

STAIR & RAILING PRODUCTS BY



HOUSE OF
FORGINGS

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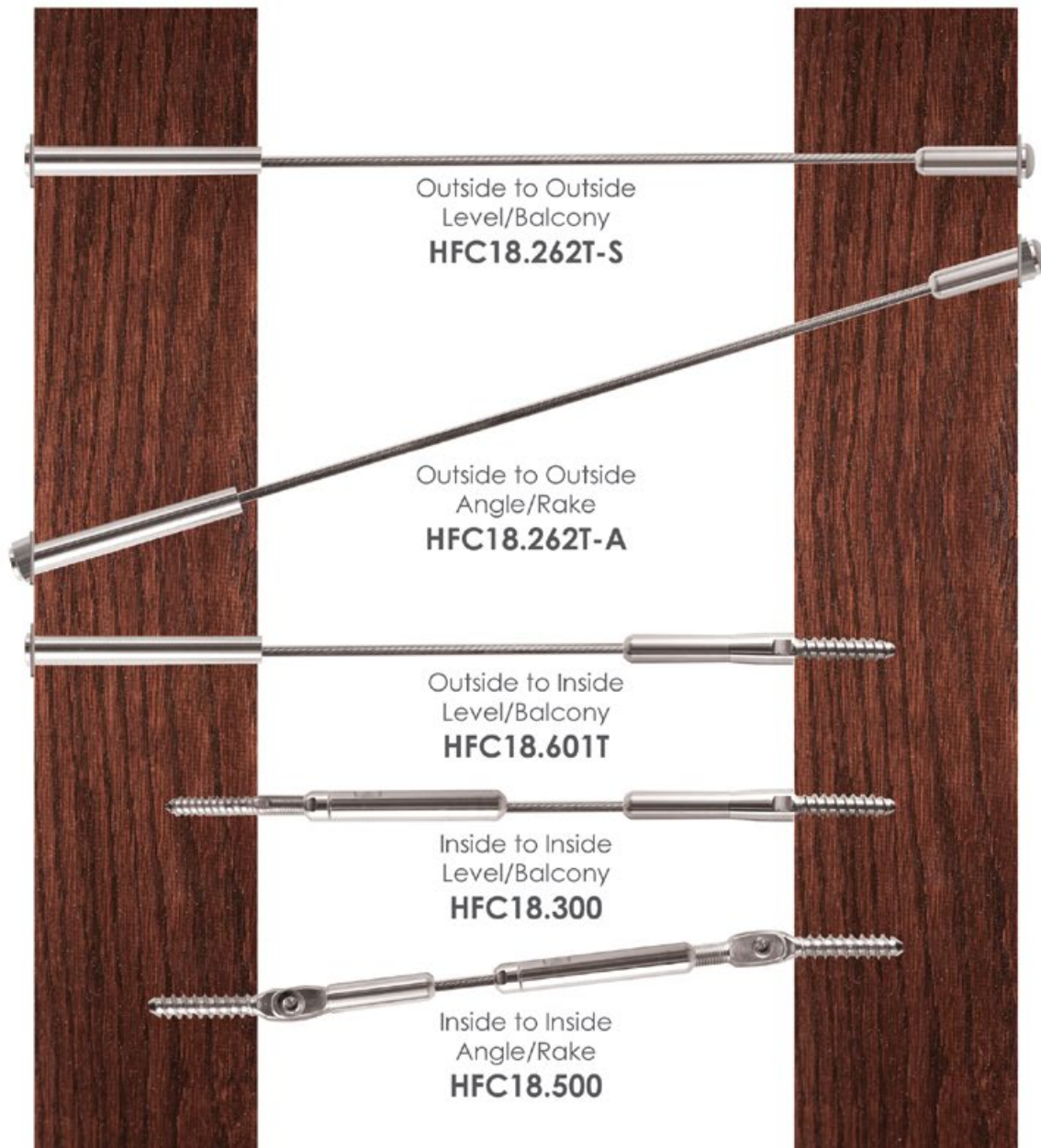


Red Oak 4000 Newels, 6084 Handrail with stainless round bar bracket (shown)

Create the ideal modern aesthetic by combining stainless steel cable and rich oak. The expansive views allowed for by cable make it ideal for balconies as well as staircases.

— Stainless Steel —

Cable Railing



Outside to Outside
Level/Balcony
HFC18.262T-S



Outside to Outside
Angle/Rake
HFC18.262T-A



Outside to Inside
Level/Balcony
HFC18.601T



Pre Swaged 1/8" cable (5',10',15',18')

HFC18-5T (5ft) Swaged Threaded Stud
HFC18-10T (10ft) Swaged Threaded Stud
HFC18-15T (15ft) Swaged Threaded Stud
HFC18-18T (18ft) Swaged Threaded Stud

Inside to Inside
Level/Balcony
HFC18.300



Inside to Inside
Angle/Rake
HFC18.500



Pre Swaged 1/8" cable (5',10',15',18')

HFC18-5 (5ft) Swaged Ferrule
HFC18-10 (10ft) Swaged Ferrule
HFC18-15 (15ft) Swaged Ferrule
HFC18-18 (18ft) Swaged Ferrule

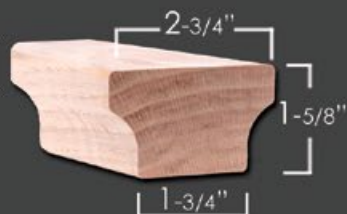
* All components are made from 316 Stainless Steel for marine grade corrosion resistance.

Modern Handrail



6084

Modern Hand Rail
HT. 1-3/4"
W. 2-5/8"



NEW PRODUCT EXCLUSIVE

6084 Straight Rail
Available in 8' & 16'
No fittings available



6002

Modern Hand Rail
HT. 1-5/8"
W. 2-3/4"



6002 Straight Rail
Available in 8' & 16'
No fittings available

Wall Mount Handrail Bracket



mounting hardware included

NEW PRODUCT EXCLUSIVE



HF17.4002
HT. 2-1/2"
Base = 1-1/2" x 2"
Extends 3-1/4" off wall
ADJUSTABLE

Newel



4000
HT. 54"
W = 3-1/4"

Intermediate Newel



4923-41
HT. 41"
W = 1-3/4"



Stainless Newel [cut to length for brackets]

NEW PRODUCT EXCLUSIVE



HF17.1.2-T
Ends: 1-3/16" Rd.
HT. 47"
Wt. 5.7 lbs.
TUBULAR

Newel Mount Handrail Bracket



mounting hardware included

NEW PRODUCT EXCLUSIVE



HF17.4001
HT. 1-3/4"
Base = 1-1/2" sq.
ADJUSTABLE

Newel Cap



SQUARE CAP-4000
3-1/4" Square
3/4" x 1" dowel

NEW PRODUCT EXCLUSIVE



Insert Tube



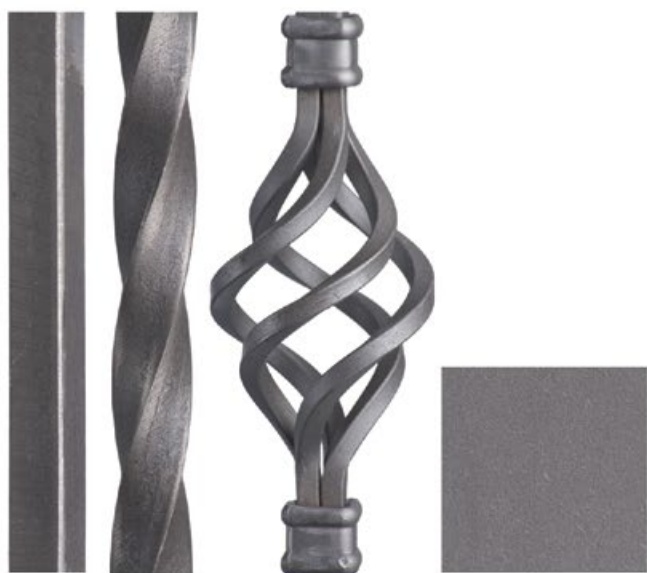
HFC18.TUBE

Release Key



HFC18.KEY

* All wood parts stocked in Red Oak



RAW IRON (RAW)

This is raw (unfinished) iron that needs to be painted or powder coated.



SATIN BLACK (STB)



ASH GREY (AG)



SILVER VEIN (SP)



COPPER VEIN (CV)



OIL RUBBED BRONZE (ORB)



OIL RUBBED COPPER (ORC)



ANTIQUÉ NICKEL (AN)



VINTAGE BRASS (VB)



SATIN CLEAR (SC)

This is a clear finish over RAW/unfinished iron, variations in surface color may occur.



STAINLESS STEEL

Finishes & Patinas

House of Forgings provides an unsurpassed selection of designs in the highest quality powdercoated finishes available. Our hand applied patinas enhance the lines and hammered detail of each unique piece. As interior design trends move forward, count on us to carry the latest styles & finishes.

THESE FINISHES HAVE BEEN PROFESSIONALLY PHOTOGRAPHED WITH THE HIGHEST INTEGRITY. OUR GOAL IS TO PRODUCE THE MOST REALISTIC MATCH TO THE ACTUAL FINISHES. HOWEVER SOME SLIGHT VARIANCES MAY OCCUR.

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AALTO



Ash Grey (shown)

Ash Grey (shown)

Our Aalto collection is a compliment to the modern design aesthetic. Adorn any space with the clean lines and open detail of these modern balusters and panels.



Satin Black (shown)



Satin Black (shown)



Satin Black (shown)



Ash Grey (shown)



Ash Grey (shown)

AALTO

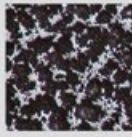
SQUARE



Finishes & Patinas



SATIN BLACK
(STB)



SILVER VEIN
(SP)



COPPER VEIN
(CV)



ASH GREY
(AG)

	NEWELS	HF16.5.8	HF16.5.8-T	BALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.30	HF16.1.30-T	HF16.1.31	HF16.1.31-T	HF16.1.32	HF16.1.32-T	HF16.6.1	HF16.6.2	HF16.6.3	HF16.6.4	HF16.6.5	HF9.4.1	HF9.4.2	HF9.4.3	HF9.4.11	HF9.4.22	HF9.4.33
STB		•			•	•	•	•		•		•		•	•	•	•	•	•	•	•	•	•	•
SP		•			•	•		•		•		•												
CV		•			•	•		•		•		•												
AG			•			•			•		•		•	•	•	•	•	•	•	•	•	•	•	•

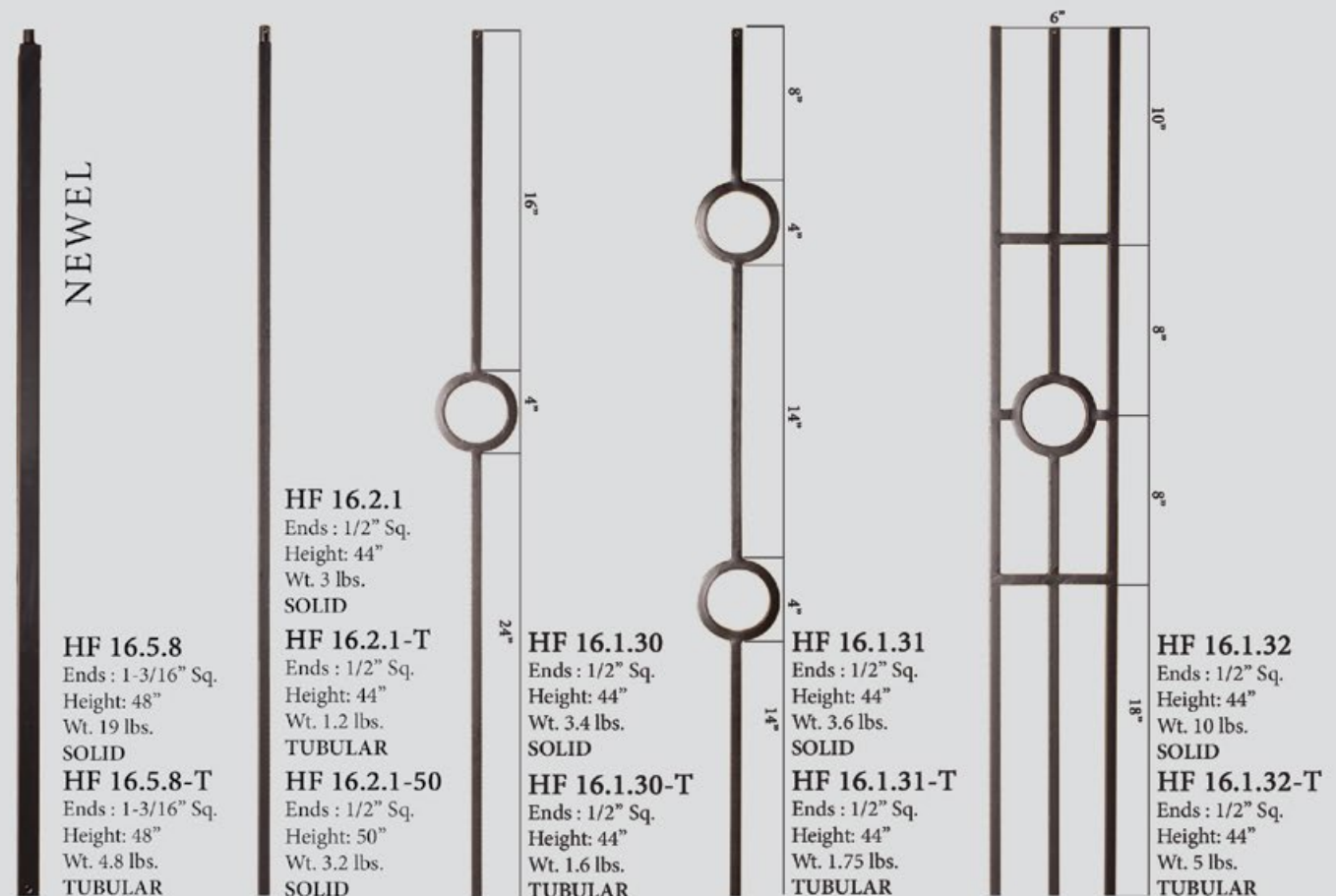
ACCESSORIES

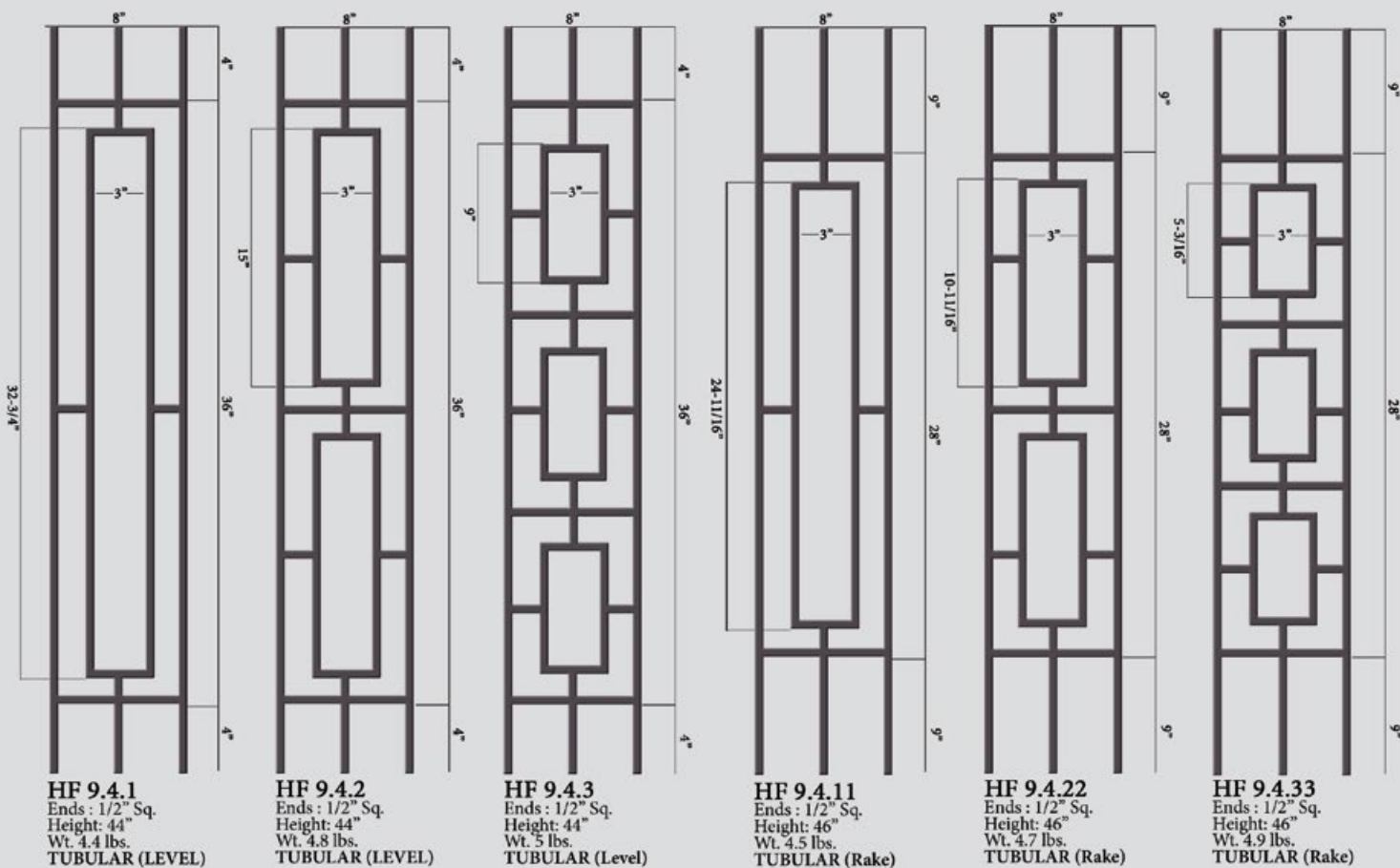
Level base shoes
Level base collars
Angled base shoes
Newel mounting kit

HF16.3.1, HF16.3.19
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
HF16.2.3

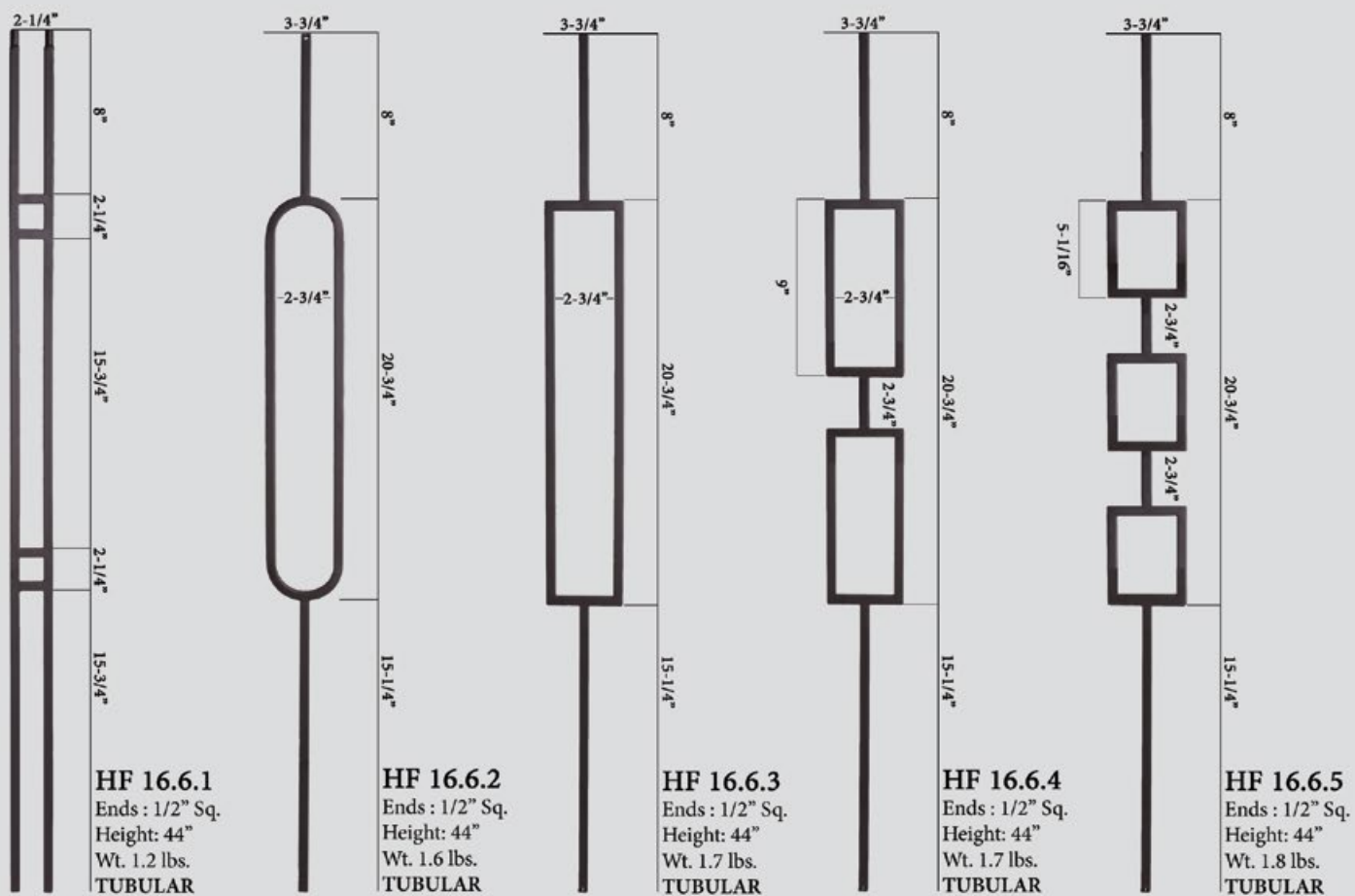
Photos: A. A.
Photos: D. H.
Photos: E. G.
Photos: T.

