

#### **Powder Coated & Stainless Steel**

House of Forgings is the benchmark in the stair and railing industry, offering an unsurpassed selection of quality products and expert service.

Our vast selection of products will meet the needs of even the most discerning customers. Whether selecting a powder coated finish or stainless steel, our newels, balusters and accessories will compliment a broad range of architectural styles.

STAIR & RAILING PRODUCTS BY



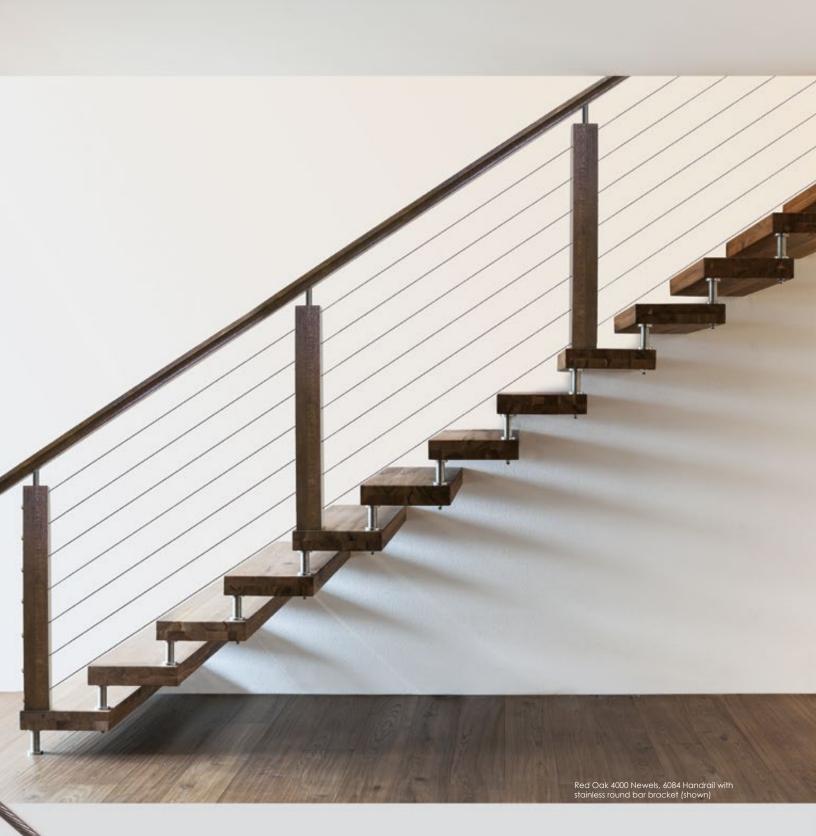
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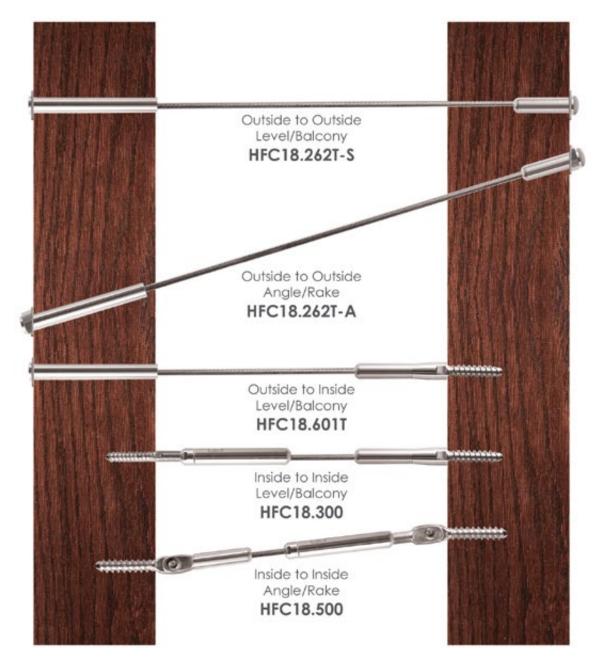
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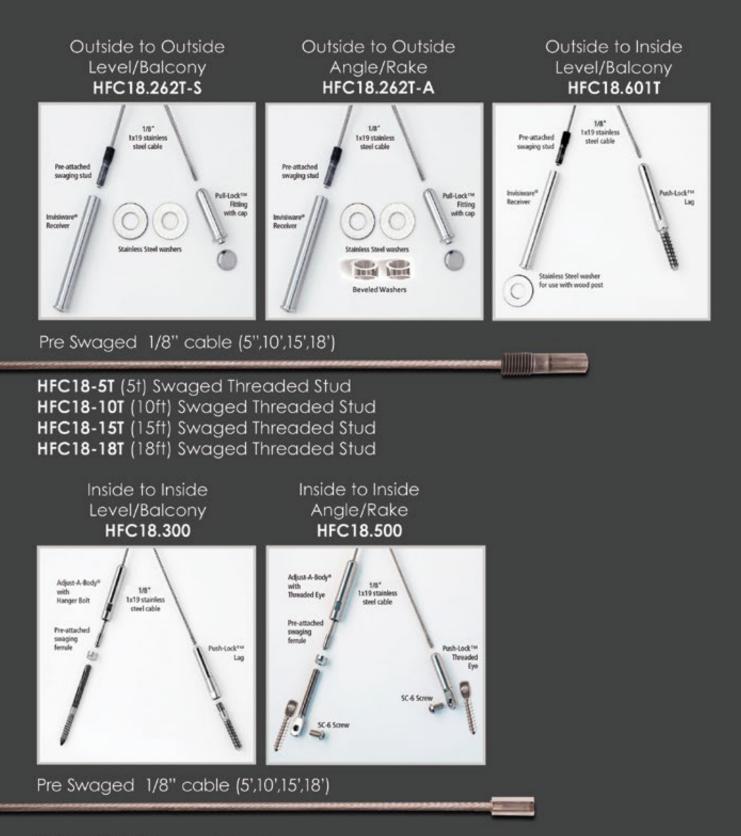


Create the ideal modern aesthetic by combining stainless steel cable and rich oak. The expansive views allowed for by cable make it ideal for balconies as well as staircases.

# Cable Railing

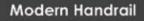






HFC18-5 (5ft) Swaged Ferrule HFC18-10 (10ft) Swaged Ferrule HFC18-15 (15ft) Swaged Ferrule HFC18-18 (18ft) Swaged Ferrule

\* All components are made from 316 Stainless Steel for marine grade corrosion resistance.





Wall Mount Bracket



NEW PRODUCT EXCLUSIVE

HF17,4002 HT. 2-1/2" Base = 1-1/2" x 2" Extends 3-1/4" off wall ADJUSTABLE

NEW PRODUCT

LUSIVE



Ends: 1-3/16" Rd.

mounting hardware included

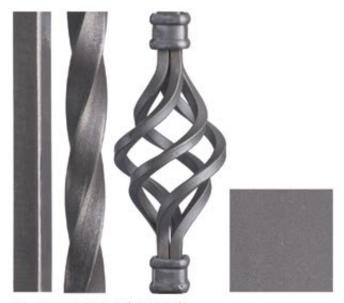
Bracket

HF17.4001 HT. 1-3/4" Base = 1-1/2" sq. ADJUSTABLE

#### **Release Key**



HFC18.KEY



RAW IRON (RAW) This is raw (unfinished) iron that needs to be painted or powder coated.



ASH GREY (AG)



COPPER VEIN (CV)



SATIN BLACK (STB)



SILVER VEIN (SP)



OIL RUBBED BRONZE (ORB)



OIL RUBBED COPPER (ORC)



VINTAGE BRASS (VB)



ANTIQUE NICKEL (AN)



SATIN CLEAR (SC) This is a clear finish over RAW/unfinished iron, variations in surface color may occur.



# Finishes & Patinas

House of Forgings provides an unsurpassed selection of designs in the highest quality powdercoated finishes available. Our hand applied patinas enhance the lines and hammered detail of each unique piece. As interior design trends move forward, count on us to carry the latest styles & finishes.

THESE FINISHES HAVE BEEN PROFESSIONALLY PHOTOGRAPHED WITH THE HIGHEST INTEGRITY, OUR GOAL IS TO PRODUCE THE MOST REALISTIC MATCH TO THE ACTUAL FINISHES, HOWEVER SOME SLIGHT VARIANCES MAY OCCUR.

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Ash Grey (shown)

Our Aalto collection is a compliment to the modern design aesthetic. Adorn any space with the clean lines and open detail of these modern balusters and panels.





sh Grey (shown)





Ash Grey (shown)



### **Finishes & Patinas**



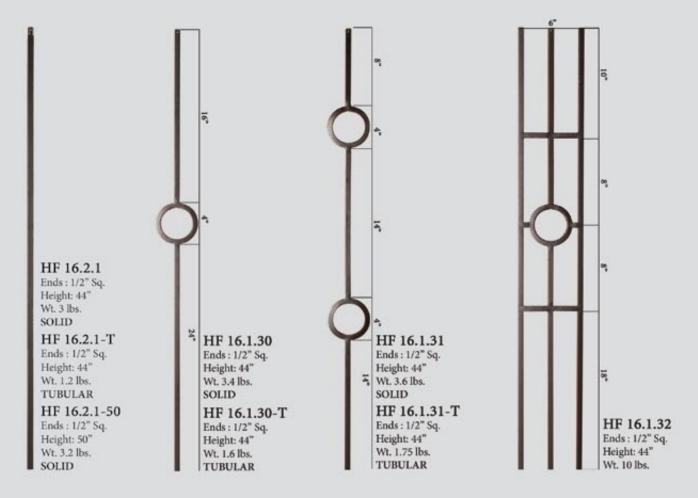


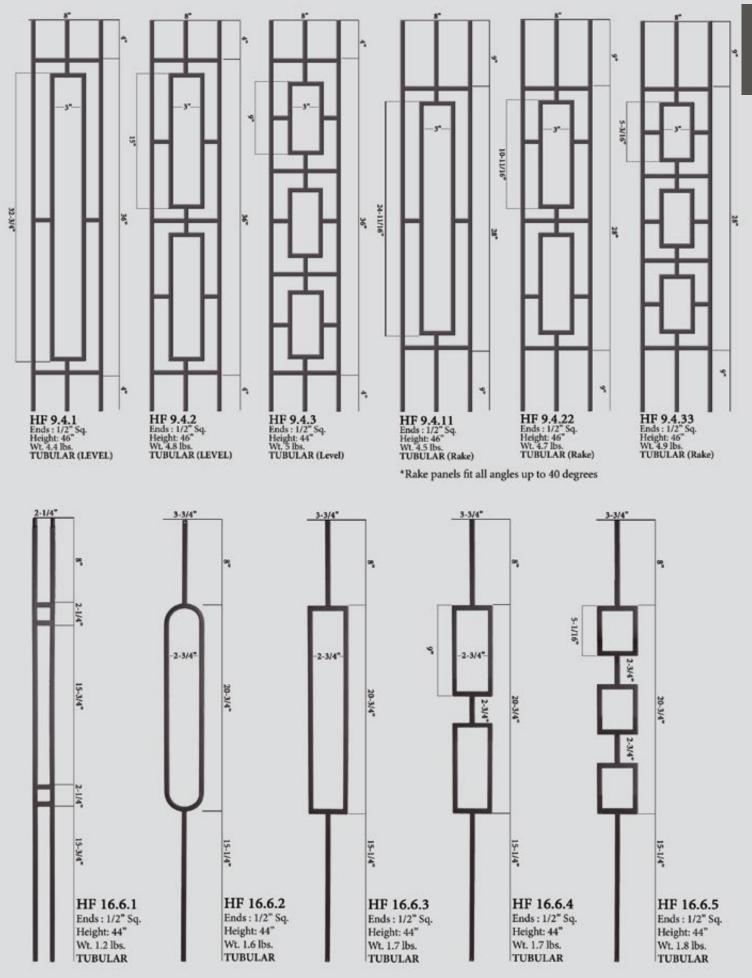
(CV)

SATIN BLACK SILVER VEIN COPPER VEIN ASH GREY (SP) (STB)

(AG)

	SALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.30	HF16.1.30-T	HF16.1.31	HF16.1.31-T	HF16.1.32	HF16.6.1	HF16.6.2	HF16.6.3	HF16.6.4	HF16.6.5	HF9.4.1	HF9.4.2	HF9.4.3	HF9.4.11	HF9.4.22	HF9.4.33
STB		•	•	•	•		•	-	•	•	•	•	•	•	•	•	•	•	•	•
SP		•	•		•		•		•											
CV		•	•		•		•		•											
AG			٠			•		•		•	•	•	•	•	•	•	•	•	•	•





The craftsmanship in these hand-forged balusters exude character and beauty nearly impossible to duplicate. Our Tuscan series is available in both round forged and square hammered profiles. Bring the rustic charm of old world Italy into your home with this unique series.

