'	
<b>PLY-3/4-RO</b>	Red Oak 3/4" x 4' x 8'	
<b>PLY-1/8-Birch</b>	Birch 1/8" x 4' x 8'	
<b>PLY-1/4-Birch</b>	Birch 1/4" x 4' x 8'	<b>Half Sheet</b> 1/4" x 2' x 8'
<b>PLY-1/2-Birch</b>	Birch 1/2" x 4' x 8'	
<b>PLY-3/4-Birch</b>	Birch 3/4" x 4' x 8'	
<b>PLY-3/8-Bending</b>	Red Oak 3/8" x 4' x 8' (bending board)	

### LUMBER

<b>RO-06</b>	Red Oak 3/4" x 5-1/2" S4S Lumber
<b>RO-08</b>	Red Oak 3/4" x 7-1/4" S4S Lumber
<b>RO-08-B</b>	Red Oak 3/4" x 7-1/4" Bending (29 pieces)
<b>RO-12</b>	Red Oak 3/4" x 11-1/4" S4S Lumber
<b>MDF-06</b>	MDF 11/16" x 5-1/4"
<b>MDF-08</b>	MDF 11/16" x 7-1/4"
<b>MDF-12</b>	MDF 11/16" x 11-1/4"

# WOOD MOULDING & FLEXIBLE TRIM



<b>RO-C8</b>	Red Oak 2-1/2" x 11/16" Colonial Casing
<b>PG-C8</b>	Paint Grade 2-1/2" x 11/16" Colonial Casing
<b>FLEX-C8</b>	Paint Grade 2-1/2" x 11/16" Colonial Casing



<b>PG-CAP MOULD</b>	Paint Grade 1-1/8" x 3/8" Cap Mould
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<b>RO-6007</b>	Red Oak 1-3/4" Flet
<b>PG-6007</b>	Paint Grade 1-3/4" Flet



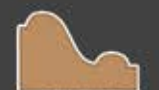
<b>RO-6050</b>	Red Oak 1-1/4" Flet
<b>PG-6050</b>	Paint Grade 1-1/4" Flet



<b>RO-PM-1</b>	Red Oak 11/16" x 1-1/4" RAB, Panel Mould
<b>PG-PM-1</b>	Paint Grade 11/16" x 1-1/4" RAB, Panel Mould
<b>Flex-PM-1</b>	Flexible Smooth 11/16" x 1-1/4" RAB, Panel Mould
<b>Flex-PM-1-WG</b>	Flexible Wood Grain 11/16" x 1-1/4" RAB, Panel Mould (1/4" Offset)



<b>RO-PM-2</b>	Red Oak 11/16" x 1-1/4" RAB, Panel Mould
<b>PG-PM-2</b>	Paint Grade 11/16" x 1-1/4" RAB, Panel Mould
<b>Flex-PM-2</b>	Flexible Smooth 11/16" x 1-1/4" RAB, Panel Mould
<b>Flex-PM-2-WG</b>	Flexible Wood Grain 11/16" x 1-1/4" RAB, Panel Mould (3/4" Offset)



<b>RO-PM-5</b>	Red Oak 11/16" x 1-1/8" Flat Panel Mould
<b>PG-PM-5</b>	Paint Grade 11/16" x 1-1/8" Flat Panel Mould
<b>Flex-PM-5</b>	Flexible Smooth 11/16" x 1-1/8" Flat Panel Mould
<b>Flex-PM-5-WG</b>	Flexible Wood Grain 11/16" x 1-1/8" Flat Panel Mould



<b>RO-8050</b>	Red Oak 7/16" x 3/4" Base Shoe Mould
<b>Flex-MS-127</b>	Flexible Smooth 7/16" x 3/4" Base Shoe Mould
<b>Flex-MS-127-WG</b>	Flexible Wood Grain 7/16" x 3/4" Base Shoe Mould



<b>RO-8060</b>	Red Oak 3/4" x 3/4" Cove Mould
<b>PG-8060</b>	Paint Grade 3/4" x 3/4" Cove Mould



<b>RO-8065</b>	Red Oak 1/2" x 1/2" Cove Mould
<b>PG-8065</b>	Paint Grade 1/2" x 1/2" Cove Mould
<b>Flex-MS-101</b>	Flexible Smooth 1/2" x 1/2" Cove Mould
<b>Flex-MS-101-WG</b>	Flexible Wood Grain 1/2" x 1/2" Cove Mould