For photos and full accessory details see pages 48-49





*Rake panels fit all angles up to 40 degrees





Oil Rubbed Bronze (shown)

The craftsmanship in these hand-forged balusters exude character and beauty nearly impossible to duplicate. Our Tuscan series is available in both round forged and square hammered profiles. Bring the rustic charm of old world Italy into your home with this unique series.

Oil Rubbed Bronze (shown)

TUSCAN



Vintage Brass (shown)



Oil Rubbed Bronze (shown)

TUSCAN

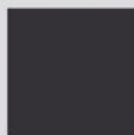
ROUND HAND FORGED



Finishes & Patinas



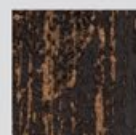
RAW IRON
(RAW)



SATIN BLACK
(STB)



COPPER VEIN
(CV)



OIL RUBBED
BRONZE
(ORB)



SATIN CLEAR
(SC)



VINTAGE
BRASS
(VB)

	NEWELS	HF1.1.22	HF1.1.8	HF1.1.9	HF1.1.16	HF1.1.20	HF1.1.21	BALUSTERS	HF2.9.21	HF2.1.5	HF2.1.6	HF2.1.7	HF2.1.9	HF2.1.8	HF2.1.11	HF2.6.8	HF2.6.9	HF2.6.7	HF2.10.2	HF2.10.4	HF2.10.3	HF2.11.40	HF2.11.41
RAW		•		•	•				•				•	•	•	•	•	•	•	•	•		
STB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
CV					•				•										•	•	•		
ORB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
SC		•			•		•		•							•	•	•	•	•	•		
VB					•	•			•										•	•	•	•	•

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Newel mounting kit

HF16.3.26
HF16.3.40, HF16.3.43
HF16.3.27
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.33

Photos: J.
Photos: K. O.
Photos: N.
Photos: R.
Photos: S.
Photos: U.

For photos and full accessory details see pages 48-49



NEWEL

HF 1.1.22
Ends : 1" Rd.
Height: 47-1/4"
Wt. 18 lbs.

NEWEL

HF 1.1.8
Ends : 1" Rd.
Height: 47-1/4"
Wt. 18 lbs.

NEWEL

HF 1.1.9
Ends : 1" Rd.
Height: 47-1/4"
Wt. 18 lbs.

NEWEL

HF 1.1.16
Ends : 1" Rd.
Height: 47-1/4"
Wt. 18 lbs.

NEWEL

HF 1.1.20
Ends : 1" Rd.
Height: 47-1/4"
Wt. 18 lbs.

NEWEL

HF 1.1.21
Ends : 1" Rd.
Height: 47-1/4"
Wt. 18 lbs.

NEWEL

HF 2.1.5
Ends : 9/16" Rd.
Height: 44"
Wt. 2.5 lbs.

NEWEL

HF 2.1.6
Ends : 9/16" Rd.
Height: 44"
Wt. 4.2 lbs.

NEWEL

HF 2.1.7
Ends : 9/16" Rd.
Height: 44"
Wt. 3 lbs.



HF 2.1.9
Ends : 9/16" Rd.
Height: 44"
Wt. 2.4 lbs.



HF 2.1.8
Ends : 9/16" Rd.
Height: 44"
Wt. 4.2 lbs.



HF 2.1.11
Ends : 9/16" Rd.
Height: 44"
Wt. 3 lbs.



HF 2.6.8
Ends : 9/16" Rd.
Tapered
Height: 44"
Wt. 3.2 lbs.



HF 2.6.9
Ends : 9/16" Rd.
Height: 44"
Wt. 4.2 lbs.



HF 2.6.7
Ends : 9/16" Rd.
Tapered
Height: 44"
Wt. 3.8 lbs.



HF 2.9.21
Ends : 9/16" Rd.
Height: 44"
Wt. 2.4 lbs.



HF 2.10.2
Ends : 9/16" Rd.
Height: 44"
Wt. 3.2 lbs.



HF 2.10.4
Ends : 9/16" Rd.
Height: 44"
Wt. 4.2 lbs.



HF 2.10.3
Ends : 9/16" Rd.
Height: 44"
Wt. 3.6 lbs.



HF 2.11.40
Ends : 9/16" Rd.
Height: 44"
Wt. 4 lbs.



HF 2.11.41
Ends : 9/16" Rd.
Height: 44"
Wt. 5.2 lbs.



Finishes & Patinas



RAW IRON
(RAW)



SATIN BLACK
(STB)



COPPER VEIN
(CV)



OIL RUBBED
BRONZE
(ORB)



SATIN CLEAR
(SC)



VINTAGE
BRASS
(VB)

	NEWELS	HF1.1.10	HF1.1.11	HF1.1.14	HF1.1.14-T	HF1.1.15	HF1.1.15-T	BALUSTERS	HF2.9.12	HF2.9.11	HF2.9.13	HF2.9.3	HF2.9.4	HF2.9.8	HF2.9.5	HF2.9.6	HF2.1.2	HF2.1.1	HF2.9.20	HF2.9.20-T	HF2.9.28	HF2.9.28-T	HF2.9.27	HF2.9.26	HF2.9.26-T	HF2.9.29	HF2.9.36	HF2.9.37
RAW		•	•	•		•			•	•	•	•	•	•	•	•			•		•		•	•				
STB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
CV			•	•		•			•	•	•			•					•		•		•	•				
ORB		•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
SC			•	•		•			•	•	•			•					•		•		•	•				
VB			•	•		•			•	•	•			•					•		•		•	•				

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Newel mounting kit

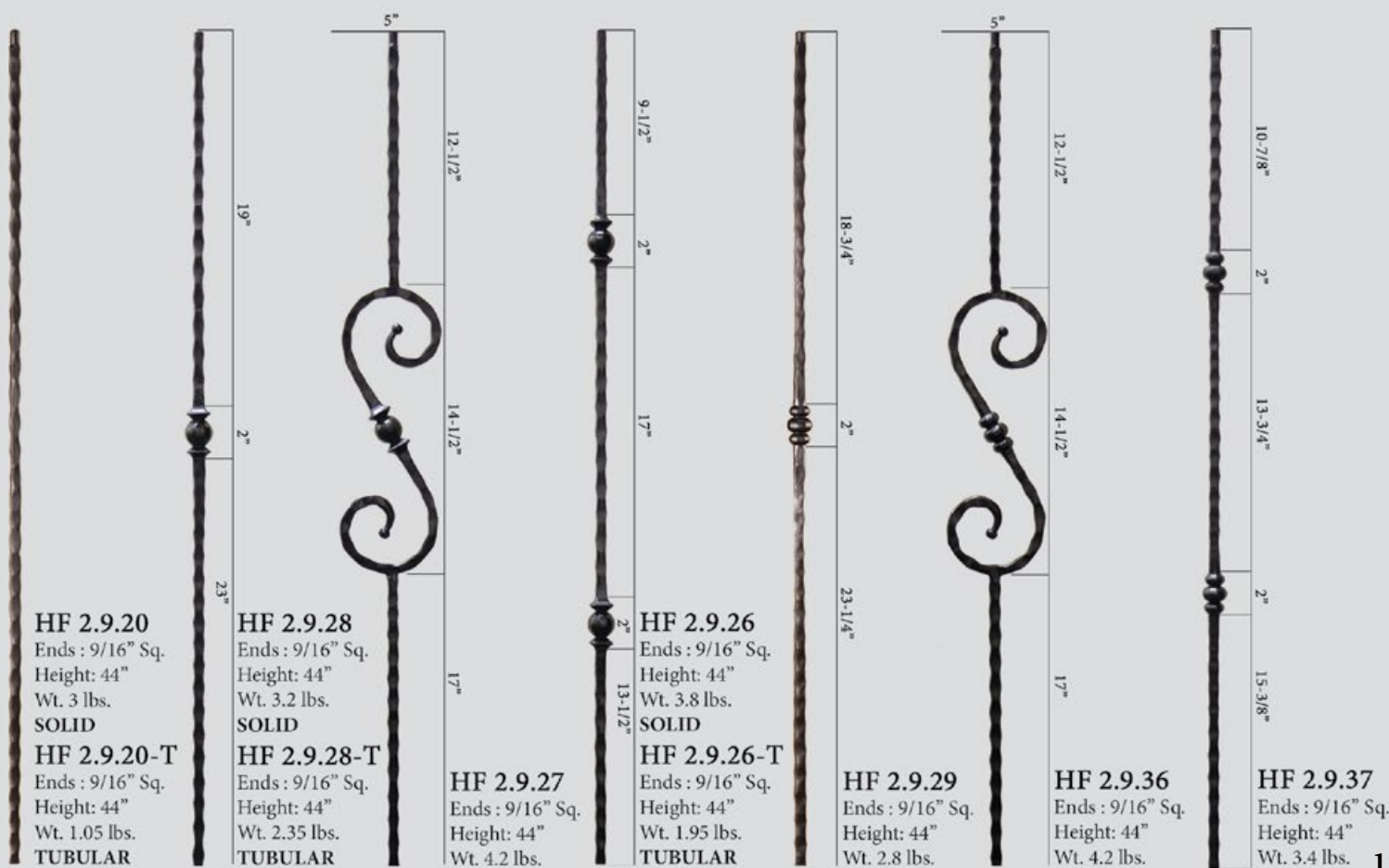
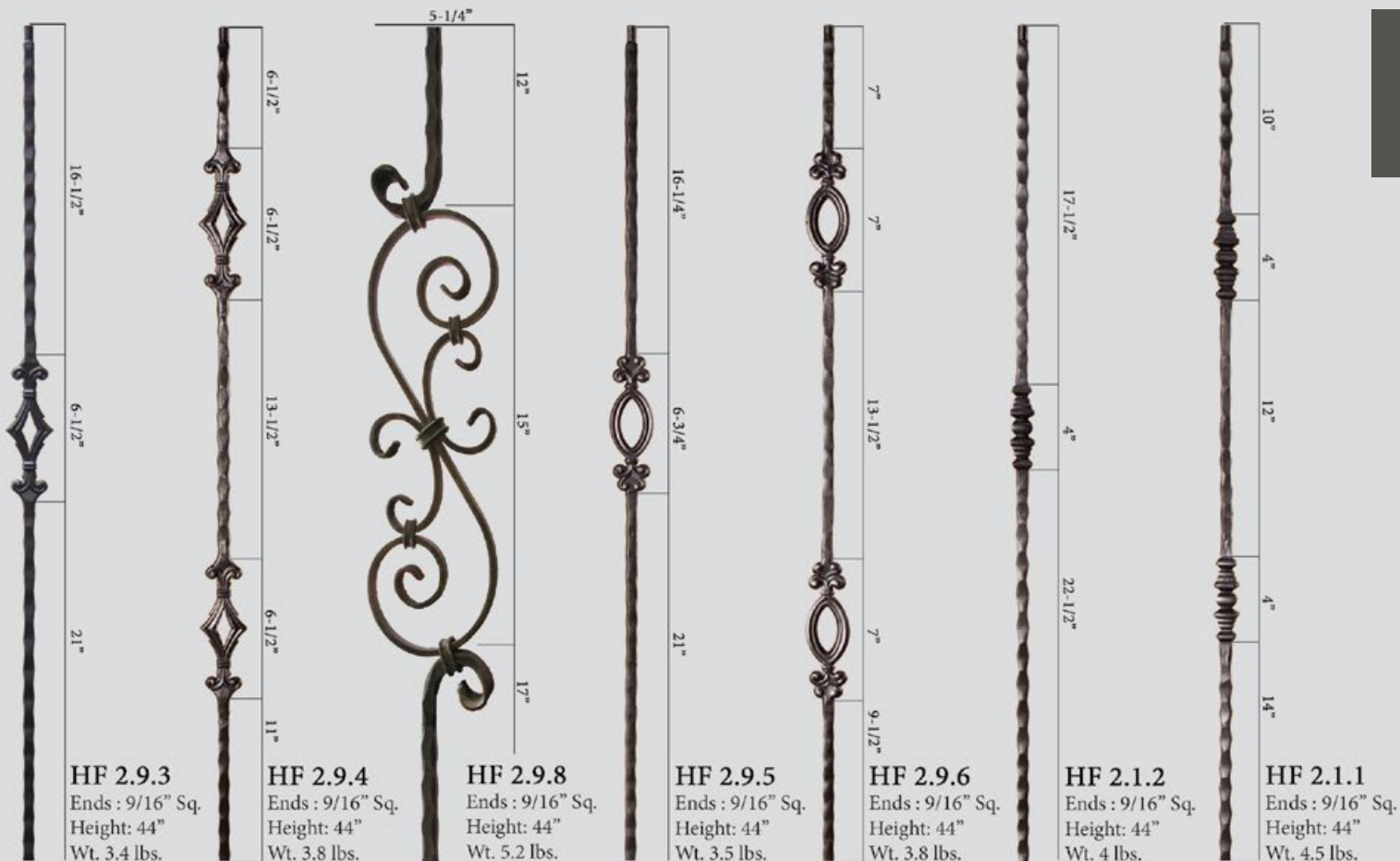
HF16.3.25
HF16.3.41, HF16.3.42
HF16.3.28
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.31

Photos: C.
Photos: D. H.
Photos: G.
Photos: R.
Photos: S.
Photos: T.

For photos and full accessory details see pages 48-49



<p>NEWEL</p> <p>15-1/2"</p> <p>8-1/2"</p> <p>23-1/4"</p> <p>HF 1.1.10 Ends : 1" Sq. Tapered Height: 47-1/4" Wt. 18 lbs.</p>	<p>NEWEL</p> <p>16-1/4"</p> <p>7"</p> <p>24"</p> <p>HF 1.1.11 Ends : 1" Sq. Tapered Height: 47-1/4" Wt. 18 lbs.</p>	<p>NEWEL</p> <p>47-1/4"</p> <p>5"</p> <p>25-1/8"</p> <p>HF 1.1.14 Ends : 1" Sq. Height: 47-1/4" Wt. 18 lbs. SOLID HF 1.1.14-T Ends : 1" Sq. Height: 47-1/4" Wt. 2.30 lbs. TUBULAR</p>	<p>NEWEL</p> <p>17-1/8"</p> <p>5"</p> <p>25-1/8"</p> <p>HF 1.1.15 Ends : 1" Sq. Height: 47-1/4" Wt. 18 lbs. SOLID HF 1.1.15-T Ends : 1" Sq. Height: 47-1/4" Wt. 5.30 lbs. TUBULAR</p>	<p>NEWEL</p> <p>17-1/2"</p> <p>4-1/2"</p> <p>22"</p> <p>HF 2.9.12 Ends : 9/16" Sq. Tapered Height: 44" Wt. 3.8 lbs.</p>	<p>NEWEL</p> <p>12-1/2"</p> <p>14-1/2"</p> <p>17"</p> <p>HF 2.9.11 Ends : 9/16" Sq. Height: 44" Wt. 5 lbs.</p>	<p>NEWEL</p> <p>10"</p> <p>4-1/2"</p> <p>10-1/2"</p> <p>4-1/2"</p> <p>14-1/2"</p> <p>HF 2.9.13 Ends : 9/16" Sq. Tapered Height: 44" Wt. 5.5 lbs.</p>
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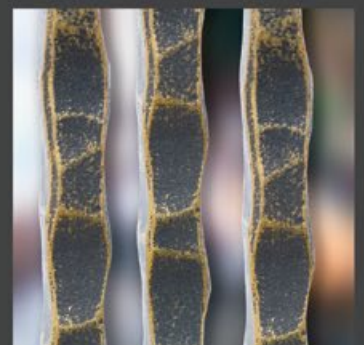
ORLEANS

Oil Rubbed Bronze (shown)

House of Forgings is pleased to feature our Orleans Series balusters which is a tribute to the renowned culture, customs and architecture of the great city of New Orleans. These exclusive designs are available with single or double elements and finished in Oil Rubbed Bronze and Vintage Brass patinas.

Orleans

Oil Rubbed Bronze (shown)



Vintage Brass (shown)

ORLEANS

SQUARE HAND HAMMERED



Finishes & Patinas



RAW IRON
(RAW)



OIL RUBBED
BRONZE
(ORB)



VINTAGE
BRASS
(VB)



NEWEL

HF 1.1.14
Ends : 1" Sq.
Height: 47"
Wt. 18 lbs.



HF 2.9.20
Ends : 9/16" Sq.
Height: 44"
Wt. 3 lbs.



HF 2.9.23
Ends : 9/16" Sq.
Height: 44"
Wt. 3.5 lbs.



HF 2.9.24
Ends : 9/16" Sq.
Height: 44"
Wt. 3.9 lbs.

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Newel mounting kit

HF16.3.25
HF16.3.41, HF16.3.42
HF16.3.28
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.31

Photos: C.
Photos: D. H.
Photos: G.
Photos: R.
Photos: S.
Photos: T.

For photos and full accessory details see pages 48-49



MONTE CARLO

Oil Rubbed Bronze (shown)

Drawing inspiration from the great Roman columns, the Monte Carlo series stands alone in style and elegance. The robust designs compliment the prominence of even the grandest estates. The intricately cast components are highlighted by the Oil Rubbed Bronze patina.

Oil Rubbed Bronze (shown)

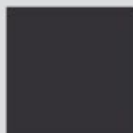


MONTE CARLO

ROUND



Finishes & Patinas



SATIN BLACK
(STB)



OIL RUBBED
BRONZE
(ORB)



HF 18.1.1-T
Ends : 1-3/16" Rd.
Height: 48"
Wt. 18.55 lbs.
TUBULAR

*Middle section is hollow cast iron,
ends are hollow cast steel



HF 18.2.1-T
Ends : 5/8" Rd.
Height: 44"
Wt. 1.75 lbs.
TUBULAR

*Middle section is hollow cast aluminum, ends are hollow cast steel



HF 18.2.2-T
Ends : 5/8" Rd.
Height: 44"
Wt. 1.50 lbs.
TUBULAR

ACCESSORIES

Level base shoes
Angled base shoes
Newel mounting kit

HF16.3.50
HF16.3.51
HF16.3.14

Photos: I.
Photos: M.
Photos: U.

For photos and full accessory details see pages 48-49





ENDECOR

Vintage Brass (shown)

A House of Forgings exclusive, the Endecor® balustrade system has been featured by some of the top homebuilders in the nation. For the discerning client who wants to stand apart, these balusters are truly unique in form and function.

US D672,064 S
BALUSTER END PIECE



Satin Black (shown)



Additional U.S. and Canadian patents pending.