Oil Rubbed Bronze(shown)



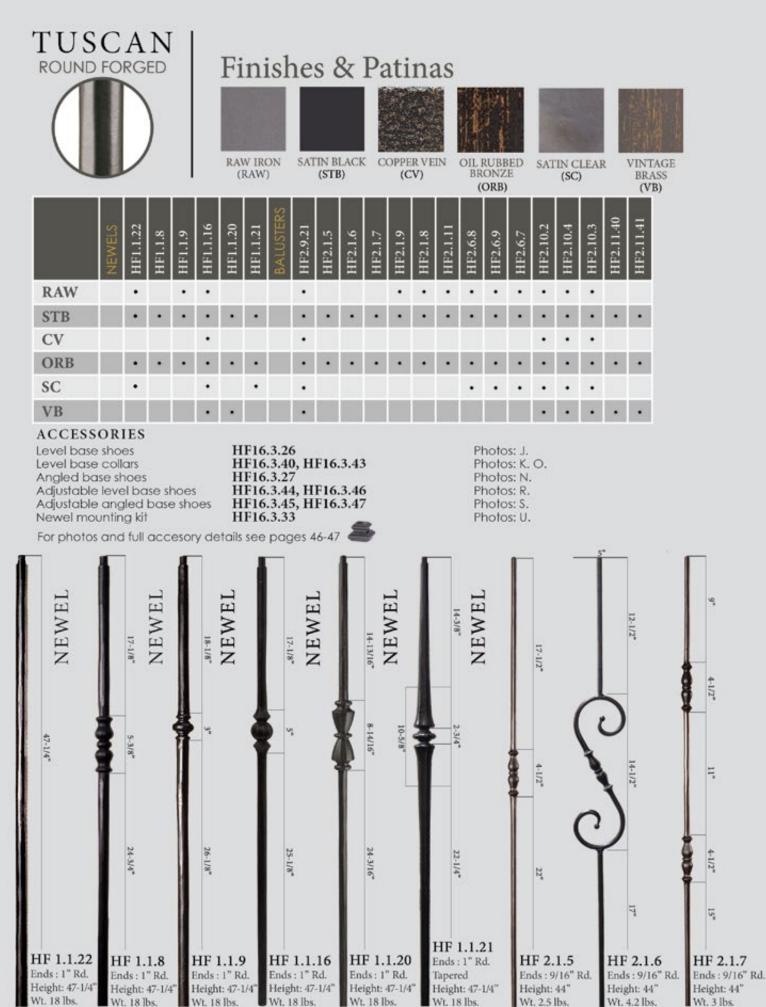


Vintage Brass (shown)





Oil Rubbed Bronze (shown)









### Finishes & Patinas

(STB)



(RAW)



(CV)



BRONZE

(ORB)



(SC)



SATIN CLEAR BRASS (VB)

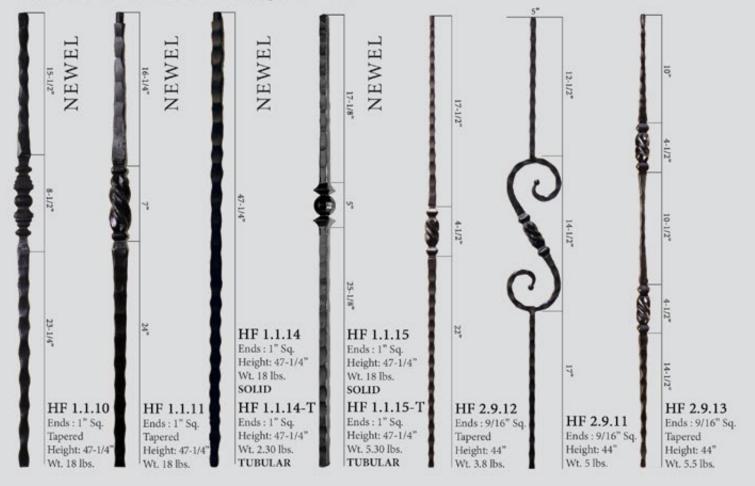
	NEWELS	HF1.1.10	HELLI	HF1.1.14	HF1.1.14-T	HF1.1.15	HF1.1.15-T	BALUSTERS	HF2.9.12	HF2.9.11	HF2.9.13	HF2.9.3	HF2.9.4	HF2.9.8	HF2.9.5	HF2.9.6	HF2.1.2	HF2.1.1	HF2.9.20	HF2.9.20-T	HF2.9.28	HF2.9.28-T	HF2.9.27	HF2.9.26	HF2.9.26-T	HF2.9.29	HF2.9.36	HF2.9.37
RAW		•	•	•		•			•	•	•	•	•	•	•	•			•		•		•	•				
STB		٠	•	•	٠		•			•	•		•	•	•		•	•		٠	•			•	•	•	•	•
CV			•	•		•			•	•	•			•					•		•		•	•				
ORB		•	•	•	•		•		•	٠	٠	•	•	•	٠	•	•	٠	٠	•	•	•	( <b>•</b> )	•	•	•	•	•
SC			•	•					•	•	•			•					•		•		•					
VB				•					•	•	•			•					3 <b>.</b> *3		•		•	•				

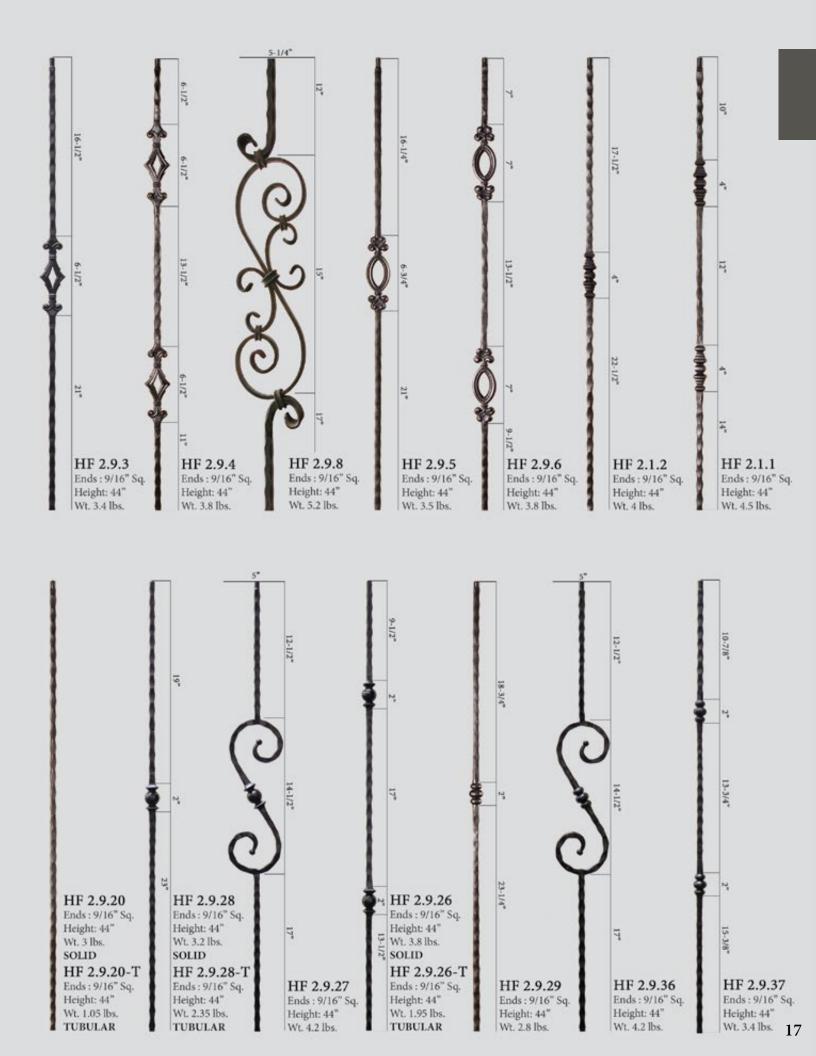
#### ACCESSORIES

Level base shoes	HF16.3.25
Level base collars	HF16.3.41, HF16.3.42
Angled base shoes	HF16.3.28
Adjustable level base shoes	HF16.3.44, HF16.3.46
Adjustable angled base shoes	HF16.3.45, HF16.3.47
Newel mounting kit	HF16.3.31



For photos and full accesory details see pages 46-47 🚄





# ORLEANS

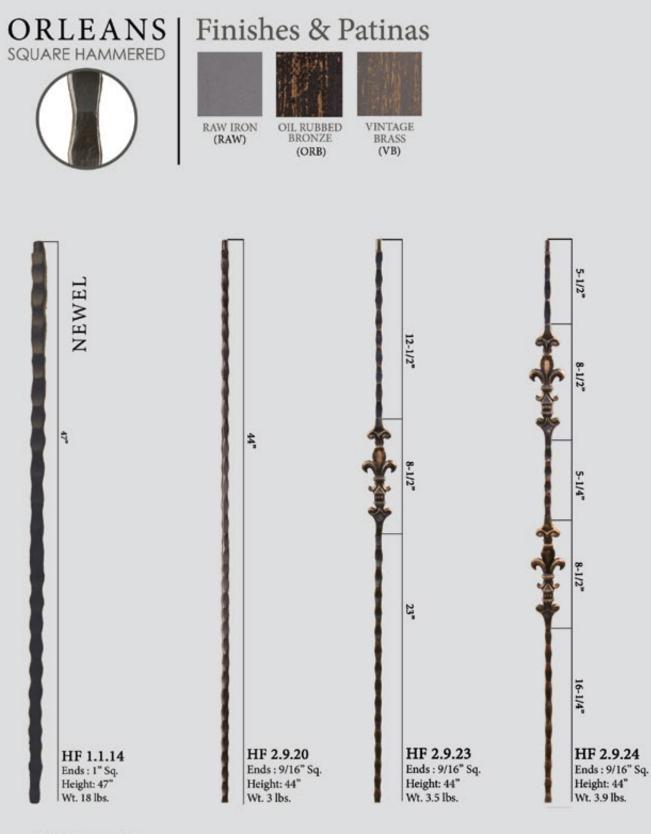
House of Forgings is pleased to feature our Orleans Series balusters which is a tribute to the renowned culture, customs and architecture of the great city of New Orleans. These exclusive designs are available with single or double elements and finished in Oil Rubbed Bronze and Vintage Brass patinas.





Vintage Brass (shown)

Oil Rubbed Bronze (shown)



#### ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angled base shoes Newel mounting kit HF16.3.25 HF16.3.41, HF16.3.42 HF16.3.28 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.3.31 Photos: C. Photos: D. H. Photos: G. Photos: R. Photos: S. Photos: T.

### MONTE CARLO

Drawing inspiration from the great Roman columns, the Monte Carlo series stands alone in style and elegance. The robust designs compliment the prominence of even the grandest estates. The intricately cast components are highlighted by the Oil Rubbed Bronze patina.



bed Bronze (shown)

Oil Rubbed Bronze (shown)



\*Middle section is hollow cast iron, ends are hollow cast steel

\*Middle section is hollow cast aluminum, ends are hollow cast steel

#### ACCESSORIES

Level base shoes	HF16.3.50	Photos: I.
Angled base shoes	HF16.3.51	Photos: M.
Newel mounting kit	HF16.3.14	Photos: U.

For photos and full accesory details see pages 46-47

Vintage Brass (shown)

A House of Forgings exclusive, the Endecor® balustrade system has been featured by some of the top homebuilders in the nation. For the discerning client who wants to stand apart, these balusters are truly unique in form and function.