# ACCESSORIES

## WALL RAIL BRACKET

1-1/4" x 2-3/8" Mounting Plate  
3" Extension From Wall



HFBC.3002 (BRUSHED CHROME)  
HFCV.3002 (COPPER VEIN)  
HFORB.3002 (OIL RUBBED BRONZE)  
HFORC.3002 (OIL RUBBED COPPER)  
HFPB.3002 (POLISHED BRASS)  
HFSC.3002 (SATIN CLEAR)  
HFSP.3002 (SILVER VEIN)  
HFAG.3002 (ASH GREY)  
HFSTB.3002 (SATIN BLACK)

## HANDRAIL BRACKET

2-1/16" Rd. Mounting Plate  
3" Extension From Wall



HFBC.3003 (BRUSHED CHROME)  
HFGD.3003 (DORADO GOLD)  
HFCE.3003 (CHROME)  
HFNL.3003 (NICKEL)  
HFCV.3003 (COPPER VEIN)  
HFORB.3003 (OIL RUBBED BRONZE)  
HFORC.3003 (OIL RUBBED COPPER)  
HFPB.3003 (POLISHED BRASS)  
HFSC.3003 (SATIN CLEAR)  
HFSP.3003 (SILVER VEIN)  
HFAG.3003 (ASH GREY)  
HFSTB.3003 (SATIN BLACK)

## NEWEL MOUNT HANDRAIL BRACKET



HT. 1-3/4"  
Base = 1-1/2" sq.  
ADJUSTABLE

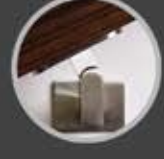


HF17.4001  
Stainless Steel(304)  
  
HFSTB17.4001  
Satin Black

## HANDRAIL BRACKET



HT. 2-1/2"  
Base = 1-1/2" x 2"  
Extends 3-1/4" off wall  
ADJUSTABLE



HF17.4002  
Stainless Steel(304)  
  
HFSTB17.4002  
Satin Black

mounting hardware included

## WOOD GLUE & FILLER



FAM-O-WOOD  
RO-9208 (Red Oak)

S-9200

## EPOXY GUN-EPC-101



## EPOXY-EPC-410



## EPOXY PASTE EPC-7



## OAK ROSETTES



RO-7033  
4"x 5-1/2"  
(Red Oak)

RO-7037  
4"x 5-1/2"  
(Red Oak)

RO-7039  
4"x 4"  
(Red Oak)

## OAK PLUGS



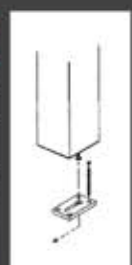
RO-9001 (3/8")  
RO-9002 (1/2")  
RO-9003 (5/8")  
RO-9004 (3/4")  
RO-9005 (1")  
RO-9006 (1-1/4")  
RO-9007 (1-1/2")

## NEWEL FASTENER S-9403



Sure Title

## NEWEL FASTENER S-9401



Key Lock

## RAIL BOLT KIT

S-9600  
(Includes hex nut, spacer  
and 1" Red Oak plug)



## RAIL BOLT DRIVER S-9600-D

(fits machine thread)



sold individually

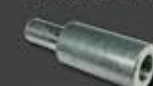
## DOWEL SCREW

C-905-2 (25 per bag)



## DRIVER

C-905-2D  
(fits wood screw thread)



sold individually

# AXIA®

## STAIR & RAILING SYSTEMS



# STYLE



# QUALITY



# VALUE

We offer the most in-demand, high quality stainless steel stair & railing systems at the lowest price possible. From day one, we set out to do things a little bit different. Our goal has always been to provide stainless systems that are ideal for the residential stair installer/builder while also surpassing the expectations of the most discerning homeowners.

### Sales Displays & Product Samples

Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.



Axia Post Systems - Floor Display  
Dimensions: 56" W x 8" D x 44" H



Axia Post Systems - Table Top Display  
Dimensions: 30" W x 8" D x 24" H

### Estimation Services

We offer full estimation services based on your plans. We can also offer quick-quoting based on the designs featured in our design guide.



### Product Catalog

Full line product catalog featuring:  
Post Railing Systems  
Round Series  
Square Series  
Glass Railing Systems  
Standoff Series  
U-Channel Series  
Installation Accessories



### Design Guide

Features over thirty pre-configured stair and balcony designs for inspiration and quick quoting. This guide is a valuable sales tool and visual guide to navigate our systems.



### Installation Guides

Get pro level instruction on the best way to install our systems. Loaded with tips and tricks for best results these guides cover all the basics of installation and tools/accessories.