ENDECOR®

SQUARE



Finishes & Patinas



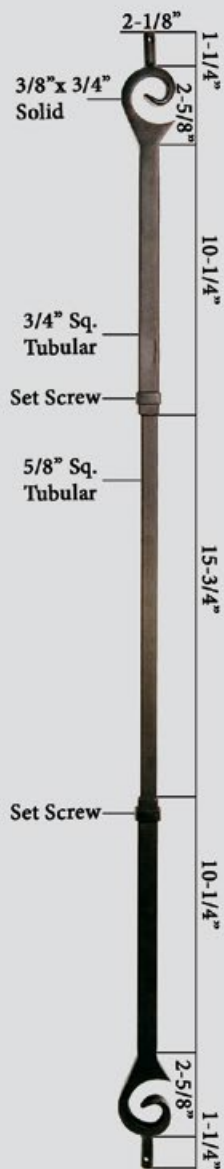
SATIN BLACK
(STB)



OIL RUBBED
BRONZE
(ORB)

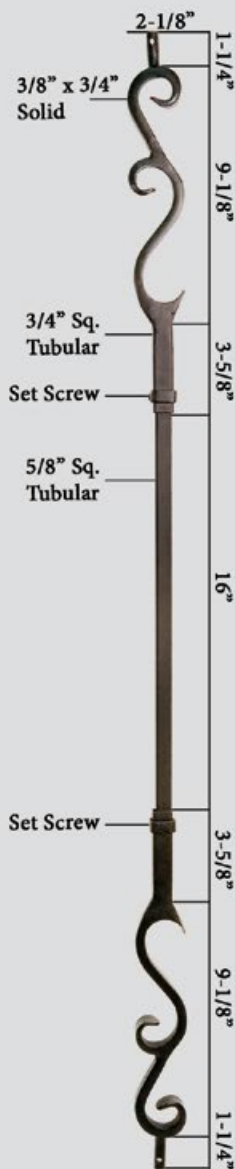


VINTAGE
BRASS
(VB)



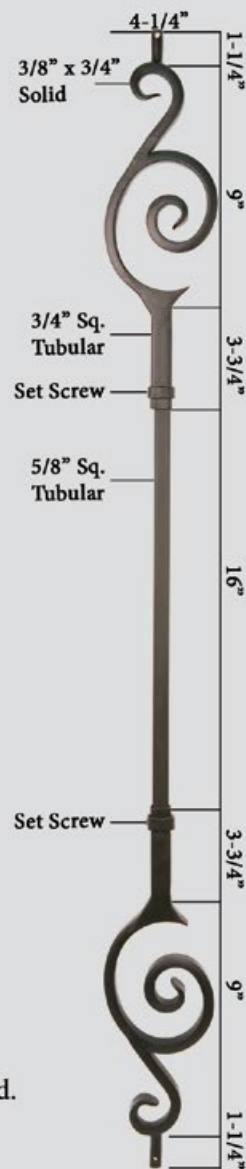
HF16.7.1

Ends : 9/16" Rd.
Height: 44"
Wt. 3.8 lbs.



HF16.7.2

Ends : 9/16" Rd.
Height: 44"
Wt. 3.8 lbs.



HF16.7.3

Ends : 9/16" Rd.
Height: 44"
Wt. 3.8 lbs.

↑
US D672,064 S
BALUSTER END PIECE

Additional U.S and Canadian patents pending.

DESIGNER



Oil Rubbed Bronze (shown)

The designer series offers an upgraded look at an affordable price for homebuilders and homeowners alike. These hollow balusters are offered in square or round and compliment a wide range of architectural styles.

Oil Rubbed Bronze (shown)



Oil Rubbed Bronze (shown)

DESIGNER TUBULAR

ROUND

SQUARE



Finishes & Patinas



SATIN BLACK
(STB)



OIL RUBBED
BRONZE
(ORB)



HF 16.8.1
Ends : 5/8" Rd.
Height: 44"
Wt. 2 lbs.
TUBULAR



HF 16.8.2
Ends : 5/8" Rd.
Height: 44"
Wt. 2 lbs.
TUBULAR



HF 16.8.3
Ends : 5/8" Rd.
Height: 44"
Wt. 2 lbs.
TUBULAR



HF 16.8.4
Ends : 5/8" Rd.
Height: 44"
Wt. 3 lbs.
TUBULAR



HF 16.8.5
Ends : 5/8" Rd.
Height: 44"
Wt. 3 lbs.
TUBULAR



HF 16.8.6
Ends : 5/8" Sq.
Height: 44"
Wt. 2 lbs.
TUBULAR



HF 16.8.10
Ends : 5/8" Sq.
Height: 44"
Wt. 2 lbs.
TUBULAR



HF 16.8.11
Ends : 5/8" Sq.
Height: 44"
Wt. 2 lbs.
TUBULAR



HF 16.8.8
Ends : 5/8" Sq.
Height: 44"
Wt. 3 lbs.
TUBULAR



HF 16.8.9
Ends : 5/8" Sq.
Height: 44"
Wt. 4 lbs.
TUBULAR

ACCESSORIES

Level base shoes
Angled base shoes

HF16.3.35, HF16.3.38
HF16.3.36, HF16.3.39

Photos: J. C.
Photos: N. G.

For photos and full accessory details see pages 48-49



STAINLESS STEEL



Stainless steel is a mainstay in the modern and contemporary home decor market. The simple, honest lines of this profile is the perfect compliment to your urban dwelling. Now, offered in a more affordable tubular style for the budget savy buyer.



STAINLESS STEEL



<p>NEWEL</p> <p>HF17.1.2 Ends : 1-3/16" Rd. Height: 47" Wt. 18 lbs. SOLID</p> <p>HF17.1.2-T Ends : 1-3/16" Rd. Height: 47" Wt. 5.7 lbs. TUBULAR</p>	<p>NEWEL</p> <p>HF17.12.1-T Ends : 1-3/16" Rd. Height: 47" Wt. 5.7 lbs. TUBULAR</p>	<p>HF17.11.3 Ends : 9/16" Rd. Height: 44" Wt. 3.8 lbs. SOLID</p>	<p>HF17.11.4 Ends : 9/16" Rd. Height: 44" Wt. 4 lbs. SOLID</p>	<p>HF17.11.5 Ends : 9/16" Rd. Height: 44" Wt. 3.5 lbs. SOLID</p> <p>HF17.11.5-T Ends : 9/16" Rd. Height: 44" Wt. 1.25 lbs. TUBULAR</p>	<p>HF17.11.21-T Ends : 9/16" Rd. Height: 44" Wt. 1.25 lbs. TUBULAR</p>	<p>HF17.11.23-T Ends : 9/16" Rd. Height: 44" Wt. 1.25 lbs. TUBULAR</p>
--	--	--	--	--	--	--

ACCESSORIES

Level base collar
Newel mounting kit

HF17.11.22
HF17.2.3

Photos: L.
Photos: V.

For photos and full accessory details see pages 48-49



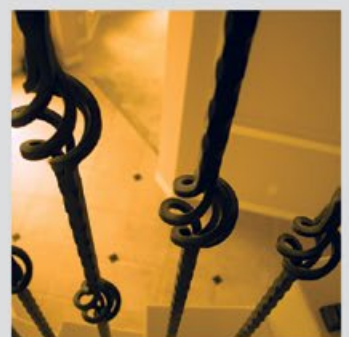


SANTA FE

Satin Black (shown)

Our Santa Fe collection of edge hammered balusters are reminiscent of the old world Spanish architecture found in rustic Mexican villas. The bold, distinct hammering is the key to turning your home into an impressive estate.

Satin Black (shown)

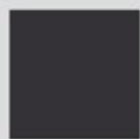


SANTA FE

SQUARE EDGE HAMMERED



Finishes & Patinas



SATIN BLACK
(STB)



HF 16.3.8
Ends : 9/16" Sq.
Height: 44"
Wt. 3.7 lbs.



HF 16.1.26
Ends : 9/16" Sq.
Height: 44"
Wt. 4 lbs.



HF 16.1.27
Ends : 9/16" Sq.
Height: 44"
Wt. 4.5 lbs.



HF 16.1.15
Ends : 9/16" Sq.
Height: 44"
Wt. 3 lbs.



HF 16.1.22
Ends : 9/16" Sq.
Height: 44"
Wt. 3.6 lbs.

ACCESSORIES

Level base shoes

Angled base shoes

Adjustable level base shoes

Adjustable angled base shoes

HF16.3.3

HF16.3.17

HF16.3.44, HF16.3.46

HF16.3.45, HF16.3.47

Photos: A.

Photos: E.

Photos: R.

Photos: S.

For photos and full accesory details see pages 48-49



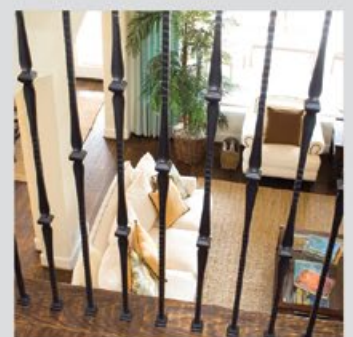


GOTHIC

Oil Rubbed Copper (shown)

The inspiration for our Gothic series was the timeless ironwork featured in many European castles and estates. These prominent designs will compliment old world hardware and fixtures found throughout many homes today.

Oil Rubbed Copper (shown)



GOTHIC

SQUARE FACE HAMMERED



Finishes & Patinas



RAW IRON
(RAW)



SATIN BLACK
(STB)



COPPER VEIN
(CV)



OIL RUBBED
BRONZE
(ORB)



OIL RUBBED
COPPER
(ORC)



NEWEL

HF 16.5.6
Ends : 1-3/16" Sq.
Height: 48"
Wt. 22 lbs.



HF 16.1.7
Ends : 9/16" Sq.
Height: 44"
Wt. 4 lbs.



HF 16.5.2
Ends : 9/16" Sq.
Height: 44"
Wt. 3.5 lbs.



HF 16.1.8
Ends : 9/16" Sq.
Height: 44"
Wt. 3.8 lbs.



HF 16.1.9
Ends : 9/16" Sq.
Height: 44"
Wt. 4.5 lbs.

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Newel mounting kit

HF16.3.3, HF16.3.20, HF16.3.25
HF16.3.41, HF16.3.42
HF16.3.17, HF16.3.28
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: T.

For photos and full accessory details see pages 48-49



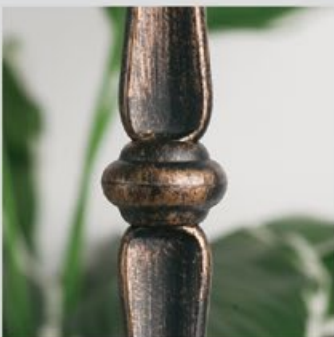


Satin Black (shown)

The style of this collection provides a sleek appearance that strikes a perfect balance between traditional and contemporary.

Antique Nickel (shown)

ROUND



Oil Rubbed Bronze (shown)



Copper Vein (shown)



Copper Vein (shown)

ROUND

ROUND SMOOTH



Finishes & Patinas



RAW IRON
(RAW)



SATIN BLACK
(STB)



COPPER VEIN
(CV)

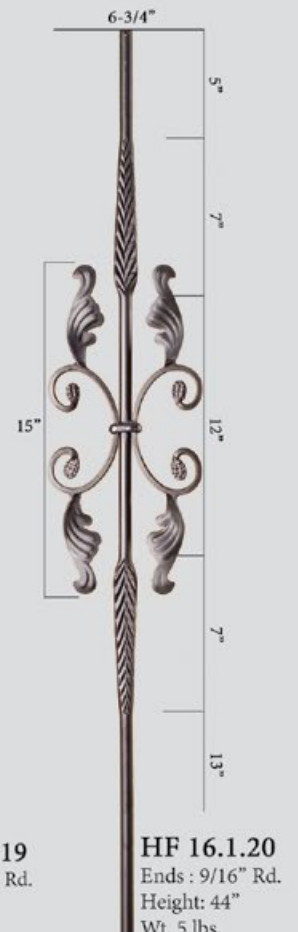
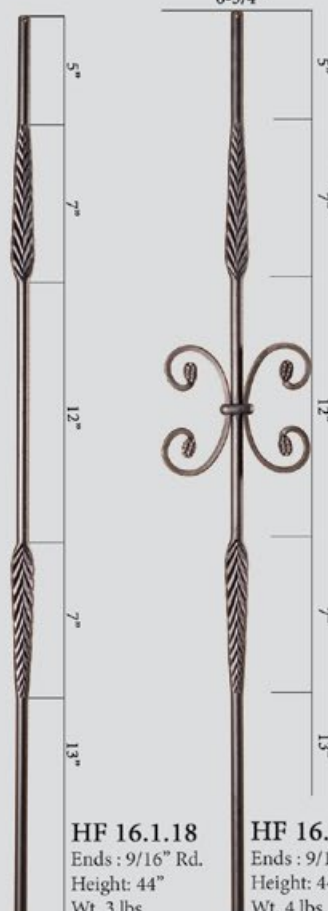
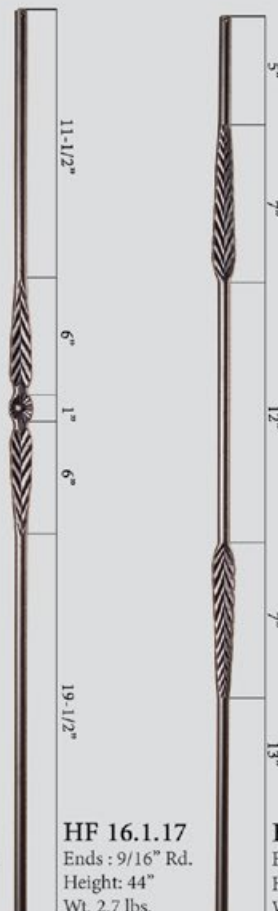


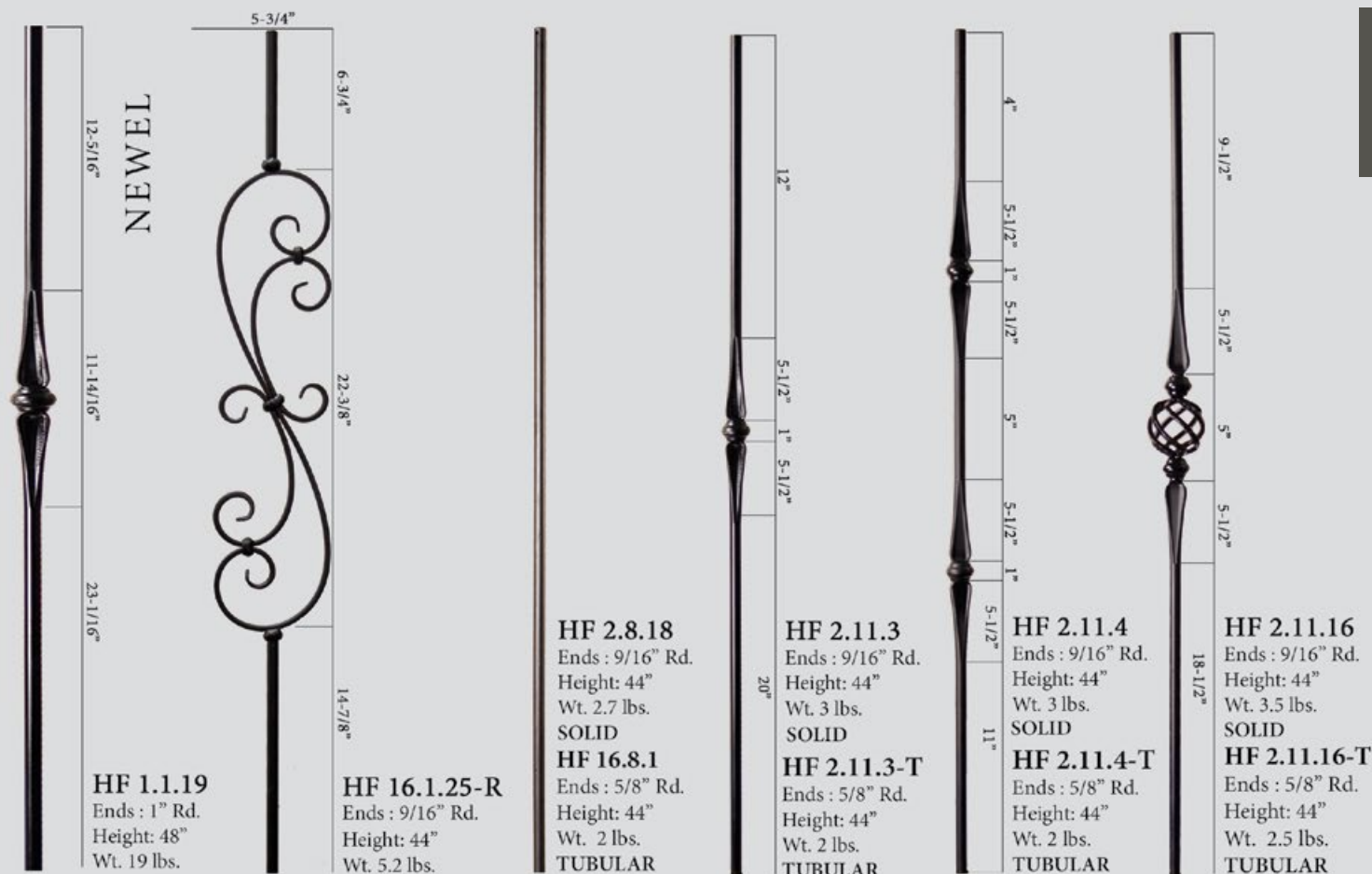
OIL RUBBED
BRONZE
(ORB)



ASH GREY
(AG)

	NEWELS	HF16.5.10	HF16.5.11	HF16.5.11-T	HF1.1.19	BALUSTERS	HF16.2.2	HF16.1.17	HF16.1.18	HF16.1.19	HF16.1.20	HF16.1.25-R	HF2.11.3	HF2.11.3-T	HF2.11.4	HF2.11.4-T	HF2.11.16	HF2.11.16-T	HF2.8.18	HF16.8.1
RAW			•		•		•					•	•	•	•	•	•	•	•	
STB		•	•		•		•	•	•	•	•	•	•	•	•	•	•	•	•	•
CV		•	•				•	•	•	•	•	•								
ORB			•		•							•	•	•	•	•	•	•	•	•
AG				•										•		•				•





ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Level base shoe, fits 5/8"
Angled base shoe, fits 5/8"
Newel mounting kit

HF16.3.13, HF16.3.26
HF16.3.40, HF16.3.43
HF16.3.16, HF16.3.27
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.3.35
HF16.3.36
HF16.3.14, HF16.3.33

Photos: L. J.
Photos: K. O.
Photos: M. N.
Photos: R.
Photos: S.
Photos: J.
Photos: N.
Photos: U.

For photos and full accessory details see pages 48-49



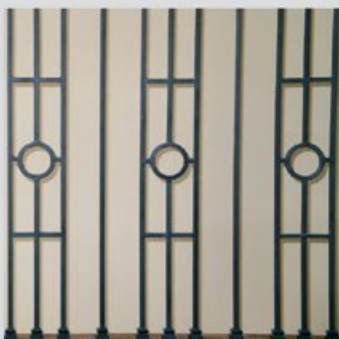


Copper Vein (shown)

The endless baluster combinations in this series offers a match for your individual taste and style. These balusters compliment our Scroll, Twist and Ribbon series.