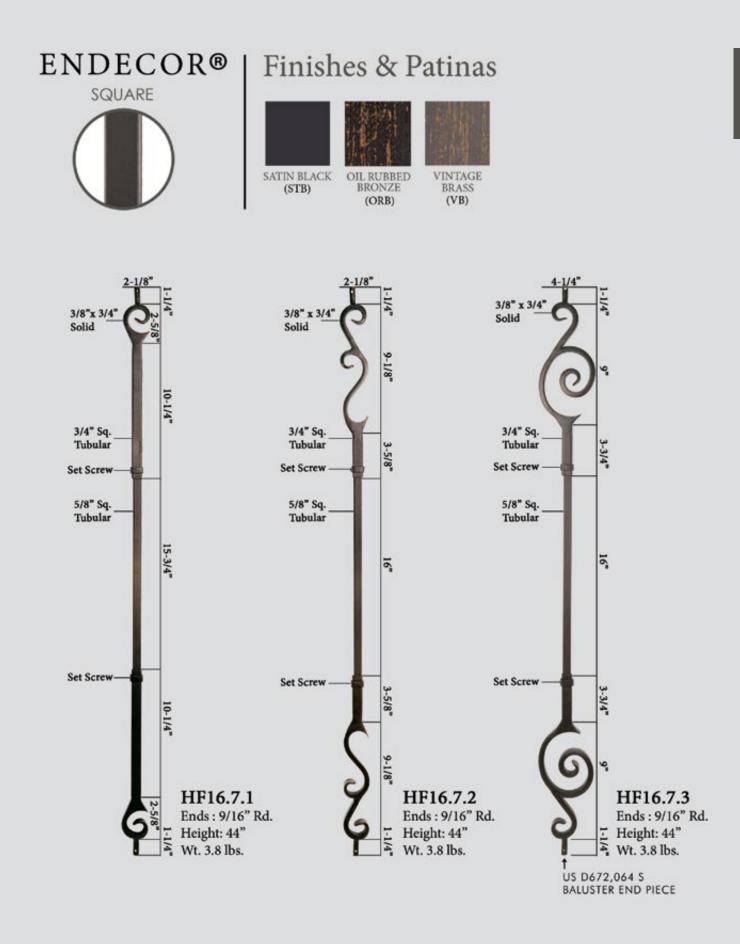
Satin Black (shown)

Additional U.S and Canadian patents pendin

US D672,064 S BALUSTER END PIECE



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### DESIGNER

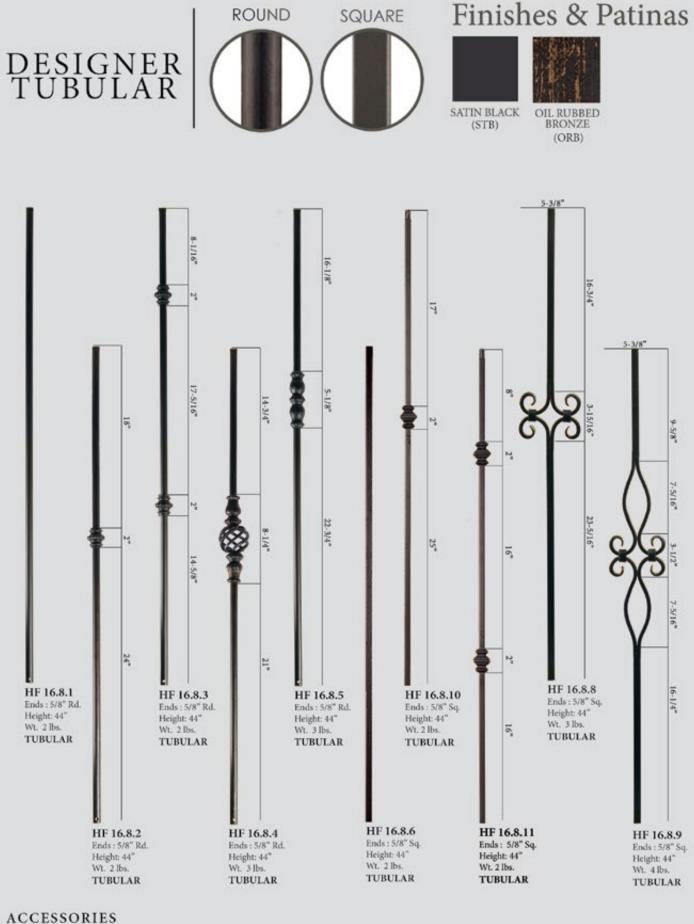
Oil Rubbed Bronze (shown)

The designer series offers an upgraded look at an affordable price for homebuilders and homeowners alike. These hollow balusters are offered in square or round and compliment a wide range of architectural styles.



Oil Rubbed Bronze (shown)

Oil Rubbed Bronze (shown)



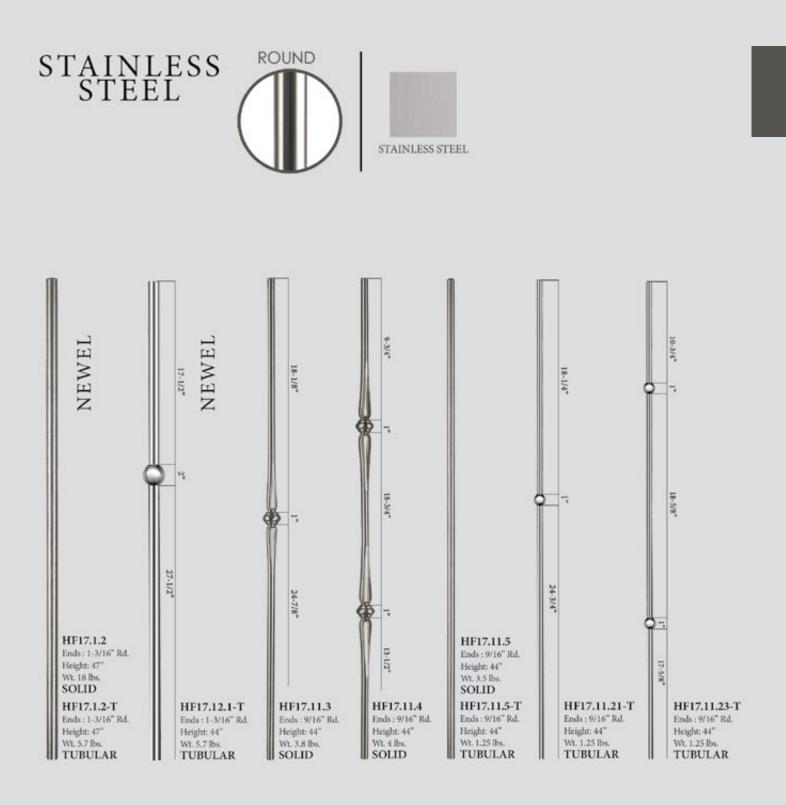
ACCESSORIES

Level base shoes Angled base shoes HF16.3.35, HF16.3.38 HF16.3.36, HF16.3.39 Photos: J. C. Photos: N. G.

### STAINLESS STEEL

Stainless steel is a mainstay in the modern and contemporary home decor market. The simple, honest lines of this profile is the perfect compliment to your urban dwelling. Now, offered in a more affordable tubular style for the budget savy buyer.





#### ACCESSORIES

Level base collar	HF17.11.22	Photos: L.
Newel mounting kit	HF17.2.3	Photos: V.

For photos and full accesory details see pages 46-47

## SANTA FE

Our Santa Fe collection of edge hammered balusters are reminiscent of the old world Spanish architecture found in rustic Mexican villas. The bold, distinct hammering is the key to turning your home into an impressive estate.



in Black (shown)

Satin Black (shown)



#### ACCESSORIES

Level base shoes	HF16.3.3	Photos: A
Angled base shoes	HF16.3.17	Photos: E.
Adjustable level base shoes	HF16.3.44, HF16.3.46	Photos: R.
Adjustable angled base shoes	HF16.3.45, HF16.3.47	Photos: S.

For photos and full accesory details see pages 46-47 🥌

# GOTHIC

The inspiration for our Gothic series was the timeless ironwork featured in many European castles and estates. These prominent designs will compliment old world hardware and fixtures found throughout many homes today.



----

NUMBER

hi

30

ubbed Copper (sho



Level base collars Angled base shoes Adjustable level base shoes Adjustable angled base shoes Newel mounting kit HF16.3.3, HF16.3.20, HF16 HF16.3.41, HF16.3.42 HF16.3.17, HF16.3.28 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.2.3

Photos: A. A. C Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: T.

For photos and full accesory details see pages 46-47



The style of this collection provides a sleek appearance that strikes a perfect balance between traditional and contemporary.

Antique Nickel (shown)





Oil Rubbed Bronze (shown)



Copper Vein (shown)



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### **Finishes & Patinas**

(STB)



(RAW)



(CV)



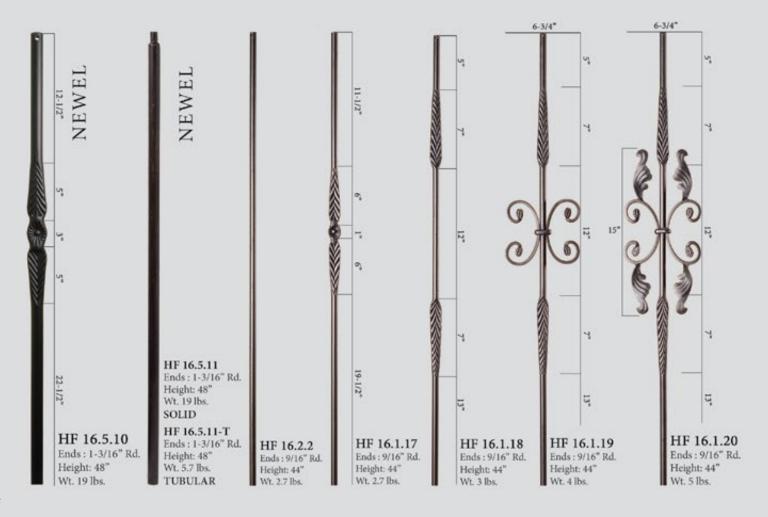


BRONZE

(ORB)

ASH GREY (AG)

	NEWELS	HF16.5.10	HF16.5.11	HF16.5.11-T	HF1.1.19	ALUSTERS	HF16.2.2	HF16.1.17	HF16.1.18	HF16.1.19	HF16.1.20	HF16.1.25-R	HF2.11.3	HF2.11.3-T	HF2.11.4	HF2.11.4-T	HF2.11.16	HF2.11.16-T	HF2.8.18	HF16.8.1
RAW	Z	H	H ·	H	H ·	BAI	•	H	H	H	H	H ·	Η •	Ξ.		Η.	Η.	Η •	н •	Ħ
STB		•	•		•		•	•	•	•	•	•	•	•	•	•	•	•		•
CV		•	•				•	•	•	•	•	•								
ORB			٠		•							•	٠	•	٠	•	•	•	•	
AG				•										•		•				•





#### ACCESSORIES

Level base shoes	HF16.3.13, HF16.3.26
Level base collars	HF16.3.40, HF16.3.43
Angled base shoes	HF16.3.16, HF16.3.27
Adjustable level base shoes	HF16.3.44, HF16.3.46
Adjustable angled base shoes	HF16.3.45, HF16.3.47
Level base shoe, fits 5/8"	HF16.3.35
Angled base shoe, fits 5/8"	HF16.3.36
Newel mounting kit	HF16.3.14,HF16.3.33

Photos: L. J. Photos: K. O. Photos: M. N. Photos: R. Photos: S. Photos: J. Photos: N. Photos: U.

For photos and full accesory details see pages 46-47 🗃



The endless baluster combinations in this series offers a match for your individual taste and style. These balusters compliment our Scroll, Twist and Ribbon series.

Silver Vein (shown)

# VERSATILE









## **Finishes & Patinas**



(RAW)

(STB)



(SP)



(CV)



(ORB)

COPPER

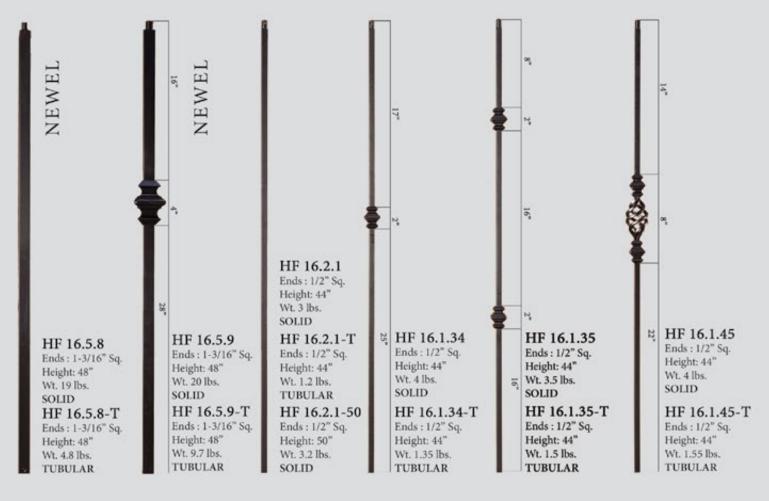
(ORC)

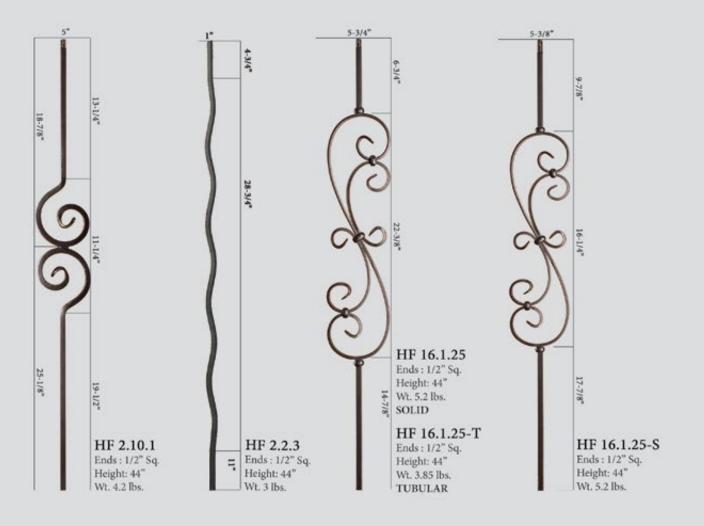


(AN)

ASH GREY ANTIQUE NICKEL (AG)

	NEWELS	HF16.5.8	HF16.5.8-T	HF16.5.9	HF16.5.9-T	BALUSTERS	HF16.2.1	HF16.2.1-T	HF16.2.1-50	HF16.1.34	HF16.1.34-T	HF16.1.35	HF16.1.35-T	HF16.1.45	HF16.1.45-T	HF2.10.1	HF2.2.3	HF16.1.25	HF16.1.25-T	HF16.1.25-S
RAW		•		•			•	•		٠	•	•	•				•	•	•	
STB		•		•			•	•	•	•	•	•	•	•	•	٠	•	•	•	•
AG			•		•			٠			•		•						•	
SP		•		•			•	•		•	•	•	•	•		•		•	•	
CV		•	11	•			•	•		٠	200		•	•	•	•		•	٠	
ORB		•		•			•	•		•	•	•	•	•	•	•	•	•	•	•
ORC		•		•			•	•		•			•	•	•	•		•	•	•
AN		•		•			•			٠		•		•				•		





#### ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angled base shoes Versatile style knuckle Newel mounting kit HF16.3.1, HF16.3.19,HF16.3.29 HF16.3.4, HF16.3.5, HF16.3.2, HF16.3.30 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.5.1 HF16.2.3 Photos: A. A. C. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: F. Photos: T.