# MARKETING TOOLS

## House of Forgings Modular Floor Display

**Quick Installation:**  
**Fully assembled in under 15 minutes!**  
Tools required: Phillips screwdriver



Display Dimensions:  
30" W x 30" D x 72" H

## Retail Displays Increase Sales

**MODULAR DISPLAY:** Our Modular Display is available as a free standing unit containing six removable panels.

**DISPLAY PANELS:** If floor space is an issue, we have you covered. All of our Display Panels can be ordered individually and come with wall hangers and product brochure holders pre installed.

**ORDERING:** To order a Modular Display or specific Display Panels, please contact your sales representative at (866) 443-4848



Panel Dimensions: 24" W x 2" D x 30" H

### Panels available for:

Soho Balustrade - Foundation Balusters - Horizontal Bar Railing  
Wentworth Collection - Aalto Collection - Tuscan Collection

# MARKETING TOOLS

House of Forgings Sales & Marketing Support

## Sales Displays & Product Samples

Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.



Powder Coated Finishes  
Sample Chips



Powder Coated Finishes  
Sample Balusters - 8" Length



Horizontal Bar Railing  
Table Top Display  
Dimensions: 24" W x 8" D x 18" H



Axia Post Systems  
Table Top Display  
Dimensions: 30" W x 8" D x 24" H



Carousel Floor Display  
Dimensions:  
18" W x 18" D x 48" H

## Software & Design

Web based Stair Artist stair design tool makes it easy to plan your staircase project. Our extensive library of CAD images and product photos will aid and inspire you in designing your staircase.



## Marketing Literature

We offer a wide array of marketing literature designed to Support product sales: product catalogs, brochures, flyers, postcards and customized literature are available through our authorized dealer program.

Inquire with your sales representative about product catalogs and additional product support.

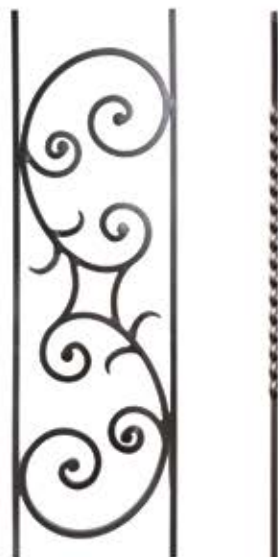


# CUSTOMIZATION OPTIONS

Iron Fabrication, Finishing and More

## Transform Existing Products Into New Creations

We manage your fabrication project from start to finish, offering design services, estimation, project management and quality assurance. We take the hassle out of your project, leaving you more time and resources to focus on satisfying your customers with impeccable end results.

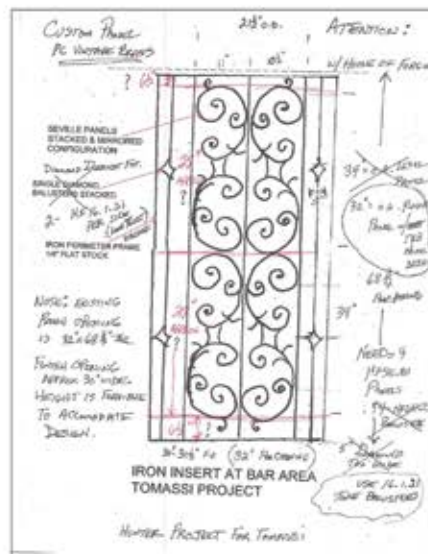


HFSE.A1

HF16.1.21

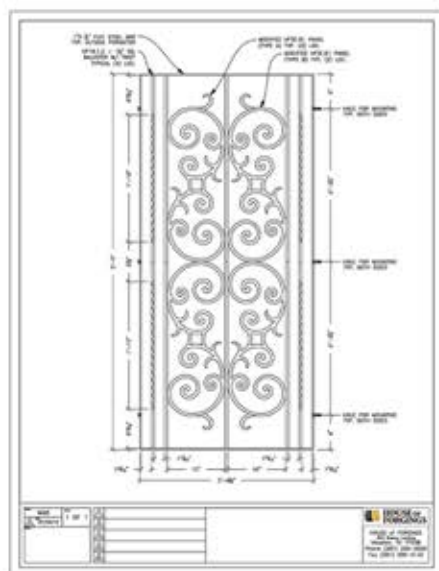
### Step 1 - EXPLORE

Find existing House of Forgings parts that inspire your vision.



### Step 2 - CONCEPT

Share your ideas and specifications for modifying an existing part.



### Step 3 - DESIGN

We help take your rough concepts and turn them into professional designs for your final approval.



Oil Rubbed Bronze Finish  
hand applied over  
Satin Black powdercoat

### Step 4 - FINISHED PRODUCT

Once approved, your custom product is produced (raw or powder coated) and shipped within 2-6 weeks.