Silver Vein (shown)

VERSATILE



VERSATILE SQUARE



Finishes & Patinas



RAW IRON
(RAW)



SATIN BLACK
(STB)



SILVER VEIN
(SP)



COPPER VEIN
(CV)



OIL RUBBED
BRONZE
(ORB)



OIL RUBBED
COPPER
(ORC)



ANTIQUE
NICKEL
(AN)



ASH GREY
(AG)

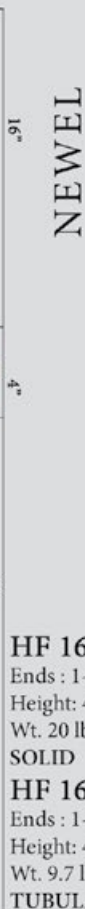
	NEWELS	HF16.5.8	HF16.5.8-T	HF16.5.9	HF16.5.9-T	BALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.34	HF16.1.34-T	HF16.1.35	HF16.1.35-T	HF16.1.45	HF16.1.45-T	HF2.10.1	HF2.2.3	HF16.1.25	HF16.1.25-T	HF16.1.25-S
RAW		•		•			•	•		•	•	•	•				•	•	•	
STB		•		•			•	•	•	•	•	•	•	•	•	•	•	•	•	•
AG			•		•			•			•		•						•	
SP		•		•			•	•		•	•	•	•			•		•	•	
CV		•		•			•	•		•	•	•	•	•	•	•		•	•	
ORB		•		•			•	•		•	•	•	•			•	•	•	•	•
ORC		•		•			•	•		•	•	•	•	•	•	•		•	•	•
AN		•		•			•			•		•						•		



HF 16.5.8
Ends : 1-3/16" Sq.
Height: 48"
Wt. 19 lbs.
SOLID



HF 16.5.8-T
Ends : 1-3/16" Sq.
Height: 48"
Wt. 4.8 lbs.
TUBULAR



HF 16.5.9
Ends : 1-3/16" Sq.
Height: 48"
Wt. 20 lbs.
SOLID



HF 16.5.9-T
Ends : 1-3/16" Sq.
Height: 48"
Wt. 9.7 lbs.
TUBULAR

HF 16.2.1
Ends : 1/2" Sq.
Height: 44"
Wt. 3 lbs.
SOLID

HF 16.2.1-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.2 lbs.
TUBULAR

HF 16.2.1-50
Ends : 1/2" Sq.
Height: 50"
Wt. 3.2 lbs.
SOLID



HF 16.1.34
Ends : 1/2" Sq.
Height: 44"
Wt. 4 lbs.
SOLID

HF 16.1.34-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.35 lbs.
TUBULAR



HF 16.1.35
Ends : 1/2" Sq.
Height: 44"
Wt. 3.5 lbs.
SOLID

HF 16.1.35-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.5 lbs.
TUBULAR



HF 16.1.45
Ends : 1/2" Sq.
Height: 44"
Wt. 4 lbs.
SOLID

HF 16.1.45-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.55 lbs.
TUBULAR



HF 2.10.1
Ends : 1/2" Sq.
Height: 44"
Wt. 4.2 lbs.



HF 2.2.3
Ends : 1/2" Sq.
Height: 44"
Wt. 3 lbs.



HF 16.1.25
Ends : 1/2" Sq.
Height: 44"
Wt. 5.2 lbs.
SOLID

HF 16.1.25-T
Ends : 1/2" Sq.
Height: 44"
Wt. 3.85 lbs.
TUBULAR



HF 16.1.25-S
Ends : 1/2" Sq.
Height: 44"
Wt. 5.2 lbs.

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19, HF16.3.29
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.5.1
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: F.
Photos: T.

For photos and full accessory details see pages 48-49





Satin Black (shown)

The ribbon style twist in this series pairs nicely with balusters from the Scroll and Versatile series. The ribbon is accented nicely by the Oil Rubbed Bronze patina as well as the Copper Vein finish.

Copper Vein (shown)



RIBBON SQUARE



Finishes & Patinas



RAW IRON
(RAW)



SATIN BLACK
(STB)



COPPER VEIN
(CV)



OIL RUBBED
BRONZE
(ORB)



OIL RUBBED
COPPER
(ORC)

	NEWELS	HF16.5.7	BALUSTERS	HF16.1.5	HF16.1.6	HF16.3.6	HF16.3.7	HF16.1.10	HF16.1.11
RAW		•		•	•				
STB		•		•	•	•	•	•	•
CV		•		•	•	•	•	•	•
ORB		•		•	•	•	•	•	•
ORC		•		•	•	•	•	•	•



NEWEL

HF 16.5.7
Ends : 1-3/16" Sq.
Height: 48"
Wt. 19 lbs.



HF 16.1.5
Ends : 1/2" Sq.
Height: 44"
Wt. 3.2 lbs.



HF 16.1.6
Ends : 1/2" Sq.
Height: 44"
Wt. 3 lbs.



HF 16.3.6
Ends : 1/2" Sq.
Height: 44"
Wt. 3.2 lbs.



HF 16.3.7
Ends : 1/2" Sq.
Height: 44"
Wt. 4 lbs.



HF 16.1.10
Ends : 1/2" Sq.
Height: 44"
Wt. 3.6 lbs.



HF 16.1.11
Ends : 1/2" Sq.
Height: 44"
Wt. 4.1 lbs.

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19, HF16.3.29
HF16.3.4, HF16.3.5,
HF16.3.2, HF16.3.30
HF16.3.44, HF16.3.46
HF16.3.45, HF16.3.47
HF16.5.1
HF16.2.3

Photos: A. A. C.
Photos: D. H.
Photos: E. G.
Photos: R.
Photos: S.
Photos: F.
Photos: T.

For photos and full accessory details see pages 48-49





Copper Vein (shown)

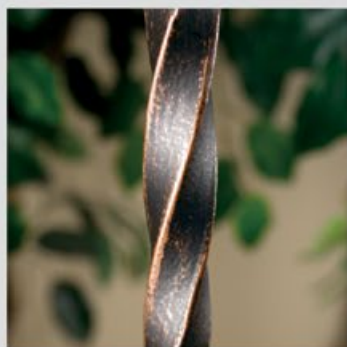
This popular twist and basket design is a mainstay featured in many new homes. These balusters and newels are offered in an extensive range of finishes and patinas. They combine seamlessly with profiles from the Scroll and Versatile series.

Oil Rubbed Copper (shown)

TWIST



Satin Black (shown)



Oil Rubbed Bronze (shown)



Antique Nickel (shown)

TWIST SQUARE



Finishes & Patinas



	NEWELS	HF16.5.4	HF16.5.4-T	HF16.5.5	HF16.5.5-T	BALUSTERS	HF16.1.1	HF16.1.1-T	HF16.1.2	HF16.1.2-T	HF16.1.3	HF16.1.3-T	HF16.1.4	HF16.1.4-T	HF16.1.21	HF16.1.21-T	HF16.1.16	HF16.2.4	HF16.2.5	HF16.2.6	HF16.1.41
RAW		•		•			•	•	•	•	•	•	•	•	•	•		•	•	•	
STB		•		•			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
AG			•		•			•		•		•		•		•					
SP		•		•			•	•	•	•	•	•	•	•	•	•	•				
CV		•		•			•	•	•	•	•	•	•	•	•	•	•				
ORB		•		•			•	•	•	•	•	•	•	•	•	•	•				
ORC		•		•			•	•	•	•	•	•	•	•	•	•	•				
AN		•		•			•		•		•		•		•		•				



HF 16.5.4
Ends : 1-3/16" Sq.
Height: 48"
Wt. 18 lbs.
SOLID

HF 16.5.4-T
Ends : 1-3/16" Sq.
Height: 48"
Wt. 5.5 lbs.
TUBULAR



HF 16.5.5
Ends : 1-3/16" Sq.
Height: 48"
Wt. 20 lbs.
SOLID

HF 16.5.5-T
Ends : 1-3/16" Sq.
Height: 48"
Wt. 7.6 lbs.
TUBULAR



HF 16.1.1
Ends : 1/2" Sq.
Height: 44"
Wt. 3 lbs.
SOLID

HF 16.1.1-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.2 lbs.
TUBULAR



HF 16.1.2
Ends : 1/2" Sq.
Height: 44"
Wt. 3 lbs.
SOLID

HF 16.1.2-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.15 lbs.
TUBULAR



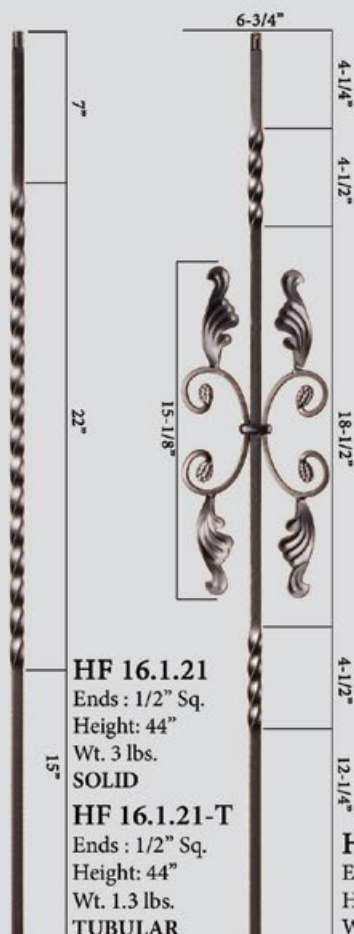
HF 16.1.3
Ends : 1/2" Sq.
Height: 44"
Wt. 4 lbs.
SOLID

HF 16.1.3-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.55 lbs.
TUBULAR



HF 16.1.4
Ends : 1/2" Sq.
Height: 44"
Wt. 4 lbs.
SOLID

HF 16.1.4-T
Ends : 1/2" Sq.
Height: 44"
Wt. 1.95 lbs.
TUBULAR



HF 16.1.21

Ends : 1/2" Sq.
Height: 44"
Wt. 3 lbs.
SOLID

HF 16.1.21-T

Ends : 1/2" Sq.
Height: 44"
Wt. 1.3 lbs.
TUBULAR

HF 16.1.16

Ends : 1/2" Sq.
Height: 44"
Wt. 4.5 lbs.



HF 16.2.4

Ends : 1/2" Sq.
Height: 40"
Wt. 3 lbs.



HF 16.2.5

Ends : 1/2" Sq.
Height: 40"
Wt. 3 lbs.



HF 16.2.6

Ends : 1/2" Sq.
Height: 40"
Wt. 3 lbs.



HF 16.1.41

Ends : 1/2" Sq.
Height: 44"
Wt. 7 lbs.

ACCESSORIES

Level base shoes
Level base collars
Angled base shoes
Adjustable level base shoes
Adjustable angled base shoes
Versatile style knuckle
Newel mounting kit

HF16.3.1, HF16.3.19, HF16.3.29

HF16.3.4, HF16.3.5,

HF16.3.2, HF16.3.30

HF16.3.44, HF16.3.46

HF16.3.45, HF16.3.47

HF16.5.1

HF16.2.3

Photos: A. A. C.

Photos: D. H.

Photos: E. G.

Photos: R.

Photos: S.

Photos: F.

Photos: T.

For photos and full accessory details see pages 48-49



ACCESSORY SPECIFICATIONS

Photo	Part #	Description	RAW	STB	AG	SP	CV	ORB	ORC	AN	VB	SC
1/2" Square Baluster Accessories												
A.	HF16.3.1	Level base shoe, fits 1/2" square balusters, 1-5/16" square base, aluminum		•		•	•		•	•		
A.	HF16.3.19	Level base shoe with set screw, fits 1/2" square balusters, 1-5/16" square base, aluminum	•	•	•	•	•	•	•	•		
E.	HF16.3.2	Angled base shoe with set screw, fits 1/2" square balusters, 1-5/16" base, aluminum	•	•	•	•	•	•	•	•		
B.	HF16.3.21	Level base shoe with screw mount, fits 1/2" square balusters, 1-9/16" square base, aluminum		•			•					
F.	HF16.5.1	Versatile style knuckle with set screw, fits 1/2" square balusters, 1-7/16" square, aluminum	•	•		•	•	•	•	•		
C.	HF16.3.29	Oil Rubbed Bronze, level base shoe with set screw, fits 1/2" square balusters, 1-1/4" square base, cast iron		•				•				
G.	HF16.3.30	Oil Rubbed Bronze, angled base shoe with set screw, fits 1/2" square balusters, 1-1/4" base, cast iron						•				
D.	HF16.3.4	Level base collar, fits 1/2" square balusters, 2" square base, aluminum		•			•	•	•			
H.	HF16.3.5	Level base collar, fits 1/2" square balusters, 1-5/16" round base, aluminum		•			•	•	•			
9/16" Square Baluster Accessories												
A.	HF16.3.3	Level base shoe, fits 9/16" square balusters, 1-5/16" square base, aluminum		•			•		•			
A.	HF16.3.20	Level base shoe with set screw, fits 9/16" square balusters, 1-5/16" square base, aluminum		•			•	•	•			
E.	HF16.3.17	Angled base shoe with set screw, fits 9/16" square balusters, 1-5/16" base, aluminum		•			•	•	•			
C.	HF16.3.25	Level base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" square base, cast iron	•	•			•	•			•	•
G.	HF16.3.28	Angled base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" base, cast iron	•	•			•	•			•	•
D.	HF16.3.41	Level base collar, fits 9/16" square balusters, 2" square base, aluminum		•			•	•				
H.	HF16.3.42	Level base collar, fits 9/16" square balusters, 1-5/16" round base, aluminum		•				•			•	
5/8" Square Baluster Accessories												
C.	HF16.3.38	Level base shoe with set screw, fits 5/8" square balusters, 1-1/4" square base, cast iron		•				•				
G.	HF16.3.39	Angled base shoe with set screw, fits 5/8" square balusters, 1-1/4" base, cast iron		•				•				
9/16" Round Baluster Accessories												
I.	HF16.3.13	Level base shoe, fits 9/16" round balusters, 1-5/16" square base, aluminum		•			•					
M.	HF16.3.16	Angled base shoe with set screw, fits 9/16" round balusters, 1-5/16" base, aluminum		•			•					
J.	HF16.3.26	Level base shoe with set screw, fits 9/16" round balusters, 1-1/4" square base, cast iron		•			•	•			•	•
N.	HF16.3.27	Angled base shoe with set screw, fits 9/16" round balusters, 1-1/4" base, cast iron		•			•	•			•	•
K.	HF16.3.40	Level base collar, fits 9/16" round balusters, 2" square base, cast iron		•			•	•				
O.	HF16.3.43	Level base collar, fits 9/16" round balusters, 1-5/16" round base, cast iron		•				•			•	
L.	HF17.11.22	Level base collar, fits 9/16" round stainless steel balusters, 1-1/2" round base, stainless steel										
5/8" Round Baluster Accessories												
J.	HF16.3.35	Level base shoe with set screw, fits 5/8" round balusters, 1-1/4" square base, cast iron		•	•		•	•				
N.	HF16.3.36	Angled base shoe with set screw, fits 5/8" round balusters, 1-1/4" base, cast iron		•	•		•	•				
I.	HF16.3.50	Level base shoe with set screw, fits 5/8" round balusters, 1-5/16" square base, aluminum		•				•				
M.	HF16.3.51	Angled base shoe with set screw, fits 5/8" round balusters, 1-5/16" base, aluminum		•				•				
Adjustable Shoes/Collars have a flexible insert that allows them to be used with either square or round balusters ranging in size from 1/2" to 9/16". Epoxy must be used to permanently secure.												
R.	HF16.3.44	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" square base, cast iron		•			•	•			•	•
R.	HF16.3.46	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-1/2" square base, cast iron		•			•	•			•	•
S.	HF16.3.45	Angled base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" base, cast iron		•			•	•			•	•
S.	HF16.3.47	Angled base shoe, fits 1/2" - 9/16" square or round balusters, 1-1/2" base, cast iron		•			•	•			•	•
P.	HF16.3.24	Level base collar, fits 1/2" - 9/16" square or round balusters, 1-11/16" square base, aluminum		•								
Q.	HF16.3.23	Level base collar, fits 1/2" - 9/16" square or round balusters, 1-11/16" round base, aluminum		•								
Newel Mounting Kits												
T.	HF16.2.3	Newel mounting kit with level base shoe, fits 1-3/16" square newels, 3-1/8" square base, cast iron	•	•	•	•	•	•	•	•		
T.	HF16.3.31	Newel mounting kit with level base shoe, fits 1" square newels, 3-1/8" square base, cast iron	•	•			•	•			•	•
U.	HF16.3.14	Newel mounting kit with level base shoe, fits 1-3/16" round newels, 3-1/8" square base, cast iron	•	•	•		•					
U.	HF16.3.33	Newel mounting kit with level base shoe, fits 1" round newels, 3-1/8" square base, cast iron	•	•	•		•	•			•	•
V.	HF17.2.3	Newel mounting kit with level base collar, fits 1-3/16" round stainless steel newels, 3-1/4" round base, stainless steel										
Handrail Brackets												
W.	HE3002	Handrail bracket, 1-1/4" x 2-3/8" mounting plate, extends out 3" from wall, aluminum Also available in Brushed Chrome HFBC.3002, Polished Brass HFPB.3002		•		•	•	•	•			•
X.	HE3003	Handrail bracket, 2-1/16" round mounting plate, extends out 3" from wall, aluminum Also available in Chrome HFCE.3003, Brushed Chrome HFBC.3003, Nickel HFNL.3003		•	•	•	•	•	•	•	•	•

ACCESSORY PROFILES

A.

B.

C.

D.

E.

F.

G.

H.

I.

J.

K.

L.

M.

N.

O.

P.

Q.

R.

S.

T.

U.

V.

W.

X.

EPC-112
Epoxy Gun


EPC-410
Epoxy


EPC-7
Epoxy Paste


HFSTB-120Z CAN
Satin Black Touch-up Paint


HFSTB-PEN
Satin Black
Touch-up Pen


HFORB-PEN
Oil Rubbed Bronze
Touch-up Pen


Forged Panels

**House of Forgings
is dedicated to
providing superior
products that meet the
highest standards of
architects,
homebuilders
and homeowners.**

We are pleased to provide a full line of prefabricated ornamental iron components. These elegant products allow for the look and feel of a fully custom fabricated iron stair or railing system. In addition to cost savings, installation time is greatly reduced compared to traditional fabrication.

STAIR & RAILING PRODUCTS BY





Rebecca panels paired with
Monte Carlo balusters (shown)

REBECCA

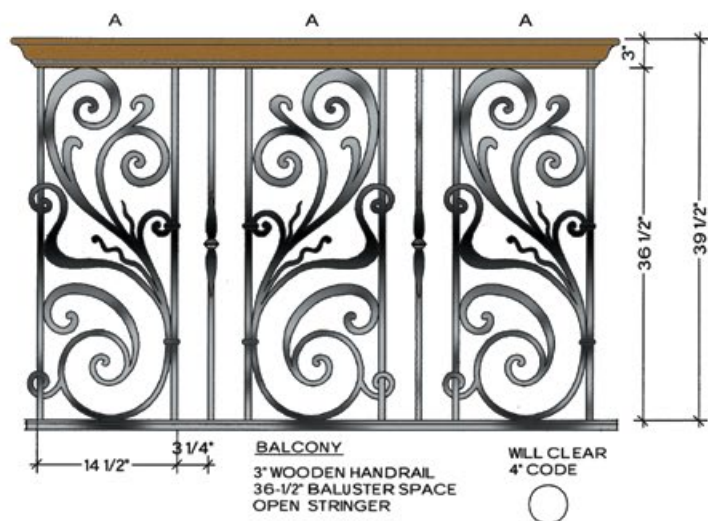
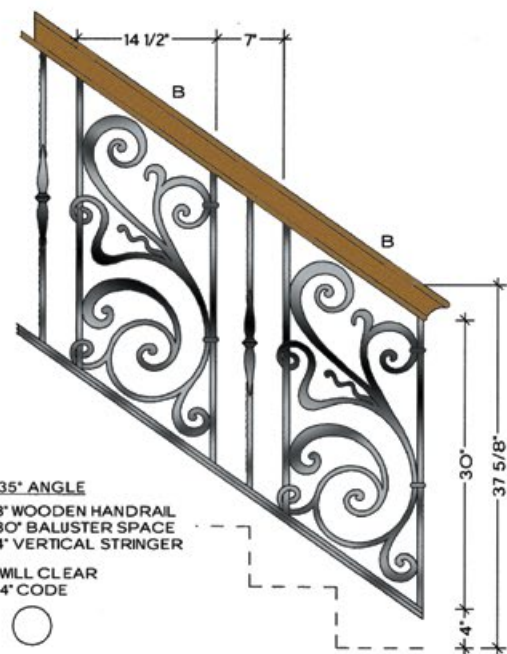


Rebecca HFRB.B1 (shown)