For photos and full accesory details see pages 46-47



The ribbon style twist in this series pairs nicely with balusters from the Scroll and Versatile series. The ribbon is accented nicely by the Oil Rubbed Bronze patina as well as the Copper Vein finish.

Copper Vein (sho









# RIBBON Finishes & Patinas

RAW IRON

(RAW)





SATIN BLACK

(STB)



(CV)

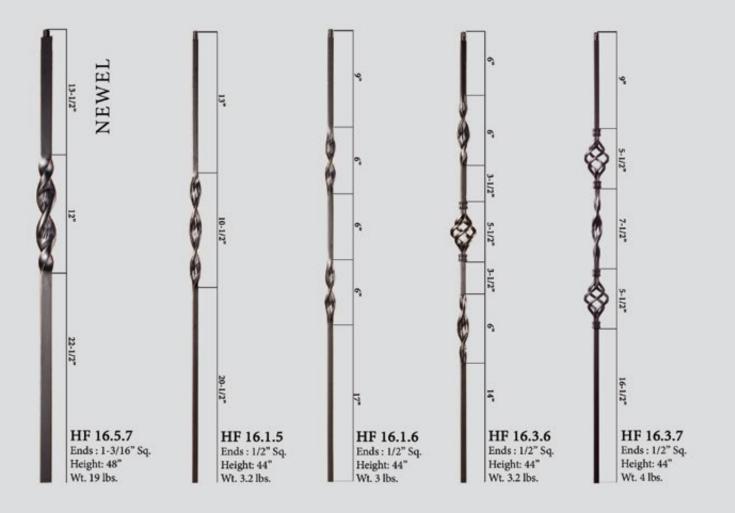


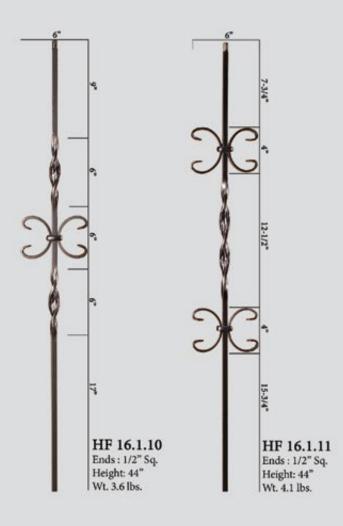


OIL RUBBED BRONZE (ORB)

OIL RUBBED COPPER (ORC)

	NEWELS	HF16.5.7	BALUSTERS	HF16.1.5	HF16.1.6	HF16.3.6	HF16.3.7	HF16.1.10	HF16.1.11
RAW		•		٠	•				
STB		•		•	•	•	•	•	•
CV		•		•	•	•	•	•	•
ORB		•		•	•	•	•	•	•
ORC		٠		٠	•	•	•	•	٠





#### ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angled base shoes Versatile style knuckle Newel mounting kit HF16.3.1, HF16.3.19,HF16.3.29 HF16.3.4, HF16.3.5, HF16.3.2, HF16.3.30 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.5.1 HF16.2.3 Photos: A. A. C. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: F. Photos: T.

For photos and full accesory details see pages 46-47



This popular twist and basket design is a mainstay featured in many new homes. These balusters and newels are offered in an extensive range of finishes and patinas. They combine seamlessly with profiles from the Scroll and Versatile series.

Oil Rubbed Copper (shown



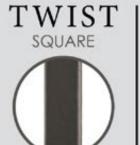


Oil Rubbed Bronze (shown)





Antique Nickel (shown)



# Finishes & Patinas



(STB)

RAW IRON

(RAW)





(SP)



(CV)



OIL RUBBED

BRONZE

(ORB)



COPPER (ORC)

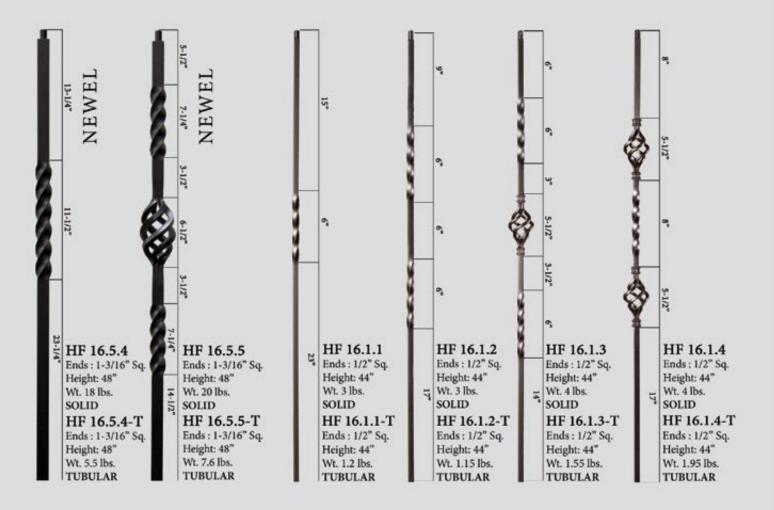
NICKEL

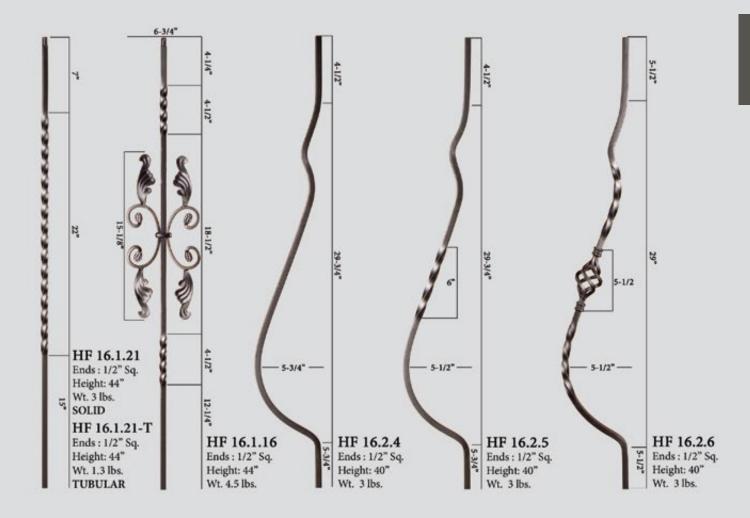
(AN)



(AG)

	NEWELS	HF16.5.4	HF16.5.4-T	HF16.5.5	HF16.5.5-T	BALUSTERS	HF16.1.1	HF16.1.1-T	HF16.1.2	HF16.1.2-T	HF16.1.3	HF16.1.3-T	HF16.1.4	HF16.1.4-T	HF16.1.21	HF16.1.21-T	HF16.1.16	HF16.2.4	HF16.2.5	HF16.2.6	HF16.1.41
RAW		•		•			•	•	•	٠	•	•	•	•	•	•		•	•	•	
STB		•		•			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
AG			٠		٠		j	•		٠		•		•		٠	į				
SP		•		•			٠	•	•	•	•	•	•	٠	•	•	•				
CV		•		•			•	٠	٠	•	•		•	٠	•	•	•				
ORB		•		•			•	•	•	•	•	•	•	•	•	•	•				
ORC		•		•			•	•	•	٠	•	٠	•	•	٠	•	•				
AN		•		•			•		•		•		•		•		•				







#### ACCESSORIES

Level base shoes Level base collars Angled base shoes Adjustable level base shoes Adjustable angled base shoes Versatile style knuckle Newel mounting kit HF16.3.1, HF16.3.19,HF16.3.29 HF16.3.4, HF16.3.5, HF16.3.2, HF16.3.30 HF16.3.44, HF16.3.46 HF16.3.45, HF16.3.47 HF16.5.1 HF16.5.1 Photos: A. A. C. Photos: D. H. Photos: E. G. Photos: R. Photos: S. Photos: F. Photos: T.