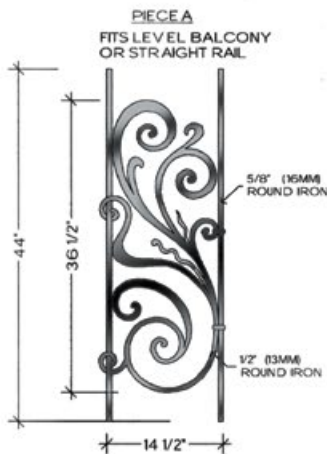
5/8" ROUND
IRON



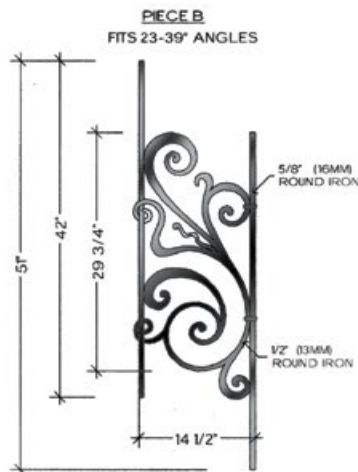
1/2" ROUND
IRON



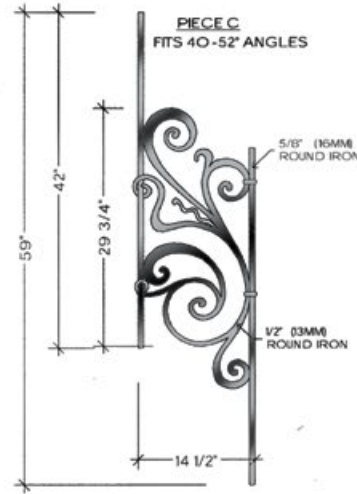
REBECCA



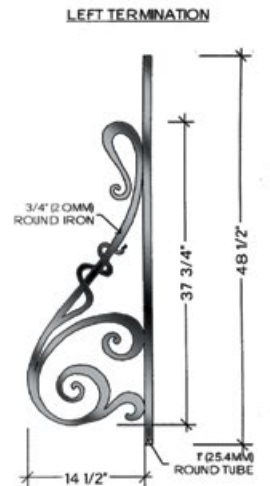
TOP VIEW
A-1
FLAT
HFRB.A1



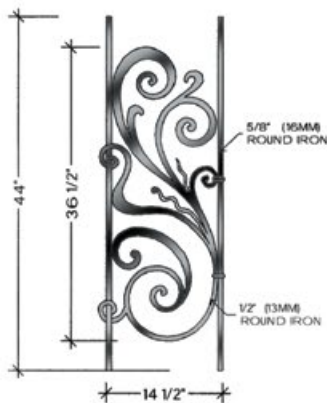
TOP VIEW
B-1
FLAT
HFRB.B1



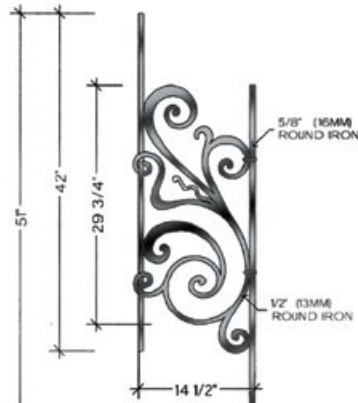
TOP VIEW
C-1
FLAT
HFRB.C1



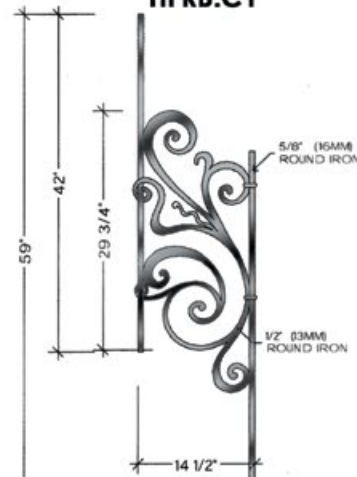
TOP VIEW
4 1/2" RADIUS
HFRB.TERM LF



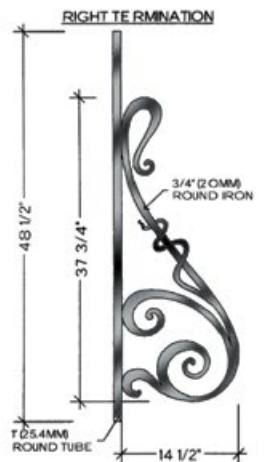
TOP VIEW
A-2
ALL RADIUS FROM 28" TO 20'-0"
HFRB.A2



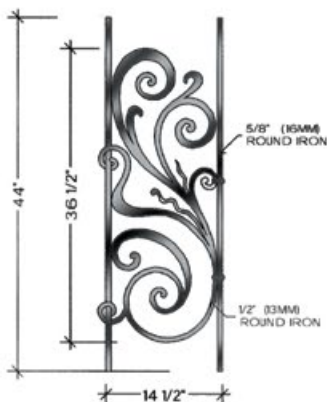
TOP VIEW
B-2
ALL RADIUS FROM 30" TO 20'-0"
HFRB.B2



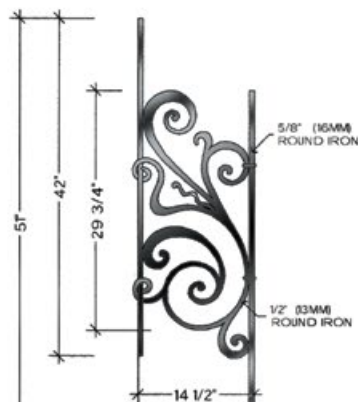
TOP VIEW
C-2
ALL RADIUS FROM 30" TO 20'-0"
HFRB.C2



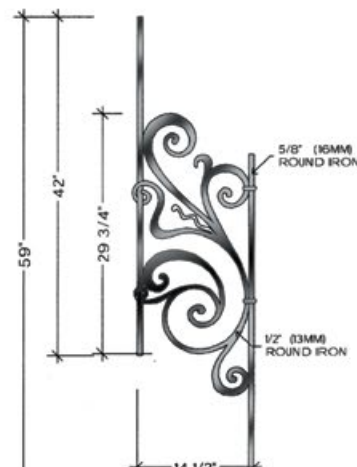
TOP VIEW
4 1/2" RADIUS
HFRB.TERM RT



TOP VIEW
A-3
ALL RADIUS FROM 28" TO 20'-0"
HFRB.A3



TOP VIEW
B-3
ALL RADIUS FROM 30" TO 20'-0"
HFRB.B3



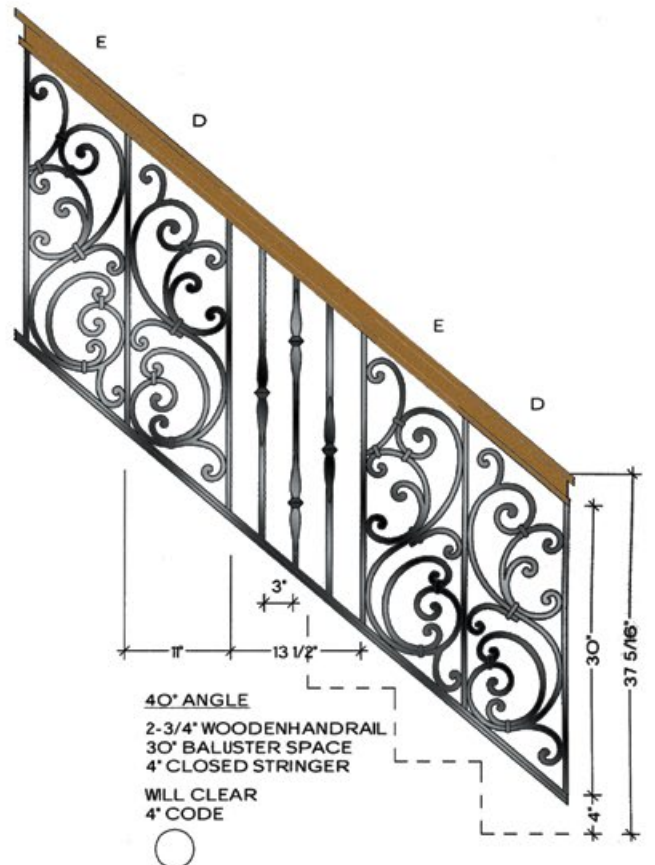
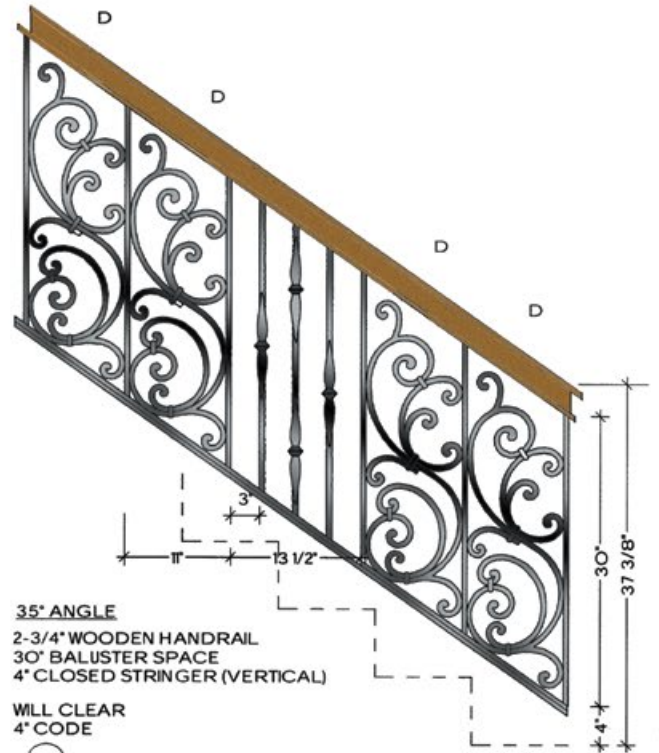
TOP VIEW
C-3
ALL RADIUS FROM 30" TO 20'-0"
HFRB.C3

TUSCANY

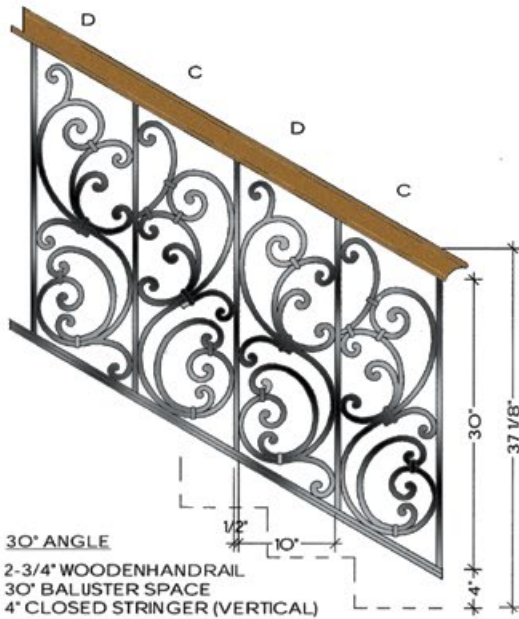


Tuscany HFTU.A1 (shown)

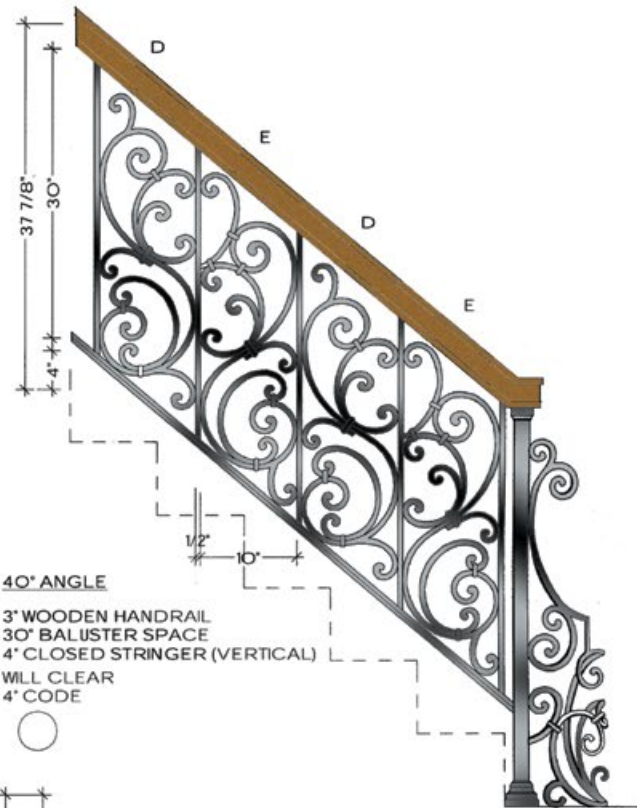
1/2" SQUARE
IRON



TUSCANY



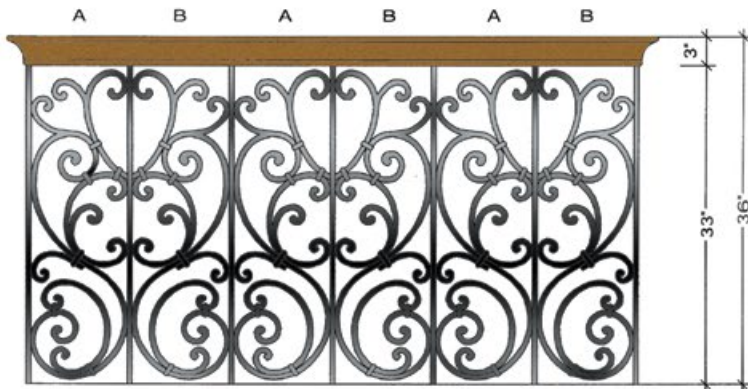
WILL CLEAR
4" CODE



40° ANGLE

3" WOODEN HANDRAIL
30" BALUSTER SPACE
4" CLOSED STRINGER (VERTICAL)
WILL CLEAR
4" CODE

RIGHT TERMINATION
LEFT SIDE VIEW

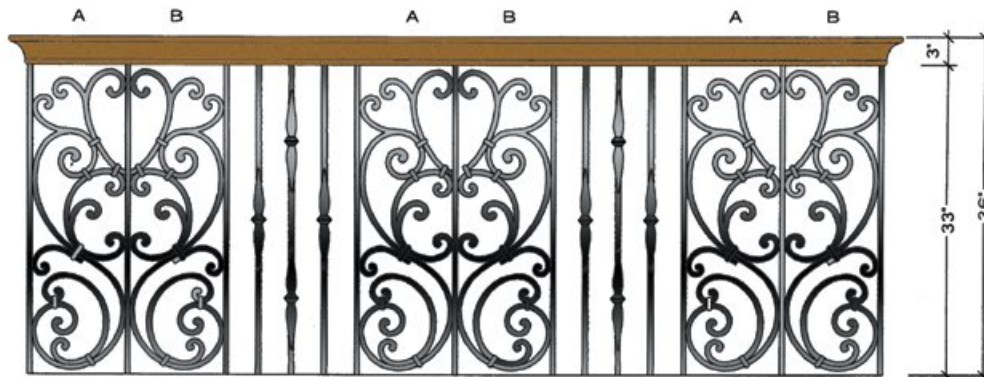


1/2"
10"

BALCONY

3" WOODEN HANDRAIL
33" BALUSTER SPACE

WILL CLEAR
4" CODE



1/2"
10"

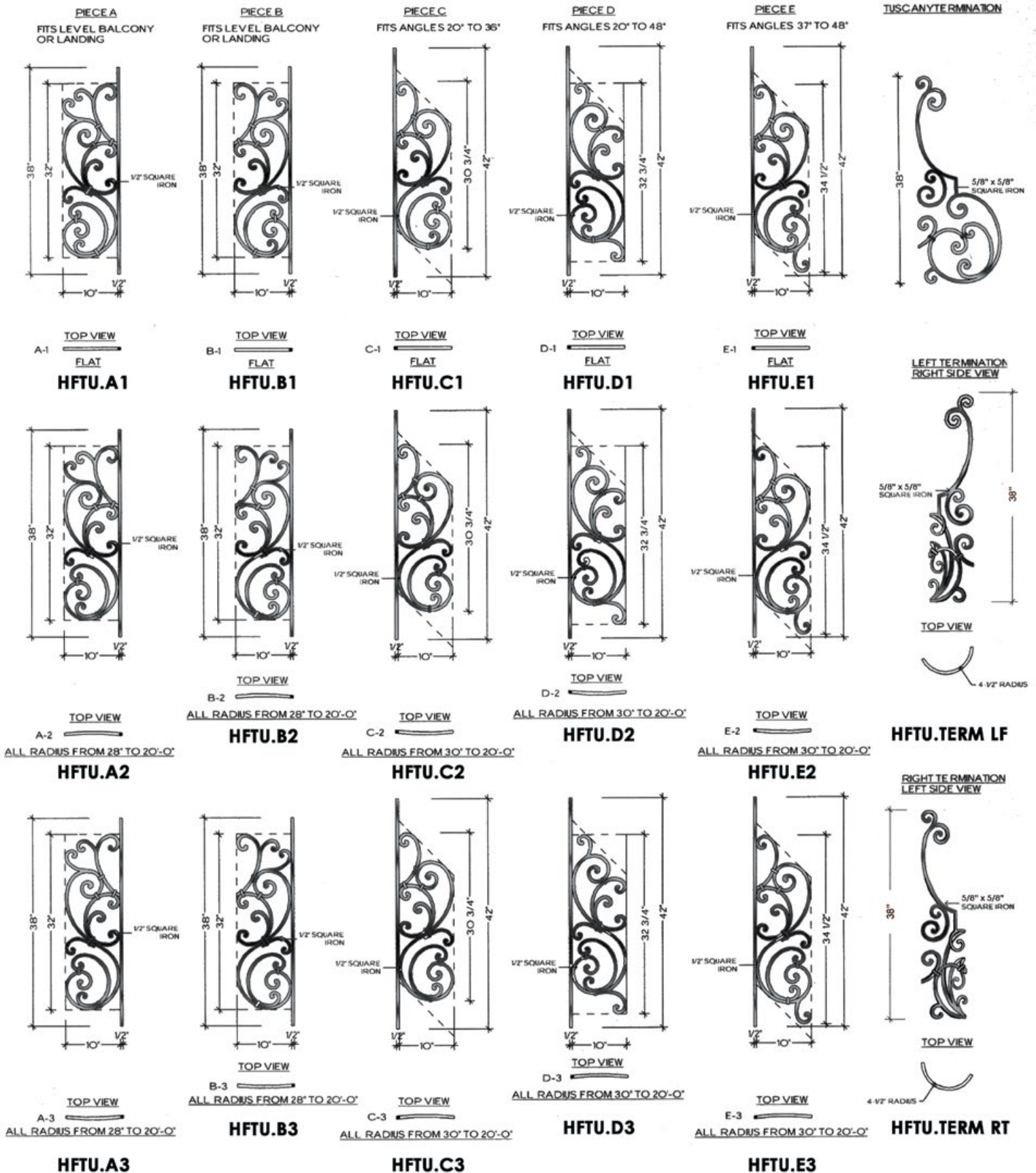
1/2" 3"
14 1/2"

BALCONY

3" WOODEN HANDRAIL
33" BALUSTER SPACE

WILL CLEAR
4" CODE

TUSCANY



All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269



Tuscany panels paired with
Gothic balusters (shown)

SEVILLE

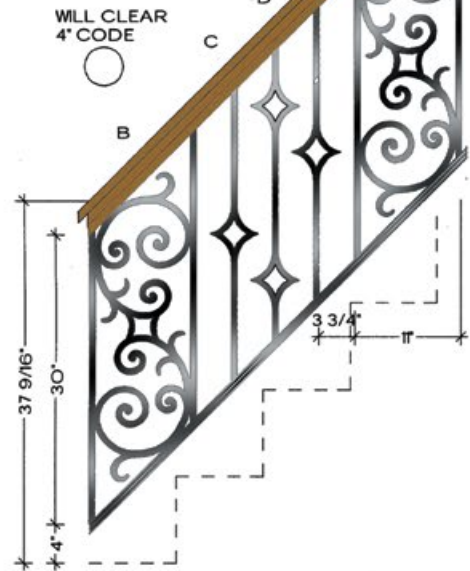


Seville HFSE.A1 (shown)

1/2" SQUARE
IRON

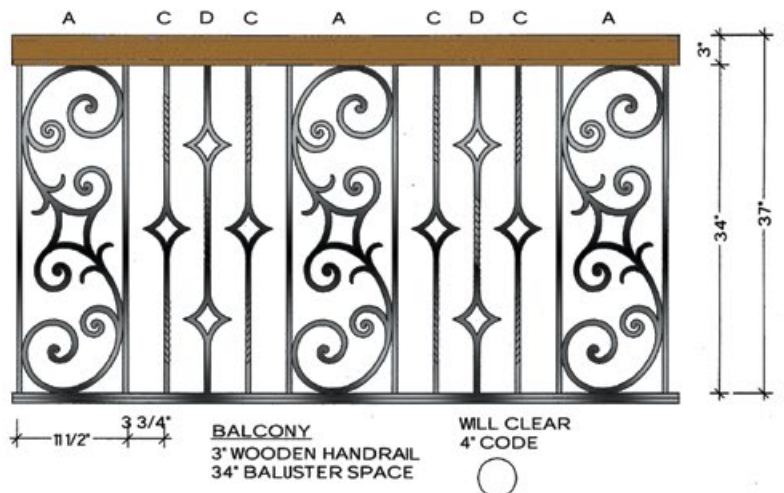
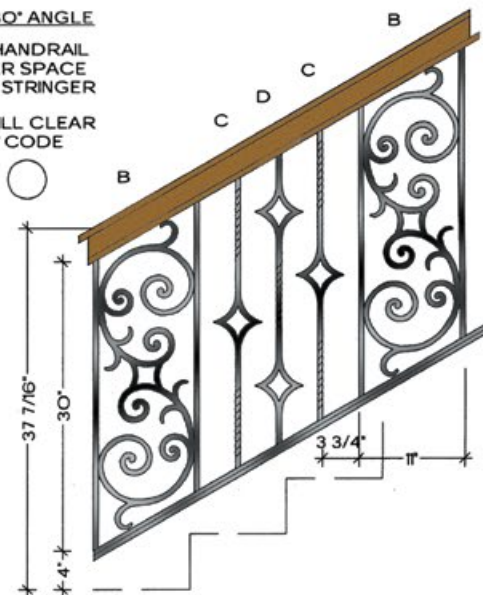


45° ANGLE
2-1/2" WOODEN HANDRAIL
30" BALUSTER SPACE
4" VERTICAL STRINGER

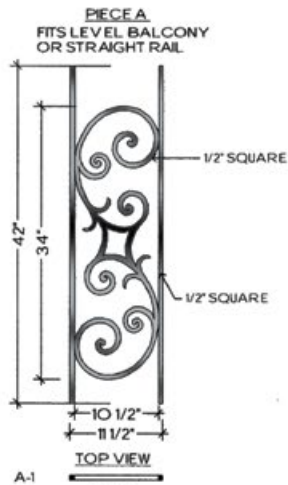


30° ANGLE
3" WOODEN HANDRAIL
30" BALUSTER SPACE
4" VERTICAL STRINGER

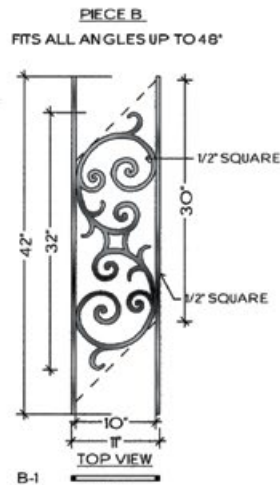
WILL CLEAR
4" CODE



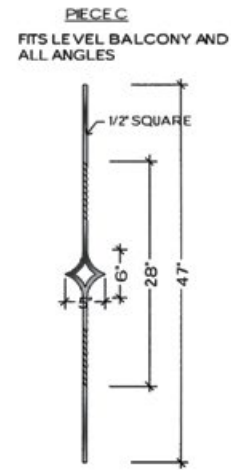
SEVILLE



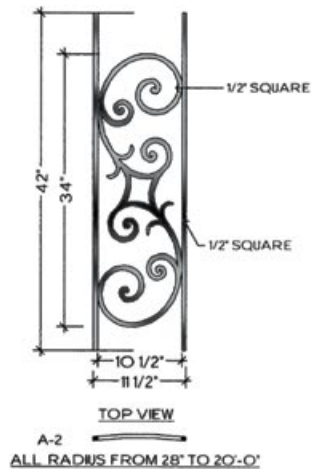
HFSE.A1



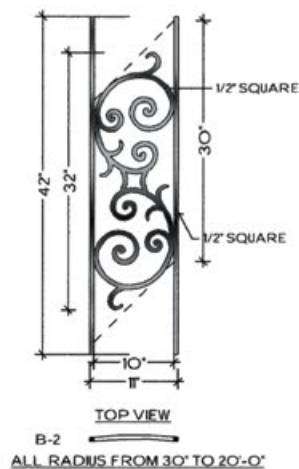
HFSE.B1



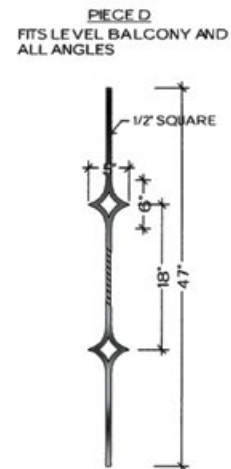
HFSE.C



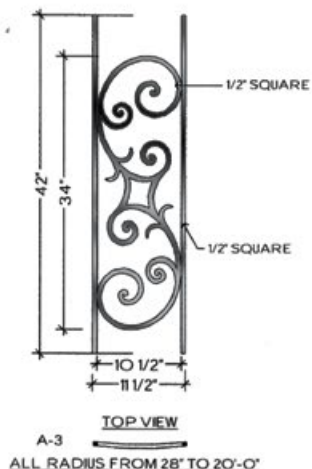
HFSE.A2



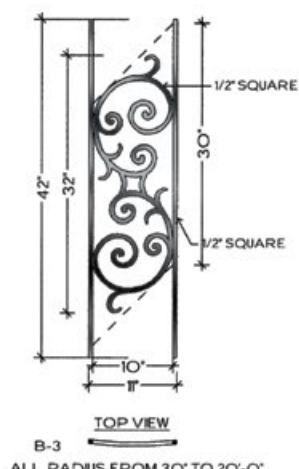
HFSE.B2



HFSE.D



HFSE.A3



HFSE.B3

MILANO

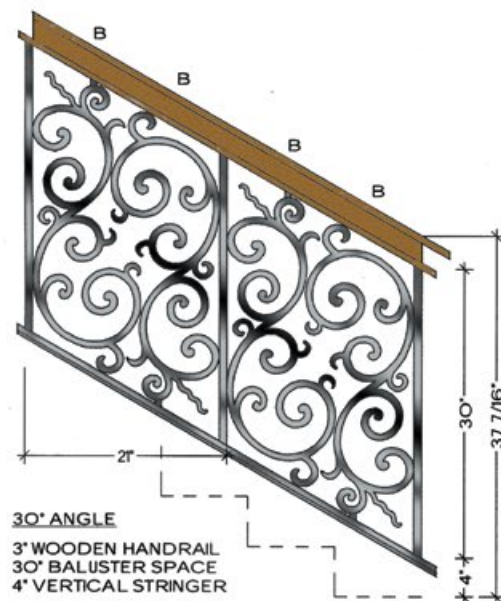


Milano HFMO.A1 (shown)

3/4" SQUARE
TUBE

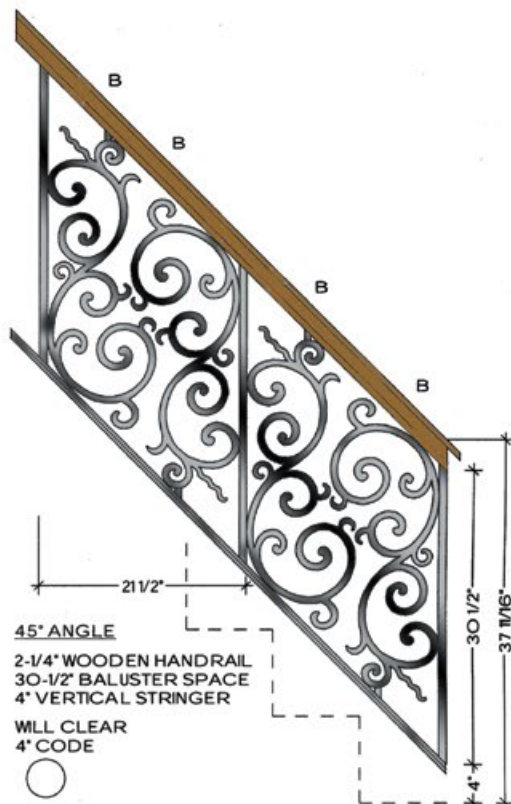


1/2" SQUARE
IRON



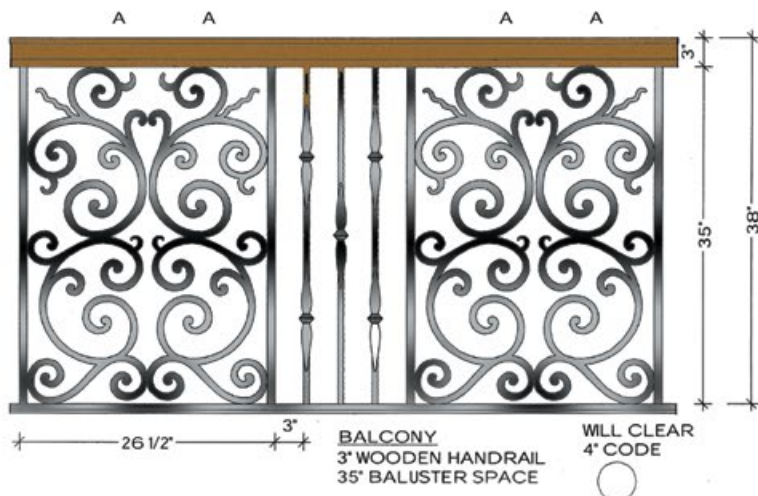
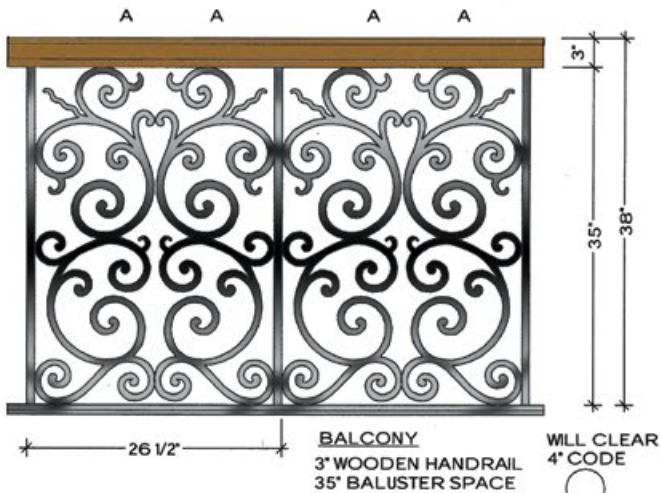
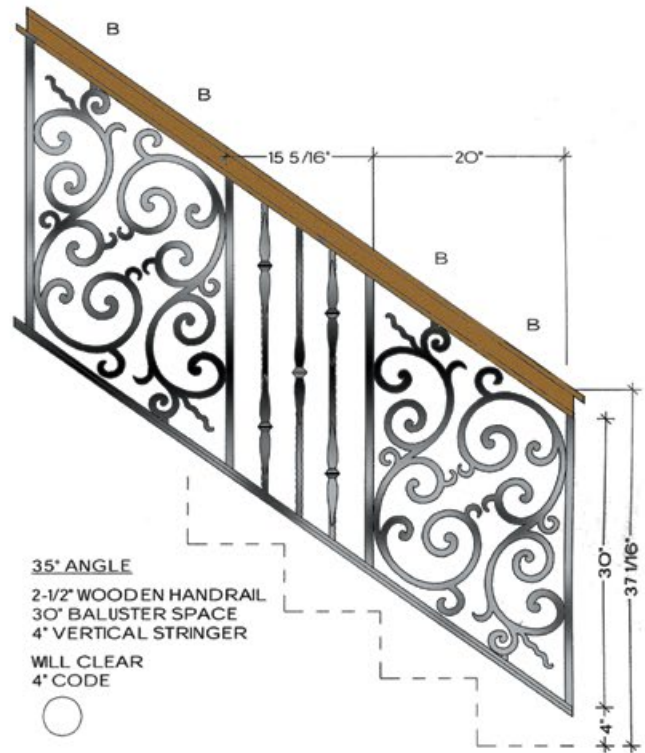
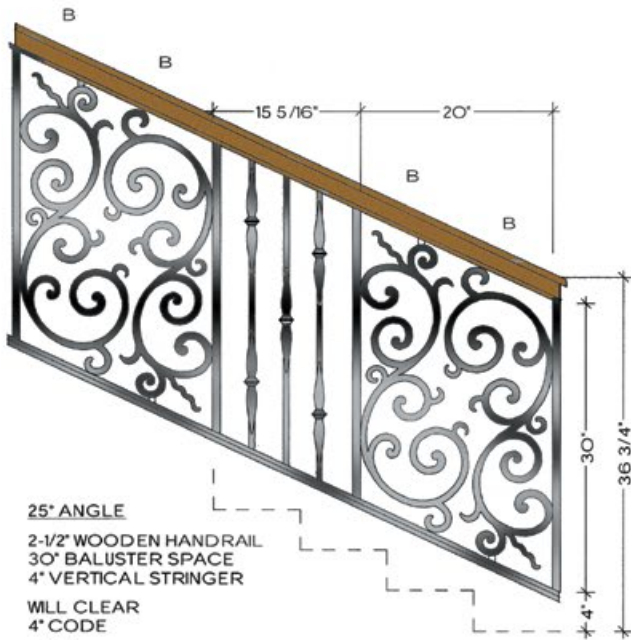
WILL CLEAR
4" CODE

"NOTE: THE MILANO LAYOUT
REQUIRES THE REMOVAL OF
SOME ATTACHED VERTICALS
AND REWELDING SCROLLS TO
PREVIOUS VERTICAL"



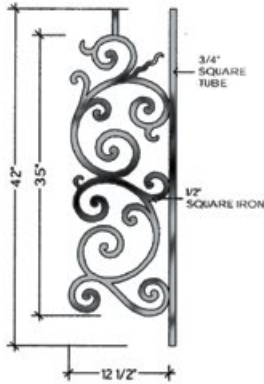
WILL CLEAR
4" CODE

MILANO



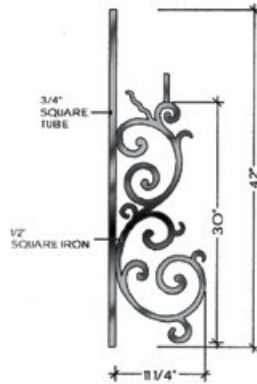
MILANO

PIECE A
FITS LEVEL BALCONY OR
LANDING



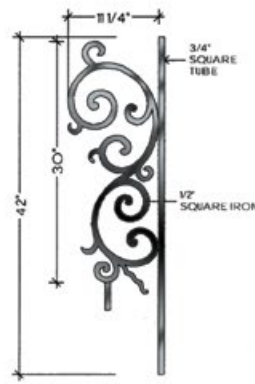
TOP VIEW
A-1
FLAT
HFMO.A1

PIECE B
FITS ALL ANGLES UP TO 48°



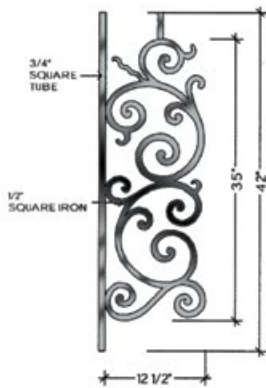
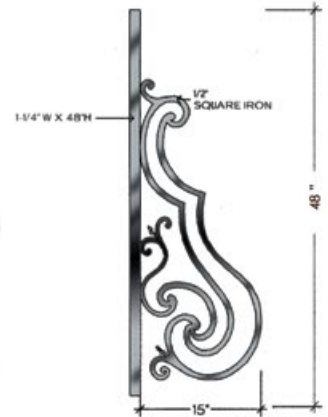
TOP VIEW
B-1
FLAT
HFMO.B1

PIECE B
FITS ALL ANGLES UP TO 48°

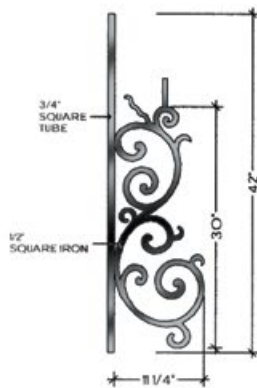


TOP VIEW
B-1
FLAT
HFMO.B1

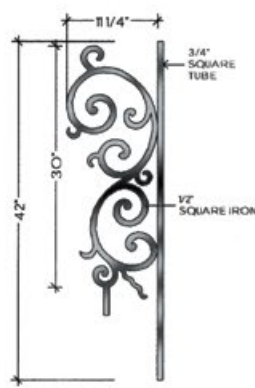
TERMINATION



TOP VIEW
A-2
ALL RADIUS FROM 28" TO 20'-0"
HFMO.A2



TOP VIEW
B-2
ALL RADIUS FROM 30" TO 20'-0"
HFMO.B2



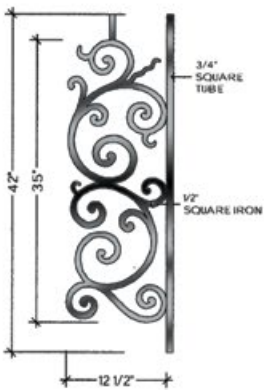
TOP VIEW
B-2
ALL RADIUS FROM 30" TO 20'-0"
HFMO.B2

**LEFT TERMINATION
RIGHT SIDE VIEW**

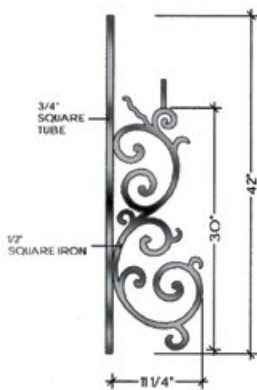


HFMO.TERM LF

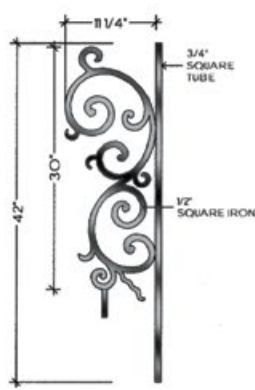
**RIGHT TERMINATION
LEFT SIDE VIEW**



TOP VIEW
A-3
ALL RADIUS FROM 28" TO 20'-0"
HFMO.A3



TOP VIEW
B-3
ALL RADIUS FROM 30" TO 20'-0"
HFMO.B3



TOP VIEW
B-3
ALL RADIUS FROM 30" TO 20'-0"
HFMO.B3



HFMO.TERM RT



BORDEAUX

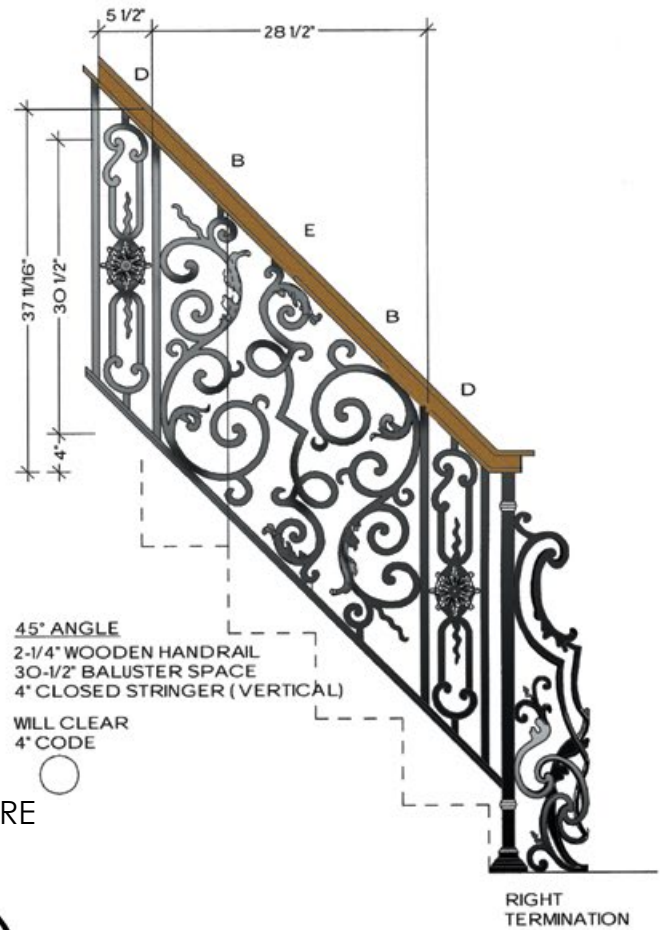


Bordeaux HFBX.A1 (shown)