For photos and full accesory details see pages 46-47

### ACCESSORY SPECIFICATIONS

Photo	Part #	Description	RAW	STB	AG	SP	CV	ORB	ORC	AN	VB	SC
1	1/2" Square Bo	aluster Accessories										
А,	HF16.3.1	Level base shoe, fits 1/2" square balusters.1-5/16" square base, aluminum		•		•	•		•	•		
Α.	HF16.3.19	Level base shoe with set screw. fits 1/2" square balusters.1-5/16" square base, aluminum	•	•	•	•	•		•	•		
E.	HF16.3.2	Angled base shoe with set screw, fits 1/2" square balusters.1-5/16" base, aluminum		•	•	•	•	•	•	•		
В.	HF16.3.21	Level base shoe with screw mount, fits 1/2" square balusters, 1-9/16" square base, aluminum		•			2.					
F.	HF16.5.1	Versatile style knuckle with set screw, fits 1/2" square balusters.1-7/16" square, aluminum	•	•		•	•	•	•	•		
C.	HF16.3.29	Oil Rubbed Bronze, level base shoe with set screw, fits 1/2" square balusters, 1-1/4" square base, cast iron		•				•				
G.	HF16.3.30	Oil Rubbed Bronze, angled base shoe with set screw, fits 1/2" square balusters.1-1/4" base, cast iron						•				
D.	HF16.3.4	Level base cotar, fits 1/2" square balusters, 2" square base, atuminum		•			•	•	•			
Н.	HF16.3.5	Level base collar, fits 1/2" square balusters, 1-5/16" round base, aluminum		•			•		•			
	9/16" Square i	Baluster Accesessories										
Α.	HF16.3.3	Level base shoe, fits 9/16" square balusters.1-5/16" square base, aluminum		•	1	1	•		•	1		
Α.	HF16.3.20	Level base shoe with set screw, fits 9/16" square balasters.1-5/16" square base, aluminum	1000			100						
E.	HF16.3.17	Angled base shoe with set screw, fits 9/16" square balusters, 1-5/16" base, aluminum		•								
Les .	111 1010/17		1000		-	100	1000					
C.	HF16.3.25	Level base shoe with set screw, fits 9/16" Tuscan square balusters, 1-1/4" square base, cast iron	•	•			•	•		1.11	•	•
G.	HF16.3.28	Angled base shoe with set screw, fits 9/16" Tuscan square balusters.1-1/4" base, cast iron			100	100				1000		
D.	HF16.3.41	Level base collar, fits 9/16" square balusters, 2" square base, aluminum	in the second						-	1		
H.	HF16.3.42	Level base collar, fits 9/16" square balusters, 1-5/16" round base, aluminum	10000		100	100				1000		
11.		aluster Accessories		10.55				1000				
C.	HF16.3.38	Level base shoe with set screw, fits 5/8" square balusters, 1-1/4" square base, cast iron				-	_		_			
G.	HF16.3.39	Angled base shoe with set screw, fits 5/8" square balusters, 1-1/4" base, cast iron	÷.	1000	-	-			-			
0.		cluster Accessories	1000		0.00			0.000		5115		
1	HF16.3.13								-			
1.		Level base shoe, fits 9/16" round balusters,1-5/16" square base, aluminum	1		-	-		1	_	-	-	
М.	HF16.3.16	Angled base shoe with set screw. fits 9/16" round balusters.1-5/16" base, duminum	1 (1997)	•		1000	•		-	50025		
J.	HF16.3.26	Level base shoe, fits 9/16" round balusters. 1-1/4" square base, cast iron	1		-	-		•	_	-	•	•
N,	HF16.3.27	Angled base shoe with set screw, fits 9/16" round balusters, 1-1/4" base, cast iron		•				•	_		•	
Κ.	HF16.3.40	Level base collar, fits 9/16" round balusters, 2" square base, cast iron	-	•	-	-	•	•	_	_		_
0.	HF16.3.43	Level base collar, fits 9/16" round balusters, 1-5/16" round base, cast iron		•				•			٠	
L	HF17.11.22	Level base collar, fits 9/16" round stainless steel balusters, 1-1/2" round base, stainless steel		_					_			_
		iluster Accessories		_					_			
J.	HF16.3.35	Level base shoe with set screw, fits 5/8" round balusters,1-1/4" square base, cast iron	•	•	•	_	•	٠	_	_		
N,	HF16.3.36	Angled base shoe with set screw, fits 5/8" round balusters, 1-1/4" base, cast iron	•	•	٠		•	•				
١.	HF16.3.50	Level base shoe with set screw, fits 5/8" round balusters.1-5/16" square base, aluminum	_	•			_	•				
М.	HF16.3.51	Angled base shoe with set screw, fits 5/8" round balusters.1-5/16" base, aluminum										
		pes/Collars have a flexible insert that allows them to be used with either										
	square or roun	d balusters ranging in size from 1/2" to 9/16". Epoxy must be used to permanently secure.										
R.	HF16.3.44	Level base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" square base, cast iron		•			•	•			•	•
R.	HF16.3.46	Level base shoe, fits 1/2" - 9/16" square arround balusters, 1-1/2" square base, cast iron		•			•	•			•	•
S.	HF16.3.45	Angled base shoe, fits 1/2" - 9/16" square or round balusters, 1-5/16" base, cast iron		•			•	•			•	•
S.	HF16.3.47	Angled base shoe, fits 1/2" -9/16" square or round balusters, 1-1/2" base, cast iron		•			•	•			•	•
Ρ.	HF16.3.24	Level base collar, fits 1/2" - 9/16" square or round balusters, 1-11/16" square base, aluminum		•								
Q.	HF16.3.23	Level base collar, fits 1/2" - 9/16" square or round balusters, 1-11/16" round base, aluminum		•				0.00				
	Newel Mounti	ng Kits										
Τ.	HF16.2.3	Newel mounting kit with level base shoe, fits 1-3/16" square newels, 3-1/8" square base, cast iron	•	•	٠	•	•	•	•	•		
T,	HF16.3.31	Newel mounting kit with level base shoe, fits 1" square newels. 3-1/8" square base, cast iron	•	٠				•			•	•
U.	HF16.3.14	Newel mounting kit with level base shoe, fits 1-3/16" round newels, 3-1/8" square base, cast iron	•	•	•		•					
U.	HF16.3.33	Newel mounting kit with level base shoe, fits 1" round newels, 3-1/8" square base, cast iron	•	•	•		1				•	
V.	HF17.2.3	Newel mounting kit with level base collar, fts 1-3/16" round stainless steel newels, 3-1/4" round base, stainless steel										
	Handrail Brack											
W.	HE3002	Handrall bracket, 1-1/4" x 2-3/8" mounting plate, extends out 3" from wall, aluminum Also available in Brushed Chrome HFIRC.3002, Polished Brass HFIPIS.3002		•		•	•	•	•			·
Х.	HF.3003	Handrall bracket, 2-1/16" round mounting plate, extends out 3" from wall, aluminum Also available in Chrome HERCEJ003, Brushed Chrome HERCJ003, Polshed Brass HERPEJ003, Nickel HERLJ003		•	•	•	•	•	•	•	•	•

#### ACCESSORY PROFILES



### **Forged Panels**

House of Forgings is dedicated to providing superior products that meet the highest standards of architects, homebuilders and homeowners.

We are pleased to provide a full line of prefabricated ornamental iron components. These elegant products allow for the look and feel of a fully custom fabricated iron stair or railing system. In addition to cost savings, installation time is greatly reduced compared to traditional fabrication.

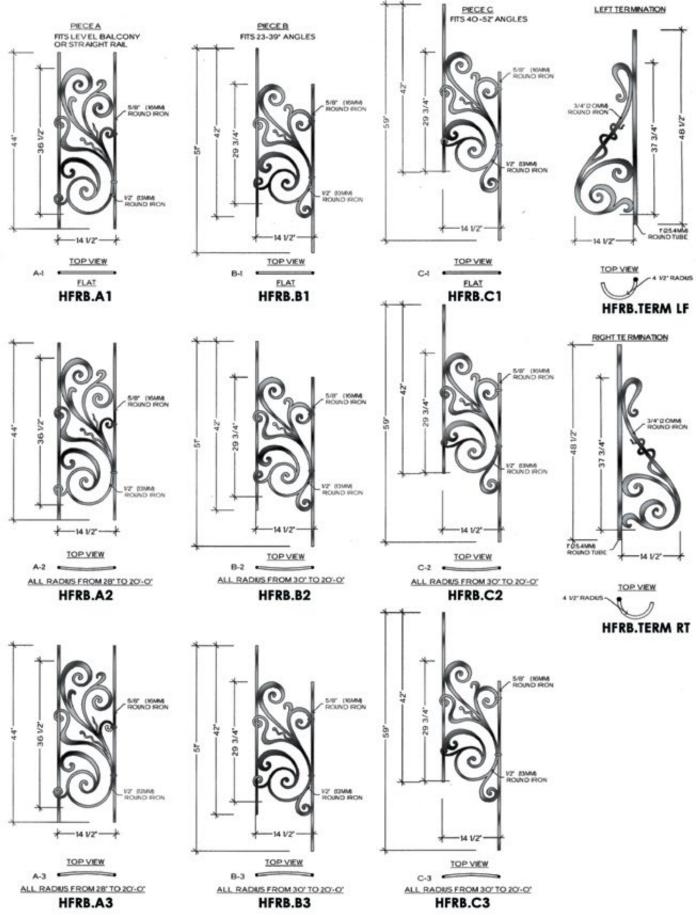
STAIR & RAILING PRODUCTS BY





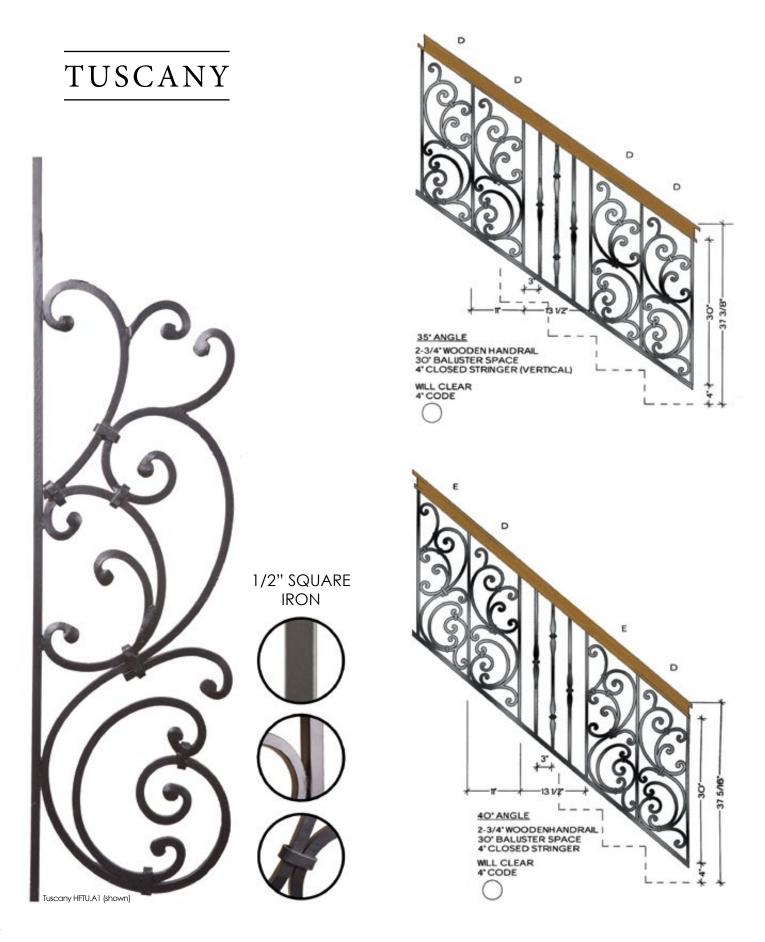


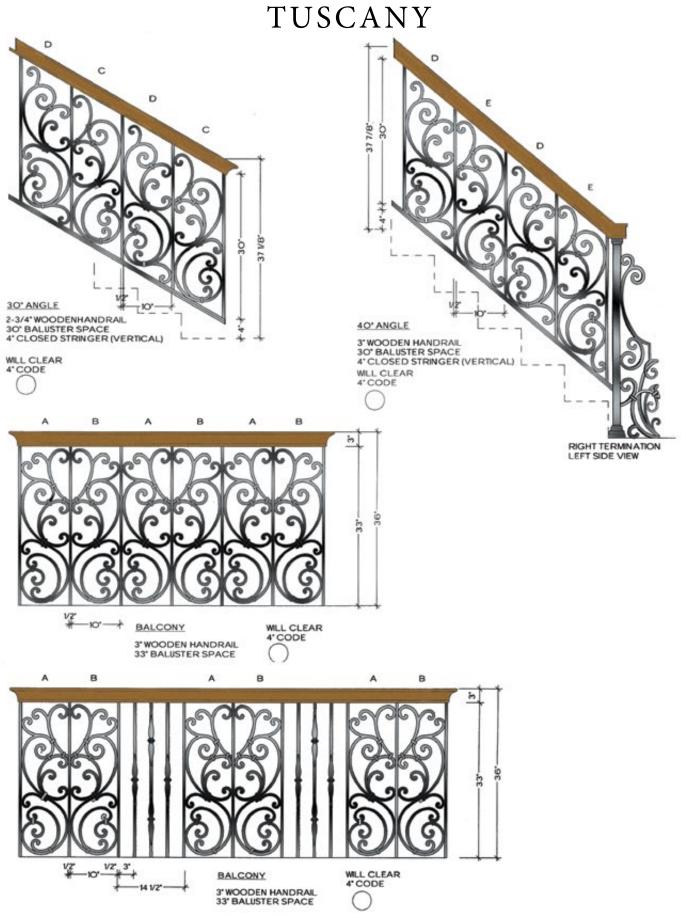
## REBECCA



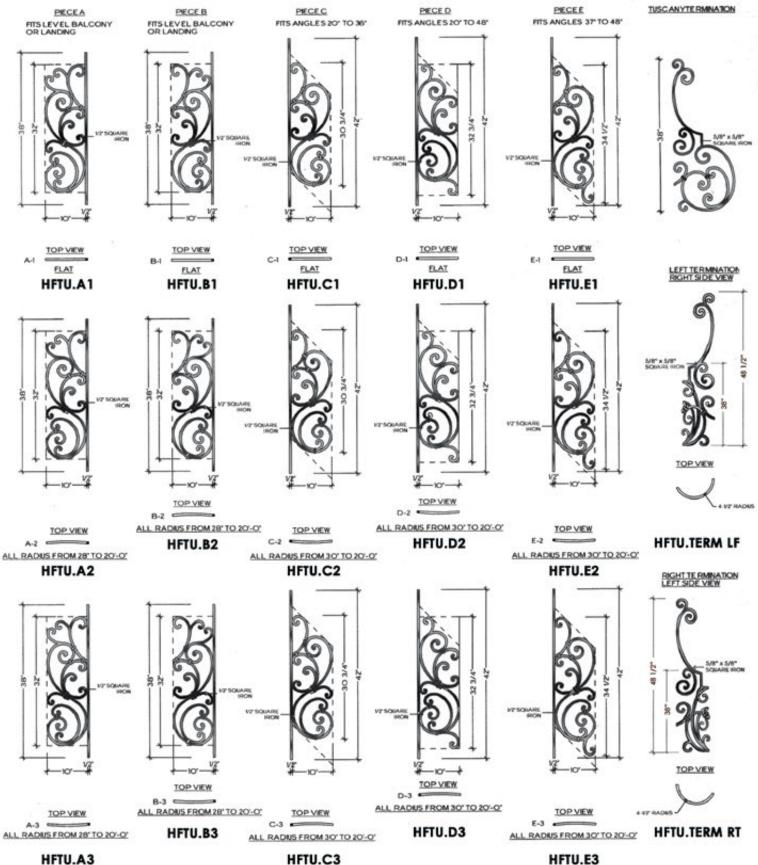
U.S. Pat. No. 5,827,111 & No. 6,059,269

All panels are stocked in primed black, powdercoating or faux painting is available by special order