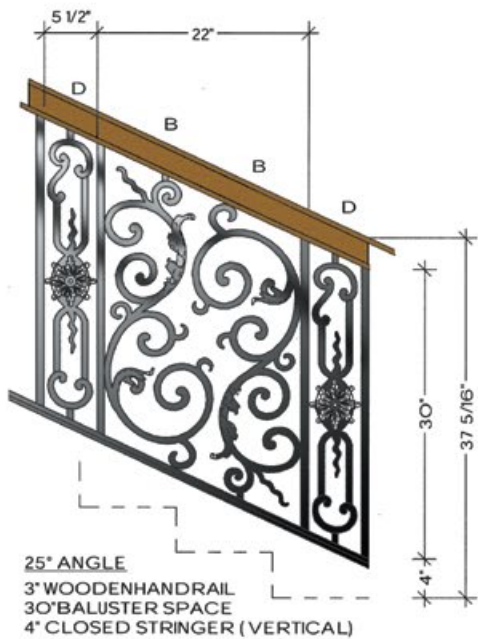
3/4" SQUARE
TUBE



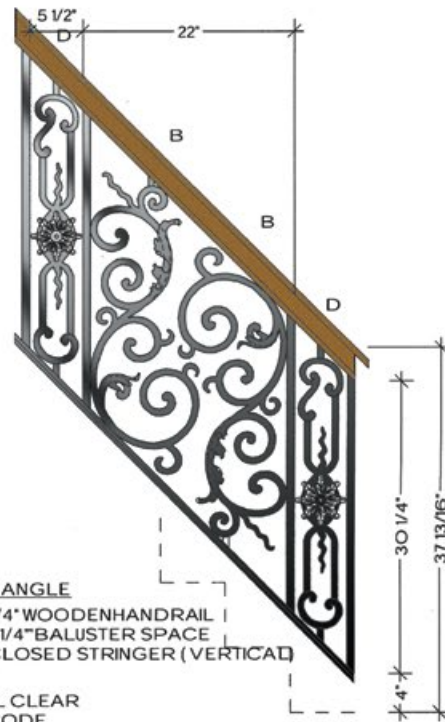
5/8" SQUARE
IRON



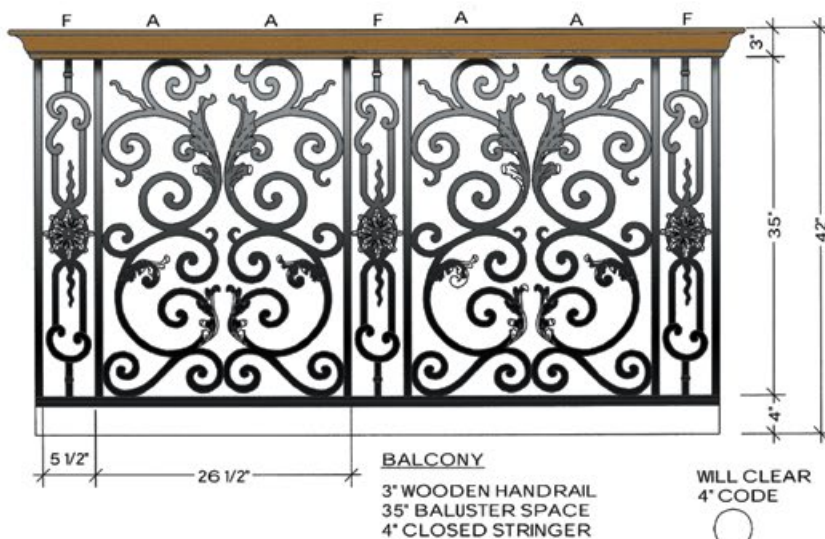
BORDEAUX



WILL CLEAR
4" CODE



WILL CLEAR
4" CODE

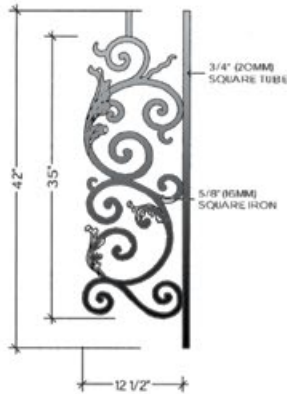


WILL CLEAR
4" CODE



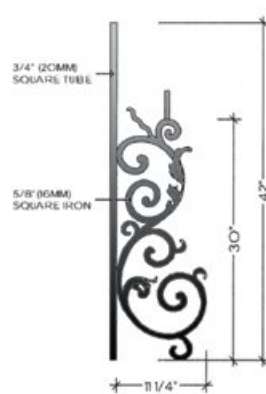
BORDEAUX

PIECE A
FITS LEVEL BALCONY OR
STRAIGHT RAILS



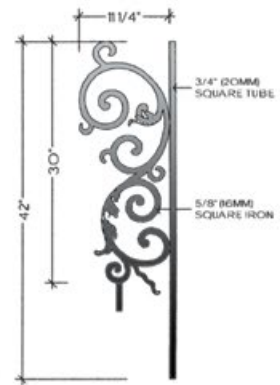
TOP VIEW
A-1 **FLAT**
HFBX.A1

PIECE B
FITS ALL ANGLES UP TO 48°

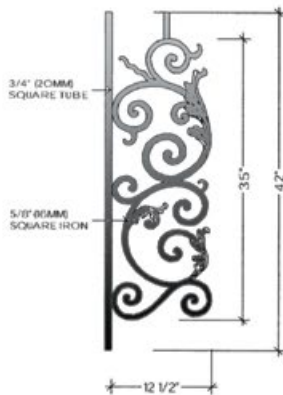


TOP VIEW
B-1 **FLAT**
HFBX.B1

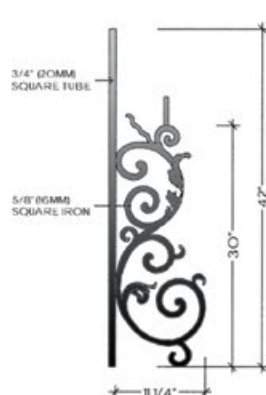
PIECE B
FITS ALL ANGLES UP TO 48°



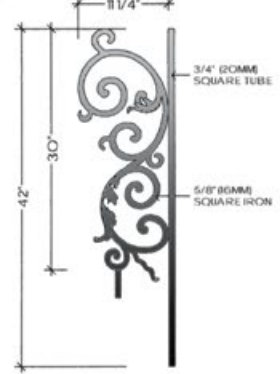
TOP VIEW
B-1 **FLAT**
HFBX.B1



TOP VIEW
A-2
ALL RADIUS FROM 28" TO 20'-0"
HFBX.A2



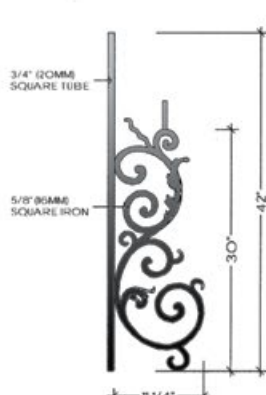
TOP VIEW
B-2
ALL RADIUS FROM 30" TO 20'-0"
HFBX.B2



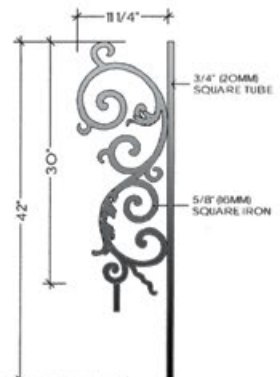
TOP VIEW
B-2
ALL RADIUS FROM 30" TO 20'-0"
HFBX.B2



TOP VIEW
A-3
ALL RADIUS FROM 28" TO 20'-0"
HFBX.A3



TOP VIEW
B-3
ALL RADIUS FROM 30" TO 20'-0"
HFBX.B3



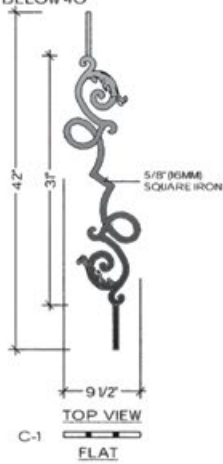
TOP VIEW
B-3
ALL RADIUS FROM 30" TO 20'-0"
HFBX.B3

All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,820,111 & No. 6,059,269

BORDEAUX

PIECE C
FITS ONLY INCLINE ANGLES
BELOW 40°



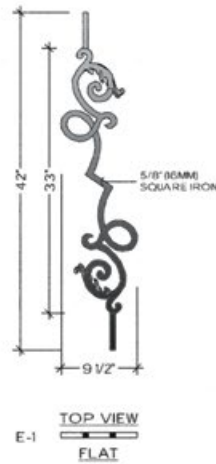
HFBX.C1

PIECE D
FITS ALL ANGLES



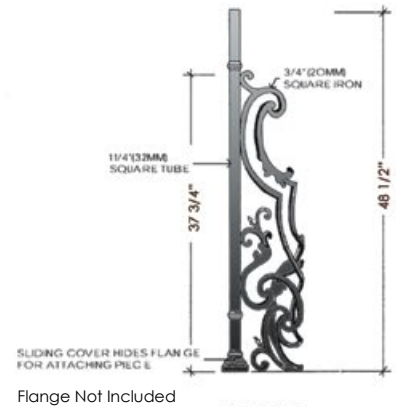
HFBX.D

PIECE E
FITS ONLY ANGLES ABOVE 40°



HFBX.E1

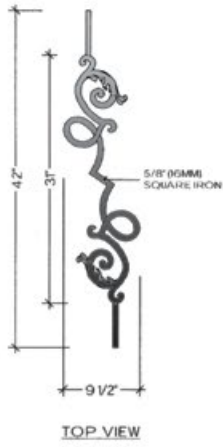
**RIGHT TERMINATION
INSIDE VIEW**



Flange Not Included



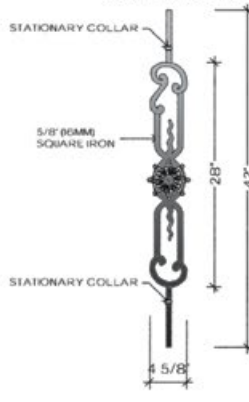
HFBX.TERM RT



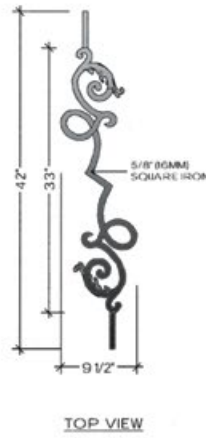
ALL RADIUS FROM 30° TO 20°-0°

HFBX.C2

PIECE F
FITS LEVEL BALCONY
OR STRAIGHT RAIL



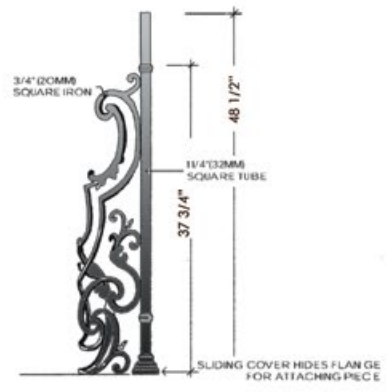
HFBX.F



ALL RADIUS FROM 30° TO 20°-0°

HFBX.E2

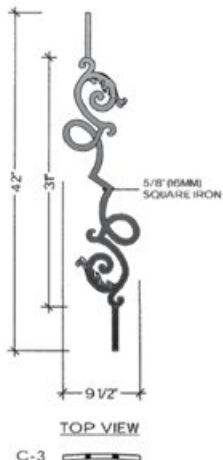
**LEFT TERMINATION
INSIDE VIEW**



Flange Not Included

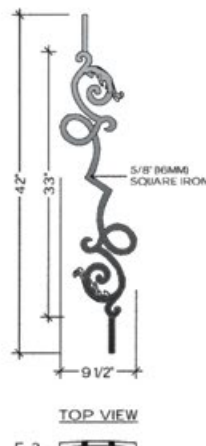


HFBX.TERM LF



ALL RADIUS FROM 30° TO 20°-0°

HFBX.C3



ALL RADIUS FROM 30° TO 20°-0°

HFBX.E3

REGENCY

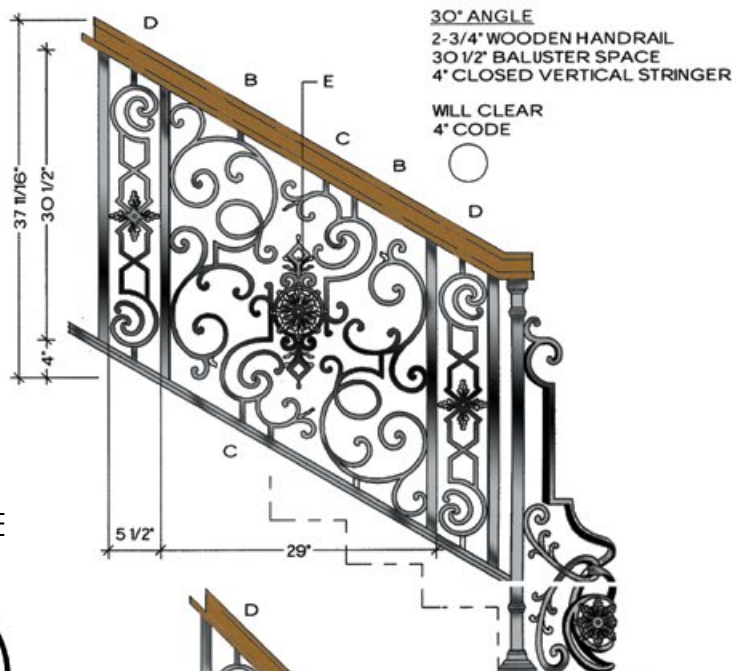


Regency HFREA1 (shown)

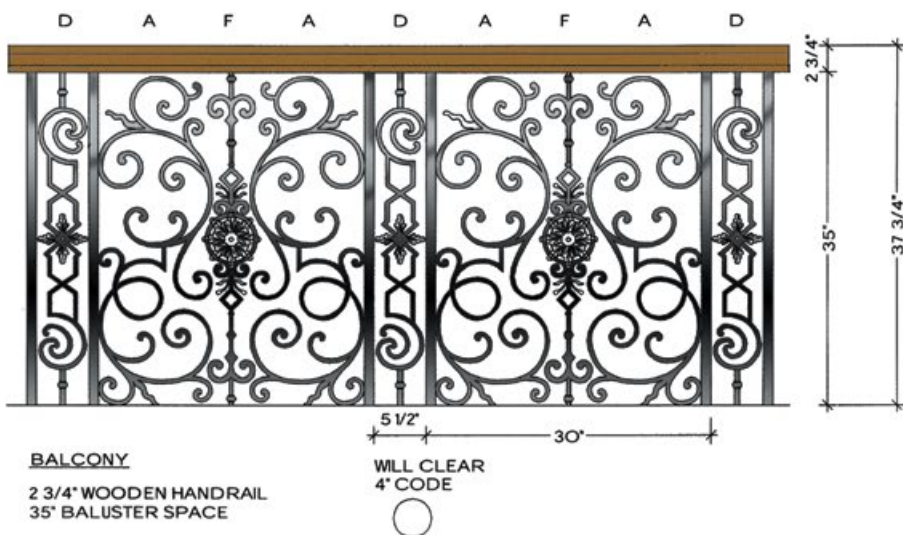
1" SQUARE
TUBE



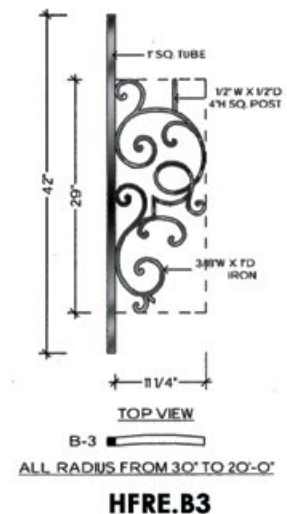
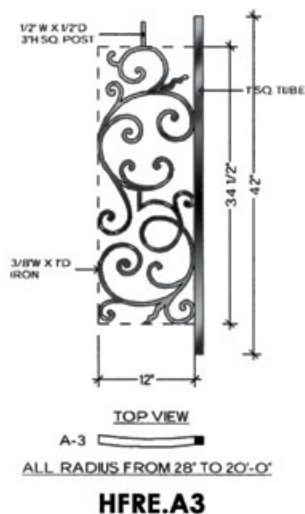
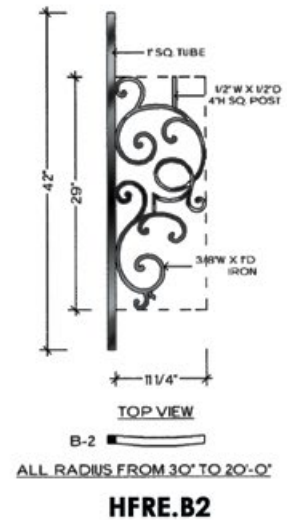
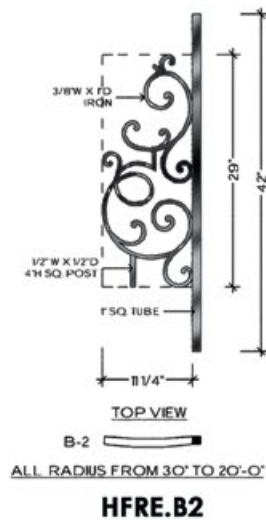
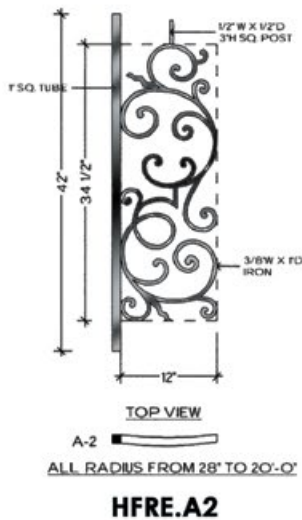
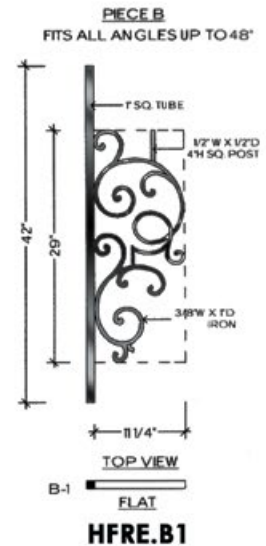
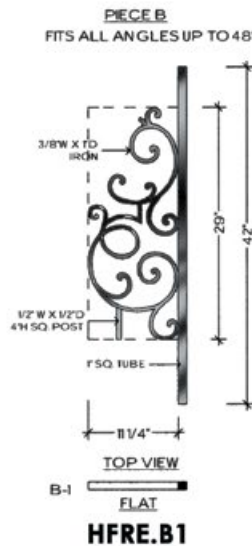
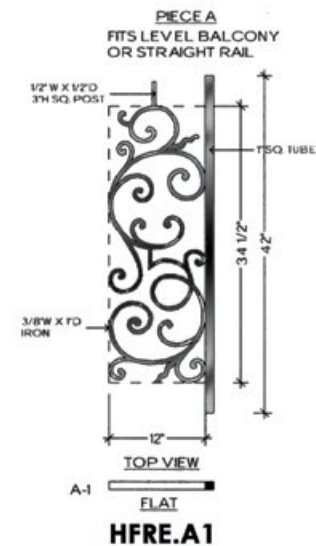
3/8" X 1"
FLAT IRON



RIGHT REGENCY
TERMINATION

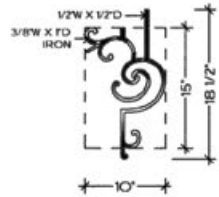


REGENCY

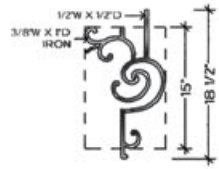


REGENCY

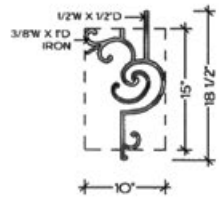
PIECE C
FITS ALL ANGLES UP TO 48°



TOP VIEW
FLAT
HFRE.C1



TOP VIEW
ALL RADIUS FROM 30° TO 20°-0°
HFRE.C2



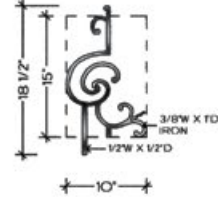
TOP VIEW
ALL RADIUS FROM 30° TO 20°-0°
HFRE.C3

PIECE D
FITS ALL ANGLES & LEVEL BALCONY

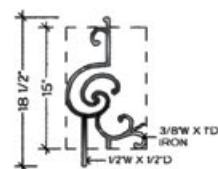


TOP VIEW
FLAT
HFRE.D

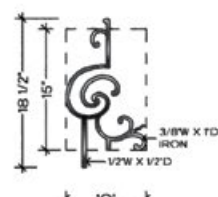
PIECE C
FITS ALL ANGLES UP TO 48°



TOP VIEW
FLAT
HFRE.C1

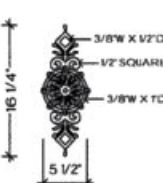


TOP VIEW
ALL RADIUS FROM 30° TO 20°-0°
HFRE.C2



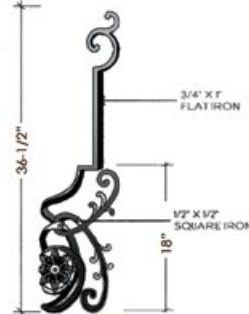
TOP VIEW
ALL RADIUS FROM 30° TO 20°-0°
HFRE.C3

PIECE E
FITS ALL ANGLES



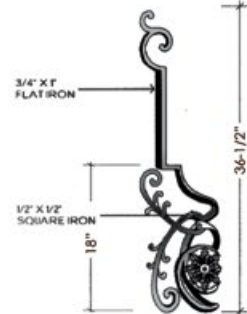
HFRE.E

LEFT SIDE TERMINATION
RIGHT SIDE VIEW

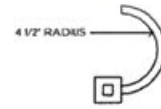


HFRE.TERM LF

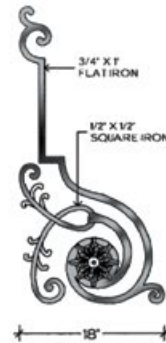
RIGHT SIDE TERMINATION
LEFT SIDE VIEW



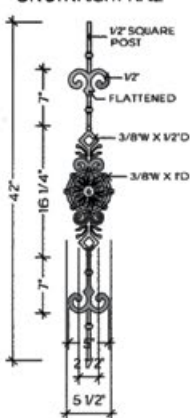
HFRE.TERM RT



TERMINATION



PIECE F
FITS LEVEL BALCONY OR STRAIGHT RAIL



TOP VIEW
FLAT
HFRE.F



U.S. Pat.
No. 5,820,111
No. 6,059,269

Regency panels (shown)

Regency[©] 71

Wood Products

**At House of Forgings
we provide much
more than just forged
iron products, we
boast an extensive
line of wood
components
as well.**

From handrails to treads, we carry virtually all components necessary to create the staircase or balcony you have envisioned. All products are stocked in Red Oak or Paint Grade, ready for immediate shipping. Components are packaged and shipped with the utmost integrity ensuring that your order will arrive on time and undamaged.

STAIR & RAILING PRODUCTS BY





Elegante-Column newels (RO-4480/RO-4485)
paired with Twist/Scroll balusters (shown)

BLANKS



*4913-41

HT. 41"
W = 1-1/4"



5067-39

HT. 39"
W = 1-1/4"

5067-41

HT. 41"
W = 1-1/4"

* SPECIAL ORDER IN RED OAK

CLASSIC



CLASSIC



* SPECIAL ORDER



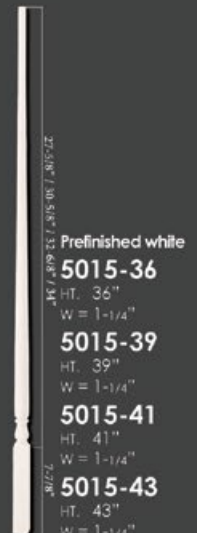
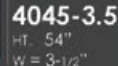
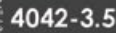
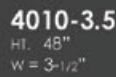
* SPECIAL ORDER

All newels stocked in Red Oak (RO), all balusters stocked in prefinished white (PG)

REMINGTON



MAGNOLIA



CONCORD



ELEGANTE-COLUMN



4480
HT. 56"
W = 5-1/2"



4485-5
HT. 56"
W = 3-1/4"



4485
HT. 48"
W = 3-1/4"

ELEGANTE-TWIST



4440
HT. 56"
W = 5-1/2"



4450-5
HT. 56"
W = 3-1/4"



4450
HT. 48"
W = 3-1/4"

All Elegante newels and balusters stocked in Red Oak (RO)

BOX NEWELS



Contemporary
Box Newel
4191
HT. 56"
W = 3-1/4"



Contemporary
Stabilizer Newel
4191-SP
HT. 43"
W = 3"



Plain Box
Newel
961-56
HT. 56"
W = 4-1/2"



Recessed Panel
Box Newel
4291
HT. 56"
W = 6"



All box newels come with both
square and pyramid tops

BOX NEWELS



Adjustable
Box Newel
4592
HT. 56"
W = 5"
Plain Box
Newel
4691
HT. 56"
W = 6-1/4"



Plain Newel
4592-PLAIN
HT. 56"
W = 3-1/2"



Stabilizer Newel
4592-SP
HT. 43"
W = 3"



Raised Panel
Box Newel
4791
HT. 56"
W = 6-1/4"



Fluted Box
Newel
4891
HT. 56"
W = 6-1/4"



Recessed Panel
Box Newel
4991
HT. 56"
W = 6-1/4"

All box newels stocked in Red Oak (RO)



Elegante-Column newels (RO-4480/RO-4485)
paired with Tuscan balusters, Special wedge
shaped double end starting step(shown)

HANDRAIL & FITTINGS

6040



6040
Round Wall Rail
Diameter: 1-5/8"

6010



Colonial Hand Rail
HT. 2-3/8"
W. 2-1/4"

6010 Straight Rail
6010-B Bending Rail
bending rail includes moulding

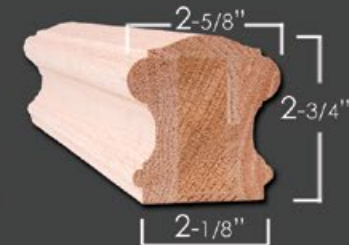
6210



Traditional Hand Rail
HT. 2-3/8"
W. 2-5/8"

6210 Straight Rail
6210-B Bending Rail
bending rail includes moulding

6710



Prestige Hand Rail
HT. 2-3/4"
W. 2-5/8"

6710 Straight Rail
6713 Bending Rail
bending rail includes moulding

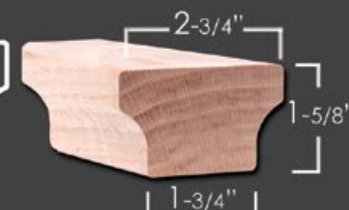
6002



Modern Hand Rail
HT. 1-5/8"
W. 2-3/4"

6002 Straight Rail
Available in 8' & 16'
no fittings available

6084



Modern Hand Rail
HT. 1-3/4"
W. 2-5/8"

6084 Straight Rail
Available in 8' & 16'
no fittings available

RETURNED END



- 7009
- 7209
- 7709



OPENING CAP



- 7019
- 7219
- 7719



TANDEM CAP



- 7020
- 7220
- 7720

OVER EASING



- 7013
- 7213
- 7713

UP EASING 90 DEGREE



- 7012
- 7212
- 7712
- 7014
- 7214
- 7714



START EASING WITH CAP



- 7010
- 7210
- 7710

All handrail and fittings stocked in Red Oak (RO)

LEVEL QUARTER TURN



LEVEL QUARTER TURN WITH CAP



LEFT & RIGHT HAND S-TURNS



LEFT & RIGHT HAND TURNOUTS



2 RISE STRAIGHT GOOSENECK



LEFT & RIGHT HAND VOLUTES



2 RISE STRAIGHT GOOSENECK WITH CAP



2 RISE LEFT & RIGHT HAND GOOSENECK



2 RISE LEFT & RIGHT HAND GOOSENECK WITH CAP



All handrail and fillings stocked in Red Oak (RO)

TREADS/STEPS/LUMBER/PLY

TREADS

RO-8070

Red Oak Bull Nose Tread
1-1/16" x 11-1/2" x 42, 48, 54,
60, 72, 84, 96"



CLASSIC TREADS

RO-8070-13 x

Red Oak Tread
1-1/16" x 13" x 48, 60, 72, 96"

RO-8070-18 x

Red Oak Tread
1-1/16" x 18" x 48, 60, 72, 84"

RO-8070-20 x 60

Red Oak Tread
1-1/16" x 20" x 60"

RO-8070-20 x 72

Red Oak Tread
1-1/16" x 20" x 72"

RO-8070-24 x

Red Oak Tread
1-1/16" x 24" x 60", 72", 84", 96", 120"

RO-8070-48 x 48

Red Oak Tread
1-1/16" x 48" x 48"

RO-8070-60 x 60

Red Oak Tread
1-1/16" x 60" x 60"

RO-8070-48-MR

1-1/16" x 11-1/2" x 48"

RO-8070-54-MR

1-1/16" x 11-1/2" x 54"

RO-8070-60-MR

1-1/16" x 11-1/2" x 60"

Mitered Return(MR)(Reversible)

Overall length does not include mitered return



REMODEL TREAD WITH RISER

TREAD

Red Oak Bull Nose Tread with Cove
1-1/16" x 10-1/2" x 42, 54, 60"

RISER

Red Oak Riser
5/8" x 7-1/2" x 42, 54, 60"

RETRO-42 / RETRO-54 / RETRO-60



REMODEL RETURN TREAD WITH RISER

TREAD

Red Oak Bull Nose Tread with Cove
1-1/16" x 10-1/2" x 48, 54, 60"

RISER

Red Oak Riser
5/8" x 7-1/2" x 48, 54, 60"

RETRO-48MR / RETRO-54MR / RETRO-60MR



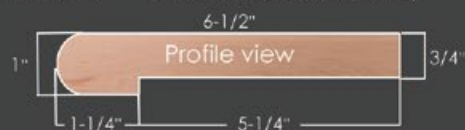
BULL NOSED LANDING TREAD

8090-6

RED OAK

8090-6B

RED OAK BENDING(26 pieces)



TONGUE & GROOVED BULL NOSED LANDING TREAD

8090-6-G

RED OAK(grooved)

6-1/2"



TONGUE & GROOVED LUMBER

8095-8-T&G

RED OAK (tongue & grooved)



8095-12-T&G

RED OAK (tongue & grooved)



1" BULL NOSING

8080

RED OAK

8080-B

RED OAK BENDING
(5 pieces)





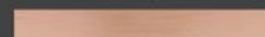
DOUBLE END STARTING STEP

Diameter: 13-3/4"
8015-48 (48" throat) (72" overall)
8015-54 (54" throat) (78" overall)
8015-60 (60" throat) (84" overall)
 Red Oak(RO)

Comes with:
 1" Thick Tread,
 6-3/4" Tall Riser
 Cove & Quarter Round Moulding

STARTER STEP VENEER

Width: 8"
 Length: 120"
RO-VENEER (Red Oak)



SINGLE END STARTING STEP

Diameter: 13-3/4"
8010-48 (48" throat) (60" overall)
8010-60 (60" throat) (72" overall)
8010-72 (72" throat) (84" overall)
 Red Oak(RO)

Comes with:
 1" Thick Tread,
 6-3/4" Tall Riser
 Cove & Quarter Round Moulding



SPECIAL WEDGE SHAPED DOUBLE END STARTING STEP

Diameter: 12-3/4" (small end)
 Diameter: 18-1/2" (large end)
RO-8915-48 (48" throat) (73-1/2" overall)
RO-8915-54 (54" throat) (79-1/2" overall)
 (Reversible)
 Red Oak(RO)

Comes with:
 1" Thick Tread,
 6-3/4" Tall Riser
 Cove & Quarter Round Moulding



FALSE END STARTING STEP

Diameter: 13-3/4" Diameter: 17-1/2"
 Length: 17-5/8" overall Length: 21-3/4" overall
8011 **8012**
 Red Oak(RO)

Comes with:
 1" Thick Tread,
 6-3/4" Tall Riser
 Cove & Quarter Round Moulding

PLYWOOD

PLY-1/4-MDF	MDF 1/4" x 4' x 8'	Half Sheet 1/4" x 2' x 8'
PLY-3/4-MDF	MDF 3/4" x 4' x 8'	
PLY-1/8-RO	Red Oak 1/8" x 4' x 8'	Half Sheet 1/4" x 2' x 8'
PLY-1/4-RO	Red Oak 1/4" x 4' x 8'	Half Sheet 1/4" x 2' x 8'
PLY-1/2-RO	Red Oak 1/2" x 4' x 8'	
PLY-3/4-RO	Red Oak 3/4" x 4' x 8'	
PLY-1/8-Birch	Birch 1/8" x 4' x 8'	
PLY-1/4-Birch	Birch 1/4" x 4' x 8'	Half Sheet 1/4" x 2' x 8'
PLY-1/2-Birch	Birch 1/2" x 4' x 8'	
PLY-3/4-Birch	Birch 3/4" x 4' x 8'	
PLY-3/8-Bending	Red Oak 3/8" x 4' x 8' (bending board)	

LUMBER

RO-06	Red Oak 3/4" x 5-1/2" S4S Lumber
RO-08	Red Oak 3/4" x 7-1/4" S4S Lumber
RO-08-B	Red Oak 3/4" x 7-1/4" Bending(29 pieces)
RO-12	Red Oak 3/4" x 11-1/4" S4S Lumber
MDF-06	MDF 11/16" x 5-1/4"
MDF-08	MDF 11/16" x 7-1/4"
MDF-12	MDF 11/16" x 11-1/4"

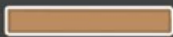
WOOD MOULDING & FLEXIBLE TRIM



RO-C8	Red Oak 2-1/2" x 11/16" Colonial Casing
PG-C8	Paint Grade 2-1/2" x 11/16" Colonial Casing
FLEX-C8	Paint Grade 2-1/2" x 11/16" Colonial Casing



PG-CAP MOULD	Paint Grade 1-1/8" x 3/8" Cap Mould
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RO-6007	Red Oak 1-3/4" Filet
PG-6007	Paint Grade 1-3/4" Filet



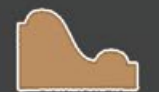
RO-6050	Red Oak 1-1/4" Filet
PG-6050	Paint Grade 1-1/4" Filet



RO-PM-1	Red Oak 11/16" x 1/-1/4" RAB. Panel Mould
PG-PM-1	Paint Grade 11/16" x 1/-1/4" RAB. Panel Mould
Flex-PM-1	Flexible Smooth 11/16" x 1/-1/4" RAB. Panel Mould
Flex-PM-1-WG	Flexible Wood Grain 11/16" x 1/-1/4" RAB. Panel Mould (1/4" Offset)



RO-PM-2	Red Oak 11/16" x 1/-1/4" RAB. Panel Mould
PG-PM-2	Paint Grade 11/16" x 1/-1/4" RAB. Panel Mould
Flex-PM-2	Flexible Smooth 11/16" x 1/-1/4" RAB. Panel Mould
Flex-PM-2-WG	Flexible Wood Grain 11/16" x 1/-1/4" RAB. Panel Mould (3/4" Offset)



RO-PM-5	Red Oak 11/16" x 1-1/8" Flat Panel Mould
PG-PM-5	Paint Grade 11/16" x 1-1/8" Flat Panel Mould
Flex-PM-5	Flexible Smooth 11/16" x 1-1/8" Flat Panel Mould
Flex-PM-5-WG	Flexible Wood Grain 11/16" x 1-1/8" Flat Panel Mould



RO-8050	Red Oak 7/16" x 3/4" Base Shoe Mould
Flex-MS-127	Flexible Smooth 7/16" x 3/4" Base Shoe Mould
Flex-MS-127-WG	Flexible Wood Grain 7/16" x 3/4" Base Shoe Mould



RO-8060	Red Oak 3/4" x 3/4" Cove Mould
PG-8060	Paint Grade 3/4" x 3/4" Cove Mould
Flex-MS-92	Flexible Smooth 3/4" x 3/4" Cove Mould
Flex-MS-92-WG	Flexible Wood Grain 3/4" x 3/4" Cove Mould



RO-8065	Red Oak 1/2" x 1/2" Cove Mould
PG-8065	Paint Grade 1/2" x 1/2" Cove Mould
Flex-MS-101	Flexible Smooth 1/2" x 1/2" Cove Mould
Flex-MS-101-WG	Flexible Wood Grain 1/2" x 1/2" Cove Mould



Flex-LS-105	Flexible Smooth 3/4" x 3/4" Quarter Round Mould
Flex-LS-105-WG	Flexible Wood Grain 3/4" x 3/4" Quarter Round Mould

ACCESSORIES

WALL RAIL BRACKET

1-1/4" x 2-3/8" Mounting Plate
3" Extension From Wall



HFBC.3002 (BRUSHED CHROME)
HFCV.3002 (COPPER VEIN)
HFORB.3002 (OIL RUBBED BRONZE)
HFORC.3002 (OIL RUBBED COPPER)
HFPB.3002 (POLISHED BRASS)
HFSC.3002 (SATIN CLEAR)
HFSP.3002 (SILVER VEIN)
HFSTB.3002 (SATIN BLACK)

HANDRAIL BRACKET

2-1/16" Rd. Mounting Plate
3" Extension From Wall



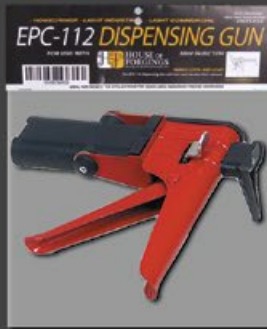
HFBC.3003 (BRUSHED CHROME)
HFAN.3003 (ANTIQUE NICKEL)
HFCE.3003 (CHROME)
HFNL.3003 (NICKEL)
HFCV.3003 (COPPER VEIN)
HFORB.3003 (OIL RUBBED BRONZE)
HFORC.3003 (OIL RUBBED COPPER)
HFSC.3003 (SATIN CLEAR)
HFSP.3003 (SILVER VEIN)
HFSTB.3003 (SATIN BLACK)
HFVB.3003 (VINTAGE BRASS)

WOOD GLUE & FILLER



FAM-O-WOOD
RO-9208 (Red Oak)

EPOXY GUN-EPC-112



EPOXY-EPC-410



EPOXY PASTE EPC-7



OAK ROSETTES



RO-7033
4"x 5-1/2"
(Red Oak)

RO-7037
4"x 5-1/2"
(Red Oak)

RO-7039
4"x 4"
(Red Oak)

OAK PLUGS



RO-9001 (3/8")
RO-9002 (1/2")
RO-9003 (5/8")
RO-9004 (3/4")
RO-9005 (1")
RO-9006 (1-1/4")
RO-9007 (1-1/2")

NEWEL FASTENER S-9403



Sure Title

NEWEL FASTENER S-9401



Key Lock

NEWEL CAP

SQUARE CAP-4000

3-1/4" Square
3/4" x 1" dowel



RAIL BOLT KIT

S-9600

(Includes hex nut, spacer
and 1" Red Oak plug)



RAIL BOLT DRIVER

S-9600-D

(fits machine thread)



sold individually

DOWEL SCREW

C-905-2 (25 per bag)



DRIVER

C-905-2D

(fits wood screw thread)



sold individually



Maple



Poplar



White Oak



Red Oak (RO)



Prefinished White (PG)



Hickory/Pecan



Clear Alder



American Cherry



Walnut



Sapele
Mahogany



Brazilian Cherry

Wood Products

All wood products are stocked in Red Oak(RO) or Prefinished White(PG) unless otherwise noted.

Domestic and Exotic Wood Species

All wood products in non-stock species are available by special order.



Custom Fabrication & Powdercoating

We specialize in modifying our standard iron components to suit the needs of your specific project. Whether your project involves balusters to be extended, panels modified to ensure code compliance or matching one of our powdercoated finishes or patinas we can help.



Marketing Literature

We offer a wide array of marketing literature designed to support product sales: product catalogs, brochures, flyers, postcards and customized literature are available through our authorized dealer program.



Sales Displays & Product Samples

Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.



Software & Design

Stair Artist stair design tool makes it easy to plan your staircase project. Our extensive library of CAD images and product photos will aid and inspire you in designing your staircase.

AUTHORIZED DEALER



YOUR STAIR & RAILING CO.

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Houston, TX 77032

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F: 281.209.0067
ironwoodusa.com

AUSTIN

8606 Wall St. Suite 200
Austin, TX 78754

P: 512.973.8373
F: 512.973.9919
ironwoodaustin.com

SAN ANTONIO

P: 210.521.4808
F: 210.521.7618

ironwoodsanantonio.com

DALLAS-FORT WORTH

2520 N Great Southwest Pkwy.
Suite 104
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ironwooddfw.com

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