## TUSCANY

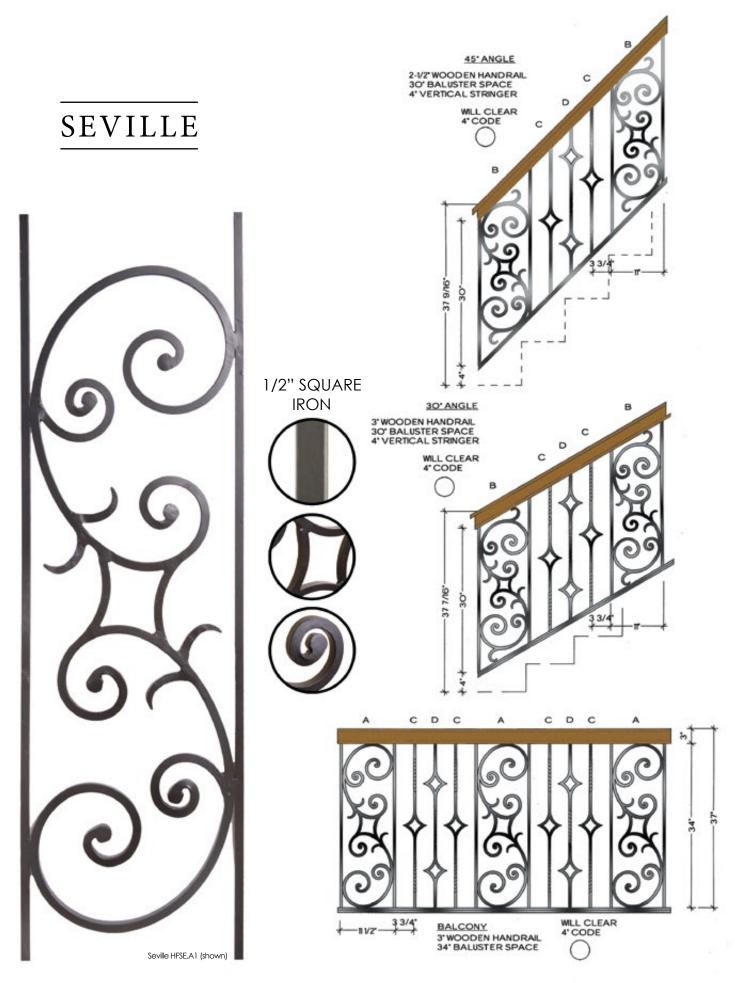


HFTU.A3

All panels are stocked in primed black, powdercoating or faux painting is available by special order

U.S. Pat. No. 5,827,111 & No. 6,059,269





## SEVILLE

PIECE B.

FITS ALL ANGLES UP TO 48"

PIECEC

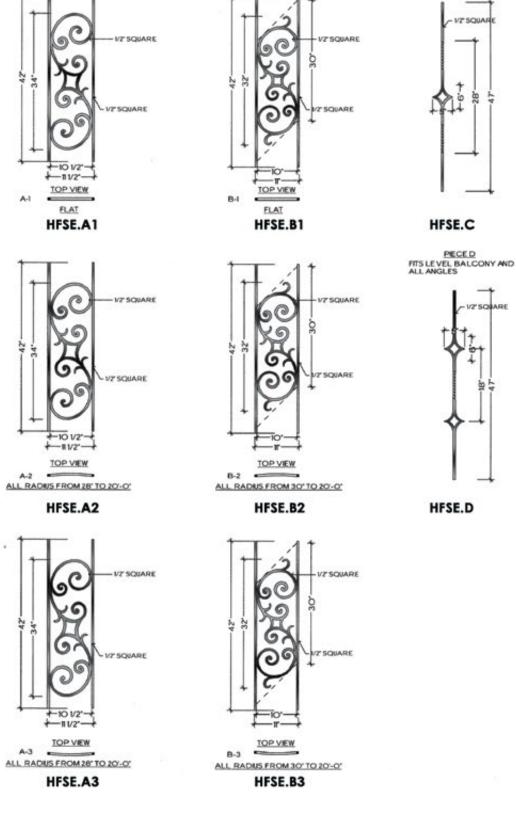
FITS LE VEL BALCONY AND ALL ANGLES

47

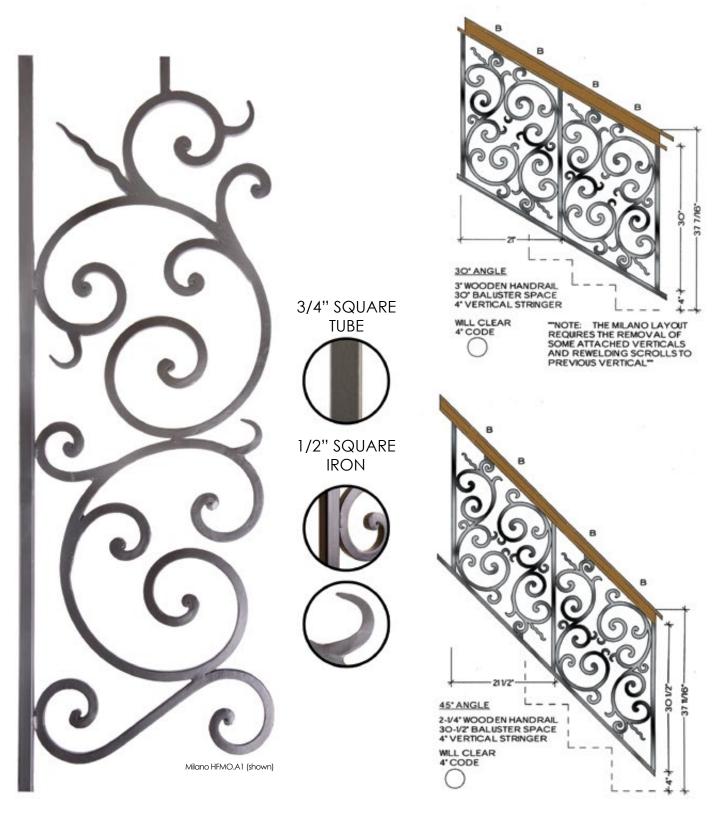
ARE

ào

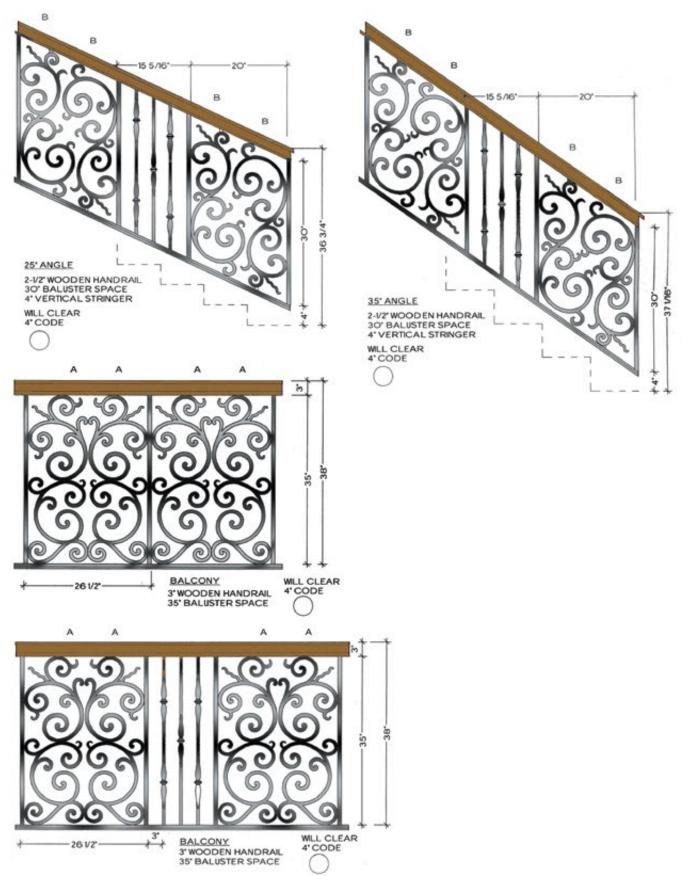
PECEA FITS LEVEL BALCONY OR STRAIGHT RAL

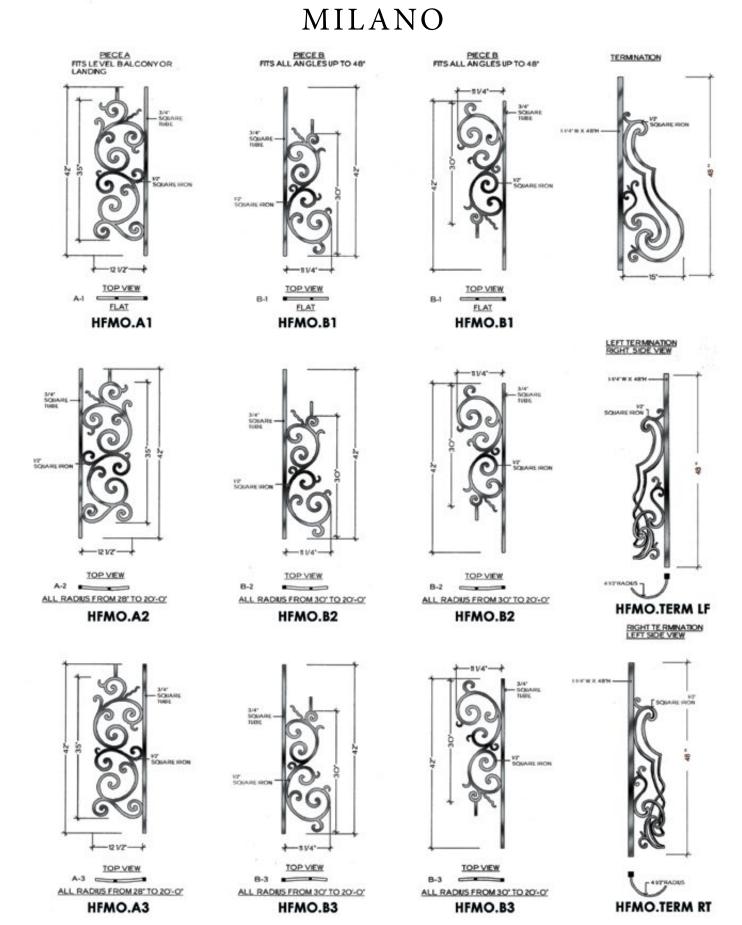


# MILANO



## MILANO

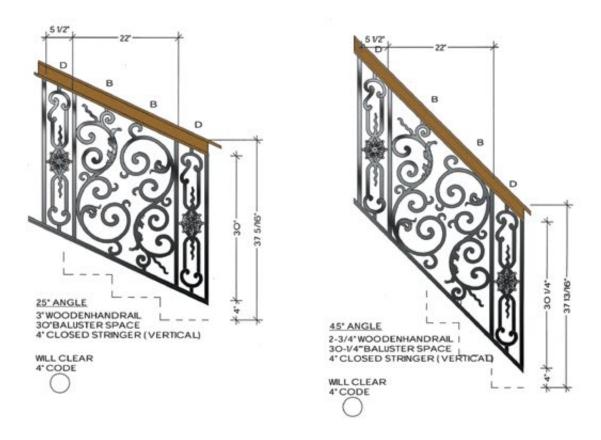


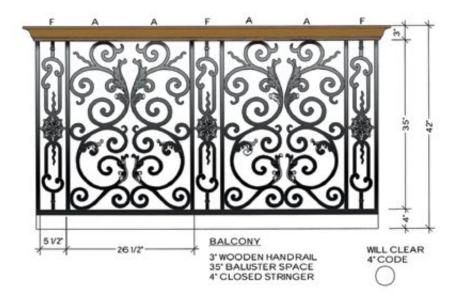


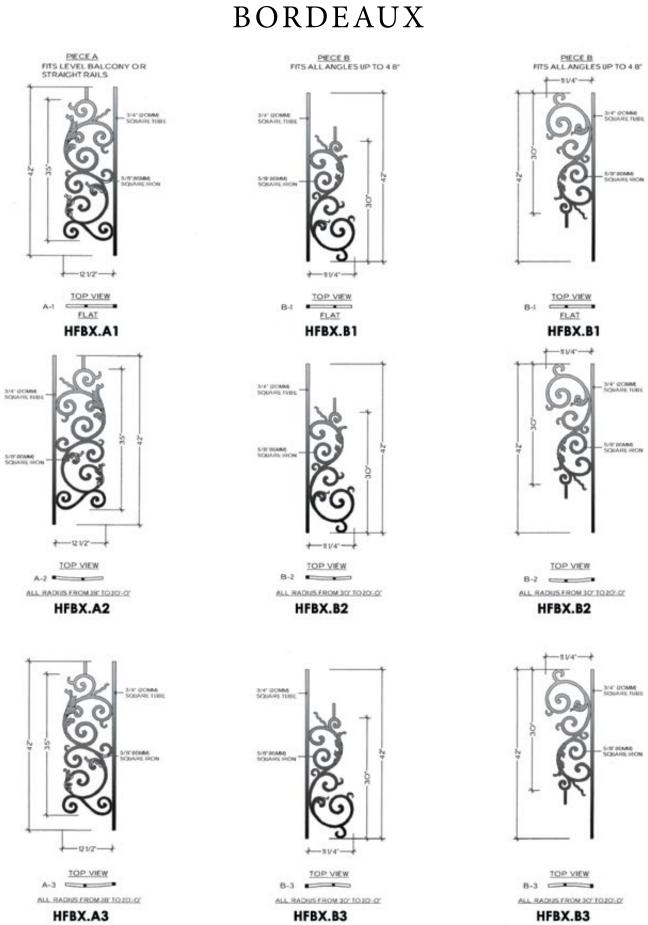




## BORDEAUX

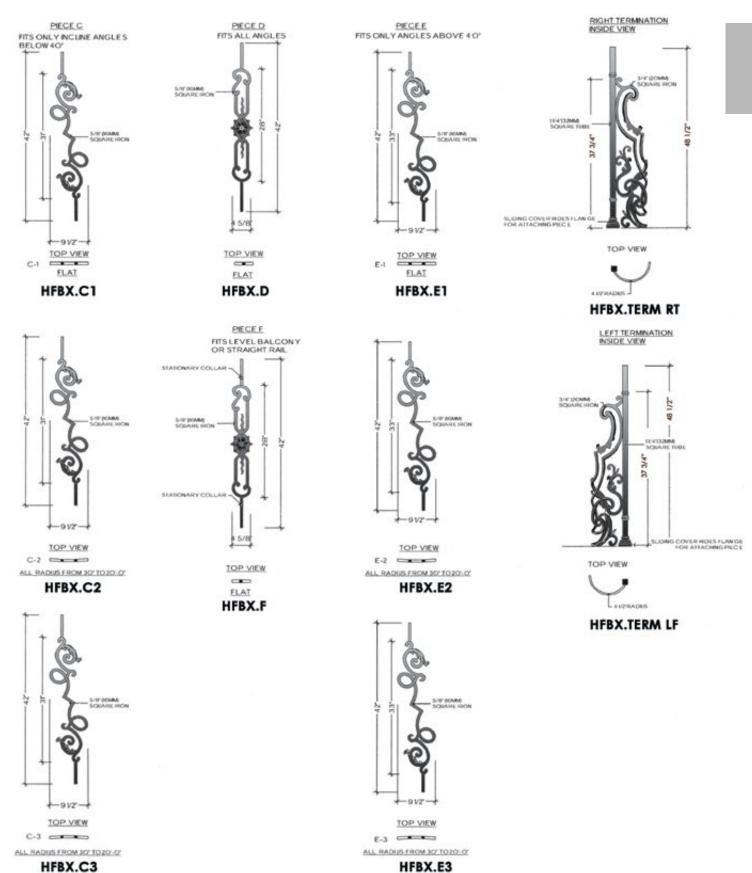


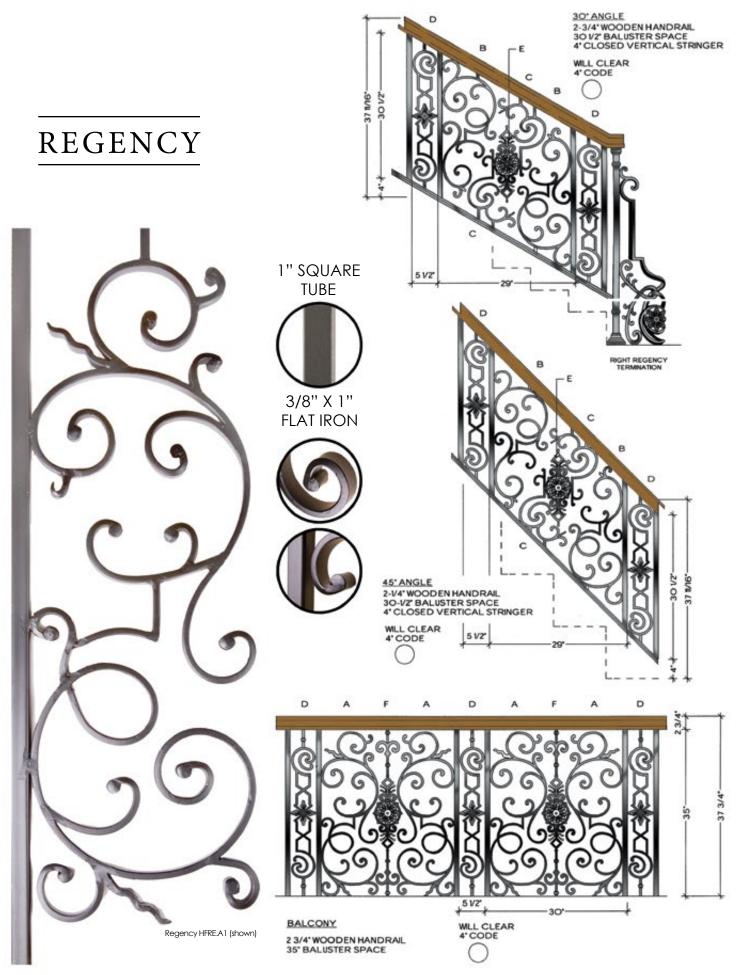


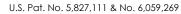


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## BORDEAUX





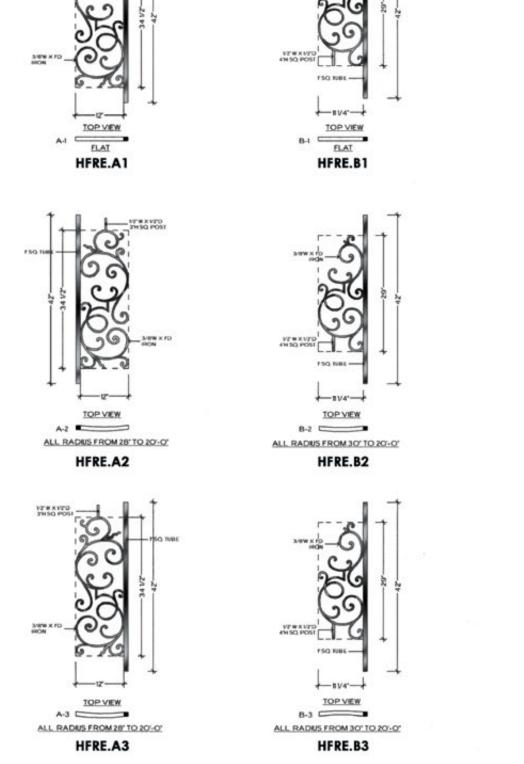


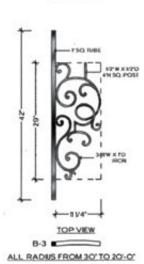
PIECEA FITS LEVEL BALCONY

OR STRAIGHT RAIL

376 50, POS

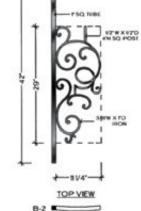
All panels are stocked in primed black, powdercoating or faux painting is available by special order

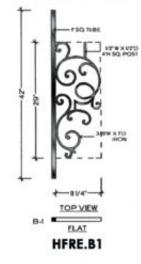




HFRE.B3



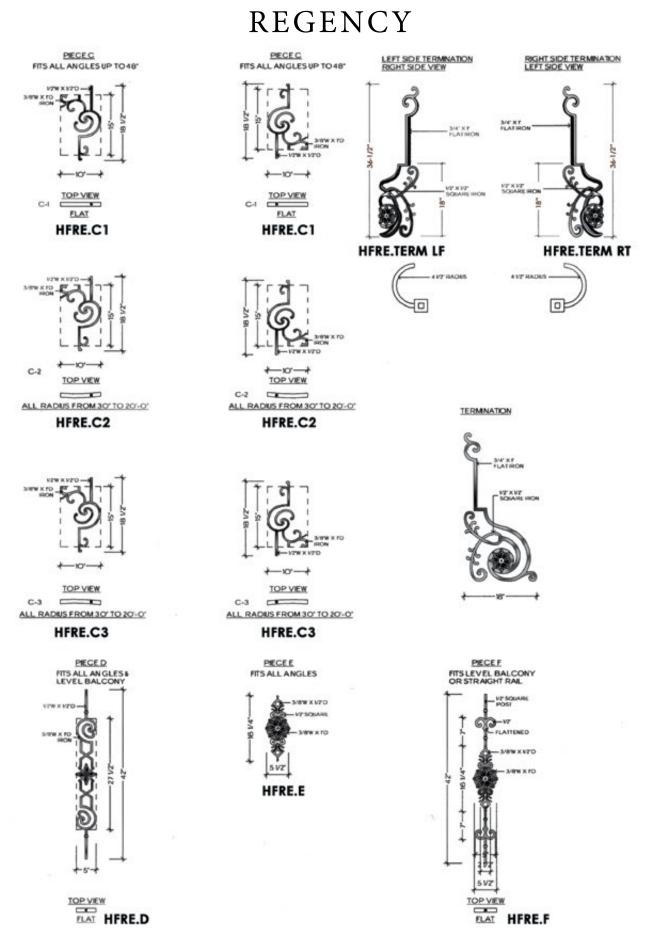




PECE B FITS ALL ANGLES UP TO 48"

REGENCY

PIECE B FITS ALL ANGLES UP TO 48





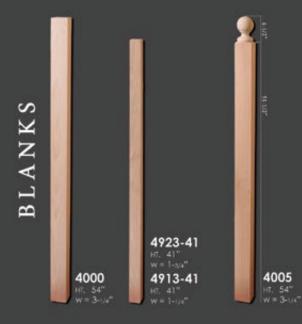
# Wood Products

At House of Forgings we provide much more than just forged iron products,we boast an extensive line of wood components as well.

From handrails to treads, we carry virtually all components necessary to create the staircase or balcony you have envisioned. All products are stocked in Red Oak or Paint Grade, ready for immediate shipping. Components are packaged and shipped with the utmost integrity ensuring that your order will arrive on time and undamaged.

STAIR & RAILING PRODUCTS BY HOUSE OF FORGINGS





















CLASSIC



All newels stocked in Red Oak (RO), all balusters stocked in prefinished white(PG)

# REMINGTON

MAGNOLIA



Prefinished while 5015-36  $W = 1-1/4^{\circ}$  5015-39  $HT = 30^{\circ}$   $W = 1-1/4^{\circ}$  5015-41  $HT = 41^{\circ}$   $W = 1-1/4^{\circ}$  S015-43  $HT = 43^{\circ}$  $W = 1-1/4^{\circ}$ 



All newels stocked in Red Oak (RO), all balusters stocked in prefinished white(PG)





4450

All box newels come with both square and pyramid tops

4291 HT. 56" W = 6"



All Elegante newels and balusters stocked in Red Oak (RO)



All box newels stocked in Red Oak (RO)

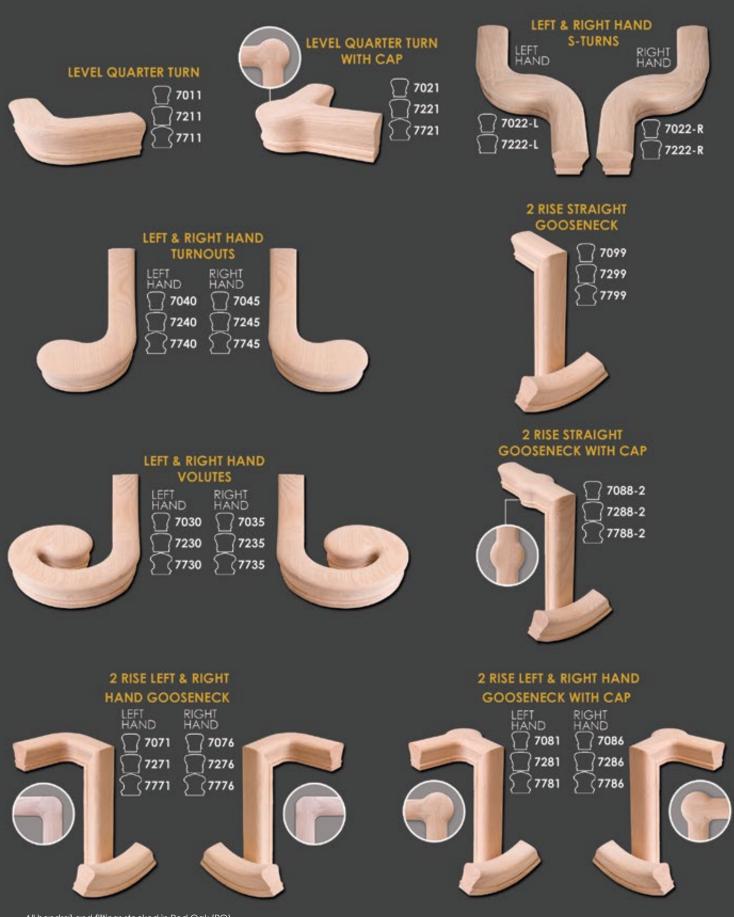
Elegante-Column newels (RO-4480/RO-4485) paired with Tuscan balusters, Special wedge shaped double end starting step(shown)

G

# HANDRAIL & FITTINGS



All handrail and filltings stocked in Red Oak (RO)



All handrail and filltings stocked in Red Oak (RO)

# T R E A D S / S T E P S / L U M B E R / P L Y

# TREADS

RO-8070

Red Oak Bull Nose Tread 1-1/16" x 11-1/2" x 42, 48, 54, 60, 72, 84, 96"



# CLASSIC TREADS

RO-8070-13×	Red Oak Tread 1-1/16" x 13" x 48, 60, 72, 96"
RO-8070-18 ×	Red Oak Tread 1-1/16" x 18" x 48, 60, 72, 84"
RO-8070-20 × 60	Red Oak Tread 1-1/16" x 20" x 60"
RO-8070-20 × 72	Red Oak Tread 1-1/16" x 20" x 72"
RO-8070-24×	Red Oak Tread 1-1/16" x 24" x 60", 72", 84", 96", 120"
RO-8070-48×48	Red Oak Tread 1-1/16" x 48" x 48"
RO-8070-60×60	Red Oak Tread 1-1/16" x 60" x 60"

#### RO-8070-48-MR RO-8070-54-MR RO-8070-60-MR

1-1/16" x 11-1/2 x 48" 1-1/16" x 11-1/2 x 54" 1-1/16" x 11-1/2 x 60" versible)

Mitered Return(MR)(Reversible) Overall length does not include mitered return



#### **RETRO TREAD WITH RISER**

TREAD	Red Oak Bull Nose Tread with Cove 11/16" x 10-1/2" x 42, 54, 60"	
RISER	Red Oak Riser 5/8" x 7-1/2" x 42, 54, 60"	
RETRO-42	/ RETRO-54 / RETRO-60	

# RETRO RETURN TREAD WITH RISER TREAD Red Oak Bull Nose Tread with Cove 11/16" x 10-1/2" x 48. 54, 60" RISER Red Oak Riser 5/8" x 7-1/2" x 42. 54, 60" RETRO-42MR / RETRO-54MR / RETRO-60MR

# BULL NOSED LANDING TREAD



# TONGUE & GROOVED BULL NOSED LANDING TREAD



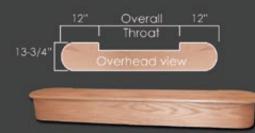
# TONGUE & GROOVED LUMBER



8095-12	-T&G RED OAK (Io	ingue & grooved)
1/4-	11-3/4"	
<	Profile view	1/4" 3/4"

# **1" BULL NOSING**





#### DOUBLE END STARTING STEP

8015-48 (48" throat) (72" overall) 8015-54 (54" throat) (78" overall) 8015-60 (60" throat) (84" overall) Red Oak(RO)

# STARTER STEP VENEER Width: 8" Length: 120" RO-VENEER [Red Oak]





# SINGLE END STARTING STEP

Diameter: 13-3/4" 8010-48 (48" throat) (60" overall) 8010-60 (60" throat) (72" overall) 8010-72 (72" throat) (84" overall) Red Oak(RO)

# SPECIAL WEDGE SHAPED DOUBLE END STARTING STEP

Diameter: 12-3/4" (small end) Diameter: 18-1/2" (large end) RO-8915-48 (48" throat) (73-1/2" overall) RO-8915-54 (54" throat) (79-1/2" overall) (Reversable) Red Oak(RO)



 
 FALSE END STARTING STEP

 Diameter: 13-3/4"
 Diameter: 17-1/2"

 Length: 17-5/8" overall
 Length: 21-3/4" overall
 8012 8011

### LUMBER

RO-06	Red Oak 3/4" x 5-1/2" S4S Lumber
RO-08	Red Oak 3/4" x 7-1/4" S4S Lumber
RO-08-B	Red Oak 3/4" x 7-1/4" Bending(29 pieces)
RO-12	Red Oak 3/4" x 11-1/4" \$4\$ Lumber

MDF-06	MDF 11/16" x 5-1/4"
MDF-08	MDF 11/16" x 7-1/4"
MDF-12	MDF 11/16" x 11-1/4"

# PLYWOOD

MDF 1/4" x 4' x 8' He	alf Sheet 1/4" x 2' x 8'
MDF 3/4" x 4' x 8'	
Red Oak 1/8" x 4" x 8	3' Half Sheet 1/4" x 2' x 8'
Red Oak 1/4" x 4" x 8	3" Half Sheet 1/4" x 2" x 8"
Red Oak 1/2" x 4" x 8	<u>}</u>
Red Oak 3/4" x 4" x 8	5
Birch 1/8" x 4" x 8"	
Birch 1/4" x 4" x 8" He	alf Sheet 1/4" x 2' x 8'
Birch 1/2" x 4' x 8'	
Birch 3/4" x 4' x 8'	
Red Oak 3/8" x 4" x 8	(bending board)
	MDF 3/4" x 4" x 8 Red Oak 1/8" x 4" x 8 Red Oak 1/4" x 4" x 8 Red Oak 1/2" x 4" x 8 Red Oak 3/4" x 4" x 8 Birch 1/8" x 4" x 8" Birch 1/4" x 4" x 8" Birch 1/2" x 4" x 8"

# WOOD MOULDING & FLEXIBLE TRIM

- ~~	PO C9	
$\sim$	RO-C8	Red Oak 2-1/2" x 11/16" Colonial Casing
	PG-C8	Paint Grade 2-1/2" x 11/16" Colonial Casing
	FLEX-C8	Paint Grade 2-1/2" x 11/16" Colonial Casing
	RO-CAP MOULD	Red Oak 1-1/8" x 3/8" Cap Mould
	PG-CAP MOULD	Paint Grade 1-1/8" x 3/8" Cap Mould
	RO-6007	Red Oak 1-3/4" Filet
	PG-6007	Paint Grade 1-3/4" Filet
	RO-6050	Red Oak 1-1/4" Filet
	PG-6050	Paint Grade 1-1/4" Filet
	RO-PM-1	Red Oak 11/16" x 1/-1/4" RAB. Panel Mould
	PG-PM-1	Paint Grade 11/16" x 1/-1/4" RAB. Panel Mould
	Flex-PM-1	Flexible Smooth 11/16" x 1/-1/4" RAB. Panel Mould
	Flex-PM-1-WG	Flexible Wood Grain 11/16" x 1/-1/4" RAB, Panel Mould
		(1/4° Offset)
	<b>DO DU D</b>	
	RO-PM-2	Red Oak 11/16" x 1/-1/4" RAB. Panel Mould
	PG-PM-2	Paint Grade 11/16" x 1/-1/4" RAB. Panel Mould
	Flex-PM-2	Flexible Smooth 11/16" x 1/-1/4" RAB. Panel Mould
	Flex-PM-2-WG	Flexible Wood Grain 11/16" x 1/-1/4" RAB. Panel Mould (3/4" Offset)
		(3/4 Onser)
~	RO-PM-5	Red Oak 11/16" x 1-1/8" Flat Panel Mould
	PG-PM-5	Paint Grade 11/16" x 1-1/8" Flat Panel Mould
	Flex-PM-5	Flexible Smooth 11/16" x 1-1/8" Flat Panel Mould
	Flex-PM-5-WG	Flexible Wood Grain 11/16" x 1-1/8" Flat Panel Mould
	RO-8050	And Andrew States and an and
	Flex-MS-127	Red Oak 7/16" x 3/4" Base Shoe Mould
	Flex-MS-127-WG	Flexible Smooth 7/16" x 3/4" Base Shoe Mould
	1102-113-127-100	Flexible Wood Grain 7/16" x 3/4" Base Shoe Mould
	RO-8060	Red Oak 3/4" x 3/4" Cove Mould
	PG-8060	Paint Grade 3/4" x 3/4" Cove Mould
	Flex-MS-92	Flexible Smooth 3/4" x 3/4" Cove Mould
	Flex-MS-92-WG	Flexible Wood Grain 3/4" x 3/4" Cove Mould
	RO-8065	Red Oak 1/2" x 1/2" Cove Mould
	PG-8065	Paint Grade 1/2" x 1/2" Cove Mould
	Flex-MS-101	Flexible Smooth 1/2" x 1/2" Cove Mould
	Flex-MS-101-WG	Flexible Wood Grain 1/2" x 1/2" Cove Mould
~		

Flex-LS-105 Flexible Smooth 3/4" x 3/4" Quarter Round Mould Flex-LS-105-WG Flexible Wood Grain 3/4" x 3/4" Quarter Round Mould

# ACCESSORIES

#### WALL RAIL BRACKET

3" Extension From Wall



HFCV.3002 HFORB.3002 HFORC.3002 HFSC.3002 HFSP.3002 **HFSTB.3002** 

HFBC.3002

(BRUSHED CHROME) (COPPER VEIN) (OIL RUBBED BRONZE) (OIL RUBBED COPPER) (SATIN CLEAR) (SILVER VEIN) (SATIN BLACK)



HANDRAIL BRACKET 2-1/16" Rd. Mounting Plate 3" Extension From Wall

HFBC.3003 HFAN.3003 **HFCE.3003 HFNL.3003** HFCV.3003 HFORB.3003 HFORC.3003 HFPB.3003 HFSC.3003 HFSP.3003 HFSTB.3003 HFVB.3003

(BRUSHED CHROME) (CHROME) (NICKEL) (COPPER VEIN) (OIL RUBBED BRONZE) (OIL RUBBED COPPER) (POLISHED BRASS) (SATIN CLEAR) (SILVER VEIN) (SATIN BLACK) (VINTAGE BRASS)





#### OAK ROSETTES





RO-7033 4"x 5-1/2 (Red Oak)

RO-7037

RO-7039



# NEWEL CAP

SQUARE CAP-4000 3-1/4" Square 3/4" x 1" dowel

### RAIL BOLT KIT S-9600

(Includes hex nut, spacer and 1" Red Oak plug)





# RAIL BOLT DRIVER S-9600-D

(fits machine thread)



EPC-112 DISPENSING GU VERSENALIZED

EPOXY GUN-EPC-112

# OAK PLUGS

(Tapered) RO-9001 (3/8")

RO-9002 (1/2") RO-9003 (5/8") RO-9004 (3/4") RO-9005 (1") RO-9006 (1-1/4") RO-9007 (1-1/27)



Sure Tite

# DOWEL SCREW



# EPOXY-EPC-410



EPC-7

EPOXY PASTE



#### NEWEL FASTENER S-9401



Key Lock





sold indvidually



Hickory/Pecan Clear Alder American Cherry





Walnut

Sapele Brazilian Cherry Mahogany



Red Oak (RO) Prefinished White (PG)

# Wood Products

All wood products are stocked in Red Oak(RO) or Prefinished White(PG) unless otherwise noted.

# Domestic and Exotic Wood Species

All wood products in non-stock species are available by special order.



# Custom Fabrication & Powdercoating

We specialize in modifying our standard iron components to suit the needs of your specific project. Whether your project involves balusters to be extended, panels modified to ensure code compliance or matching one of our powdercoated finishes or patinas we can help.



# Marketing Literature

We offer a wide array of marketing literature designed to support product sales: product catalogs, brochures, flyers, postcards and customized literature are available through our authorized dealer program.



# Sales Displays & Product Samples

Our wide variety of sales displays will provide you with the tools to sell products. We have sizes to fit your floor space. Custom displays are also available.



# Software & Design

Stair Artist stair design tool makes it easy to plan your staircase project. Our extensive library of CAD images and product photos will aid and inspire you in designing your staircase.

16684 Air Center Blvd. Houston, Texas 77032 Toll Free 866.443.4848 Fax 281.443.1133 www.houseofforgings.net

Please contact us for more detailed information or for a listing of distributors near you.

# AUTHORIZED DEALER



#### HOUSTON

16684 Air Center Blvd. Houston, TX 77032 AUSTIN

SAN ANTONIO

DALLAS-FORT WORTH

8606 Wall St. Suite 200 Austin, TX 78754 P: 210.521.4808 F: 210.521.7618

2520 N Great Southwest Pkwy. Suite 104 Grand Prairie, TX 75050

P: 281.209.0000 F: 281.209.0067 ironwoodusa.com P: 512.973.8373 F: 512.973.9919 ironwoodaustin.com

ironwoodsanantonio.com

P: 817.701.2006 F: 817.701.2020 ironwooddfw.com

